



## **Bedding construction and flow capacity of vitrified clay pipelines**

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# Determining the bedding construction of vitrified clay pipelines

## Introduction

In October 1967, the Ministry of Housing and Local Government Working Party on the Design and Construction of Underground Pipe Sewers issued its Second Report (Ref. 1) in which were stated design methods and criteria to be used where rational structural design of underground pipelines was to be applied. The Department of the Environment subsequently set up a new Working Party with the title "Sewers and Water Mains" which produced its First Report in 1975 (Ref. 2). This report confirmed the design criteria of the Second Report and gave recommendations with regard to various types of minimum bedding. The Water Authorities Association's Sewers and Water Mains Committee recommended in their Information and Guidance Note No.4-11-02, revised bedding factors for vitrified clay drains and sewers. This was published by WRc in February 1988 (Ref. 7).

These recommendations have been applied in this booklet.

## Revised Bedding Factors

This revision is due to the results from a prolonged research programme carried out for the Clay Pipe Development Association Limited at the Water Research Centre and British Ceramic Research Limited. The revised bedding factors are for Classes F, B and S granular beddings as shown on Pages 26 and 27 of the Tables.

The revised bedding factors are:-

**Class F 1.9**

**Class B 2.5**

**Class S 2.5**

These revised bedding factors are used in the structural design of **only Vitrified Clay Pipelines**.

## Design Tables

### Arrangement of Design Tables

The Tables are in two parts. The first, Section One in the booklet, comprises 20 Tables of Design loads and minimum bedding load factors for the combination of fill loads and loads due to two types of traffic wheel loads on 100 mm to 600 mm diameter vitrified clay pipes. The second, Section Three in the booklet, consists of two Tables of fill loads, and two Tables of loads acting upon the pipeline due to traffic wheel loads acting on the surface of the fill.

### Computation of Design Tables

The 1967 Working Party Report recommended that the basis for the structural design of sewers should be the

work of Marston, Spangler and Schlick. The Report did not give all the data needed in design, but referred to the National Building Studies Special Report 37 (Ref. 3) for the remainder of the data and methods of design. The Transport and Road Research Laboratory Simplified Tables of External Loads on Buried Pipelines (Ref. 6) used the same data. These have been used in combination with the Working Party's values in the computation of the Tables.

The following design data are laid down by the 1967 Report:

### **Two Wheel Traffic Loads, Surcharge Loads, Impact Factors, Safety Margin, Bedding Factors.**

Those extracted from Simplified Tables (Ref. 6) are:

### **The product of the settlement deflection ratio and projection ratio.**

### **The product of the Rankine coefficient of active soil pressure and the coefficient of internal soil friction.**

### **The product of the Rankine coefficient of active soil pressure and the coefficient of soil friction between the trench wall and the fill.**

The format of the Tables is that the height of fill upon the crown of pipe called "cover" is shown vertically and for each cover the other variables are shown horizontally across the page.

## Section One

### Tables 1 - 20

Each design load in Tables 1 - 20 is calculated as the fill load plus the load due to the appropriate traffic load. The fill load is the smaller of the loads shown in Tables 21 and 22 for a given cover, trench width and pipe diameter. The load due to traffic is taken from the appropriate Tables 23 or 24.

The design load is multiplied by the safety factor which both the 1975 Report and IGN 4-11-02 give as 1.25; the result is then divided by the crushing strength of the pipe to give the minimum bedding factor.

The smallest trench width given is the minimum width of trench in which a socketed pipe can be correctly laid. The trench widths increase on 0.1 m increments.

In Marston's original Trench theory the load on a pipeline with a fixed cover increased continually with increasing trench width. Professor Schlick established a convention by which the use of the Trench theory was limited to trenches narrower than a Transition Width beyond which the load was assumed to be constant. Trenches less than this width are termed Narrow; those greater Wide. It follows from this convention and the nature of the load formulae that a Transition Depth or

cover also exists for trenches of a fixed width. When cover is less than this depth the trench is Wide; when greater, Narrow.

The figures given in light type-face are those in which the fill load has been calculated by the Wide Trench Formula, and are always found above the step line which represents the Transition Depth. The figures in bold type-faces are calculated by the Narrow Trench Formula.

The beddings of pipelines with 1.0 m or less of cover require precautions to be taken besides those needed to resist the loads acting upon them. For this reason horizontal thin double lines have been drawn in Tables 1 - 20 between the covers of 1.0 m and 1.1 m.

The crushing strengths for flexibly jointed clay pipes for drains and sewers are given in Tables 4 and 5 of BS EN 295-1 1991 and the sampling procedures specified in BS EN 295-2 1991 enable these strengths to be used in design without application of an additional factor of safety.

#### **BS EN 295-1**

**Table 4 - Crushing strength (FN) in kN/m - DN100 and 150**

Nominal size (DN)	Crushing strength (FN)		
100	22	28	34
150	22	28	34

Manufacturers may declare higher crushing strengths for DN100 and DN150 pipes, provided that the increase is in stages of 6kN/m.

#### **BS EN 295-1**

**Table 5 - Crushing strength (FN) in kN/m - ≥ DN200**

Nominal Size (DN)	Class L	Class Number			
		95	120	160	200
200			24	32	40
225			28	36	45
250			30	40	50
300			36	48	60
350			42	56	70
400		38	48	64	
450		43	54	72	
500		48	60	80	
600	48	57	72		

## **Section Two**

### **Construction of Trench Beddings**

The bedding construction described for bedding pipes directly on the trench bottom, on flat granular beds and granular surround is as recommended by the 1975 Working Party Report. However the depth of granular material is reduced to a minimum of 50 mm for sleeve jointed vitrified clay pipes as given in IGN No. 4-11-02 (Ref. 7). The depth of selected fill above the pipes should be specified as 150 mm minimum, also as given in IGN No. 4-11-02.

### **Bedding Factors**

The Bedding Factors are as recommended by the 1975 Working Party Report for pipes laid on a trench bottom and as recommended in IGN 4-11-02 for granular beddings. The Bedding Factors for concrete cradle constructions are as given in Simplified Tables (Ref. 6) and for concrete surround in the ASCE book Gravity Sanitary Sewer Design and Construction (Ref. 11).

### **Equivalent Water Load**

The weight of water in a pipe running full generates an additional load, the equivalent water load on the pipe. This load is approximately three quarters of the weight of water in the pipe, and may be calculated from the equation in Reference 6.

$$\text{Equivalent water load} = \frac{3}{4} \left( \frac{\pi}{4} \right) \left( \frac{9.81}{10^3} \right) D^2 \text{ kN/m}$$

Where D is the pipe diameter (mm).

The extra load is not significant for pipe diameters used in these tables. However, for interest, the equivalent water load for pipes of 600 mm diameter is 2.08 kN/m.

Where it is desired to incorporate this load in design, it should be added to the design load given in the tables, the total multiplied by the safety factor of 1.25, and the result divided by the crushing strength of the pipe to give the minimum bedding factor.

## **Section Three**

### **Table 21**

Table 21 is for fill loads on vitrified clay pipes of 100 mm to 600 mm diameter in Wide Trench Conditions and gives the loads per metre on the pipes.

The design criteria used in this Table are:

- a. The product of the Rankine coefficient of active soil pressure and the coefficient of internal friction of the soil = 0.19.
- b. The product of the settlement deflection ratio and the projection ratio
  - (i) For pipe diameters up to and including 300 mm = 0.7.
  - (ii) For pipe diameters of 375 mm and greater = 0.5.
- c. Density of fill = 2000 kg/m<sup>3</sup>.

#### d. Outside Diameter ( $B_C$ )

Nominal diameter (mm)	Outside diameter (mm)
100	130
150	190
200	245
225	280
300	370
375	460
400	500
450	550
500	615
600	730

The values of 'a', 'b' and 'c' above have been taken from Simplified Tables (Ref. 6). The values of 'a' and 'c' are for damp clay and 'b' (i) is for fill loads on pipes in trenches where the bedding extends the whole width of the trench.

#### Table 22

Table 22 is for fill loads in Narrow Trench Conditions and gives the loads per metre on pipes in trenches of widths from 0.5 m to 2.6 m.

The design data used in this Table are:

- e. The product of the Rankine coefficient of active soil pressure and the coefficient of internal friction between the trench wall and the fill = 0.13.
- f. Density of fill = 2000 kg/m<sup>3</sup>.

The values of 'e' and 'f' above have been taken from Simplified Tables (Ref. 6) for damp clay.

#### Tables 23 and 24

Tables 23 and 24 are for traffic wheel loads recommended for design in the Working Party Report and used in Simplified Tables (Ref. 6) and are:

Table 23 for sewers laid in fields, gardens and lightly trafficked access roads, where provision is to be made for two wheel loads, each of 30 kN static weight, spaced 0.9 m apart, acting simultaneously with an impact factor of 2.0.

Table 24 for sewers laid under main traffic routes and under roads to be used for temporary diversion of heavy traffic loads, each of 112.5 kN acting simultaneously with an impact factor included, arranged as in BS 5400 Part 2: 1978 Type HB road loading.

Sewers laid under all roads accessible to normal traffic need to be designed for heavy traffic wheel loads.

The mean load on a 1.0 m length of vitrified clay pipe caused by traffic wheel loads in the 'worst' position has been calculated by the use of the integration of the Boussinesq Equation for the intensity of vertical load at a point in an elastic isotropic halfspace due to a point surcharge on the surface. This mean load has been stated as an intensity of load per metre. For pipelines at normal depths the distribution of load due to a vehicle tyre is sensibly uniform across the pipe width but when cover is very shallow there is a marked concentration of load on the centre line of the pipe. Spangler proposed to allow for this by reducing the bedding factor for shallow pipelines.

A more rational solution is to use the factor proposed by Clarke and Young in their paper 'Loads on Underground Pipes caused by Vehicle Wheels', published by the Institution of Civil Engineers in January 1962. This factor has been used in the calculation of the Tables herein and therefore no reduction of bedding factor need be made.

#### References

1. M.O.H.L.G. Working Party on the Design and Construction of Underground Pipe Sewers, Second Report, H.M.S.O. 1967.
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3. National Building Studies, Special Report 37, H.M.S.O. 1966.
4. Road Note No. 29. A guide to the structural design of flexible and rigid pavements for new roads, H.M.S.O., London, 1965.
5. BS 5400 : Part 2 : 1978. Specifications for loads, British Standards Institution, 1978.
6. Simplified tables of external loads on buried pipelines, H.M.S.O. 1986.
7. Information and Guidance Note No. 4-11-02, Revised Bedding Factors for Vitrified Clay Drains and Sewers, WAA Sewers and Water Mains Committee, WRc Engineering, February 1988.
8. Civil Engineering Specification for the Water Industry, 4th Edition, Water Services Association, WRc, 1993.
9. Sewers for Adoption, 3rd Edition, Water Services Association, WRc, 1995.
10. Information and Guidance Note No. 4-08-01, Bedding and sidefill materials for buried pipelines. UK Water Industry Engineering and Operations Committee: Materials and Standards. WRc 1994.
11. Gravity Sanitary Sewer Design and Construction, American Society of Civil Engineers and the Water Pollution Control Federation, 1982.



# **Section One**

## **Design Load Tables 1 - 20**

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**TABLE 1. DESIGN LOADS**  
**100 mm DIAMETER PIPE**

2 WHEELS 30kN  
IMPACT FACTOR 2.0

Cover	Design Load	Min Bedding Factor				Min Bedding Factor				Min Bedding Factor				Min Bedding Factor				Min Bedding Factor							
		Crushing Strength kN/m				Design Load	Crushing Strength kN/m				Design Load	Crushing Strength kN/m				Design Load	Crushing Strength kN/m				Design Load	Crushing Strength kN/m			
		22	28	34	40		kN/m	22	28	34		kN/m	22	28	34		kN/m	22	28	34	40	kN/m	22	28	34
0.1	63.6	3.61	2.84	2.34	1.99	63.6	3.61	2.84	2.34	1.99	63.6	3.61	2.84	2.34	1.99	63.6	3.61	2.84	2.34	1.99	63.6	3.61	2.84	2.34	1.99
0.2	32.1	1.82	1.43	1.18	1.00	32.1	1.82	1.43	1.18	1.00	32.1	1.82	1.43	1.18	1.00	32.1	1.82	1.43	1.18	1.00	32.1	1.82	1.43	1.18	1.00
0.3	21.1	1.20	0.94	0.78	0.66	21.1	1.20	0.94	0.78	0.66	21.1	1.20	0.94	0.78	0.66	21.1	1.20	0.94	0.78	0.66	21.1	1.20	0.94	0.78	0.66
0.4	15.9	0.91	0.71	0.59	0.50	15.9	0.91	0.71	0.59	0.50	15.9	0.91	0.71	0.59	0.50	15.9	0.91	0.71	0.59	0.50	15.9	0.91	0.71	0.59	0.50
0.5	13.1	0.74	0.58	0.48	0.41	13.1	0.74	0.58	0.48	0.41	13.1	0.74	0.58	0.48	0.41	13.1	0.74	0.58	0.48	0.41	13.1	0.74	0.58	0.48	0.41
0.6	11.4	0.65	0.51	0.42	0.35	11.4	0.65	0.51	0.42	0.35	11.4	0.65	0.51	0.42	0.35	11.4	0.65	0.51	0.42	0.35	11.4	0.65	0.51	0.42	0.35
0.7	10.2	0.58	0.46	0.38	0.32	10.2	0.58	0.46	0.38	0.32	10.2	0.58	0.46	0.38	0.32	10.2	0.58	0.46	0.38	0.32	10.2	0.58	0.46	0.38	0.32
0.8	9.5	0.54	0.42	0.35	0.30	9.5	0.54	0.42	0.35	0.30	9.5	0.54	0.42	0.35	0.30	9.5	0.54	0.42	0.35	0.30	9.5	0.54	0.42	0.35	0.30
0.9	9.0	0.51	0.40	0.33	0.28	9.0	0.51	0.40	0.33	0.28	9.0	0.51	0.40	0.33	0.28	9.0	0.51	0.40	0.33	0.28	9.0	0.51	0.40	0.33	0.28
1.0	8.7	0.49	0.39	0.32	0.27	8.7	0.49	0.39	0.32	0.27	8.7	0.49	0.39	0.32	0.27	8.7	0.49	0.39	0.32	0.27	8.7	0.49	0.39	0.32	0.27
1.1	8.5	0.48	0.38	0.31	0.27	8.5	0.48	0.38	0.31	0.27	8.5	0.48	0.38	0.31	0.27	8.5	0.48	0.38	0.31	0.27	8.5	0.48	0.38	0.31	0.27
1.2	8.4	0.48	0.38	0.31	0.26	8.4	0.48	0.38	0.31	0.26	8.4	0.48	0.38	0.31	0.26	8.4	0.48	0.38	0.31	0.26	8.4	0.48	0.38	0.31	0.26
1.3	8.4	0.48	0.38	0.31	0.26	8.4	0.48	0.38	0.31	0.26	8.4	0.48	0.38	0.31	0.26	8.4	0.48	0.38	0.31	0.26	8.4	0.48	0.38	0.31	0.26
1.4	8.5	0.48	0.38	0.31	0.27	8.5	0.48	0.38	0.31	0.27	8.5	0.48	0.38	0.31	0.27	8.5	0.48	0.38	0.31	0.27	8.5	0.48	0.38	0.31	0.27
1.5	8.6	0.49	0.38	0.32	0.27	8.6	0.49	0.38	0.32	0.27	8.6	0.49	0.38	0.32	0.27	8.6	0.49	0.38	0.32	0.27	8.6	0.49	0.38	0.32	0.27
1.6	8.8	0.50	0.39	0.32	0.27	8.8	0.50	0.39	0.32	0.27	8.8	0.50	0.39	0.32	0.27	8.8	0.50	0.39	0.32	0.27	8.8	0.50	0.39	0.32	0.27
1.7	9.0	0.51	0.40	0.33	0.28	9.0	0.51	0.40	0.33	0.28	9.0	0.51	0.40	0.33	0.28	9.0	0.51	0.40	0.33	0.28	9.0	0.51	0.40	0.33	0.28
1.8	9.2	0.52	0.41	0.34	0.29	9.2	0.52	0.41	0.34	0.29	9.2	0.52	0.41	0.34	0.29	9.2	0.52	0.41	0.34	0.29	9.2	0.52	0.41	0.34	0.29
1.9	9.4	0.53	0.42	0.35	0.29	9.4	0.53	0.42	0.35	0.29	9.4	0.53	0.42	0.35	0.29	9.4	0.53	0.42	0.35	0.29	9.4	0.53	0.42	0.35	0.29
2.0	9.7	0.55	0.43	0.36	0.30	9.7	0.55	0.43	0.36	0.30	9.7	0.55	0.43	0.36	0.30	9.7	0.55	0.43	0.36	0.30	9.7	0.55	0.43	0.36	0.30
2.1	9.9	0.57	0.44	0.37	0.31	9.9	0.57	0.44	0.37	0.31	9.9	0.57	0.44	0.37	0.31	9.9	0.57	0.44	0.37	0.31	9.9	0.57	0.44	0.37	0.31
2.2	10.2	0.58	0.46	0.38	0.32	10.2	0.58	0.46	0.38	0.32	10.2	0.58	0.46	0.38	0.32	10.2	0.58	0.46	0.38	0.32	10.2	0.58	0.46	0.38	0.32
2.3	10.5	0.60	0.47	0.39	0.33	10.5	0.60	0.47	0.39	0.33	10.5	0.60	0.47	0.39	0.33	10.5	0.60	0.47	0.39	0.33	10.5	0.60	0.47	0.39	0.33
2.4	10.7	0.61	0.48	0.39	0.33	10.9	0.62	0.48	0.40	0.34	10.9	0.62	0.48	0.40	0.34	10.9	0.62	0.48	0.40	0.34	10.9	0.62	0.48	0.40	0.34
2.5	10.8	0.61	0.48	0.40	0.34	11.2	0.64	0.50	0.41	0.35	11.2	0.64	0.50	0.41	0.35	11.2	0.64	0.50	0.41	0.35	11.2	0.64	0.50	0.41	0.35
2.6	10.8	0.62	0.48	0.40	0.34	11.5	0.65	0.51	0.42	0.36	11.5	0.65	0.51	0.42	0.36	11.5	0.65	0.51	0.42	0.36	11.5	0.65	0.51	0.42	0.36
2.7	10.9	0.62	0.49	0.40	0.34	11.8	0.67	0.53	0.44	0.37	11.8	0.67	0.53	0.44	0.37	11.8	0.67	0.53	0.44	0.37	11.8	0.67	0.53	0.44	0.37
2.8	11.0	0.62	0.49	0.40	0.34	12.2	0.69	0.54	0.45	0.38	12.2	0.69	0.54	0.45	0.38	12.2	0.69	0.54	0.45	0.38	12.2	0.69	0.54	0.45	0.38
2.9	11.1	0.63	0.49	0.42	0.35	12.5	0.71	0.56	0.46	0.39	12.5	0.71	0.56	0.46	0.39	12.5	0.71	0.56	0.46	0.39	12.5	0.71	0.56	0.46	0.39
3.0	11.1	0.63	0.50	0.41	0.35	12.9	0.73	0.58	0.47	0.40	12.9	0.73	0.58	0.47	0.40	12.9	0.73	0.58	0.47	0.40	12.9	0.73	0.58	0.47	0.40
3.1	11.2	0.64	0.50	0.41	0.35	13.3	0.75	0.59	0.49	0.41	13.3	0.75	0.59	0.49	0.41	13.3	0.75	0.59	0.49	0.41	13.3	0.75	0.59	0.49	0.41
3.2	11.2	0.64	0.50	0.41	0.35	13.6	0.77	0.61	0.50	0.43	13.6	0.77	0.61	0.50	0.43	13.6	0.77	0.61	0.50	0.43	13.6	0.77	0.61	0.50	0.43
3.3	11.3	0.64	0.50	0.42	0.35	14.0	0.79	0.62	0.51	0.44	14.0	0.79	0.62	0.51	0.44	14.0	0.79	0.62	0.51	0.44	14.0	0.79	0.62	0.51	0.44
3.4	11.4	0.65	0.51	0.42	0.35	14.4	0.82	0.64	0.53	0.45	14.4	0.82	0.64	0.53	0.45	14.4	0.82	0.64	0.53	0.45	14.4	0.82	0.64	0.53	0.45
3.5	11.4	0.65	0.51	0.42	0.36	14.7	0.84	0.66	0.54	0.46	14.7	0.84	0.66	0.54	0.46	14.7	0.84	0.66	0.54	0.46	14.7	0.84	0.66	0.54	0.46
3.6	11.5	0.65	0.51	0.42	0.36	15.1	0.86	0.67	0.56	0.47	15.1	0.86	0.67	0.56	0.47	15.1	0.86	0.67	0.56	0.47	15.1	0.86	0.67	0.56	0.47
3.7	11.5	0.65	0.51	0.42	0.36	15.5	0.88	0.69	0.57	0.48	15.5	0.88	0.69	0.57	0.48	15.5	0.88	0.69	0.57	0.48	15.5	0.88	0.69	0.57	0.48
3.8	11.5	0.66	0.52	0.42	0.36	15.9	0.90	0.71	0.58	0.50	15.9	0.90	0.71	0.58	0.50	15.9	0.90	0.71	0.58	0.50	15.9	0.90	0.71	0.58	0.50
3.9	11.6	0.66	0.52	0.43	0.36	16.2	0.92	0.73	0.60	0.51	16.2	0.92	0.73	0.60	0.51	16.2	0.92	0.73	0.60	0.51	16.2	0.92	0.73	0.60	0.51
4.0	11.6	0.66	0.52	0.43	0.36	16.6	0.95	0.74	0.61	0.52	16.6	0.95	0.74	0.61	0.52	16.6	0.95	0.74	0.61	0.52	16.6	0.95	0.74	0.61	0.52
4.1	11.7	0.66	0.52	0.43	0.36	17.0	0.97	0.76	0.63	0.53	17.0	0.97	0.76	0.63	0.53	17.0	0.97	0.76	0.63	0.53	17.0	0.97	0.76	0.63	0.53
4.2	11.7	0.66	0.52	0.43	0.37	17.1	0.97	0.77	0.63	0.54	17.4	0.99	0.78	0.64	0.										

**TABLE 2. DESIGN LOADS**  
**150 mm DIAMETER PIPE**

Cover m	Design Load kN/m	Min Bedding Factor				Min Bedding Factor				Design Load kN/m	Min Bedding Factor				Min Bedding Factor				Design Load kN/m	Min Bedding Factor					
		Crushing Strength kN/m				Crushing Strength kN/m					Crushing Strength kN/m				Crushing Strength kN/m					Crushing Strength kN/m					
		22	28	34	40	22	28	34	40		22	28	34	40	22	28	34	40		22	28	34	40		
0.6	16.5	0.93	0.73	0.60	0.51	16.5	0.93	0.73	0.60	0.51	16.5	0.93	0.73	0.60	0.51	16.5	0.93	0.73	0.60	0.51	16.5	0.93	0.73	0.60	0.51
0.7	14.9	0.84	0.66	0.55	0.46	14.9	0.84	0.66	0.55	0.46	14.9	0.84	0.66	0.55	0.46	14.9	0.84	0.66	0.55	0.46	14.9	0.84	0.66	0.55	0.46
0.8	13.8	0.78	0.62	0.51	0.43	13.8	0.78	0.62	0.51	0.43	13.8	0.78	0.62	0.51	0.43	13.8	0.78	0.62	0.51	0.43	13.8	0.78	0.62	0.51	0.43
0.9	13.1	0.75	0.59	0.48	0.41	13.1	0.75	0.59	0.48	0.41	13.1	0.75	0.59	0.48	0.41	13.1	0.75	0.59	0.48	0.41	13.1	0.75	0.59	0.48	0.41
1.0	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40
1.1	12.4	0.71	0.55	0.46	0.39	12.4	0.71	0.55	0.46	0.39	12.4	0.71	0.55	0.46	0.39	12.4	0.71	0.55	0.46	0.39	12.4	0.71	0.55	0.46	0.39
1.2	12.3	0.70	0.55	0.45	0.38	12.3	0.70	0.55	0.45	0.38	12.3	0.70	0.55	0.45	0.38	12.3	0.70	0.55	0.45	0.38	12.3	0.70	0.55	0.45	0.38
1.3	12.3	0.70	0.55	0.45	0.38	12.3	0.70	0.55	0.45	0.38	12.3	0.70	0.55	0.45	0.38	12.3	0.70	0.55	0.45	0.38	12.3	0.70	0.55	0.45	0.38
1.4	12.4	0.70	0.55	0.46	0.39	12.4	0.70	0.55	0.46	0.39	12.4	0.70	0.55	0.46	0.39	12.4	0.70	0.55	0.46	0.39	12.4	0.70	0.55	0.46	0.39
1.5	12.6	0.71	0.56	0.46	0.39	12.6	0.71	0.56	0.46	0.39	12.6	0.71	0.56	0.46	0.39	12.6	0.71	0.56	0.46	0.39	12.6	0.71	0.56	0.46	0.39
1.6	12.8	0.73	0.57	0.47	0.40	12.8	0.73	0.57	0.47	0.40	12.8	0.73	0.57	0.47	0.40	12.8	0.73	0.57	0.47	0.40	12.8	0.73	0.57	0.47	0.40
1.7	13.1	0.74	0.58	0.48	0.41	13.1	0.74	0.58	0.48	0.41	13.1	0.74	0.58	0.48	0.41	13.1	0.74	0.58	0.48	0.41	13.1	0.74	0.58	0.48	0.41
1.8	13.4	0.76	0.60	0.49	0.42	13.4	0.76	0.60	0.49	0.42	13.4	0.76	0.60	0.49	0.42	13.4	0.76	0.60	0.49	0.42	13.4	0.76	0.60	0.49	0.42
1.9	13.7	0.78	0.61	0.50	0.43	13.7	0.78	0.61	0.50	0.43	13.7	0.78	0.61	0.50	0.43	13.7	0.78	0.61	0.50	0.43	13.7	0.78	0.61	0.50	0.43
2.0	14.1	0.80	0.63	0.52	0.44	14.1	0.80	0.63	0.52	0.44	14.1	0.80	0.63	0.52	0.44	14.1	0.80	0.63	0.52	0.44	14.1	0.80	0.63	0.52	0.44
2.1	14.5	0.82	0.65	0.53	0.45	14.5	0.82	0.65	0.53	0.45	14.5	0.82	0.65	0.53	0.45	14.5	0.82	0.65	0.53	0.45	14.5	0.82	0.65	0.53	0.45
2.2	14.8	0.84	0.66	0.54	0.46	14.9	0.85	0.67	0.55	0.47	14.9	0.85	0.67	0.55	0.47	14.9	0.85	0.67	0.55	0.47	14.9	0.85	0.67	0.55	0.47
2.3	15.0	0.85	0.67	0.55	0.47	15.4	0.87	0.69	0.57	0.48	15.4	0.87	0.69	0.57	0.48	15.4	0.87	0.69	0.57	0.48	15.4	0.87	0.69	0.57	0.48
2.4	15.1	0.86	0.68	0.58	0.47	15.8	0.90	0.71	0.58	0.50	15.8	0.90	0.71	0.58	0.50	15.8	0.90	0.71	0.58	0.50	15.8	0.90	0.71	0.58	0.50
2.5	15.3	0.87	0.68	0.58	0.48	16.3	0.93	0.73	0.60	0.51	16.3	0.93	0.73	0.60	0.51	16.3	0.93	0.73	0.60	0.51	16.3	0.93	0.73	0.60	0.51
2.6	15.4	0.88	0.69	0.57	0.48	16.8	0.95	0.75	0.62	0.53	16.8	0.95	0.75	0.62	0.53	16.8	0.95	0.75	0.62	0.53	16.8	0.95	0.75	0.62	0.53
2.7	15.6	0.89	0.70	0.57	0.49	17.3	0.98	0.77	0.64	0.54	17.3	0.98	0.77	0.64	0.54	17.3	0.98	0.77	0.64	0.54	17.3	0.98	0.77	0.64	0.54
2.8	15.7	0.89	0.70	0.58	0.49	17.8	1.01	0.79	0.65	0.56	17.8	1.01	0.79	0.65	0.56	17.8	1.01	0.79	0.65	0.56	17.8	1.01	0.79	0.65	0.56
2.9	15.9	0.90	0.71	0.58	0.50	18.3	1.04	0.82	0.67	0.57	18.3	1.04	0.82	0.67	0.57	18.3	1.04	0.82	0.67	0.57	18.3	1.04	0.82	0.67	0.57
3.0	16.0	0.91	0.72	0.59	0.50	18.8	1.07	0.84	0.69	0.59	18.8	1.07	0.84	0.69	0.59	18.8	1.07	0.84	0.69	0.59	18.8	1.07	0.84	0.69	0.59
3.1	16.2	0.92	0.72	0.59	0.50	19.4	1.10	0.86	0.71	0.60	19.4	1.10	0.86	0.71	0.60	19.4	1.10	0.86	0.71	0.60	19.4	1.10	0.86	0.71	0.60
3.2	16.3	0.93	0.73	0.60	0.51	19.9	1.13	0.89	0.73	0.62	19.9	1.13	0.89	0.73	0.62	19.9	1.13	0.89	0.73	0.62	19.9	1.13	0.89	0.73	0.62
3.3	16.4	0.93	0.73	0.60	0.51	20.4	1.16	0.91	0.75	0.64	20.4	1.16	0.91	0.75	0.64	20.4	1.16	0.91	0.75	0.64	20.4	1.16	0.91	0.75	0.64
3.4	16.5	0.94	0.74	0.61	0.52	21.0	1.19	0.94	0.77	0.66	21.0	1.19	0.94	0.77	0.66	21.0	1.19	0.94	0.77	0.66	21.0	1.19	0.94	0.77	0.66
3.5	16.6	0.95	0.74	0.61	0.52	21.5	1.22	0.96	0.79	0.67	21.5	1.22	0.96	0.79	0.67	21.5	1.22	0.96	0.79	0.67	21.5	1.22	0.96	0.79	0.67
3.6	16.8	0.95	0.75	0.62	0.52	22.1	1.25	0.98	0.81	0.69	22.1	1.25	0.98	0.81	0.69	22.1	1.25	0.98	0.81	0.69	22.1	1.25	0.98	0.81	0.69
3.7	16.9	0.96	0.75	0.62	0.53	22.4	1.28	1.00	0.83	0.70	22.6	1.28	1.01	0.83	0.71	22.6	1.28	1.01	0.83	0.71	22.6	1.28	1.01	0.83	0.71
3.8	17.0	0.96	0.76	0.62	0.53	22.6	1.29	1.01	0.83	0.71	23.2	1.32	1.03	0.85	0.72	23.2	1.32	1.03	0.85	0.72	23.2	1.32	1.03	0.85	0.72
3.9	17.1	0.97	0.76	0.63	0.53	22.8	1.30	1.02	0.84	0.72	23.7	1.35	1.06	0.87	0.74	23.7	1.35	1.06	0.87	0.74	23.7	1.35	1.06	0.87	0.74
4.0	17.2	0.97	0.77	0.63	0.54	23.0	1.31	1.03	0.85	0.72	24.3	1.38	1.08	0.89	0.76	24.3	1.38	1.08	0.89	0.76	24.3	1.38	1.08	0.89	0.76
4.1	17.2	0.96	0.77	0.63	0.54	23.2	1.32	1.03	0.85	0.72	24.9	1.41	1.11	0.91	0.78	24.9	1.41	1.11	0.91	0.78	24.9	1.41	1.11	0.91	0.78
4.2	17.3	0.98	0.77	0.64	0.54	23.3	1.33	1.04	0.86	0.73	25.4	1.44	1.13	0.93	0.79	25.4	1.44	1.13	0.93	0.79	25.4	1.44	1.13	0.93	0.79
4.3	17.4	0.99	0.78	0.64	0.54	23.5	1.34	1.05	0.86	0.73	26.0	1.48	1.16	0.96	0.81	26.0	1.48	1.16	0.96	0.81	26.0	1.48	1.16	0.96	0.81
4.4	17.5	0.99	0.78	0.64	0.55	23.7	1.34	1.06	0.87	0.74	26.5	1.51	1.19	0.98	0.83	26.5	1.51	1.19	0.98	0.83	26.5	1.51	1.19	0.98	0.83
4.5	17.6	1.00	0.78	0.65	0.55	23.8	1.35	1.06	0.88	0.74	27.1	1.54	1.21	1.00	0.85	27.1	1.54	1.21	1.00	0.85	27.1	1.54	1.21	1.00	0.85
4.6	17.6	1.00	0.79	0.65	0.55	24.0	1.36	1.07	0.88	0.75	27.7	1.57	1.24	1.02	0.87	27.7	1.57	1.24	1.02	0.87	27.7	1.57	1.24	1.02	0.87
4.7	17.7	1.01	0.79	0.65	0.55	24.1	1.37	1.08	0.89	0.75	28.3	1.61	1.26	1.04	0.88	28.3	1.61	1.26	1.04	0.88	28.3				

**TABLE 3. DESIGN LOADS**  
**200 mm DIAMETER PIPE**

**2 WHEELS 30kN**  
**IMPACT FACTOR 2.0**

Cover m	Design Load kN/m	Min Bedding Factor																						
		Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m				
		24	32	40	kN/m	24	32	40	kN/m	24	32	40	kN/m	24	32	40	kN/m	24	32	40	kN/m	24	32	40
0.6	21.0	1.09	0.82	0.66	21.0	1.09	0.82	0.66	21.0	1.09	0.82	0.66	21.0	1.09	0.82	0.66	21.0	1.09	0.82	0.66	21.0	1.09	0.82	0.66
0.7	19.0	0.99	0.74	0.59	19.0	0.99	0.74	0.59	19.0	0.99	0.74	0.59	19.0	0.99	0.74	0.59	19.0	0.99	0.74	0.59	19.0	0.99	0.74	0.59
0.8	17.7	0.92	0.69	0.55	17.7	0.92	0.69	0.55	17.7	0.92	0.69	0.55	17.7	0.92	0.69	0.55	17.7	0.92	0.69	0.55	17.7	0.92	0.69	0.55
0.9	16.8	0.88	0.66	0.53	16.8	0.88	0.66	0.53	16.8	0.88	0.66	0.53	16.8	0.88	0.66	0.53	16.8	0.88	0.66	0.53	16.8	0.88	0.66	0.53
1.0	16.3	0.85	0.64	0.51	16.3	0.85	0.64	0.51	16.3	0.85	0.64	0.51	16.3	0.85	0.64	0.51	16.3	0.85	0.64	0.51	16.3	0.85	0.64	0.51
1.1	16.0	0.83	0.62	0.50	16.0	0.83	0.62	0.50	16.0	0.83	0.62	0.50	16.0	0.83	0.62	0.50	16.0	0.83	0.62	0.50	16.0	0.83	0.62	0.50
1.2	15.8	0.82	0.62	0.49	15.8	0.82	0.62	0.49	15.8	0.82	0.62	0.49	15.8	0.82	0.62	0.49	15.8	0.82	0.62	0.49	15.8	0.82	0.62	0.49
1.3	15.8	0.82	0.62	0.49	15.8	0.82	0.62	0.49	15.8	0.82	0.62	0.49	15.8	0.82	0.62	0.49	15.8	0.82	0.62	0.49	15.8	0.82	0.62	0.49
1.4	16.0	0.83	0.62	0.50	16.0	0.83	0.62	0.50	16.0	0.83	0.62	0.50	16.0	0.83	0.62	0.50	16.0	0.83	0.62	0.50	16.0	0.83	0.62	0.50
1.5	16.2	0.84	0.63	0.51	16.2	0.84	0.63	0.51	16.2	0.84	0.63	0.51	16.2	0.84	0.63	0.51	16.2	0.84	0.63	0.51	16.2	0.84	0.63	0.51
1.6	16.5	0.86	0.64	0.51	16.5	0.86	0.64	0.51	16.5	0.86	0.64	0.51	16.5	0.86	0.64	0.51	16.5	0.86	0.64	0.51	16.5	0.86	0.64	0.51
1.7	16.8	0.88	0.66	0.53	16.8	0.88	0.66	0.53	16.8	0.88	0.66	0.53	16.8	0.88	0.66	0.53	16.8	0.88	0.66	0.53	16.8	0.88	0.66	0.53
1.8	17.2	0.90	0.67	0.54	17.2	0.90	0.67	0.54	17.2	0.90	0.67	0.54	17.2	0.90	0.67	0.54	17.2	0.90	0.67	0.54	17.2	0.90	0.67	0.54
1.9	17.7	0.92	0.69	0.55	17.7	0.92	0.69	0.55	17.7	0.92	0.69	0.55	17.7	0.92	0.69	0.55	17.7	0.92	0.69	0.55	17.7	0.92	0.69	0.55
2.0	18.2	0.95	0.71	0.57	18.2	0.95	0.71	0.57	18.2	0.95	0.71	0.57	18.2	0.95	0.71	0.57	18.2	0.95	0.71	0.57	18.2	0.95	0.71	0.57
2.1	18.7	0.97	0.73	0.58	18.7	0.97	0.73	0.58	18.7	0.97	0.73	0.58	18.7	0.97	0.73	0.58	18.7	0.97	0.73	0.58	18.7	0.97	0.73	0.58
2.2	19.2	1.00	0.75	0.60	19.2	1.00	0.75	0.60	19.2	1.00	0.75	0.60	19.2	1.00	0.75	0.60	19.2	1.00	0.75	0.60	19.2	1.00	0.75	0.60
2.3	19.5	1.01	0.76	0.61	19.8	1.03	0.77	0.62	19.8	1.03	0.77	0.62	19.8	1.03	0.77	0.62	19.8	1.03	0.77	0.62	19.8	1.03	0.77	0.62
2.4	19.7	1.03	0.77	0.62	20.4	1.06	0.80	0.64	20.4	1.06	0.80	0.64	20.4	1.06	0.80	0.64	20.4	1.06	0.80	0.64	20.4	1.06	0.80	0.64
2.5	20.0	1.04	0.78	0.62	21.0	1.09	0.82	0.66	21.0	1.09	0.82	0.66	21.0	1.09	0.82	0.66	21.0	1.09	0.82	0.66	21.0	1.09	0.82	0.66
2.6	20.2	1.05	0.79	0.63	21.6	1.13	0.85	0.68	21.6	1.13	0.85	0.68	21.6	1.13	0.85	0.68	21.6	1.13	0.85	0.68	21.6	1.13	0.85	0.68
2.7	20.5	1.07	0.80	0.64	22.3	1.16	0.87	0.70	22.3	1.16	0.87	0.70	22.3	1.16	0.87	0.70	22.3	1.16	0.87	0.70	22.3	1.16	0.87	0.70
2.8	20.7	1.08	0.81	0.65	22.9	1.19	0.90	0.72	22.9	1.19	0.90	0.72	22.9	1.19	0.90	0.72	22.9	1.19	0.90	0.72	22.9	1.19	0.90	0.72
2.9	21.0	1.09	0.82	0.66	23.6	1.23	0.92	0.74	23.6	1.23	0.92	0.74	23.6	1.23	0.92	0.74	23.6	1.23	0.92	0.74	23.6	1.23	0.92	0.74
3.0	21.2	1.10	0.83	0.65	24.3	1.26	0.95	0.76	24.3	1.26	0.95	0.76	24.3	1.26	0.95	0.76	24.3	1.26	0.95	0.76	24.3	1.26	0.95	0.76
3.1	21.4	1.12	0.84	0.67	24.9	1.30	0.97	0.78	24.9	1.30	0.97	0.78	24.9	1.30	0.97	0.78	24.9	1.30	0.97	0.78	24.9	1.30	0.97	0.78
3.2	21.7	1.13	0.85	0.68	25.6	1.33	1.00	0.80	25.6	1.33	1.00	0.80	25.6	1.33	1.00	0.80	25.6	1.33	1.00	0.80	25.6	1.33	1.00	0.80
3.3	21.9	1.14	0.85	0.68	26.3	1.37	1.03	0.82	26.3	1.37	1.03	0.82	26.3	1.37	1.03	0.82	26.3	1.37	1.03	0.82	26.3	1.37	1.03	0.82
3.4	22.1	1.15	0.86	0.69	27.0	1.41	1.06	0.84	27.0	1.41	1.06	0.84	27.0	1.41	1.06	0.84	27.0	1.41	1.06	0.84	27.0	1.41	1.06	0.84
3.5	22.3	1.16	0.87	0.70	27.7	1.44	1.08	0.87	27.7	1.44	1.08	0.87	27.7	1.44	1.08	0.87	27.7	1.44	1.08	0.87	27.7	1.44	1.08	0.87
3.6	22.5	1.17	0.89	0.70	28.3	1.47	1.10	0.68	28.4	1.48	1.11	0.69	28.4	1.48	1.11	0.69	28.4	1.48	1.11	0.69	28.4	1.48	1.11	0.69
3.7	22.7	1.18	0.89	0.71	28.6	1.49	1.12	0.69	29.1	1.52	1.14	0.91	29.1	1.52	1.14	0.91	29.1	1.52	1.14	0.91	29.1	1.52	1.14	0.91
3.8	22.9	1.19	0.89	0.71	28.9	1.50	1.13	0.90	29.9	1.55	1.17	0.93	29.9	1.55	1.17	0.93	29.9	1.55	1.17	0.93	29.9	1.55	1.17	0.93
3.9	23.0	1.20	0.90	0.72	29.2	1.52	1.14	0.91	30.6	1.59	1.19	0.96	30.6	1.59	1.19	0.96	30.6	1.59	1.19	0.96	30.6	1.59	1.19	0.96
4.0	23.2	1.21	0.91	0.72	29.4	1.53	1.15	0.92	31.3	1.63	1.22	0.98	31.3	1.63	1.22	0.98	31.3	1.63	1.22	0.98	31.3	1.63	1.22	0.98
4.1	23.4	1.22	0.91	0.73	29.7	1.55	1.16	0.93	32.0	1.67	1.25	1.00	32.0	1.67	1.25	1.00	32.0	1.67	1.25	1.00	32.0	1.67	1.25	1.00
4.2	23.5	1.23	0.92	0.74	30.0	1.56	1.17	0.94	32.7	1.71	1.28	1.02	32.7	1.71	1.28	1.02	32.7	1.71	1.28	1.02	32.7	1.71	1.28	1.02
4.3	23.7	1.23	0.92	0.74	30.2	1.57	1.18	0.94	33.5	1.74	1.31	1.05	33.5	1.74	1.31	1.05	33.5	1.74	1.31	1.05	33.5	1.74	1.31	1.05
4.4	23.8	1.24	0.93	0.74	30.5	1.59	1.19	0.95	34.2	1.78	1.34	1.07	34.2	1.78	1.34	1.07	34.2	1.78	1.34	1.07	34.2	1.78	1.34	1.07
4.5	24.0	1.25	0.94	0.75	30.7	1.60	1.20	0.96	34.9	1.82	1.37	1.09	34.9	1.82	1.37	1.09	34.9	1.82	1.37	1.09	34.9	1.82	1.37	1.09
4.6	24.1	1.26	0.94	0.75	30.9	1.61	1.21	0.97	35.7	1.86	1.39	1.12	35.7	1.86	1.39	1.12	35.7	1.86	1.39	1.12	35.7	1.86	1.39	1.12
4.7	24.2	1.26	0.95	0.76	31.1	1.62	1.22	0.97	36.4	1.90	1.42	1.14	36.4	1.90	1.42	1.14	36.4	1.90	1.42	1.14	36.4	1.90	1.42	1.14
4.8	24.4	1.27	0.95	0.76	31.3	1.63	1.22	0.98	37.2	1.94	1.45	1.16	37.2	1.94	1.45	1.16	37.2	1.94	1.45	1.16	37.2	1.94	1.45	1.16
4.9	24.5	1.27	0.96	0.76	31.5	1.64	1.23	0.99	37.9	1.97	1.48	1.												

**TABLE 4. DESIGN LOADS**  
**225 mm DIAMETER PIPE**

2 WHEELS 30kN  
IMPACT FACTOR 2.0

Cover	Design Load	Min Bedding Factor																		
		Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			
		m	kN/m	28	36	45	kN/m	28	36	45	kN/m	28	36	45	kN/m	28	36	45	kN/m	28
0.6	24.1	1.08	0.84	0.67	24.1	1.08	0.84	0.67	24.1	1.08	0.84	0.67	24.1	1.08	0.84	0.67	24.1	1.08	0.84	0.67
0.7	21.8	0.97	0.76	0.61	21.8	0.97	0.76	0.61	21.8	0.97	0.76	0.61	21.8	0.97	0.76	0.61	21.8	0.97	0.76	0.61
0.8	20.2	0.90	0.70	0.56	20.2	0.90	0.70	0.56	20.2	0.90	0.70	0.56	20.2	0.90	0.70	0.56	20.2	0.90	0.70	0.56
0.9	19.2	0.86	0.67	0.53	19.2	0.86	0.67	0.53	19.2	0.86	0.67	0.53	19.2	0.86	0.67	0.53	19.2	0.86	0.67	0.53
1.0	18.6	0.83	0.64	0.52	18.6	0.83	0.64	0.52	18.6	0.83	0.64	0.52	18.6	0.83	0.64	0.52	18.6	0.83	0.64	0.52
1.1	18.2	0.81	0.63	0.51	18.2	0.81	0.63	0.51	18.2	0.81	0.63	0.51	18.2	0.81	0.63	0.51	18.2	0.81	0.63	0.51
1.2	18.1	0.81	0.63	0.50	18.1	0.81	0.63	0.50	18.1	0.81	0.63	0.50	18.1	0.81	0.63	0.50	18.1	0.81	0.63	0.50
1.3	18.1	0.81	0.63	0.50	18.1	0.81	0.63	0.50	18.1	0.81	0.63	0.50	18.1	0.81	0.63	0.50	18.1	0.81	0.63	0.50
1.4	18.2	0.81	0.63	0.51	18.2	0.81	0.63	0.51	18.2	0.81	0.63	0.51	18.2	0.81	0.63	0.51	18.2	0.81	0.63	0.51
1.5	18.5	0.82	0.64	0.51	18.5	0.82	0.64	0.51	18.5	0.82	0.64	0.51	18.5	0.82	0.64	0.51	18.5	0.82	0.64	0.51
1.6	18.8	0.84	0.65	0.52	18.8	0.84	0.65	0.52	18.8	0.84	0.65	0.52	18.8	0.84	0.65	0.52	18.8	0.84	0.65	0.52
1.7	19.2	0.86	0.67	0.55	19.2	0.88	0.68	0.55	19.2	0.88	0.68	0.55	19.2	0.88	0.68	0.55	19.2	0.88	0.68	0.55
1.8	19.7	0.88	0.68	0.55	19.7	0.88	0.68	0.55	19.7	0.88	0.68	0.55	19.7	0.88	0.68	0.55	19.7	0.88	0.68	0.55
1.9	20.2	0.90	0.70	0.56	20.2	0.90	0.70	0.56	20.2	0.90	0.70	0.56	20.2	0.90	0.70	0.56	20.2	0.90	0.70	0.56
2.0	20.7	0.93	0.72	0.58	20.7	0.93	0.72	0.58	20.7	0.93	0.72	0.58	20.7	0.93	0.72	0.58	20.7	0.93	0.72	0.58
2.1	21.3	0.95	0.74	0.59	21.3	0.95	0.74	0.59	21.3	0.95	0.74	0.59	21.3	0.95	0.74	0.59	21.3	0.95	0.74	0.59
2.2	22.0	0.98	0.76	0.61	22.0	0.98	0.76	0.61	22.0	0.98	0.76	0.61	22.0	0.98	0.76	0.61	22.0	0.98	0.76	0.61
2.3	22.6	1.01	0.79	0.63	22.6	1.01	0.79	0.63	22.6	1.01	0.79	0.63	22.6	1.01	0.79	0.63	22.6	1.01	0.79	0.63
2.4	23.3	1.04	0.81	0.65	23.3	1.04	0.81	0.65	23.3	1.04	0.81	0.65	23.3	1.04	0.81	0.65	23.3	1.04	0.81	0.65
2.5	24.0	1.07	0.83	0.67	24.0	1.07	0.83	0.67	24.0	1.07	0.83	0.67	24.0	1.07	0.83	0.67	24.0	1.07	0.83	0.67
2.6	24.7	1.10	0.86	0.69	24.7	1.10	0.86	0.69	24.7	1.10	0.86	0.69	24.7	1.10	0.86	0.69	24.7	1.10	0.86	0.69
2.7	25.4	1.13	0.88	0.71	25.4	1.14	0.88	0.71	25.4	1.14	0.88	0.71	25.4	1.14	0.88	0.71	25.4	1.14	0.88	0.71
2.8	25.8	1.15	0.89	0.72	26.2	1.17	0.91	0.73	26.2	1.17	0.91	0.73	26.2	1.17	0.91	0.73	26.2	1.17	0.91	0.73
2.9	28.1	1.17	0.91	0.73	26.9	1.20	0.94	0.75	26.9	1.20	0.94	0.75	26.9	1.20	0.94	0.75	26.9	1.20	0.94	0.75
3.0	28.5	1.18	0.92	0.74	27.7	1.24	0.96	0.77	27.7	1.24	0.96	0.77	27.7	1.24	0.96	0.77	27.7	1.24	0.96	0.77
3.1	28.8	1.20	0.93	0.75	28.5	1.27	0.99	0.79	28.5	1.27	0.99	0.79	28.5	1.27	0.99	0.79	28.5	1.27	0.99	0.79
3.2	27.2	1.21	0.94	0.75	29.3	1.31	1.02	0.81	29.3	1.31	1.02	0.81	29.3	1.31	1.02	0.81	29.3	1.31	1.02	0.81
3.3	27.5	1.23	0.95	0.76	30.1	1.34	1.04	0.83	30.1	1.34	1.04	0.83	30.1	1.34	1.04	0.83	30.1	1.34	1.04	0.83
3.4	27.8	1.24	0.97	0.77	30.9	1.38	1.07	0.86	30.9	1.38	1.07	0.86	30.9	1.38	1.07	0.86	30.9	1.38	1.07	0.86
3.5	28.1	1.25	0.98	0.78	31.7	1.41	1.10	0.88	31.7	1.41	1.10	0.88	31.7	1.41	1.10	0.88	31.7	1.41	1.10	0.88
3.6	28.4	1.27	0.99	0.79	32.5	1.45	1.13	0.90	32.5	1.45	1.13	0.90	32.5	1.45	1.13	0.90	32.5	1.45	1.13	0.90
3.7	28.7	1.28	1.00	0.80	33.3	1.49	1.16	0.92	33.3	1.49	1.16	0.92	33.3	1.49	1.16	0.92	33.3	1.49	1.16	0.92
3.8	29.0	1.30	1.01	0.81	34.1	1.52	1.18	0.95	34.1	1.52	1.18	0.95	34.1	1.52	1.18	0.95	34.1	1.52	1.18	0.95
3.9	29.3	1.31	1.02	0.81	34.9	1.56	1.21	0.97	34.9	1.56	1.21	0.97	34.9	1.56	1.21	0.97	34.9	1.56	1.21	0.97
4.0	29.6	1.32	1.03	0.82	35.7	1.60	1.24	0.99	35.7	1.60	1.24	0.99	35.7	1.60	1.24	0.99	35.7	1.60	1.24	0.99
4.1	29.8	1.33	1.04	0.83	36.5	1.63	1.27	1.01	36.6	1.63	1.27	1.02	36.6	1.63	1.27	1.02	36.6	1.63	1.27	1.02
4.2	30.1	1.34	1.04	0.84	36.8	1.64	1.28	1.02	37.4	1.67	1.30	1.04	37.4	1.67	1.30	1.04	37.4	1.67	1.30	1.04
4.3	30.3	1.35	1.05	0.84	37.2	1.68	1.29	1.03	38.2	1.71	1.33	1.06	38.2	1.71	1.33	1.06	38.2	1.71	1.33	1.06
4.4	30.6	1.36	1.06	0.85	37.5	1.68	1.30	1.04	39.1	1.74	1.36	1.09	39.1	1.74	1.36	1.09	39.1	1.74	1.36	1.09
4.5	30.8	1.37	1.07	0.86	37.9	1.69	1.31	1.05	39.9	1.78	1.39	1.11	39.9	1.78	1.39	1.11	39.9	1.78	1.39	1.11
4.6	31.0	1.38	1.08	0.88	38.2	1.70	1.33	1.06	40.8	1.82	1.42	1.13	40.8	1.82	1.42	1.13	40.8	1.82	1.42	1.13
4.7	31.2	1.39	1.08	0.87	38.5	1.72	1.34	1.07	41.6	1.86	1.44	1.16	41.6	1.86	1.44	1.16	41.6	1.86	1.44	1.16
4.8	31.4	1.40	1.09	0.87	38.8	1.73	1.35	1.08	42.4	1.89	1.47	1.18	42.4	1.89	1.47	1.18	42.4	1.89	1.47	1.18
4.9	31.6	1.41	1.10	0.88	39.1	1.75	1.36	1.09	43.3	1.93	1.50	1.20	43.3	1.93	1.50	1.20	43.3	1.93	1.50	1.20
5.0	31.8	1.42	1.10	0.88	39.4	1.78	1.37	1.09	44.1	1.97	1.53	1.23	44.1	1.97	1.53	1.23	44.1	1.97	1.53	1.23
5.1	32.0	1.43	1.11	0.89	39.7	1.77	1.38	1.10	45.0	2.01	1.56	1.25	45.0	2.01	1.56	1.25	45.0	2.01	1.56	1.25
5.2	32.2	1.44	1.12	0.89	39.9	1.78	1.39	1.11	45.8	2.05	1.59	1.27	45.8	2.05	1.59	1.27	45.8	2.05	1.59	1.27
5.3	32.4	1.44	1.12	0.90	40.2	1.80	1.40	1.12	46.7	2.08	1.62	1.30	46.7	2.08	1.62	1.30	46.7	2.08	1.62	1.30
5.4	32.5	1.45	1.13	0.90	40.5	1.81	1.41	1.12	47.6	2.12	1.65	1.32	47.6	2.12	1.65	1.32	47.6	2.12	1.65	1.32
5.5	32.7	1.48	1.14	0.91	40.7	1.82	1.41	1.13	48.4	2.16	1.68	1.34	48.4	2.16	1.68	1.34	48.4	2.16	1.68	1.34
5.6	32.8	1.47	1.14	0.91	41.0	1.83	1.42	1.14	49.3	2.20	1.71	1.37	49.3	2.20	1.71	1.37	49.3	2.20	1.71	1.37
5.7	33.0	1.47	1.15	0.92	41.2	1.84	1.43	1.14	49.8	2.22	1.73	1.38	50.1	2.24	1.74	1.39	50.1	2.24	1.74	1.39
5.8	33.1	1.48	1.15	0.92	41.4	1.85	1.44	1.15	50.1											

TABLE 5. DESIGN LOADS  
300 mm DIAMETER PIPE2 WHEELS 30kN  
IMPACT FACTOR 2.0

Cover m	Design Load kN/m	Min Bedding Factor																						
		Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m							
		36	48	60	kN/m	36	48	60	kN/m	36	48	60	kN/m	36	48	60	kN/m	36	48	60	kN/m	36	48	60
0.6	30.9	1.07	0.80	0.64	30.9	1.07	0.80	0.64	30.9	1.07	0.80	0.64	30.9	1.07	0.80	0.64	30.9	1.07	0.80	0.64	30.9	1.07	0.80	0.64
0.7	28.2	0.98	0.73	0.59	28.2	0.98	0.73	0.59	28.2	0.98	0.73	0.59	28.2	0.98	0.73	0.59	28.2	0.98	0.73	0.59	28.2	0.98	0.73	0.59
0.8	26.6	0.92	0.69	0.55	26.6	0.92	0.69	0.55	26.6	0.92	0.69	0.55	26.6	0.92	0.69	0.55	26.6	0.92	0.69	0.55	26.6	0.92	0.69	0.55
0.9	25.3	0.88	0.66	0.53	25.3	0.88	0.66	0.53	25.3	0.88	0.66	0.53	25.3	0.88	0.66	0.53	25.3	0.88	0.66	0.53	25.3	0.88	0.66	0.53
1.0	24.4	0.85	0.64	0.51	24.4	0.85	0.64	0.51	24.4	0.85	0.64	0.51	24.4	0.85	0.64	0.51	24.4	0.85	0.64	0.51	24.4	0.85	0.64	0.51
1.1	24.0	0.83	0.62	0.50	24.0	0.83	0.62	0.50	24.0	0.83	0.62	0.50	24.0	0.83	0.62	0.50	24.0	0.83	0.62	0.50	24.0	0.83	0.62	0.50
1.2	23.8	0.82	0.62	0.49	23.8	0.82	0.62	0.49	23.8	0.82	0.62	0.49	23.8	0.82	0.62	0.49	23.8	0.82	0.62	0.49	23.8	0.82	0.62	0.49
1.3	23.8	0.83	0.62	0.50	23.8	0.83	0.62	0.50	23.8	0.83	0.62	0.50	23.8	0.83	0.62	0.50	23.8	0.83	0.62	0.50	23.8	0.83	0.62	0.50
1.4	24.0	0.83	0.62	0.50	24.0	0.83	0.62	0.50	24.0	0.83	0.62	0.50	24.0	0.83	0.62	0.50	24.0	0.83	0.62	0.50	24.0	0.83	0.62	0.50
1.5	24.3	0.84	0.63	0.51	24.3	0.84	0.63	0.51	24.3	0.84	0.63	0.51	24.3	0.84	0.63	0.51	24.3	0.84	0.63	0.51	24.3	0.84	0.63	0.51
1.6	24.7	0.86	0.64	0.52	24.7	0.86	0.64	0.52	24.7	0.86	0.64	0.52	24.7	0.86	0.64	0.52	24.7	0.86	0.64	0.52	24.7	0.86	0.64	0.52
1.7	25.3	0.88	0.66	0.53	25.3	0.88	0.66	0.53	25.3	0.88	0.66	0.53	25.3	0.88	0.66	0.53	25.3	0.88	0.66	0.53	25.3	0.88	0.66	0.53
1.8	25.9	0.90	0.67	0.54	25.9	0.90	0.67	0.54	25.9	0.90	0.67	0.54	25.9	0.90	0.67	0.54	25.9	0.90	0.67	0.54	25.9	0.90	0.67	0.54
1.9	26.6	0.92	0.69	0.55	26.6	0.92	0.69	0.55	26.6	0.92	0.69	0.55	26.6	0.92	0.69	0.55	26.6	0.92	0.69	0.55	26.6	0.92	0.69	0.55
2.0	27.3	0.95	0.71	0.57	27.3	0.95	0.71	0.57	27.3	0.95	0.71	0.57	27.3	0.95	0.71	0.57	27.3	0.95	0.71	0.57	27.3	0.95	0.71	0.57
2.1	28.0	0.97	0.73	0.58	28.1	0.98	0.73	0.59	28.1	0.98	0.73	0.59	28.1	0.98	0.73	0.59	28.1	0.98	0.73	0.59	28.1	0.98	0.73	0.59
2.2	28.5	0.99	0.74	0.59	29.0	1.01	0.75	0.60	29.0	1.01	0.75	0.60	29.0	1.01	0.75	0.60	29.0	1.01	0.75	0.60	29.0	1.01	0.75	0.60
2.3	28.9	1.01	0.75	0.60	29.8	1.04	0.78	0.62	29.8	1.04	0.78	0.62	29.8	1.04	0.78	0.62	29.8	1.04	0.78	0.62	29.8	1.04	0.78	0.62
2.4	29.4	1.02	0.77	0.61	30.7	1.07	0.80	0.64	30.7	1.07	0.80	0.64	30.7	1.07	0.80	0.64	30.7	1.07	0.80	0.64	30.7	1.07	0.80	0.64
2.5	29.9	1.04	0.78	0.62	31.6	1.10	0.82	0.66	31.6	1.10	0.82	0.66	31.6	1.10	0.82	0.66	31.6	1.10	0.82	0.66	31.6	1.10	0.82	0.66
2.6	30.4	1.05	0.79	0.63	32.6	1.13	0.85	0.68	32.6	1.13	0.85	0.68	32.6	1.13	0.85	0.68	32.6	1.13	0.85	0.68	32.6	1.13	0.85	0.68
2.7	30.8	1.07	0.80	0.64	33.6	1.17	0.87	0.70	33.6	1.17	0.87	0.70	33.6	1.17	0.87	0.70	33.6	1.17	0.87	0.70	33.6	1.17	0.87	0.70
2.8	31.3	1.09	0.82	0.65	34.5	1.20	0.90	0.72	34.5	1.20	0.90	0.72	34.5	1.20	0.90	0.72	34.5	1.20	0.90	0.72	34.5	1.20	0.90	0.72
2.9	31.8	1.10	0.83	0.66	35.5	1.23	0.93	0.74	35.5	1.23	0.93	0.74	35.5	1.23	0.93	0.74	35.5	1.23	0.93	0.74	35.5	1.23	0.93	0.74
3.0	32.2	1.12	0.84	0.67	36.6	1.27	0.95	0.76	36.6	1.27	0.95	0.76	36.6	1.27	0.95	0.76	36.6	1.27	0.95	0.76	36.6	1.27	0.95	0.76
3.1	32.7	1.14	0.85	0.66	37.6	1.30	0.98	0.78	37.6	1.30	0.98	0.78	37.6	1.30	0.98	0.78	37.6	1.30	0.98	0.78	37.6	1.30	0.98	0.78
3.2	33.1	1.15	0.86	0.67	38.6	1.34	1.01	0.80	38.6	1.34	1.01	0.80	38.6	1.34	1.01	0.80	38.6	1.34	1.01	0.80	38.6	1.34	1.01	0.80
3.3	33.6	1.17	0.87	0.70	39.4	1.37	1.03	0.82	39.4	1.37	1.03	0.82	39.4	1.37	1.03	0.82	39.4	1.37	1.03	0.82	39.4	1.37	1.03	0.82
3.4	34.0	1.18	0.89	0.71	39.9	1.39	1.04	0.83	40.7	1.41	1.06	0.85	40.7	1.41	1.06	0.85	40.7	1.41	1.06	0.85	40.7	1.41	1.06	0.85
3.5	34.4	1.20	0.90	0.72	40.5	1.41	1.05	0.84	41.8	1.45	1.09	0.87	41.8	1.45	1.09	0.87	41.8	1.45	1.09	0.87	41.8	1.45	1.09	0.87
3.6	34.8	1.21	0.91	0.73	41.1	1.43	1.07	0.86	42.8	1.49	1.12	0.89	42.8	1.49	1.12	0.89	42.8	1.49	1.12	0.89	42.8	1.49	1.12	0.89
3.7	35.2	1.22	0.92	0.73	41.6	1.44	1.08	0.87	43.9	1.53	1.14	0.92	43.9	1.53	1.14	0.92	43.9	1.53	1.14	0.92	43.9	1.53	1.14	0.92
3.8	35.6	1.24	0.93	0.74	42.1	1.46	1.10	0.88	45.0	1.56	1.17	0.94	45.0	1.56	1.17	0.94	45.0	1.56	1.17	0.94	45.0	1.56	1.17	0.94
3.9	36.0	1.25	0.94	0.75	42.6	1.48	1.11	0.89	46.1	1.60	1.20	0.96	46.1	1.60	1.20	0.96	46.1	1.60	1.20	0.96	46.1	1.60	1.20	0.96
4.0	36.4	1.26	0.95	0.76	43.1	1.50	1.12	0.90	47.2	1.64	1.23	0.98	47.2	1.64	1.23	0.98	47.2	1.64	1.23	0.98	47.2	1.64	1.23	0.98
4.1	36.8	1.28	0.96	0.77	43.6	1.51	1.14	0.91	48.3	1.68	1.26	1.01	48.3	1.68	1.26	1.01	48.3	1.68	1.26	1.01	48.3	1.68	1.26	1.01
4.2	37.1	1.29	0.97	0.77	44.1	1.53	1.15	0.92	49.4	1.71	1.29	1.03	49.4	1.71	1.29	1.03	49.4	1.71	1.29	1.03	49.4	1.71	1.29	1.03
4.3	37.4	1.30	0.98	0.78	44.6	1.55	1.16	0.93	50.5	1.75	1.31	1.05	50.5	1.75	1.31	1.05	50.5	1.75	1.31	1.05	50.5	1.75	1.31	1.05
4.4	37.8	1.31	0.98	0.79	45.0	1.56	1.17	0.94	51.6	1.77	1.34	1.07	51.6	1.77	1.34	1.07	51.6	1.77	1.34	1.07	51.6	1.77	1.34	1.07
4.5	38.1	1.32	0.99	0.79	45.5	1.58	1.18	0.95	52.7	1.83	1.37	1.10	52.7	1.83	1.37	1.10	52.7	1.83	1.37	1.10	52.7	1.83	1.37	1.10
4.6	38.4	1.33	1.00	0.80	45.9	1.59	1.20	0.96	53.6	1.86	1.40	1.12	53.6	1.86	1.40	1.12	53.6	1.86	1.40	1.12	53.6	1.86	1.40	1.12
4.7	38.7	1.34	1.01	0.81	46.3	1.61	1.21	0.96	54.1	1.88	1.41	1.13	54.1	1.88	1.41	1.13	54.1	1.88	1.41	1.13	54.1	1.88	1.41	1.13
4.8	39.0	1.36	1.02	0.81	46.7	1.62	1.22	0.97	54.7	1.90	1.42	1.14	54.7	1.90	1.42	1.14	54.7	1.90	1.42	1.14	54.7	1.90	1.42	1.14
4.9	39.3	1.37	1.02	0.82	47.1	1.64	1.23	0.98	55.2	1.92	1.44	1.15	55.2	1.92										

**TABLE 6. DESIGN LOADS**  
375 mm DIAMETER PIPE

2 WHEELS 30kN  
IMPACT FACTOR 2.0

Cover	Design Load	Min Bedding Factor			Design Load	Min Bedding Factor			Design Load	Min Bedding Factor			Design Load	Min Bedding Factor			Design Load	Min Bedding Factor		
		Crushing Strength kN/m				Crushing Strength kN/m				Crushing Strength kN/m				Crushing Strength kN/m				Crushing Strength kN/m		
		m	kN/m	36	45	60	kN/m	36	45	60	kN/m	36	45	60	kN/m	36	45	60	kN/m	36
0.6	37.5	1.30	1.04	0.78	37.5	1.30	1.04	0.78	37.5	1.30	1.04	0.78	37.5	1.30	1.04	0.78	37.5	1.30	1.04	0.78
0.7	34.1	1.18	0.95	0.71	34.1	1.18	0.95	0.71	34.1	1.18	0.95	0.71	34.1	1.18	0.95	0.71	34.1	1.18	0.95	0.71
0.8	31.9	1.11	0.89	0.66	31.9	1.11	0.89	0.66	31.9	1.11	0.89	0.66	31.9	1.11	0.89	0.66	31.9	1.11	0.89	0.66
0.9	30.6	1.06	0.85	0.64	30.6	1.06	0.85	0.64	30.6	1.06	0.85	0.64	30.6	1.06	0.85	0.64	30.6	1.06	0.85	0.64
1.0	29.5	1.02	0.82	0.61	29.5	1.02	0.82	0.61	29.5	1.02	0.82	0.61	29.5	1.02	0.82	0.61	29.5	1.02	0.82	0.61
1.1	28.8	1.00	0.80	0.60	28.8	1.00	0.80	0.60	28.8	1.00	0.80	0.60	28.8	1.00	0.80	0.60	28.8	1.00	0.80	0.60
1.2	28.5	0.99	0.79	0.59	28.5	0.99	0.79	0.59	28.5	0.99	0.79	0.59	28.5	0.99	0.79	0.59	28.5	0.99	0.79	0.59
1.3	28.5	0.99	0.79	0.59	28.5	0.99	0.79	0.59	28.5	0.99	0.79	0.59	28.5	0.99	0.79	0.59	28.5	0.99	0.79	0.59
1.4	28.6	0.99	0.80	0.60	28.6	0.99	0.80	0.60	28.6	0.99	0.80	0.60	28.6	0.99	0.80	0.60	28.6	0.99	0.80	0.60
1.5	29.0	1.01	0.80	0.60	29.0	1.01	0.80	0.60	29.0	1.01	0.80	0.60	29.0	1.01	0.80	0.60	29.0	1.01	0.80	0.60
1.6	29.4	1.02	0.82	0.61	29.4	1.02	0.82	0.61	29.4	1.02	0.82	0.61	29.4	1.02	0.82	0.61	29.4	1.02	0.82	0.61
1.7	30.0	1.04	0.83	0.63	30.0	1.04	0.83	0.63	30.0	1.04	0.83	0.63	30.0	1.04	0.83	0.63	30.0	1.04	0.83	0.63
1.8	30.7	1.07	0.85	0.64	30.7	1.07	0.85	0.64	30.7	1.07	0.85	0.64	30.7	1.07	0.85	0.64	30.7	1.07	0.85	0.64
1.9	31.5	1.09	0.88	0.66	31.5	1.09	0.88	0.66	31.5	1.09	0.88	0.66	31.5	1.09	0.88	0.66	31.5	1.09	0.88	0.66
2.0	32.4	1.12	0.90	0.67	32.4	1.12	0.90	0.67	32.4	1.12	0.90	0.67	32.4	1.12	0.90	0.67	32.4	1.12	0.90	0.67
2.1	32.9	1.14	0.91	0.69	33.3	1.15	0.92	0.69	33.3	1.15	0.92	0.69	33.3	1.15	0.92	0.69	33.3	1.15	0.92	0.69
2.2	33.5	1.16	0.93	0.70	34.2	1.19	0.95	0.71	34.2	1.19	0.95	0.71	34.2	1.19	0.95	0.71	34.2	1.19	0.95	0.71
2.3	34.0	1.18	0.95	0.71	35.2	1.22	0.98	0.73	35.2	1.22	0.98	0.73	35.2	1.22	0.98	0.73	35.2	1.22	0.98	0.73
2.4	34.6	1.20	0.96	0.72	36.2	1.26	1.01	0.76	36.2	1.26	1.01	0.76	36.2	1.26	1.01	0.76	36.2	1.26	1.01	0.76
2.5	35.2	1.22	0.98	0.73	37.3	1.30	1.04	0.78	37.3	1.30	1.04	0.78	37.3	1.30	1.04	0.78	37.3	1.30	1.04	0.78
2.6	35.8	1.24	0.99	0.75	38.4	1.33	1.07	0.80	38.4	1.33	1.07	0.80	38.4	1.33	1.07	0.80	38.4	1.33	1.07	0.80
2.7	36.4	1.26	1.01	0.76	39.5	1.37	1.10	0.82	39.5	1.37	1.10	0.82	39.5	1.37	1.10	0.82	39.5	1.37	1.10	0.82
2.8	37.0	1.28	1.03	0.77	40.7	1.41	1.13	0.85	40.7	1.41	1.13	0.85	40.7	1.41	1.13	0.85	40.7	1.41	1.13	0.85
2.9	37.5	1.30	1.04	0.78	41.8	1.45	1.16	0.87	41.8	1.45	1.16	0.87	41.8	1.45	1.16	0.87	41.8	1.45	1.16	0.87
3.0	38.1	1.32	1.06	0.79	43.0	1.49	1.19	0.90	43.0	1.49	1.19	0.90	43.0	1.49	1.19	0.90	43.0	1.49	1.19	0.90
3.1	38.7	1.34	1.07	0.81	44.2	1.53	1.23	0.92	44.2	1.53	1.23	0.92	44.2	1.53	1.23	0.92	44.2	1.53	1.23	0.92
3.2	39.3	1.36	1.09	0.82	45.0	1.56	1.25	0.94	45.4	1.58	1.26	0.95	45.4	1.58	1.26	0.95	45.4	1.58	1.26	0.95
3.3	39.8	1.38	1.11	0.83	45.7	1.59	1.27	0.95	46.6	1.62	1.30	0.97	46.6	1.62	1.30	0.97	46.6	1.62	1.30	0.97
3.4	40.4	1.40	1.12	0.84	46.4	1.61	1.29	0.97	47.9	1.66	1.33	1.00	47.9	1.66	1.33	1.00	47.9	1.66	1.33	1.00
3.5	40.9	1.42	1.14	0.85	47.1	1.64	1.31	0.98	49.1	1.70	1.36	1.02	49.1	1.70	1.36	1.02	49.1	1.70	1.36	1.02
3.6	41.4	1.44	1.15	0.86	47.8	1.66	1.33	1.00	50.4	1.75	1.40	1.05	50.4	1.75	1.40	1.05	50.4	1.75	1.40	1.05
3.7	41.9	1.46	1.17	0.87	48.4	1.68	1.35	1.01	51.6	1.79	1.43	1.08	51.6	1.79	1.43	1.08	51.6	1.79	1.43	1.08
3.8	42.5	1.47	1.18	0.88	49.1	1.70	1.36	1.02	52.9	1.84	1.47	1.10	52.9	1.84	1.47	1.10	52.9	1.84	1.47	1.10
3.9	43.0	1.49	1.19	0.89	49.7	1.73	1.38	1.04	54.1	1.88	1.50	1.13	54.1	1.88	1.50	1.13	54.1	1.88	1.50	1.13
4.0	43.4	1.51	1.21	0.90	50.3	1.75	1.40	1.05	55.4	1.92	1.54	1.15	55.4	1.92	1.54	1.15	55.4	1.92	1.54	1.15
4.1	43.9	1.52	1.22	0.91	51.0	1.77	1.42	1.06	56.7	1.97	1.57	1.18	56.7	1.97	1.57	1.18	56.7	1.97	1.57	1.18
4.2	44.4	1.54	1.23	0.92	51.6	1.79	1.43	1.07	58.0	2.01	1.61	1.21	58.0	2.01	1.61	1.21	58.0	2.01	1.61	1.21
4.3	44.8	1.56	1.25	0.93	52.1	1.81	1.45	1.09	59.3	2.06	1.65	1.23	59.3	2.06	1.65	1.23	59.3	2.06	1.65	1.23
4.4	45.3	1.57	1.26	0.94	52.7	1.83	1.46	1.10	60.3	2.09	1.68	1.26	60.6	2.10	1.68	1.26	60.6	2.10	1.68	1.26
4.5	45.7	1.59	1.27	0.95	53.3	1.85	1.48	1.11	61.0	2.12	1.70	1.27	61.9	2.15	1.72	1.29	61.9	2.15	1.72	1.29
4.6	46.1	1.60	1.28	0.96	53.8	1.87	1.50	1.12	61.7	2.14	1.71	1.29	63.2	2.19	1.75	1.32	63.2	2.19	1.75	1.32
4.7	46.5	1.62	1.29	0.97	54.4	1.89	1.51	1.13	62.4	2.17	1.73	1.30	64.5	2.24	1.79	1.34	64.5	2.24	1.79	1.34
4.8	46.9	1.63	1.30	0.98	54.9	1.91	1.52	1.14	63.0	2.19	1.75	1.31	65.8	2.28	1.83	1.37	65.8	2.28	1.83	1.37
4.9	47.3	1.64	1.31	0.99	55.4	1.92	1.54	1.15	63.7	2.21	1.77	1.33	67.1	2.33	1.86	1.40	67.1	2.33	1.86	1.40
5.0	47.7	1.66	1.33	0.99	55.9	1.94	1.55	1.16	64.3	2.23	1.79	1.34	68.4	2.37	1.90	1.42	68.4	2.37	1.90	1.42
5.1	48.1	1.67	1.34	1.00	56.4	1.96	1.57	1.17	64.9	2.25	1.80	1.35	69.7	2.42	1.94	1.45	69.7	2.42	1.94	1.45
5.2	48.4	1.68	1.35	1.01	56.9	1.97	1.58	1.18	65.5	2.28	1.82	1.37	70.0	2.47	1.97	1.48	70.0	2.47	1.97	1.48
5.3	48.8	1.69	1.36	1.02	57.3	1.99	1.59	1.19	66.1	2.30	1.84	1.38	72.3	2.51	2.01	1.51	72.3	2.51	2.01	1.51
5.4	49.1	1.71	1.37	1.02	57.8	2.01	1.61	1.20	66.7	2.32	1.85	1.39	73.7	2.56	2.05	1.53	73.7	2.56	2.05	1.53
5.5	49.5	1.72	1.37	1.03	58.2	2.02	1.62	1.21	67.3	2.34	1.87	1.40	75.0	2.60	2.08	1.56	75.0	2.60	2.08	1.56
5.6	49.8	1.73	1.38	1.04	58.7	2.04	1.63	1.22	67.8	2.35	1.86	1.41	76.3	2.65	2.12	1.59	76.3	2.65	2.12	1.59
5.7	50.1	1.74	1.39	1.04	59.1	2.05	1.64	1.23	68.3	2.37	1.90	1.42	77.6	2.70	2.16	1.62</				

**TABLE 7. DESIGN LOADS**  
400 mm DIAMETER PIPE

2 WHEELS 30kN  
IMPACT FACTOR 2.0

Cover	Design Load	Min Bedding Factor																		
		Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			
		m	kN/m	38	48	64	kN/m	38	48	64	kN/m	38	48	64	kN/m	38	48	64	kN/m	38
0.6	40.4	1.33	1.05	0.79	40.4	1.33	1.05	0.79	40.4	1.33	1.05	0.79	40.4	1.33	1.05	0.79	40.4	1.33	1.05	0.79
0.7	36.7	1.21	0.95	0.72	36.7	1.21	0.95	0.72	36.7	1.21	0.95	0.72	36.7	1.21	0.95	0.72	36.7	1.21	0.95	0.72
0.8	34.3	1.13	0.89	0.67	34.3	1.13	0.89	0.67	34.3	1.13	0.89	0.67	34.3	1.13	0.89	0.67	34.3	1.13	0.89	0.67
0.9	32.9	1.08	0.86	0.64	32.9	1.08	0.86	0.64	32.9	1.08	0.86	0.64	32.9	1.08	0.86	0.64	32.9	1.08	0.86	0.64
1.0	32.0	1.05	0.83	0.62	32.0	1.05	0.83	0.62	32.0	1.05	0.83	0.62	32.0	1.05	0.83	0.62	32.0	1.05	0.83	0.62
1.1	31.3	1.03	0.81	0.61	31.3	1.03	0.81	0.61	31.3	1.03	0.81	0.61	31.3	1.03	0.81	0.61	31.3	1.03	0.81	0.61
1.2	31.0	1.02	0.81	0.60	31.0	1.02	0.81	0.60	31.0	1.02	0.81	0.60	31.0	1.02	0.81	0.60	31.0	1.02	0.81	0.60
1.3	30.9	1.02	0.80	0.60	30.9	1.02	0.80	0.60	30.9	1.02	0.80	0.60	30.9	1.02	0.80	0.60	30.9	1.02	0.80	0.60
1.4	31.1	1.02	0.81	0.61	31.1	1.02	0.81	0.61	31.1	1.02	0.81	0.61	31.1	1.02	0.81	0.61	31.1	1.02	0.81	0.61
1.5	31.5	1.03	0.82	0.61	31.5	1.03	0.82	0.61	31.5	1.03	0.82	0.61	31.5	1.03	0.82	0.61	31.5	1.03	0.82	0.61
1.6	32.0	1.05	0.83	0.62	32.0	1.05	0.83	0.62	32.0	1.05	0.83	0.62	32.0	1.05	0.83	0.62	32.0	1.05	0.83	0.62
1.7	32.6	1.07	0.85	0.64	32.6	1.07	0.85	0.64	32.6	1.07	0.85	0.64	32.6	1.07	0.85	0.64	32.6	1.07	0.85	0.64
1.8	33.4	1.10	0.87	0.65	33.4	1.10	0.87	0.65	33.4	1.10	0.87	0.65	33.4	1.10	0.87	0.65	33.4	1.10	0.87	0.65
1.9	34.2	1.13	0.89	0.67	34.2	1.13	0.89	0.67	34.2	1.13	0.89	0.67	34.2	1.13	0.89	0.67	34.2	1.13	0.89	0.67
2.0	35.1	1.16	0.91	0.69	35.1	1.16	0.91	0.69	35.1	1.16	0.91	0.69	35.1	1.16	0.91	0.69	35.1	1.16	0.91	0.69
2.1	36.1	1.19	0.94	0.71	36.1	1.19	0.94	0.71	36.1	1.19	0.94	0.71	36.1	1.19	0.94	0.71	36.1	1.19	0.94	0.71
2.2	37.2	1.22	0.97	0.73	37.2	1.22	0.97	0.73	37.2	1.22	0.97	0.73	37.2	1.22	0.97	0.73	37.2	1.22	0.97	0.73
2.3	38.2	1.26	1.00	0.75	38.2	1.26	1.00	0.75	38.2	1.26	1.00	0.75	38.2	1.26	1.00	0.75	38.2	1.26	1.00	0.75
2.4	39.4	1.29	1.03	0.77	39.4	1.29	1.03	0.77	39.4	1.29	1.03	0.77	39.4	1.29	1.03	0.77	39.4	1.29	1.03	0.77
2.5	40.2	1.32	1.05	0.78	40.5	1.33	1.06	0.79	40.5	1.33	1.06	0.79	40.5	1.33	1.06	0.79	40.5	1.33	1.06	0.79
2.6	40.9	1.34	1.06	0.80	41.7	1.37	1.09	0.81	41.7	1.37	1.09	0.81	41.7	1.37	1.09	0.81	41.7	1.37	1.09	0.81
2.7	41.6	1.37	1.08	0.81	42.9	1.41	1.12	0.84	42.9	1.41	1.12	0.84	42.9	1.41	1.12	0.84	42.9	1.41	1.12	0.84
2.8	42.3	1.39	1.10	0.83	44.2	1.45	1.15	0.86	44.2	1.45	1.15	0.86	44.2	1.45	1.15	0.86	44.2	1.45	1.15	0.86
2.9	43.1	1.42	1.12	0.84	45.4	1.49	1.18	0.89	45.4	1.49	1.18	0.89	45.4	1.49	1.18	0.89	45.4	1.49	1.18	0.89
3.0	43.8	1.44	1.14	0.86	46.7	1.54	1.22	0.91	46.7	1.54	1.22	0.91	46.7	1.54	1.22	0.91	46.7	1.54	1.22	0.91
3.1	44.5	1.46	1.16	0.87	48.0	1.58	1.25	0.94	48.0	1.58	1.25	0.94	48.0	1.58	1.25	0.94	48.0	1.58	1.25	0.94
3.2	45.2	1.49	1.18	0.88	49.3	1.62	1.28	0.96	49.3	1.62	1.28	0.96	49.3	1.62	1.28	0.96	49.3	1.62	1.28	0.96
3.3	45.9	1.51	1.20	0.90	50.7	1.67	1.32	0.99	50.7	1.67	1.32	0.99	50.7	1.67	1.32	0.99	50.7	1.67	1.32	0.99
3.4	46.6	1.53	1.21	0.91	52.0	1.71	1.35	1.02	52.0	1.71	1.35	1.02	52.0	1.71	1.35	1.02	52.0	1.71	1.35	1.02
3.5	47.3	1.56	1.23	0.92	53.3	1.75	1.39	1.04	53.3	1.75	1.39	1.04	53.3	1.75	1.39	1.04	53.3	1.75	1.39	1.04
3.6	47.9	1.58	1.25	0.94	54.4	1.79	1.42	1.06	54.4	1.80	1.42	1.07	54.4	1.80	1.42	1.07	54.4	1.80	1.42	1.07
3.7	48.6	1.60	1.27	0.95	55.2	1.82	1.44	1.08	55.2	1.84	1.46	1.10	55.2	1.84	1.46	1.10	55.2	1.84	1.46	1.10
3.8	49.2	1.62	1.28	0.96	56.0	1.84	1.46	1.09	56.0	1.85	1.47	1.12	56.0	1.85	1.47	1.12	56.0	1.85	1.47	1.12
3.9	49.9	1.64	1.30	0.97	56.8	1.87	1.48	1.11	56.8	1.89	1.48	1.15	56.8	1.89	1.48	1.15	56.8	1.89	1.48	1.15
4.0	50.5	1.66	1.31	0.99	57.5	1.89	1.50	1.12	57.5	1.98	1.57	1.18	57.5	1.98	1.57	1.18	57.5	1.98	1.57	1.18
4.1	51.1	1.68	1.33	1.00	58.3	1.92	1.52	1.14	58.3	2.03	1.60	1.20	58.3	2.03	1.60	1.20	58.3	2.03	1.60	1.20
4.2	51.7	1.70	1.35	1.01	59.0	1.94	1.54	1.15	59.0	2.07	1.64	1.23	59.0	2.07	1.64	1.23	59.0	2.07	1.64	1.23
4.3	52.3	1.72	1.36	1.02	59.7	1.96	1.56	1.17	59.7	2.12	1.68	1.26	59.7	2.12	1.68	1.26	59.7	2.12	1.68	1.26
4.4	52.8	1.74	1.38	1.03	60.4	1.99	1.57	1.18	60.4	2.16	1.71	1.29	60.4	2.16	1.71	1.29	60.4	2.16	1.71	1.29
4.5	53.4	1.76	1.39	1.04	61.1	2.01	1.59	1.19	61.1	2.21	1.75	1.31	61.1	2.21	1.75	1.31	61.1	2.21	1.75	1.31
4.6	53.9	1.77	1.40	1.05	61.8	2.03	1.61	1.21	61.8	2.26	1.79	1.34	61.8	2.26	1.79	1.34	61.8	2.26	1.79	1.34
4.7	54.5	1.79	1.42	1.06	62.5	2.06	1.63	1.22	62.5	2.30	1.82	1.37	62.5	2.30	1.82	1.37	62.5	2.30	1.82	1.37
4.8	55.0	1.81	1.43	1.07	63.1	2.08	1.64	1.23	63.1	2.35	1.86	1.40	63.1	2.35	1.86	1.40	63.1	2.35	1.86	1.40
4.9	55.5	1.83	1.45	1.08	63.8	2.10	1.66	1.25	63.8	2.38	1.88	1.41	63.8	2.38	1.88	1.41	63.8	2.38	1.88	1.41
5.0	56.0	1.84	1.46	1.09	64.4	2.12	1.68	1.26	64.4	2.40	1.90	1.43	64.4	2.40	1.90	1.43	64.4	2.40	1.90	1.43
5.1	56.5	1.86	1.47	1.10	65.0	2.14	1.69	1.27	65.0	2.42	1.92	1.44	65.0	2.42	1.92	1.44	65.0	2.42	1.92	1.44
5.2	56.9	1.87	1.48	1.11	65.6	2.16	1.71	1.28	65.6	2.45	1.94	1.45	65.6	2.45	1.94	1.45	65.6	2.45	1.94	1.45
5.3	57.4	1.89	1.50	1.12	66.2	2.18	1.72	1.29	66.2	2.47	1.96	1.47	66.2	2.47	1.96	1.47	66.2	2.47	1.96	1.47
5.4	57.9	1.90	1.51	1.13	66.8	2.20	1.74	1.30	66.8	2.50	1.98	1.48	66.8	2.50	1.98	1.48	66.8	2.50	1.98	1.48
5.5	58.3	1.92	1.52	1.14	67.3	2.21	1.75	1.31	67.3	2.52	1.99	1.50	67.3	2.52	1.99	1.50	67.3	2.52	1.99	1.50
5.6	58.7	1.93	1.53	1.15	67.9	2.23	1.77	1.33	67.9	2.54	2.01	1.51	67.9	2.54	2.01	1.51	67.9	2.54	2.01	1.51
5.7	59.2	1.95	1.54	1.16	68.4	2.25	1.78	1.34	68.4	2.56	2.03	1.52	68.4	2.56	2.03	1.52	68.4	2.56	2.03	1.52
5.8	59.6	1.96	1.55	1.16	68.9	2.27	1.80	1.35	68.9	2.5										

**TABLE 8. DESIGN LOADS**  
**450 mm DIAMETER PIPE**

2 WHEELS 30kN  
IMPACT FACTOR 2.0

Cover	Design Load	Min Bedding Factor																		
		Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			
		m	kN/m	43	54	72	kN/m	43	54	72	kN/m	43	54	72	kN/m	43	54	72	kN/m	43
0.6	44.0	1.28	1.02	0.76	44.0	1.28	1.02	0.76	44.0	1.28	1.02	0.76	44.0	1.28	1.02	0.76	44.0	1.28	1.02	0.76
0.7	39.9	1.16	0.92	0.69	39.9	1.16	0.92	0.69	39.9	1.16	0.92	0.69	39.9	1.16	0.92	0.69	39.9	1.16	0.92	0.69
0.8	37.2	1.08	0.86	0.65	37.2	1.08	0.86	0.65	37.2	1.08	0.86	0.65	37.2	1.08	0.86	0.65	37.2	1.08	0.86	0.65
0.9	35.6	1.04	0.82	0.62	35.6	1.04	0.82	0.62	35.6	1.04	0.82	0.62	35.6	1.04	0.82	0.62	35.6	1.04	0.82	0.62
1.0	34.8	1.01	0.81	0.60	34.8	1.01	0.81	0.60	34.8	1.01	0.81	0.60	34.8	1.01	0.81	0.60	34.8	1.01	0.81	0.60
1.1	34.3	1.00	0.79	0.60	34.3	1.00	0.79	0.60	34.3	1.00	0.79	0.60	34.3	1.00	0.79	0.60	34.3	1.00	0.79	0.60
1.2	34.0	0.99	0.79	0.59	34.0	0.99	0.79	0.59	34.0	0.99	0.79	0.59	34.0	0.99	0.79	0.59	34.0	0.99	0.79	0.59
1.3	33.9	0.99	0.79	0.59	33.9	0.99	0.79	0.59	33.9	0.99	0.79	0.59	33.9	0.99	0.79	0.59	33.9	0.99	0.79	0.59
1.4	34.1	0.99	0.79	0.59	34.1	0.99	0.79	0.59	34.1	0.99	0.79	0.59	34.1	0.99	0.79	0.59	34.1	0.99	0.79	0.59
1.5	34.5	1.00	0.80	0.60	34.5	1.00	0.80	0.60	34.5	1.00	0.80	0.60	34.5	1.00	0.80	0.60	34.5	1.00	0.80	0.60
1.6	35.1	1.02	0.81	0.61	35.1	1.02	0.81	0.61	35.1	1.02	0.81	0.61	35.1	1.02	0.81	0.61	35.1	1.02	0.81	0.61
1.7	35.8	1.04	0.83	0.62	35.8	1.04	0.83	0.62	35.8	1.04	0.83	0.62	35.8	1.04	0.83	0.62	35.8	1.04	0.83	0.62
1.8	36.7	1.07	0.85	0.64	36.7	1.07	0.85	0.64	36.7	1.07	0.85	0.64	36.7	1.07	0.85	0.64	36.7	1.07	0.85	0.64
1.9	37.6	1.09	0.87	0.65	37.6	1.09	0.87	0.65	37.6	1.09	0.87	0.65	37.6	1.09	0.87	0.65	37.6	1.09	0.87	0.65
2.0	38.6	1.12	0.89	0.67	38.6	1.12	0.89	0.67	38.6	1.12	0.89	0.67	38.6	1.12	0.89	0.67	38.6	1.12	0.89	0.67
2.1	39.7	1.15	0.92	0.69	39.7	1.15	0.92	0.69	39.7	1.15	0.92	0.69	39.7	1.15	0.92	0.69	39.7	1.15	0.92	0.69
2.2	40.8	1.19	0.94	0.71	40.8	1.19	0.94	0.71	40.8	1.19	0.94	0.71	40.8	1.19	0.94	0.71	40.8	1.19	0.94	0.71
2.3	42.0	1.22	0.97	0.73	42.0	1.22	0.97	0.73	42.0	1.22	0.97	0.73	42.0	1.22	0.97	0.73	42.0	1.22	0.97	0.73
2.4	43.3	1.26	1.00	0.75	43.3	1.26	1.00	0.75	43.3	1.26	1.00	0.75	43.3	1.26	1.00	0.75	43.3	1.26	1.00	0.75
2.5	44.5	1.29	1.03	0.77	44.5	1.29	1.03	0.77	44.5	1.29	1.03	0.77	44.5	1.29	1.03	0.77	44.5	1.29	1.03	0.77
2.6	45.8	1.33	1.06	0.80	45.8	1.33	1.06	0.80	45.8	1.33	1.06	0.80	45.8	1.33	1.06	0.80	45.8	1.33	1.06	0.80
2.7	47.0	1.37	1.09	0.82	47.2	1.37	1.09	0.82	47.2	1.37	1.09	0.82	47.2	1.37	1.09	0.82	47.2	1.37	1.09	0.82
2.8	47.9	1.39	1.11	0.83	48.6	1.41	1.12	0.84	48.6	1.41	1.12	0.84	48.6	1.41	1.12	0.84	48.6	1.41	1.12	0.84
2.9	48.7	1.42	1.13	0.85	49.9	1.45	1.16	0.87	49.9	1.45	1.16	0.87	49.9	1.45	1.16	0.87	49.9	1.45	1.16	0.87
3.0	49.6	1.44	1.15	0.86	51.4	1.49	1.19	0.89	51.4	1.49	1.19	0.89	51.4	1.49	1.19	0.89	51.4	1.49	1.19	0.89
3.1	50.4	1.47	1.17	0.88	52.8	1.53	1.22	0.92	52.8	1.53	1.22	0.92	52.8	1.53	1.22	0.92	52.8	1.53	1.22	0.92
3.2	51.3	1.49	1.19	0.89	54.2	1.58	1.26	0.94	54.2	1.58	1.26	0.94	54.2	1.58	1.26	0.94	54.2	1.58	1.26	0.94
3.3	52.1	1.52	1.21	0.91	55.7	1.62	1.29	0.97	55.7	1.62	1.29	0.97	55.7	1.62	1.29	0.97	55.7	1.62	1.29	0.97
3.4	53.0	1.54	1.23	0.92	57.2	1.66	1.32	0.99	57.2	1.66	1.32	0.99	57.2	1.66	1.32	0.99	57.2	1.66	1.32	0.99
3.5	53.8	1.56	1.25	0.93	58.6	1.70	1.36	1.02	58.6	1.70	1.36	1.02	58.6	1.70	1.36	1.02	58.6	1.70	1.36	1.02
3.6	54.6	1.59	1.26	0.95	60.1	1.75	1.39	1.04	60.1	1.75	1.39	1.04	60.1	1.75	1.39	1.04	60.1	1.75	1.39	1.04
3.7	55.4	1.61	1.28	0.96	61.6	1.79	1.43	1.07	61.6	1.79	1.43	1.07	61.6	1.79	1.43	1.07	61.6	1.79	1.43	1.07
3.8	56.2	1.63	1.30	0.98	63.0	1.83	1.46	1.09	63.1	1.84	1.46	1.09	63.1	1.84	1.46	1.09	63.1	1.84	1.46	1.09
3.9	56.9	1.66	1.32	0.99	63.9	1.86	1.48	1.11	64.7	1.88	1.50	1.12	64.7	1.88	1.50	1.12	64.7	1.88	1.50	1.12
4.0	57.7	1.68	1.34	1.00	64.8	1.89	1.50	1.13	66.2	1.92	1.53	1.15	66.2	1.92	1.53	1.15	66.2	1.92	1.53	1.15
4.1	58.4	1.70	1.35	1.01	65.7	1.91	1.52	1.14	67.7	1.97	1.57	1.18	67.7	1.97	1.57	1.18	67.7	1.97	1.57	1.18
4.2	59.2	1.72	1.37	1.03	66.6	1.94	1.54	1.16	69.3	2.01	1.60	1.20	69.3	2.01	1.60	1.20	69.3	2.01	1.60	1.20
4.3	59.9	1.74	1.39	1.04	67.5	1.96	1.56	1.17	70.8	2.06	1.64	1.23	70.8	2.06	1.64	1.23	70.8	2.06	1.64	1.23
4.4	60.6	1.76	1.40	1.05	68.3	1.99	1.58	1.19	72.3	2.10	1.67	1.26	72.3	2.10	1.67	1.26	72.3	2.10	1.67	1.26
4.5	61.3	1.78	1.42	1.06	69.2	2.01	1.60	1.20	73.9	2.15	1.71	1.28	73.9	2.15	1.71	1.28	73.9	2.15	1.71	1.28
4.6	61.9	1.80	1.43	1.08	70.0	2.03	1.62	1.21	75.5	2.19	1.75	1.31	75.5	2.19	1.75	1.31	75.5	2.19	1.75	1.31
4.7	62.6	1.82	1.45	1.09	70.8	2.06	1.64	1.23	77.0	2.24	1.78	1.34	77.0	2.24	1.78	1.34	77.0	2.24	1.78	1.34
4.8	63.2	1.84	1.46	1.10	71.6	2.08	1.66	1.24	78.6	2.28	1.82	1.36	78.6	2.28	1.82	1.36	78.6	2.28	1.82	1.36
4.9	63.9	1.86	1.48	1.11	72.3	2.10	1.67	1.26	80.1	2.33	1.86	1.39	80.1	2.33	1.86	1.39	80.1	2.33	1.86	1.39
5.0	64.5	1.88	1.49	1.12	73.1	2.12	1.69	1.27	81.7	2.38	1.89	1.42	81.7	2.38	1.89	1.42	81.7	2.38	1.89	1.42
5.1	65.1	1.89	1.51	1.13	73.8	2.15	1.71	1.28	82.7	2.40	1.91	1.44	83.3	2.42	1.93	1.45	83.3	2.42	1.93	1.45
5.2	65.7	1.91	1.52	1.14	74.6	2.17	1.73	1.29	83.6	2.43	1.93	1.45	84.9	2.47	1.96	1.47	84.9	2.47	1.96	1.47
5.3	66.3	1.93	1.53	1.15	75.3	2.19	1.74	1.31	84.4	2.45	1.95	1.47	86.4	2.51	2.00	1.50	86.4	2.51	2.00	1.50
5.4	66.9	1.94	1.55	1.16	76.0	2.21	1.76	1.32	85.2	2.48	1.97	1.48	88.0	2.56	2.04	1.53	88.0	2.56	2.04	1.53
5.5	67.4	1.96	1.56	1.17	76.7	2.23	1.77	1.33	86.1	2.50	1.99	1.49	89.6	2.60	2.07	1.56	89.6	2.60	2.07	1.56
5.6	68.0	1.98	1.57	1.18	77.3	2.25	1.79	1.34	86.9	2.53	2.01	1.51	91.2	2.65	2.11	1.58	91.2	2.65	2.11	1.58
5.7	68.5	1.99	1.59	1.19	78.0	2.27	1.81	1.35	87.7	2.55	2.03	1.52	92.8	2.70	2.15	1.61	92.8	2.70	2.15	1.61
5.8	69.0	2.01	1.60	1.20	78.6	2.29	1.82	1.37	88.4											

**TABLE 9. DESIGN LOADS**  
500 mm DIAMETER PIPE

2 WHEELS 30kN  
IMPACT FACTOR 2.0

Cover m	Design Load kN/m	Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			
		Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			
		48	60	80	48	60	80	48	60	80	48	60	80	48	60	80	48	60	80	
0.6	48.5	1.26	1.01	0.76	48.5	1.26	1.01	0.76	48.5	1.26	1.01	0.76	48.5	1.26	1.01	0.76	48.5	1.26	1.01	0.76
0.7	44.0	1.15	0.92	0.69	44.0	1.15	0.92	0.69	44.0	1.15	0.92	0.69	44.0	1.15	0.92	0.69	44.0	1.15	0.92	0.69
0.8	41.0	1.07	0.85	0.64	41.0	1.07	0.85	0.64	41.0	1.07	0.85	0.64	41.0	1.07	0.85	0.64	41.0	1.07	0.85	0.64
0.9	39.2	1.02	0.82	0.61	39.2	1.02	0.82	0.61	39.2	1.02	0.82	0.61	39.2	1.02	0.82	0.61	39.2	1.02	0.82	0.61
1.0	38.2	0.99	0.80	0.60	38.2	0.99	0.80	0.60	38.2	0.99	0.80	0.60	38.2	0.99	0.80	0.60	38.2	0.99	0.80	0.60
1.1	37.9	0.99	0.79	0.59	37.9	0.99	0.79	0.59	37.9	0.99	0.79	0.59	37.9	0.99	0.79	0.59	37.9	0.99	0.79	0.59
1.2	37.9	0.99	0.79	0.59	37.9	0.99	0.79	0.59	37.9	0.99	0.79	0.59	37.9	0.99	0.79	0.59	37.9	0.99	0.79	0.59
1.3	37.8	0.99	0.79	0.59	37.8	0.99	0.79	0.59	37.8	0.99	0.79	0.59	37.8	0.99	0.79	0.59	37.8	0.99	0.79	0.59
1.4	38.1	0.99	0.79	0.59	38.1	0.99	0.79	0.59	38.1	0.99	0.79	0.59	38.1	0.99	0.79	0.59	38.1	0.99	0.79	0.59
1.5	38.5	1.00	0.80	0.60	38.5	1.00	0.80	0.60	38.5	1.00	0.80	0.60	38.5	1.00	0.80	0.60	38.5	1.00	0.80	0.60
1.6	39.2	1.02	0.82	0.61	39.2	1.02	0.82	0.61	39.2	1.02	0.82	0.61	39.2	1.02	0.82	0.61	39.2	1.02	0.82	0.61
1.7	40.0	1.04	0.83	0.62	40.0	1.04	0.83	0.62	40.0	1.04	0.83	0.62	40.0	1.04	0.83	0.62	40.0	1.04	0.83	0.62
1.8	40.9	1.07	0.85	0.64	40.9	1.07	0.85	0.64	40.9	1.07	0.85	0.64	40.9	1.07	0.85	0.64	40.9	1.07	0.85	0.64
1.9	42.0	1.09	0.87	0.66	42.0	1.09	0.87	0.66	42.0	1.09	0.87	0.66	42.0	1.09	0.87	0.66	42.0	1.09	0.87	0.66
2.0	43.1	1.12	0.90	0.67	43.1	1.12	0.90	0.67	43.1	1.12	0.90	0.67	43.1	1.12	0.90	0.67	43.1	1.12	0.90	0.67
2.1	44.3	1.15	0.92	0.69	44.3	1.15	0.92	0.69	44.3	1.15	0.92	0.69	44.3	1.15	0.92	0.69	44.3	1.15	0.92	0.69
2.2	45.6	1.19	0.95	0.71	45.6	1.19	0.95	0.71	45.6	1.19	0.95	0.71	45.6	1.19	0.95	0.71	45.6	1.19	0.95	0.71
2.3	46.9	1.22	0.98	0.73	46.9	1.22	0.98	0.73	46.9	1.22	0.98	0.73	46.9	1.22	0.98	0.73	46.9	1.22	0.98	0.73
2.4	48.3	1.26	1.01	0.75	48.3	1.26	1.01	0.75	48.3	1.26	1.01	0.75	48.3	1.26	1.01	0.75	48.3	1.26	1.01	0.75
2.5	49.7	1.30	1.04	0.78	49.7	1.30	1.04	0.78	49.7	1.30	1.04	0.78	49.7	1.30	1.04	0.78	49.7	1.30	1.04	0.78
2.6	51.2	1.33	1.07	0.80	51.2	1.33	1.07	0.80	51.2	1.33	1.07	0.80	51.2	1.33	1.07	0.80	51.2	1.33	1.07	0.80
2.7	52.5	1.37	1.09	0.82	52.7	1.37	1.10	0.82	52.7	1.37	1.10	0.82	52.7	1.37	1.10	0.82	52.7	1.37	1.10	0.82
2.8	53.5	1.39	1.11	0.84	54.2	1.41	1.13	0.85	54.2	1.41	1.13	0.85	54.2	1.41	1.13	0.85	54.2	1.41	1.13	0.85
2.9	54.5	1.42	1.14	0.85	55.8	1.45	1.16	0.87	55.8	1.45	1.16	0.87	55.8	1.45	1.16	0.87	55.8	1.45	1.16	0.87
3.0	55.5	1.45	1.16	0.87	57.4	1.49	1.20	0.90	57.4	1.49	1.20	0.90	57.4	1.49	1.20	0.90	57.4	1.49	1.20	0.90
3.1	56.5	1.47	1.18	0.88	59.0	1.54	1.23	0.92	59.0	1.54	1.23	0.92	59.0	1.54	1.23	0.92	59.0	1.54	1.23	0.92
3.2	57.5	1.50	1.20	0.90	60.6	1.58	1.26	0.95	60.6	1.58	1.26	0.95	60.6	1.58	1.26	0.95	60.6	1.58	1.26	0.95
3.3	58.5	1.52	1.22	0.91	62.2	1.62	1.30	0.97	62.2	1.62	1.30	0.97	62.2	1.62	1.30	0.97	62.2	1.62	1.30	0.97
3.4	59.5	1.55	1.24	0.93	63.9	1.66	1.33	1.00	63.9	1.66	1.33	1.00	63.9	1.66	1.33	1.00	63.9	1.66	1.33	1.00
3.5	60.4	1.57	1.26	0.94	65.5	1.71	1.36	1.02	65.5	1.71	1.36	1.02	65.5	1.71	1.36	1.02	65.5	1.71	1.36	1.02
3.6	61.4	1.60	1.28	0.96	67.2	1.75	1.40	1.05	67.2	1.75	1.40	1.05	67.2	1.75	1.40	1.05	67.2	1.75	1.40	1.05
3.7	62.3	1.62	1.30	0.97	68.9	1.79	1.43	1.08	68.9	1.79	1.43	1.08	68.9	1.79	1.43	1.08	68.9	1.79	1.43	1.08
3.8	63.3	1.65	1.32	0.99	70.2	1.83	1.46	1.10	70.5	1.84	1.47	1.10	70.5	1.84	1.47	1.10	70.5	1.84	1.47	1.10
3.9	64.2	1.67	1.34	1.00	71.2	1.86	1.48	1.11	72.2	1.88	1.51	1.13	72.2	1.88	1.51	1.13	72.2	1.88	1.51	1.13
4.0	65.1	1.69	1.36	1.02	72.3	1.88	1.51	1.13	74.0	1.93	1.54	1.16	74.0	1.93	1.54	1.16	74.0	1.93	1.54	1.16
4.1	65.9	1.72	1.37	1.03	73.3	1.91	1.53	1.15	75.7	1.97	1.58	1.18	75.7	1.97	1.58	1.18	75.7	1.97	1.58	1.18
4.2	66.8	1.74	1.39	1.04	74.4	1.94	1.55	1.16	77.4	2.02	1.61	1.21	77.4	2.02	1.61	1.21	77.4	2.02	1.61	1.21
4.3	67.7	1.76	1.41	1.06	75.4	1.96	1.57	1.18	79.1	2.06	1.65	1.24	79.1	2.06	1.65	1.24	79.1	2.06	1.65	1.24
4.4	68.5	1.78	1.43	1.07	76.4	1.99	1.59	1.19	80.8	2.11	1.68	1.26	80.8	2.11	1.68	1.26	80.8	2.11	1.68	1.26
4.5	69.3	1.81	1.44	1.08	77.3	2.01	1.61	1.21	82.6	2.15	1.72	1.29	82.6	2.15	1.72	1.29	82.6	2.15	1.72	1.29
4.6	70.1	1.83	1.46	1.10	78.3	2.04	1.63	1.22	84.3	2.20	1.76	1.32	84.3	2.20	1.76	1.32	84.3	2.20	1.76	1.32
4.7	70.9	1.85	1.48	1.11	79.2	2.06	1.65	1.24	86.1	2.24	1.79	1.34	86.1	2.24	1.79	1.34	86.1	2.24	1.79	1.34
4.8	71.7	1.87	1.49	1.12	80.2	2.09	1.67	1.25	87.8	2.29	1.83	1.37	87.8	2.29	1.83	1.37	87.8	2.29	1.83	1.37
4.9	72.5	1.89	1.51	1.13	81.1	2.11	1.69	1.27	89.6	2.33	1.87	1.40	89.6	2.33	1.87	1.40	89.6	2.33	1.87	1.40
5.0	73.2	1.91	1.53	1.14	82.0	2.13	1.71	1.28	90.8	2.36	1.92	1.42	91.3	2.38	1.90	1.43	91.3	2.38	1.90	1.43
5.1	74.0	1.93	1.54	1.16	82.8	2.16	1.73	1.29	91.8	2.39	1.91	1.43	93.1	2.42	1.94	1.45	93.1	2.42	1.94	1.45
5.2	74.7	1.94	1.56	1.17	83.7	2.18	1.74	1.31	92.8	2.42	1.93	1.45	94.8	2.47	1.98	1.48	94.8	2.47	1.98	1.48
5.3	75.4	1.96	1.57	1.18	84.5	2.20	1.76	1.32	93.8	2.44	1.95	1.47	96.6	2.52	2.01	1.51	96.6	2.52	2.01	1.51
5.4	76.1	1.98	1.59	1.19	85.4	2.22	1.78	1.33	94.8	2.47	1.97	1.48	98.4	2.56	2.05	1.54	98.4	2.56	2.05	1.54
5.5	76.8	2.00	1.60	1.20	88.2	2.24	1.80	1.35	95.8	2.49	1.99	1.50	100.1	2.61	2.09	1.56	100.1	2.61	2.09	1.56
5.6	77.4	2.02	1.61	1.21	87.0	2.27	1.81	1.36	96.7	2.52	2.01	1.51	101.9	2.65	2.12	1.59	101.9	2.65	2.12	1.59
5.7	78.1	2.03	1.63	1.22	87.8	2.29	1.83	1.37	97.6	2.54	2.03	1.53	103.7	2.70	2.16	1.62	103.7	2.70	2.16	1.62
5.8	78.7	2.05	1.64	1.23	88.5	2.31</td														

**TABLE 10. DESIGN LOADS**  
**600 mm DIAMETER PIPE**

Cover	Design Load	Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			
		Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			
		m	kN/m	48	57	72	kN/m	48	57	72	kN/m	48	57	72	kN/m	48	57	72	kN/m	48
0.6	56.1	1.46	1.23	0.97	56.1	1.46	1.23	0.97	56.1	1.46	1.23	0.97	56.1	1.46	1.23	0.97	56.1	1.46	1.23	0.97
0.7	51.0	1.33	1.12	0.89	51.0	1.33	1.12	0.89	51.0	1.33	1.12	0.89	51.0	1.33	1.12	0.89	51.0	1.33	1.12	0.89
0.8	47.6	1.24	1.04	0.83	47.6	1.24	1.04	0.83	47.6	1.24	1.04	0.83	47.6	1.24	1.04	0.83	47.6	1.24	1.04	0.83
0.9	45.3	1.18	0.99	0.79	45.3	1.18	0.99	0.79	45.3	1.18	0.99	0.79	45.3	1.18	0.99	0.79	45.3	1.18	0.99	0.79
1.0	44.0	1.15	0.97	0.76	44.0	1.15	0.97	0.76	44.0	1.15	0.97	0.76	44.0	1.15	0.97	0.76	44.0	1.15	0.97	0.76
1.1	43.5	1.13	0.95	0.75	43.5	1.13	0.95	0.75	43.5	1.13	0.95	0.75	43.5	1.13	0.95	0.75	43.5	1.13	0.95	0.75
1.2	43.5	1.13	0.95	0.76	43.5	1.13	0.95	0.76	43.5	1.13	0.95	0.76	43.5	1.13	0.95	0.76	43.5	1.13	0.95	0.76
1.3	44.1	1.15	0.97	0.77	44.1	1.15	0.97	0.77	44.1	1.15	0.97	0.77	44.1	1.15	0.97	0.77	44.1	1.15	0.97	0.77
1.4	45.0	1.17	0.99	0.78	45.0	1.17	0.99	0.78	45.0	1.17	0.99	0.78	45.0	1.17	0.99	0.78	45.0	1.17	0.99	0.78
1.5	45.6	1.19	1.00	0.79	45.6	1.19	1.00	0.79	45.6	1.19	1.00	0.79	45.6	1.19	1.00	0.79	45.6	1.19	1.00	0.79
1.6	46.3	1.21	1.02	0.80	46.3	1.21	1.02	0.80	46.3	1.21	1.02	0.80	46.3	1.21	1.02	0.80	46.3	1.21	1.02	0.80
1.7	47.3	1.23	1.04	0.82	47.3	1.23	1.04	0.82	47.3	1.23	1.04	0.82	47.3	1.23	1.04	0.82	47.3	1.23	1.04	0.82
1.8	48.4	1.26	1.06	0.84	48.4	1.26	1.06	0.84	48.4	1.26	1.06	0.84	48.4	1.26	1.06	0.84	48.4	1.26	1.06	0.84
1.9	49.7	1.29	1.09	0.86	49.7	1.29	1.09	0.86	49.7	1.29	1.09	0.86	49.7	1.29	1.09	0.86	49.7	1.29	1.09	0.86
2.0	51.0	1.33	1.12	0.89	51.0	1.33	1.12	0.89	51.0	1.33	1.12	0.89	51.0	1.33	1.12	0.89	51.0	1.33	1.12	0.89
2.1	52.5	1.37	1.15	0.91	52.5	1.37	1.15	0.91	52.5	1.37	1.15	0.91	52.5	1.37	1.15	0.91	52.5	1.37	1.15	0.91
2.2	54.0	1.41	1.18	0.94	54.0	1.41	1.18	0.94	54.0	1.41	1.18	0.94	54.0	1.41	1.18	0.94	54.0	1.41	1.18	0.94
2.3	55.6	1.45	1.22	0.96	55.6	1.45	1.22	0.96	55.6	1.45	1.22	0.96	55.6	1.45	1.22	0.96	55.6	1.45	1.22	0.96
2.4	57.2	1.49	1.25	0.99	57.2	1.49	1.25	0.99	57.2	1.49	1.25	0.99	57.2	1.49	1.25	0.99	57.2	1.49	1.25	0.99
2.5	58.9	1.53	1.29	1.02	58.9	1.53	1.29	1.02	58.9	1.53	1.29	1.02	58.9	1.53	1.29	1.02	58.9	1.53	1.29	1.02
2.6	60.6	1.58	1.33	1.05	60.6	1.58	1.33	1.05	60.6	1.58	1.33	1.05	60.6	1.58	1.33	1.05	60.6	1.58	1.33	1.05
2.7	62.4	1.63	1.37	1.08	62.4	1.63	1.37	1.08	62.4	1.63	1.37	1.08	62.4	1.63	1.37	1.08	62.4	1.63	1.37	1.08
2.8	64.2	1.67	1.41	1.12	64.2	1.67	1.41	1.12	64.2	1.67	1.41	1.12	64.2	1.67	1.41	1.12	64.2	1.67	1.41	1.12
2.9	66.1	1.72	1.45	1.15	66.1	1.72	1.45	1.15	66.1	1.72	1.45	1.15	66.1	1.72	1.45	1.15	66.1	1.72	1.45	1.15
3.0	67.4	1.76	1.48	1.17	68.0	1.77	1.49	1.18	68.0	1.77	1.49	1.18	68.0	1.77	1.49	1.18	68.0	1.77	1.49	1.18
3.1	68.7	1.79	1.51	1.19	69.9	1.82	1.53	1.21	69.9	1.82	1.53	1.21	69.9	1.82	1.53	1.21	69.9	1.82	1.53	1.21
3.2	70.0	1.82	1.54	1.22	71.8	1.87	1.57	1.25	71.8	1.87	1.57	1.25	71.8	1.87	1.57	1.25	71.8	1.87	1.57	1.25
3.3	71.3	1.86	1.56	1.24	73.7	1.92	1.62	1.28	73.7	1.92	1.62	1.28	73.7	1.92	1.62	1.28	73.7	1.92	1.62	1.28
3.4	72.6	1.89	1.59	1.26	75.7	1.97	1.66	1.31	75.7	1.97	1.66	1.31	75.7	1.97	1.66	1.31	75.7	1.97	1.66	1.31
3.5	73.9	1.92	1.62	1.28	77.6	2.02	1.70	1.35	77.6	2.02	1.70	1.35	77.6	2.02	1.70	1.35	77.6	2.02	1.70	1.35
3.6	75.1	1.96	1.65	1.30	79.6	2.07	1.75	1.38	79.6	2.07	1.75	1.38	79.6	2.07	1.75	1.38	79.6	2.07	1.75	1.38
3.7	76.4	1.99	1.67	1.33	81.6	2.13	1.79	1.42	81.6	2.13	1.79	1.42	81.6	2.13	1.79	1.42	81.6	2.13	1.79	1.42
3.8	77.6	2.02	1.70	1.35	83.6	2.18	1.83	1.45	83.6	2.18	1.83	1.45	83.6	2.18	1.83	1.45	83.6	2.18	1.83	1.45
3.9	78.8	2.05	1.73	1.37	85.6	2.23	1.88	1.49	85.6	2.23	1.88	1.49	85.6	2.23	1.88	1.49	85.6	2.23	1.88	1.49
4.0	80.0	2.08	1.75	1.39	87.4	2.28	1.92	1.52	87.4	2.28	1.92	1.52	87.4	2.28	1.92	1.52	87.4	2.28	1.92	1.52
4.1	81.2	2.11	1.78	1.41	86.7	2.31	1.95	1.54	89.7	2.34	1.97	1.56	89.7	2.34	1.97	1.56	89.7	2.34	1.97	1.56
4.2	82.3	2.14	1.81	1.43	90.0	2.34	1.97	1.56	91.7	2.39	2.01	1.59	91.7	2.39	2.01	1.59	91.7	2.39	2.01	1.59
4.3	83.5	2.17	1.83	1.45	91.3	2.38	2.00	1.59	93.8	2.44	2.06	1.63	93.8	2.44	2.06	1.63	93.8	2.44	2.06	1.63
4.4	84.6	2.20	1.86	1.47	92.6	2.41	2.03	1.61	95.8	2.50	2.10	1.66	95.8	2.50	2.10	1.66	95.8	2.50	2.10	1.66
4.5	85.7	2.23	1.88	1.49	93.9	2.45	2.06	1.63	97.9	2.55	2.15	1.70	97.9	2.55	2.15	1.70	97.9	2.55	2.15	1.70
4.6	86.8	2.26	1.90	1.51	95.2	2.48	2.09	1.65	100.0	2.60	2.19	1.74	100.0	2.60	2.19	1.74	100.0	2.60	2.19	1.74
4.7	87.9	2.29	1.93	1.53	96.4	2.51	2.11	1.67	102.0	2.66	2.24	1.77	102.0	2.66	2.24	1.77	102.0	2.66	2.24	1.77
4.8	89.0	2.32	1.95	1.54	97.6	2.54	2.14	1.69	104.1	2.71	2.28	1.81	104.1	2.71	2.28	1.81	104.1	2.71	2.28	1.81
4.9	90.0	2.34	1.97	1.56	98.8	2.57	2.17	1.72	106.2	2.77	2.33	1.84	106.2	2.77	2.33	1.84	106.2	2.77	2.33	1.84
5.0	91.1	2.37	2.00	1.58	100.0	2.60	2.19	1.74	108.3	2.82	2.37	1.88	108.3	2.82	2.37	1.88	108.3	2.82	2.37	1.88
5.1	92.1	2.40	2.02	1.60	101.2	2.83	2.22	1.76	110.4	2.87	2.42	1.92	110.4	2.87	2.42	1.92	110.4	2.87	2.42	1.92
5.2	93.1	2.42	2.04	1.62	102.3	2.86	2.24	1.79	111.7	2.91	2.45	1.94	112.4	2.93	2.47	1.95	112.4	2.93	2.47	1.95
5.3	94.0	2.45	2.06	1.63	103.4	2.89	2.27	1.80	112.9	2.94	2.48	1.96	114.5	2.98	2.51	1.99	114.5	2.98	2.51	1.99
5.4	95.0	2.47	2.08	1.65	104.6	2.72	2.29	1.82	114.2	2.97	2.50	1.98	116.6	3.04	2.56	2.02	116.6	3.04	2.56	2.02
5.5	96.0	2.50	2.10	1.67	105.7	2.75	2.32	1.83	115.5	3.01	2.53	2.00	118.7	3.09	2.60	2.06	118.7	3.09	2.60	2.06
5.6	96.9	2.52	2.12	1.68	106.7	2.78	2.34	1.85	116.7	3.04	2.56	2.03	120.8	3.15	2.65	2.10	120.8	3.15	2.65	2.10
5.7	97.8	2.55	2.14	1.70	107.8	2.81	2.36	1.87	117.9	3.07	2.59	2.05	122.9	3.20	2.70	2.13	122.9	3.20	2.70	2.13
5.8	98.7	2.57	2.16	1.71	108.8															

**TABLE 11. DESIGN LOADS**  
100 mm DIAMETER PIPE

8 WHEELS 112.5kN  
IMPACT FACTOR 1.3

Cover m	Design Load kN/m	Min Bedding Factor																							
		Crushing Strength kN/m				Crushing Strength kN/m				Crushing Strength kN/m				Crushing Strength kN/m				Crushing Strength kN/m							
		22	28	34	40	kN/m	22	28	34	40	kN/m	22	28	34	40	kN/m	22	28	34	40	kN/m	22	28	34	40
0.1	74.3	4.22	3.32	2.73	2.32	74.3	4.22	3.32	2.73	2.32	74.3	4.22	3.32	2.73	2.32	74.3	4.22	3.32	2.73	2.32	74.3	4.22	3.32	2.73	2.32
0.2	44.3	2.51	1.98	1.63	1.38	44.3	2.51	1.98	1.63	1.38	44.3	2.51	1.98	1.63	1.38	44.3	2.51	1.98	1.63	1.38	44.3	2.51	1.98	1.63	1.38
0.3	31.3	1.78	1.40	1.15	0.98	31.3	1.78	1.40	1.15	0.98	31.3	1.78	1.40	1.15	0.98	31.3	1.78	1.40	1.15	0.98	31.3	1.78	1.40	1.15	0.98
0.4	24.5	1.39	1.09	0.90	0.77	24.5	1.39	1.09	0.90	0.77	24.5	1.39	1.09	0.90	0.77	24.5	1.39	1.09	0.90	0.77	24.5	1.39	1.09	0.90	0.77
0.5	20.5	1.16	0.91	0.75	0.64	20.5	1.16	0.91	0.75	0.64	20.5	1.16	0.91	0.75	0.64	20.5	1.16	0.91	0.75	0.64	20.5	1.16	0.91	0.75	0.64
0.6	17.9	1.02	0.80	0.66	0.56	17.9	1.02	0.80	0.66	0.56	17.9	1.02	0.80	0.66	0.56	17.9	1.02	0.80	0.66	0.56	17.9	1.02	0.80	0.66	0.56
0.7	16.1	0.92	0.72	0.59	0.50	16.1	0.92	0.72	0.59	0.50	16.1	0.92	0.72	0.59	0.50	16.1	0.92	0.72	0.59	0.50	16.1	0.92	0.72	0.59	0.50
0.8	14.9	0.85	0.67	0.55	0.47	14.9	0.85	0.67	0.55	0.47	14.9	0.85	0.67	0.55	0.47	14.9	0.85	0.67	0.55	0.47	14.9	0.85	0.67	0.55	0.47
0.9	14.1	0.80	0.63	0.52	0.44	14.1	0.80	0.63	0.52	0.44	14.1	0.80	0.63	0.52	0.44	14.1	0.80	0.63	0.52	0.44	14.1	0.80	0.63	0.52	0.44
1.0	13.5	0.77	0.60	0.50	0.42	13.5	0.77	0.60	0.50	0.42	13.5	0.77	0.60	0.50	0.42	13.5	0.77	0.60	0.50	0.42	13.5	0.77	0.60	0.50	0.42
1.1	13.1	0.75	0.59	0.48	0.41	13.1	0.75	0.59	0.48	0.41	13.1	0.75	0.59	0.48	0.41	13.1	0.75	0.59	0.48	0.41	13.1	0.75	0.59	0.48	0.41
1.2	12.9	0.73	0.58	0.47	0.40	12.9	0.73	0.58	0.47	0.40	12.9	0.73	0.58	0.47	0.40	12.9	0.73	0.58	0.47	0.40	12.9	0.73	0.58	0.47	0.40
1.3	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40
1.4	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40
1.5	12.7	0.72	0.56	0.47	0.40	12.7	0.72	0.56	0.47	0.40	12.7	0.72	0.56	0.47	0.40	12.7	0.72	0.56	0.47	0.40	12.7	0.72	0.56	0.47	0.40
1.6	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40	12.7	0.72	0.57	0.47	0.40
1.7	12.8	0.73	0.57	0.47	0.40	12.8	0.73	0.57	0.47	0.40	12.8	0.73	0.57	0.47	0.40	12.8	0.73	0.57	0.47	0.40	12.8	0.73	0.57	0.47	0.40
1.8	12.9	0.73	0.58	0.47	0.40	12.9	0.73	0.58	0.47	0.40	12.9	0.73	0.58	0.47	0.40	12.9	0.73	0.58	0.47	0.40	12.9	0.73	0.58	0.47	0.40
1.9	13.0	0.74	0.58	0.48	0.41	13.0	0.74	0.58	0.48	0.41	13.0	0.74	0.58	0.48	0.41	13.0	0.74	0.58	0.48	0.41	13.0	0.74	0.58	0.48	0.41
2.0	13.2	0.75	0.59	0.49	0.41	13.2	0.75	0.59	0.49	0.41	13.2	0.75	0.59	0.49	0.41	13.2	0.75	0.59	0.49	0.41	13.2	0.75	0.59	0.49	0.41
2.1	13.4	0.76	0.60	0.49	0.42	13.4	0.76	0.60	0.49	0.42	13.4	0.76	0.60	0.49	0.42	13.4	0.76	0.60	0.49	0.42	13.4	0.76	0.60	0.49	0.42
2.2	13.6	0.77	0.61	0.50	0.43	13.6	0.77	0.61	0.50	0.43	13.6	0.77	0.61	0.50	0.43	13.6	0.77	0.61	0.50	0.43	13.6	0.77	0.61	0.50	0.43
2.3	13.8	0.79	0.62	0.51	0.43	13.8	0.79	0.62	0.51	0.43	13.8	0.79	0.62	0.51	0.43	13.8	0.79	0.62	0.51	0.43	13.8	0.79	0.62	0.51	0.43
2.4	13.9	0.79	0.62	0.51	0.43	14.1	0.80	0.63	0.52	0.44	14.1	0.80	0.63	0.52	0.44	14.1	0.80	0.63	0.52	0.44	14.1	0.80	0.63	0.52	0.44
2.5	13.9	0.79	0.62	0.51	0.43	14.3	0.81	0.64	0.53	0.45	14.3	0.81	0.64	0.53	0.45	14.3	0.81	0.64	0.53	0.45	14.3	0.81	0.64	0.53	0.45
2.6	13.9	0.79	0.62	0.51	0.43	14.5	0.83	0.65	0.53	0.45	14.5	0.83	0.65	0.53	0.45	14.5	0.83	0.65	0.53	0.45	14.5	0.83	0.65	0.53	0.45
2.7	13.9	0.79	0.62	0.51	0.43	14.8	0.84	0.66	0.54	0.46	14.8	0.84	0.66	0.54	0.46	14.8	0.84	0.66	0.54	0.46	14.8	0.84	0.66	0.54	0.46
2.8	13.8	0.79	0.62	0.51	0.43	15.1	0.86	0.67	0.55	0.47	15.1	0.86	0.67	0.55	0.47	15.1	0.86	0.67	0.55	0.47	15.1	0.86	0.67	0.55	0.47
2.9	13.8	0.79	0.62	0.51	0.43	15.3	0.87	0.68	0.56	0.48	15.3	0.87	0.68	0.56	0.48	15.3	0.87	0.68	0.56	0.48	15.3	0.87	0.68	0.56	0.48
3.0	13.8	0.78	0.62	0.51	0.43	15.6	0.89	0.70	0.57	0.49	15.6	0.89	0.70	0.57	0.49	15.6	0.89	0.70	0.57	0.49	15.6	0.89	0.70	0.57	0.49
3.1	13.8	0.78	0.62	0.51	0.43	15.9	0.90	0.71	0.58	0.50	15.9	0.90	0.71	0.58	0.50	15.9	0.90	0.71	0.58	0.50	15.9	0.90	0.71	0.58	0.50
3.2	13.8	0.78	0.61	0.51	0.43	16.1	0.92	0.72	0.59	0.50	16.1	0.92	0.72	0.59	0.50	16.1	0.92	0.72	0.59	0.50	16.1	0.92	0.72	0.59	0.50
3.3	13.7	0.78	0.61	0.51	0.43	16.4	0.93	0.73	0.60	0.51	16.4	0.93	0.73	0.60	0.51	16.4	0.93	0.73	0.60	0.51	16.4	0.93	0.73	0.60	0.51
3.4	13.7	0.78	0.61	0.50	0.43	16.7	0.95	0.75	0.62	0.52	16.7	0.95	0.75	0.62	0.52	16.7	0.95	0.75	0.62	0.52	16.7	0.95	0.75	0.62	0.52
3.5	13.7	0.78	0.61	0.50	0.43	17.0	0.97	0.76	0.63	0.53	17.0	0.97	0.76	0.63	0.53	17.0	0.97	0.76	0.63	0.53	17.0	0.97	0.76	0.63	0.53
3.6	13.7	0.78	0.61	0.50	0.43	17.3	0.98	0.77	0.64	0.54	17.3	0.98	0.77	0.64	0.54	17.3	0.98	0.77	0.64	0.54	17.3	0.98	0.77	0.64	0.54
3.7	13.6	0.78	0.61	0.50	0.43	17.6	1.00	0.79	0.65	0.55	17.6	1.00	0.79	0.65	0.55	17.6	1.00	0.79	0.65	0.55	17.6	1.00	0.79	0.65	0.55
3.8	13.6	0.77	0.61	0.50	0.43	18.0	1.02	0.80	0.66	0.56	18.0	1.02	0.80	0.66	0.56	18.0	1.02	0.80	0.66	0.56	18.0	1.02	0.80	0.66	0.56
3.9	13.6	0.77	0.61	0.50	0.42	18.3	1.04	0.82	0.67	0.57	18.3	1.04	0.82	0.67	0.57	18.3	1.04	0.82	0.67	0.57	18.3	1.04	0.82	0.67	0.57
4.0	13.6	0.77	0.61	0.50	0.42	18.6	1.06	0.83	0.68	0.58	18.6	1.06	0.83	0.68	0.58	18.6	1.06	0.83	0.68	0.58	18.6	1.06	0.83	0.68	0.58
4.1	13.5	0.77	0.60	0.50	0.42	18.9	1.07	0.84	0.70	0.59	18.9	1.07	0.84	0.70	0.59	18.9	1.07	0.84	0.70	0.59	18.9	1.07	0.84	0.70	0.59
4.2	13.5	0.77	0.60	0.50	0.42	19.0	1.08	0.85	0.70	0.59	19.2	1.09	0.86	0.71	0.60	19.2									

**TABLE 12. DESIGN LOADS**  
150 mm DIAMETER PIPE

8 WHEELS 112.5kN  
IMPACT FACTOR 1.3

Cover	Design Load	Min Bedding Factor				Design Load	Min Bedding Factor				Design Load	Min Bedding Factor				Design Load	Min Bedding Factor				Design Load	Min Bedding Factor								
		Crushing Strength kN/m					Crushing Strength kN/m					Crushing Strength kN/m					Crushing Strength kN/m					Crushing Strength kN/m								
		m	kN/m	22	28	34	40		kN/m	22	28	34	40		kN/m	22	28	34	40		kN/m	22	28	34	40		kN/m	22	28	34
0.6	25.9	1.47	1.16	0.95	0.81	25.9	1.47	1.16	0.95	0.81	25.9	1.47	1.16	0.95	0.81	25.9	1.47	1.16	0.95	0.81	25.9	1.47	1.16	0.95	0.81	25.9	1.47	1.16	0.95	0.81
0.7	23.4	1.33	1.05	0.86	0.73	23.4	1.33	1.05	0.86	0.73	23.4	1.33	1.05	0.86	0.73	23.4	1.33	1.05	0.86	0.73	23.4	1.33	1.05	0.86	0.73	23.4	1.33	1.05	0.86	0.73
0.8	21.7	1.23	0.97	0.80	0.68	21.7	1.23	0.97	0.80	0.68	21.7	1.23	0.97	0.80	0.68	21.7	1.23	0.97	0.80	0.68	21.7	1.23	0.97	0.80	0.68	21.7	1.23	0.97	0.80	0.68
0.9	20.5	1.17	0.92	0.76	0.64	20.5	1.17	0.92	0.76	0.64	20.5	1.17	0.92	0.76	0.64	20.5	1.17	0.92	0.76	0.64	20.5	1.17	0.92	0.76	0.64	20.5	1.17	0.92	0.76	0.64
1.0	19.7	1.12	0.88	0.72	0.62	19.7	1.12	0.88	0.72	0.62	19.7	1.12	0.88	0.72	0.62	19.7	1.12	0.88	0.72	0.62	19.7	1.12	0.88	0.72	0.62	19.7	1.12	0.88	0.72	0.62
1.1	19.2	1.09	0.86	0.70	0.60	19.2	1.09	0.86	0.70	0.60	19.2	1.09	0.86	0.70	0.60	19.2	1.09	0.86	0.70	0.60	19.2	1.09	0.86	0.70	0.60	19.2	1.09	0.86	0.70	0.60
1.2	18.8	1.07	0.84	0.69	0.59	18.8	1.07	0.84	0.69	0.59	18.8	1.07	0.84	0.69	0.59	18.8	1.07	0.84	0.69	0.59	18.8	1.07	0.84	0.69	0.59	18.8	1.07	0.84	0.69	0.59
1.3	18.6	1.06	0.83	0.68	0.58	18.6	1.06	0.83	0.68	0.58	18.6	1.06	0.83	0.68	0.58	18.6	1.06	0.83	0.68	0.58	18.6	1.06	0.83	0.68	0.58	18.6	1.06	0.83	0.68	0.58
1.4	18.5	1.05	0.82	0.68	0.58	18.5	1.05	0.82	0.68	0.58	18.5	1.05	0.82	0.68	0.58	18.5	1.05	0.82	0.68	0.58	18.5	1.05	0.82	0.68	0.58	18.5	1.05	0.82	0.68	0.58
1.5	18.5	1.05	0.82	0.68	0.58	18.5	1.05	0.82	0.68	0.58	18.5	1.05	0.82	0.68	0.58	18.5	1.05	0.82	0.68	0.58	18.5	1.05	0.82	0.68	0.58	18.5	1.05	0.82	0.68	0.58
1.6	18.5	1.05	0.83	0.68	0.58	18.5	1.05	0.83	0.68	0.58	18.5	1.05	0.83	0.68	0.58	18.5	1.05	0.83	0.68	0.58	18.5	1.05	0.83	0.68	0.58	18.5	1.05	0.83	0.68	0.58
1.7	18.6	1.06	0.83	0.69	0.58	18.6	1.06	0.83	0.69	0.58	18.6	1.06	0.83	0.69	0.58	18.6	1.06	0.83	0.69	0.58	18.6	1.06	0.83	0.69	0.58	18.6	1.06	0.83	0.69	0.58
1.8	18.8	1.07	0.84	0.69	0.59	18.8	1.07	0.84	0.69	0.59	18.8	1.07	0.84	0.69	0.59	18.8	1.07	0.84	0.69	0.59	18.8	1.07	0.84	0.69	0.59	18.8	1.07	0.84	0.69	0.59
1.9	19.0	1.08	0.85	0.70	0.60	19.0	1.08	0.85	0.70	0.60	19.0	1.08	0.85	0.70	0.60	19.0	1.08	0.85	0.70	0.60	19.0	1.08	0.85	0.70	0.60	19.0	1.08	0.85	0.70	0.60
2.0	19.3	1.10	0.86	0.71	0.60	19.3	1.10	0.86	0.71	0.60	19.3	1.10	0.86	0.71	0.60	19.3	1.10	0.86	0.71	0.60	19.3	1.10	0.86	0.71	0.60	19.3	1.10	0.86	0.71	0.60
2.1	19.6	1.11	0.87	0.72	0.61	19.6	1.11	0.87	0.72	0.61	19.6	1.11	0.87	0.72	0.61	19.6	1.11	0.87	0.72	0.61	19.6	1.11	0.87	0.72	0.61	19.6	1.11	0.87	0.72	0.61
2.2	19.8	1.12	0.88	0.73	0.62	19.8	1.12	0.88	0.73	0.62	19.8	1.12	0.88	0.73	0.62	19.8	1.12	0.88	0.73	0.62	19.8	1.12	0.88	0.73	0.62	19.8	1.12	0.88	0.73	0.62
2.3	19.8	1.13	0.88	0.73	0.62	20.2	1.15	0.90	0.74	0.63	20.2	1.15	0.90	0.74	0.63	20.2	1.15	0.90	0.74	0.63	20.2	1.15	0.90	0.74	0.63	20.2	1.15	0.90	0.74	0.63
2.4	19.8	1.13	0.89	0.73	0.62	20.5	1.17	0.92	0.76	0.64	20.5	1.17	0.92	0.76	0.64	20.5	1.17	0.92	0.76	0.64	20.5	1.17	0.92	0.76	0.64	20.5	1.17	0.92	0.76	0.64
2.5	19.9	1.13	0.89	0.73	0.62	20.9	1.19	0.93	0.77	0.65	20.9	1.19	0.93	0.77	0.65	20.9	1.19	0.93	0.77	0.65	20.9	1.19	0.93	0.77	0.65	20.9	1.19	0.93	0.77	0.65
2.6	19.9	1.13	0.89	0.73	0.62	21.2	1.21	0.95	0.78	0.66	21.2	1.21	0.95	0.78	0.66	21.2	1.21	0.95	0.78	0.75	24.0	1.36	1.07	0.88	0.75	24.0	1.36	1.07	0.88	0.75
2.7	19.9	1.13	0.89	0.73	0.62	21.6	1.23	0.96	0.79	0.68	21.6	1.23	0.96	0.79	0.68	21.6	1.23	0.96	0.79	0.68	21.6	1.23	0.96	0.79	0.68	21.6	1.23	0.96	0.79	0.68
2.8	19.9	1.13	0.89	0.73	0.62	22.0	1.25	0.98	0.81	0.69	22.0	1.25	0.98	0.81	0.69	22.0	1.25	0.98	0.81	0.69	22.0	1.25	0.98	0.81	0.69	22.0	1.25	0.98	0.81	0.69
2.9	19.9	1.13	0.89	0.73	0.62	22.4	1.27	1.00	0.82	0.70	22.4	1.27	1.00	0.82	0.70	22.4	1.27	1.00	0.82	0.70	22.4	1.27	1.00	0.82	0.70	22.4	1.27	1.00	0.82	0.70
3.0	19.9	1.13	0.89	0.73	0.62	22.8	1.29	1.02	0.84	0.71	22.8	1.29	1.02	0.84	0.71	22.8	1.29	1.02	0.84	0.71	22.8	1.29	1.02	0.84	0.71	22.8	1.29	1.02	0.84	0.71
3.1	20.0	1.13	0.89	0.73	0.62	23.2	1.32	1.03	0.85	0.72	23.2	1.32	1.03	0.85	0.72	23.2	1.32	1.03	0.85	0.72	23.2	1.32	1.03	0.85	0.72	23.2	1.32	1.03	0.85	0.72
3.2	20.0	1.13	0.89	0.73	0.62	23.6	1.34	1.05	0.87	0.74	23.6	1.34	1.05	0.87	0.74	23.6	1.34	1.05	0.87	0.72	23.6	1.34	1.05	0.87	0.72	23.6	1.34	1.05	0.87	0.72
3.3	20.0	1.14	0.89	0.73	0.62	24.0	1.36	1.07	0.88	0.75	24.0	1.36	1.07	0.88	0.75	24.0	1.36	1.07	0.88	0.74	24.0	1.36	1.07	0.88	0.74	24.0	1.36	1.07	0.88	0.74
3.4	20.0	1.14	0.89	0.73	0.62	24.4	1.39	1.09	0.90	0.76	24.4	1.39	1.09	0.90	0.76	24.4	1.39	1.09	0.90	0.76	24.4	1.39	1.09	0.90	0.76	24.4	1.39	1.09	0.90	0.76
3.5	20.0	1.14	0.89	0.74	0.62	24.9	1.41	1.11	0.91	0.78	24.9	1.41	1.11	0.91	0.78	24.9	1.41	1.11	0.91	0.78	24.9	1.41	1.11	0.91	0.78	24.9	1.41	1.11	0.91	0.78
3.6	20.0	1.14	0.89	0.74	0.63	25.3	1.44	1.13	0.93	0.79	25.3	1.44	1.13	0.93	0.79	25.3	1.44	1.13	0.93	0.79	25.3	1.44	1.13	0.93	0.79	25.3	1.44	1.13	0.93	0.79
3.7	20.0	1.14	0.89	0.74	0.63	25.6	1.45	1.14	0.94	0.80	25.6	1.45	1.14	0.94	0.80	25.6	1.45	1.14	0.94	0.80	25.6	1.45	1.14	0.94	0.80	25.6	1.45	1.14	0.94	0.80
3.8	20.0	1.14	0.89	0.74	0.63	25.7	1.46	1.15	0.94	0.80	25.7	1.46	1.15	0.94	0.80	25.7	1.46	1.15	0.94	0.80	25.7	1.46	1.15	0.94	0.80	25.7	1.46	1.15	0.94	0.80
3.9	20.0	1.14	0.89	0.74	0.63	25.8	1.46	1.15	0.95	0.81	25.8	1.46	1.15	0.95	0.81	25.8	1.46	1.15	0.95	0.81	25.8	1.46	1.15	0.95	0.81	25.8	1.46	1.15	0.95	0.81
4.0	20.0	1.14	0.89	0.74	0.63	25.9	1.47	1.15	0.95	0.81	25.9	1.47	1.15	0.95	0.81	25.9	1.47	1.15	0.95	0.81	25.9	1.47	1.15	0.95	0.81	25.9	1.47	1.15		

**TABLE 13. DESIGN LOADS**  
200 mm DIAMETER PIPE

8 WHEELS 112.5kN  
IMPACT FACTOR 1.3

Cover m	Design Load kN/m	Min Bedding Factor																		
		Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			
		24	32	40	24	32	40	24	32	40	24	32	40	24	32	40	24	32	40	
0.6	33.1	1.72	1.29	1.03	33.1	1.72	1.29	1.03	33.1	1.72	1.29	1.03	33.1	1.72	1.29	1.03	33.1	1.72	1.29	1.03
0.7	30.0	1.56	1.17	0.94	30.0	1.56	1.17	0.94	30.0	1.56	1.17	0.94	30.0	1.56	1.17	0.94	30.0	1.56	1.17	0.94
0.8	27.9	1.45	1.09	0.87	27.9	1.45	1.09	0.87	27.9	1.45	1.09	0.87	27.9	1.45	1.09	0.87	27.9	1.45	1.09	0.87
0.9	26.4	1.37	1.03	0.82	26.4	1.37	1.03	0.82	26.4	1.37	1.03	0.82	26.4	1.37	1.03	0.82	26.4	1.37	1.03	0.82
1.0	25.3	1.32	0.99	0.79	25.3	1.32	0.99	0.79	25.3	1.32	0.99	0.79	25.3	1.32	0.99	0.79	25.3	1.32	0.99	0.79
1.1	24.6	1.28	0.96	0.77	24.6	1.28	0.96	0.77	24.6	1.28	0.96	0.77	24.6	1.28	0.96	0.77	24.6	1.28	0.96	0.77
1.2	24.2	1.26	0.94	0.76	24.2	1.26	0.94	0.76	24.2	1.26	0.94	0.76	24.2	1.26	0.94	0.76	24.2	1.26	0.94	0.76
1.3	23.9	1.24	0.93	0.75	23.9	1.24	0.93	0.75	23.9	1.24	0.93	0.75	23.9	1.24	0.93	0.75	23.9	1.24	0.93	0.75
1.4	23.8	1.24	0.93	0.74	23.8	1.24	0.93	0.74	23.8	1.24	0.93	0.74	23.8	1.24	0.93	0.74	23.8	1.24	0.93	0.74
1.5	23.8	1.24	0.93	0.74	23.8	1.24	0.93	0.74	23.8	1.24	0.93	0.74	23.8	1.24	0.93	0.74	23.8	1.24	0.93	0.74
1.6	23.8	1.24	0.93	0.75	23.8	1.24	0.93	0.75	23.8	1.24	0.93	0.75	23.8	1.24	0.93	0.75	23.8	1.24	0.93	0.75
1.7	24.0	1.25	0.94	0.75	24.0	1.25	0.94	0.75	24.0	1.25	0.94	0.75	24.0	1.25	0.94	0.75	24.0	1.25	0.94	0.75
1.8	24.2	1.26	0.95	0.76	24.2	1.26	0.95	0.76	24.2	1.26	0.95	0.76	24.2	1.26	0.95	0.76	24.2	1.26	0.95	0.76
1.9	24.5	1.28	0.96	0.77	24.5	1.28	0.96	0.77	24.5	1.28	0.96	0.77	24.5	1.28	0.96	0.77	24.5	1.28	0.96	0.77
2.0	24.9	1.30	0.97	0.78	24.9	1.30	0.97	0.78	24.9	1.30	0.97	0.78	24.9	1.30	0.97	0.78	24.9	1.30	0.97	0.78
2.1	25.2	1.31	0.99	0.79	25.2	1.31	0.99	0.79	25.2	1.31	0.99	0.79	25.2	1.31	0.99	0.79	25.2	1.31	0.99	0.79
2.2	25.6	1.33	1.00	0.80	25.6	1.34	1.00	0.80	25.6	1.34	1.00	0.80	25.6	1.34	1.00	0.80	25.6	1.34	1.00	0.80
2.3	25.7	1.34	1.00	0.80	26.0	1.36	1.02	0.81	26.0	1.36	1.02	0.81	26.0	1.36	1.02	0.81	26.0	1.36	1.02	0.81
2.4	25.8	1.34	1.01	0.81	26.5	1.38	1.03	0.83	26.5	1.38	1.03	0.83	26.5	1.38	1.03	0.83	26.5	1.38	1.03	0.83
2.5	25.9	1.35	1.01	0.81	26.9	1.40	1.05	0.84	26.9	1.40	1.05	0.84	26.9	1.40	1.05	0.84	26.9	1.40	1.05	0.84
2.6	26.0	1.35	1.01	0.81	27.4	1.43	1.07	0.86	27.4	1.43	1.07	0.86	27.4	1.43	1.07	0.86	27.4	1.43	1.07	0.86
2.7	26.0	1.36	1.02	0.81	27.8	1.45	1.09	0.87	27.8	1.45	1.09	0.87	27.8	1.45	1.09	0.87	27.8	1.45	1.09	0.87
2.8	26.1	1.36	1.02	0.82	28.3	1.48	1.11	0.89	28.3	1.48	1.11	0.89	28.3	1.48	1.11	0.89	28.3	1.48	1.11	0.89
2.9	26.2	1.36	1.02	0.82	28.8	1.50	1.13	0.90	28.8	1.50	1.13	0.90	28.8	1.50	1.13	0.90	28.8	1.50	1.13	0.90
3.0	26.3	1.37	1.03	0.82	29.3	1.53	1.15	0.92	29.3	1.53	1.15	0.92	29.3	1.53	1.15	0.92	29.3	1.53	1.15	0.92
3.1	26.3	1.37	1.03	0.82	29.8	1.55	1.17	0.93	29.8	1.55	1.17	0.93	29.8	1.55	1.17	0.93	29.8	1.55	1.17	0.93
3.2	26.4	1.38	1.03	0.83	30.4	1.58	1.19	0.95	30.4	1.58	1.19	0.95	30.4	1.58	1.19	0.95	30.4	1.58	1.19	0.95
3.3	26.5	1.38	1.03	0.83	30.9	1.61	1.21	0.97	30.9	1.61	1.21	0.97	30.9	1.61	1.21	0.97	30.9	1.61	1.21	0.97
3.4	26.5	1.38	1.04	0.83	31.5	1.64	1.23	0.98	31.5	1.64	1.23	0.98	31.5	1.64	1.23	0.98	31.5	1.64	1.23	0.98
3.5	26.6	1.39	1.04	0.83	32.0	1.67	1.25	1.00	32.0	1.67	1.25	1.00	32.0	1.67	1.25	1.00	32.0	1.67	1.25	1.00
3.6	26.7	1.39	1.04	0.83	32.5	1.69	1.27	1.01	32.6	1.70	1.27	1.02	32.6	1.70	1.27	1.02	32.6	1.70	1.27	1.02
3.7	26.7	1.39	1.04	0.84	32.6	1.70	1.27	1.02	33.2	1.73	1.30	1.04	33.2	1.73	1.30	1.04	33.2	1.73	1.30	1.04
3.8	26.8	1.39	1.05	0.84	32.8	1.71	1.28	1.03	33.8	1.76	1.32	1.06	33.8	1.76	1.32	1.06	33.8	1.76	1.32	1.06
3.9	26.8	1.40	1.05	0.84	33.0	1.72	1.29	1.03	34.4	1.79	1.34	1.07	34.4	1.79	1.34	1.07	34.4	1.79	1.34	1.07
4.0	26.9	1.40	1.05	0.84	33.1	1.73	1.29	1.04	35.0	1.82	1.37	1.09	35.0	1.82	1.37	1.09	35.0	1.82	1.37	1.09
4.1	26.9	1.40	1.05	0.84	33.3	1.73	1.30	1.04	35.6	1.85	1.39	1.11	35.6	1.85	1.39	1.11	35.6	1.85	1.39	1.11
4.2	27.0	1.41	1.05	0.84	33.4	1.74	1.31	1.04	36.2	1.89	1.41	1.13	36.2	1.89	1.41	1.13	36.2	1.89	1.41	1.13
4.3	27.0	1.41	1.06	0.84	33.6	1.75	1.31	1.05	36.8	1.92	1.44	1.15	36.8	1.92	1.44	1.15	36.8	1.92	1.44	1.15
4.4	27.1	1.41	1.06	0.85	33.7	1.76	1.32	1.05	37.5	1.95	1.46	1.17	37.5	1.95	1.46	1.17	37.5	1.95	1.46	1.17
4.5	27.1	1.41	1.06	0.85	33.8	1.76	1.32	1.06	38.1	1.98	1.49	1.19	38.1	1.98	1.49	1.19	38.1	1.98	1.49	1.19
4.6	27.2	1.41	1.08	0.85	34.0	1.77	1.33	1.06	38.7	2.02	1.51	1.21	38.7	2.02	1.51	1.21	38.7	2.02	1.51	1.21
4.7	27.2	1.42	1.08	0.85	34.1	1.78	1.33	1.07	39.4	2.05	1.54	1.23	39.4	2.05	1.54	1.23	39.4	2.05	1.54	1.23
4.8	27.2	1.42	1.08	0.85	34.2	1.78	1.34	1.07	40.0	2.09	1.56	1.25	40.0	2.09	1.56	1.25	40.0	2.09	1.56	1.25
4.9	27.3	1.42	1.07	0.85	34.3	1.79	1.34	1.07	40.7	2.12	1.59	1.27	40.7	2.12	1.59	1.27	40.7	2.12	1.59	1.27
5.0	27.3	1.42	1.07	0.85	34.5	1.79	1.35	1.08	41.4	2.15	1.62	1.29	41.4	2.15	1.62	1.29	41.4	2.15	1.62	1.29
5.1	27.3	1.42	1.07	0.85	34.6	1.80	1.35	1.08	42.0	2.19	1.64	1.31	42.0	2.19	1.64	1.31	42.0	2.19	1.64	1.31
5.2	27.4	1.43	1.07	0.86	34.7	1.81	1.35	1.08	42.4	2.21	1.66	1.33	42.7	2.22	1.67	1.33	42.7	2.22	1.67	1.33
5.3	27.4	1.43	1.07	0.86	34.8	1.81	1.36	1.09	42.6	2.22	1.67	1.33	43.4	2.26	1.69	1.36	43.4	2.26	1.69	1.36
5.4	27.4	1.43	1.07	0.86	34.9	1.82	1.36	1.09	42.8	2.23	1.67	1.34	44.0	2.29	1.72	1.38	44.0	2.29	1.72	1.38
5.5	27.5	1.43	1.07	0.86	35.0	1.82	1.37	1.09	43.0	2.24	1.68	1.34	44.7	2.33	1.75	1.40	44.7	2.33	1.75	1.40
5.6	27.5	1.43	1.07	0.86	35.1	1.83	1.37	1.10	43.2	2.25	1.69	1.35	45.4	2.36	1.77	1.42	45.4	2.36	1.77	1.42
5.7	27.5	1.43	1.07	0.86	35.2	1.83	1.37	1.10	43.4	2.26	1.69	1.35	46.1	2.40	1.80	1.44	46.1	2.40	1.80	1.44
5.8																				

**TABLE 14. DESIGN LOADS**  
**225 mm DIAMETER PIPE**

Cover	Design Load	Min Bedding Factor																		
		Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			
		m	kN/m	28	36	45	kN/m	28	36	45	kN/m	28	36	45	kN/m	28	36	45	kN/m	28
0.6	38.0	1.70	1.32	1.06	38.0	1.70	1.32	1.06	38.0	1.70	1.32	1.06	38.0	1.70	1.32	1.06	38.0	1.70	1.32	1.06
0.7	34.4	1.53	1.19	0.96	34.4	1.53	1.19	0.96	34.4	1.53	1.19	0.96	34.4	1.53	1.19	0.96	34.4	1.53	1.19	0.96
0.8	31.9	1.42	1.11	0.89	31.9	1.42	1.11	0.89	31.9	1.42	1.11	0.89	31.9	1.42	1.11	0.89	31.9	1.42	1.11	0.89
0.9	30.1	1.34	1.05	0.84	30.1	1.34	1.05	0.84	30.1	1.34	1.05	0.84	30.1	1.34	1.05	0.84	30.1	1.34	1.05	0.84
1.0	28.9	1.29	1.00	0.80	28.9	1.29	1.00	0.80	28.9	1.29	1.00	0.80	28.9	1.29	1.00	0.80	28.9	1.29	1.00	0.80
1.1	28.1	1.25	0.98	0.78	28.1	1.25	0.98	0.78	28.1	1.25	0.98	0.78	28.1	1.25	0.98	0.78	28.1	1.25	0.98	0.78
1.2	27.6	1.23	0.96	0.77	27.6	1.23	0.96	0.77	27.6	1.23	0.96	0.77	27.6	1.23	0.96	0.77	27.6	1.23	0.96	0.77
1.3	27.3	1.22	0.95	0.76	27.3	1.22	0.95	0.76	27.3	1.22	0.95	0.76	27.3	1.22	0.95	0.76	27.3	1.22	0.95	0.76
1.4	27.1	1.21	0.94	0.75	27.1	1.21	0.94	0.75	27.1	1.21	0.94	0.75	27.1	1.21	0.94	0.75	27.1	1.21	0.94	0.75
1.5	27.1	1.21	0.94	0.75	27.1	1.21	0.94	0.75	27.1	1.21	0.94	0.75	27.1	1.21	0.94	0.75	27.1	1.21	0.94	0.75
1.6	27.2	1.22	0.95	0.76	27.2	1.22	0.95	0.76	27.2	1.22	0.95	0.76	27.2	1.22	0.95	0.76	27.2	1.22	0.95	0.76
1.7	27.4	1.22	0.95	0.76	27.4	1.22	0.95	0.76	27.4	1.22	0.95	0.76	27.4	1.22	0.95	0.76	27.4	1.22	0.95	0.76
1.8	27.7	1.23	0.96	0.77	27.7	1.23	0.96	0.77	27.7	1.23	0.96	0.77	27.7	1.23	0.96	0.77	27.7	1.23	0.96	0.77
1.9	28.0	1.25	0.97	0.78	28.0	1.25	0.97	0.78	28.0	1.25	0.97	0.78	28.0	1.25	0.97	0.78	28.0	1.25	0.97	0.78
2.0	28.4	1.27	0.99	0.79	28.4	1.27	0.99	0.79	28.4	1.27	0.99	0.79	28.4	1.27	0.99	0.79	28.4	1.27	0.99	0.79
2.1	28.8	1.29	1.00	0.80	28.8	1.29	1.00	0.80	28.8	1.29	1.00	0.80	28.8	1.29	1.00	0.80	28.8	1.29	1.00	0.80
2.2	29.3	1.31	1.02	0.81	29.3	1.31	1.02	0.81	29.3	1.31	1.02	0.81	29.3	1.31	1.02	0.81	29.3	1.31	1.02	0.81
2.3	29.7	1.33	1.03	0.83	29.7	1.33	1.03	0.83	29.7	1.33	1.03	0.83	29.7	1.33	1.03	0.83	29.7	1.33	1.03	0.83
2.4	30.2	1.35	1.05	0.84	30.2	1.35	1.05	0.84	30.2	1.35	1.05	0.84	30.2	1.35	1.05	0.84	30.2	1.35	1.05	0.84
2.5	30.7	1.37	1.07	0.85	30.7	1.37	1.07	0.85	30.7	1.37	1.07	0.85	30.7	1.37	1.07	0.85	30.7	1.37	1.07	0.85
2.6	31.3	1.40	1.09	0.87	31.3	1.40	1.09	0.87	31.3	1.40	1.09	0.87	31.3	1.40	1.09	0.87	31.3	1.40	1.09	0.87
2.7	31.8	1.42	1.10	0.88	31.8	1.42	1.10	0.88	31.8	1.42	1.10	0.88	31.8	1.42	1.10	0.88	31.8	1.42	1.10	0.88
2.8	31.9	1.43	1.11	0.89	31.9	1.43	1.11	0.89	31.9	1.43	1.11	0.89	31.9	1.43	1.11	0.89	31.9	1.43	1.11	0.89
2.9	32.1	1.43	1.11	0.89	32.9	1.47	1.14	0.91	32.9	1.47	1.14	0.91	32.9	1.47	1.14	0.91	32.9	1.47	1.14	0.91
3.0	32.3	1.44	1.12	0.90	33.5	1.50	1.16	0.93	33.5	1.50	1.16	0.93	33.5	1.50	1.16	0.93	33.5	1.50	1.16	0.93
3.1	32.4	1.45	1.13	0.90	34.1	1.52	1.18	0.95	34.1	1.52	1.18	0.95	34.1	1.52	1.18	0.95	34.1	1.52	1.18	0.95
3.2	32.6	1.46	1.13	0.91	34.7	1.55	1.21	0.96	34.7	1.55	1.21	0.96	34.7	1.55	1.21	0.96	34.7	1.55	1.21	0.96
3.3	32.8	1.46	1.14	0.91	35.3	1.58	1.23	0.98	35.3	1.58	1.23	0.98	35.3	1.58	1.23	0.98	35.3	1.58	1.23	0.98
3.4	32.9	1.47	1.14	0.91	36.0	1.61	1.25	1.00	36.0	1.61	1.25	1.00	36.0	1.61	1.25	1.00	36.0	1.61	1.25	1.00
3.5	33.1	1.48	1.15	0.92	36.6	1.63	1.27	1.02	36.6	1.63	1.27	1.02	36.6	1.63	1.27	1.02	36.6	1.63	1.27	1.02
3.6	33.2	1.48	1.15	0.92	37.3	1.66	1.29	1.03	37.3	1.66	1.29	1.03	37.3	1.66	1.29	1.03	37.3	1.66	1.29	1.03
3.7	33.4	1.49	1.16	0.93	37.9	1.69	1.32	1.05	37.9	1.69	1.32	1.05	37.9	1.69	1.32	1.05	37.9	1.69	1.32	1.05
3.8	33.5	1.50	1.16	0.93	38.6	1.72	1.34	1.07	38.6	1.72	1.34	1.07	38.6	1.72	1.34	1.07	38.6	1.72	1.34	1.07
3.9	33.6	1.50	1.17	0.93	39.3	1.75	1.36	1.09	39.3	1.75	1.36	1.09	39.3	1.75	1.36	1.09	39.3	1.75	1.36	1.09
4.0	33.8	1.51	1.17	0.94	40.0	1.78	1.39	1.11	40.0	1.78	1.39	1.11	40.0	1.78	1.39	1.11	40.0	1.78	1.39	1.11
4.1	33.9	1.51	1.18	0.94	40.5	1.81	1.41	1.13	40.7	1.82	1.41	1.13	40.7	1.82	1.41	1.13	40.7	1.82	1.41	1.13
4.2	34.0	1.52	1.18	0.95	40.8	1.82	1.42	1.13	41.4	1.85	1.44	1.15	41.4	1.85	1.44	1.15	41.4	1.85	1.44	1.15
4.3	34.1	1.52	1.19	0.95	41.0	1.83	1.42	1.14	41.2	1.88	1.46	1.17	42.1	1.88	1.46	1.17	42.1	1.88	1.46	1.17
4.4	34.3	1.53	1.19	0.95	41.2	1.84	1.43	1.15	42.8	1.91	1.49	1.19	42.8	1.91	1.49	1.19	42.8	1.91	1.49	1.19
4.5	34.4	1.53	1.19	0.96	41.5	1.85	1.44	1.15	43.5	1.94	1.51	1.21	43.5	1.94	1.51	1.21	43.5	1.94	1.51	1.21
4.6	34.5	1.54	1.20	0.96	41.7	1.86	1.45	1.16	44.3	1.98	1.54	1.23	44.3	1.98	1.54	1.23	44.3	1.98	1.54	1.23
4.7	34.6	1.54	1.20	0.96	41.9	1.87	1.45	1.16	45.0	2.01	1.56	1.25	45.0	2.01	1.56	1.25	45.0	2.01	1.56	1.25
4.8	34.7	1.55	1.21	0.96	42.1	1.88	1.46	1.17	45.7	2.04	1.59	1.27	45.7	2.04	1.59	1.27	45.7	2.04	1.59	1.27
4.9	34.8	1.55	1.21	0.97	42.3	1.89	1.47	1.17	46.5	2.08	1.61	1.29	46.5	2.08	1.61	1.29	46.5	2.08	1.61	1.29
5.0	34.9	1.58	1.21	0.97	42.5	1.90	1.48	1.18	47.2	2.11	1.64	1.31	47.2	2.11	1.64	1.31	47.2	2.11	1.64	1.31
5.1	35.0	1.58	1.22	0.97	42.7	1.91	1.48	1.19	48.0	2.14	1.67	1.33	48.0	2.14	1.67	1.33	48.0	2.14	1.67	1.33
5.2	35.1	1.57	1.22	0.98	42.9	1.91	1.49	1.19	48.8	2.18	1.69	1.35	48.8	2.18	1.69	1.35	48.8	2.18	1.69	1.35
5.3	35.2	1.57	1.22	0.98	43.1	1.92	1.49	1.20	49.5	2.21	1.72	1.38	49.5	2.21	1.72	1.38	49.5	2.21	1.72	1.38
5.4	35.3	1.58	1.23	0.98	43.2	1.93	1.50	1.20	50.3	2.25	1.75	1.40	50.3	2.25	1.75	1.40	50.3	2.25	1.75	1.40
5.5	35.4	1.58	1.23	0.98	43.4	1.94	1.51	1.21	51.1	2.28	1.77	1.42	51.1	2.28	1.77	1.42	51.1	2.28	1.77	1.42
5.6	35.5	1.58	1.23	0.98	43.6	1.94	1.51	1.21	51.9	2.32	1.80	1.44	51.9	2.32	1.80	1.44	51.9	2.32	1.80	1.44
5.7	35.5	1.59	1.23	0.99	43.7	1.95	1.52	1.21	52.3	2.34	1.82	1.45	52.3	2.35	1.83	1.45	52.3	2.35	1.83	1.45
5.8	35.6	1.59	1.24	0.99	43.9	1.96	1.52	1.22	52.6	2.3										

**TABLE 15. DESIGN LOADS**  
**300 mm DIAMETER PIPE**

Cover m	Design Load kN/m	Min Bedding Factor																		
		Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			
		36	48	60	36	48	60	36	48	60	36	48	60	36	48	60	36	48	60	
0.6	49.1	1.71	1.28	1.02	49.1	1.71	1.28	1.02	49.1	1.71	1.28	1.02	49.1	1.71	1.28	1.02	49.1	1.71	1.28	1.02
0.7	44.7	1.55	1.16	0.93	44.7	1.55	1.16	0.93	44.7	1.55	1.16	0.93	44.7	1.55	1.16	0.93	44.7	1.55	1.16	0.93
0.8	41.9	1.46	1.09	0.87	41.9	1.46	1.09	0.87	41.9	1.46	1.09	0.87	41.9	1.46	1.09	0.87	41.9	1.46	1.09	0.87
0.9	39.6	1.38	1.03	0.83	39.6	1.38	1.03	0.83	39.6	1.38	1.03	0.83	39.6	1.38	1.03	0.83	39.6	1.38	1.03	0.83
1.0	38.1	1.32	0.99	0.79	38.1	1.32	0.99	0.79	38.1	1.32	0.99	0.79	38.1	1.32	0.99	0.79	38.1	1.32	0.99	0.79
1.1	37.0	1.29	0.96	0.77	37.0	1.29	0.96	0.77	37.0	1.29	0.96	0.77	37.0	1.29	0.96	0.77	37.0	1.29	0.96	0.77
1.2	36.3	1.26	0.95	0.76	36.3	1.26	0.95	0.76	36.3	1.26	0.95	0.76	36.3	1.26	0.95	0.76	36.3	1.26	0.95	0.76
1.3	35.9	1.25	0.94	0.75	35.9	1.25	0.94	0.75	35.9	1.25	0.94	0.75	35.9	1.25	0.94	0.75	35.9	1.25	0.94	0.75
1.4	35.7	1.24	0.93	0.74	35.7	1.24	0.93	0.74	35.7	1.24	0.93	0.74	35.7	1.24	0.93	0.74	35.7	1.24	0.93	0.74
1.5	35.7	1.24	0.93	0.74	35.7	1.24	0.93	0.74	35.7	1.24	0.93	0.74	35.7	1.24	0.93	0.74	35.7	1.24	0.93	0.74
1.6	35.9	1.25	0.93	0.75	35.9	1.25	0.93	0.75	35.9	1.25	0.93	0.75	35.9	1.25	0.93	0.75	35.9	1.25	0.93	0.75
1.7	36.1	1.25	0.94	0.75	36.1	1.25	0.94	0.75	36.1	1.25	0.94	0.75	36.1	1.25	0.94	0.75	36.1	1.25	0.94	0.75
1.8	36.5	1.27	0.95	0.76	36.5	1.27	0.95	0.76	36.5	1.27	0.95	0.76	36.5	1.27	0.95	0.76	36.5	1.27	0.95	0.76
1.9	37.0	1.28	0.96	0.77	37.0	1.28	0.96	0.77	37.0	1.28	0.96	0.77	37.0	1.28	0.96	0.77	37.0	1.28	0.96	0.77
2.0	37.5	1.30	0.98	0.78	37.5	1.30	0.98	0.78	37.5	1.30	0.98	0.78	37.5	1.30	0.98	0.78	37.5	1.30	0.98	0.78
2.1	37.9	1.32	0.99	0.79	38.0	1.32	0.99	0.79	38.0	1.32	0.99	0.79	38.0	1.32	0.99	0.79	38.0	1.32	0.99	0.79
2.2	38.1	1.32	0.99	0.79	38.6	1.34	1.01	0.80	38.6	1.34	1.01	0.80	38.6	1.34	1.01	0.80	38.6	1.34	1.01	0.80
2.3	38.4	1.33	1.00	0.80	39.2	1.36	1.02	0.82	39.2	1.36	1.02	0.82	39.2	1.36	1.02	0.82	39.2	1.36	1.02	0.82
2.4	38.6	1.34	1.00	0.80	39.9	1.38	1.04	0.83	39.9	1.38	1.04	0.83	39.9	1.38	1.04	0.83	39.9	1.38	1.04	0.83
2.5	38.8	1.35	1.01	0.81	40.5	1.41	1.06	0.84	40.5	1.41	1.06	0.84	40.5	1.41	1.06	0.84	40.5	1.41	1.06	0.84
2.6	39.0	1.35	1.02	0.81	41.2	1.43	1.07	0.86	41.2	1.43	1.07	0.86	41.2	1.43	1.07	0.86	41.2	1.43	1.07	0.86
2.7	39.2	1.36	1.02	0.82	42.0	1.46	1.09	0.87	42.0	1.46	1.09	0.87	42.0	1.46	1.09	0.87	42.0	1.46	1.09	0.87
2.8	39.5	1.37	1.03	0.82	42.7	1.48	1.11	0.89	42.7	1.48	1.11	0.89	42.7	1.48	1.11	0.89	42.7	1.48	1.11	0.89
2.9	39.7	1.38	1.03	0.83	43.4	1.51	1.13	0.90	43.4	1.51	1.13	0.90	43.4	1.51	1.13	0.90	43.4	1.51	1.13	0.90
3.0	39.9	1.39	1.04	0.83	44.2	1.53	1.15	0.92	44.2	1.53	1.15	0.92	44.2	1.53	1.15	0.92	44.2	1.53	1.15	0.92
3.1	40.1	1.39	1.04	0.84	45.0	1.56	1.17	0.94	45.0	1.56	1.17	0.94	45.0	1.56	1.17	0.94	45.0	1.56	1.17	0.94
3.2	40.3	1.40	1.05	0.84	45.8	1.59	1.19	0.95	45.8	1.59	1.19	0.95	45.8	1.59	1.19	0.95	45.8	1.59	1.19	0.95
3.3	40.5	1.41	1.06	0.84	46.3	1.61	1.21	0.97	46.6	1.62	1.21	0.97	46.6	1.62	1.21	0.97	46.6	1.62	1.21	0.97
3.4	40.8	1.41	1.06	0.85	46.7	1.62	1.22	0.97	47.5	1.65	1.24	0.99	47.5	1.65	1.24	0.99	47.5	1.65	1.24	0.99
3.5	41.0	1.42	1.07	0.85	47.0	1.63	1.22	0.98	48.3	1.68	1.26	1.01	48.3	1.68	1.26	1.01	48.3	1.68	1.26	1.01
3.6	41.2	1.43	1.07	0.86	47.4	1.64	1.23	0.99	49.2	1.71	1.28	1.02	49.2	1.71	1.28	1.02	49.2	1.71	1.28	1.02
3.7	41.4	1.44	1.08	0.86	47.7	1.66	1.24	0.99	50.0	1.74	1.30	1.04	50.0	1.74	1.30	1.04	50.0	1.74	1.30	1.04
3.8	41.6	1.44	1.08	0.87	48.0	1.67	1.25	1.00	50.9	1.77	1.33	1.06	50.9	1.77	1.33	1.06	50.9	1.77	1.33	1.06
3.9	41.8	1.45	1.09	0.87	48.4	1.68	1.28	1.01	51.8	1.80	1.35	1.08	51.8	1.80	1.35	1.08	51.8	1.80	1.35	1.08
4.0	42.0	1.46	1.09	0.87	48.7	1.69	1.27	1.01	52.7	1.83	1.37	1.10	52.7	1.83	1.37	1.10	52.7	1.83	1.37	1.10
4.1	42.1	1.46	1.10	0.88	49.0	1.70	1.28	1.02	53.7	1.86	1.40	1.12	53.7	1.86	1.40	1.12	53.7	1.86	1.40	1.12
4.2	42.3	1.47	1.10	0.88	49.3	1.71	1.28	1.03	54.6	1.90	1.42	1.14	54.6	1.90	1.42	1.14	54.6	1.90	1.42	1.14
4.3	42.5	1.48	1.11	0.89	49.6	1.72	1.29	1.03	55.5	1.93	1.45	1.16	55.5	1.93	1.45	1.16	55.5	1.93	1.45	1.16
4.4	42.7	1.48	1.11	0.89	49.9	1.73	1.30	1.04	56.5	1.96	1.47	1.18	56.5	1.96	1.47	1.18	56.5	1.96	1.47	1.18
4.5	42.9	1.49	1.12	0.89	50.2	1.74	1.31	1.05	57.5	1.99	1.50	1.20	57.5	1.99	1.50	1.20	57.5	1.99	1.50	1.20
4.6	43.0	1.49	1.12	0.90	50.5	1.75	1.32	1.05	58.2	2.02	1.52	1.21	58.4	2.03	1.52	1.22	58.4	2.03	1.52	1.22
4.7	43.2	1.50	1.13	0.90	50.8	1.76	1.32	1.06	58.6	2.04	1.53	1.22	59.4	2.06	1.55	1.24	59.4	2.06	1.55	1.24
4.8	43.4	1.51	1.13	0.90	51.1	1.77	1.33	1.06	59.0	2.05	1.54	1.23	60.4	2.10	1.57	1.26	60.4	2.10	1.57	1.26
4.9	43.5	1.51	1.13	0.91	51.3	1.78	1.34	1.07	59.4	2.06	1.55	1.24	61.4	2.13	1.60	1.28	61.4	2.13	1.60	1.28
5.0	43.7	1.52	1.14	0.91	51.6	1.79	1.34	1.08	59.8	2.08	1.56	1.25	62.4	2.17	1.62	1.30	62.4	2.17	1.62	1.30
5.1	43.8	1.52	1.14	0.91	51.9	1.80	1.35	1.08	60.2	2.09	1.57	1.25	63.4	2.20	1.65	1.32	63.4	2.20	1.65	1.32
5.2	44.0	1.53	1.15	0.92	52.1	1.81	1.36	1.09	60.5	2.10	1.58	1.26	64.4	2.24	1.68	1.34	64.4	2.24	1.68	1.34
5.3	44.1	1.53	1.15	0.92	52.4	1.82	1.36	1.09	60.9	2.11	1.59	1.27	65.4	2.27	1.70	1.36	65.4	2.27	1.70	1.36
5.4	44.3	1.54	1.15	0.92	52.6	1.83	1.37	1.10	61.3	2.13	1.60	1.28	66.4	2.31	1.73	1.38	66.4	2.31	1.73	1.38
5.5	44.4	1.54	1.16	0.93	52.9	1.84	1.38	1.10	61.6	2.14	1.60	1.28	67.4	2.34	1.76	1.41	67.4	2.34	1.76	1.41
5.6	44.6	1.55	1.16	0.93	53.1	1.84	1.38	1.11	62.0	2.15	1.61	1.29	68.5	2.38	1.78	1.43	68.5	2.38	1.78	1.43
5.7	44.7	1.55	1.16	0.93	53.3	1.85	1.39	1.11	62.3	2.16	1.62	1.30	69.5	2.41	1.81	1.45	69.5	2.41	1.81	1.45
5.8	44.8	1.56	1.17	0.93	53.5	1.86	1.3													

**TABLE 16. DESIGN LOADS**  
**375 mm DIAMETER PIPE**

Cover m	Design Load kN/m	Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			
		Crushing Strength kN/m			Design Load kN/m	Crushing Strength kN/m			Design Load kN/m	Crushing Strength kN/m			Design Load kN/m	Crushing Strength kN/m			Design Load kN/m	Crushing Strength kN/m		
		36	45	60		36	45	60		35	45	60		35	45	60		36	45	60
0.6	60.0	2.08	1.67	1.25	60.0	2.08	1.67	1.25	60.0	2.08	1.67	1.25	60.0	2.08	1.67	1.25	60.0	2.08	1.67	1.25
0.7	54.6	1.89	1.52	1.14	54.6	1.89	1.52	1.14	54.6	1.89	1.52	1.14	54.6	1.89	1.52	1.14	54.6	1.89	1.52	1.14
0.8	50.9	1.77	1.41	1.06	50.9	1.77	1.41	1.06	50.9	1.77	1.41	1.06	50.9	1.77	1.41	1.06	50.9	1.77	1.41	1.06
0.9	48.4	1.68	1.35	1.01	48.4	1.68	1.35	1.01	48.4	1.68	1.35	1.01	48.4	1.68	1.35	1.01	48.4	1.68	1.35	1.01
1.0	46.4	1.61	1.29	0.97	46.4	1.61	1.29	0.97	46.4	1.61	1.29	0.97	46.4	1.61	1.29	0.97	46.4	1.61	1.29	0.97
1.1	45.1	1.56	1.25	0.94	45.1	1.56	1.25	0.94	45.1	1.56	1.25	0.94	45.1	1.56	1.25	0.94	45.1	1.56	1.25	0.94
1.2	44.2	1.53	1.23	0.92	44.2	1.53	1.23	0.92	44.2	1.53	1.23	0.92	44.2	1.53	1.23	0.92	44.2	1.53	1.23	0.92
1.3	43.6	1.51	1.21	0.91	43.6	1.51	1.21	0.91	43.6	1.51	1.21	0.91	43.6	1.51	1.21	0.91	43.6	1.51	1.21	0.91
1.4	43.3	1.50	1.20	0.90	43.3	1.50	1.20	0.90	43.3	1.50	1.20	0.90	43.3	1.50	1.20	0.90	43.3	1.50	1.20	0.90
1.5	43.2	1.50	1.20	0.90	43.2	1.50	1.20	0.90	43.2	1.50	1.20	0.90	43.2	1.50	1.20	0.90	43.2	1.50	1.20	0.90
1.6	43.3	1.50	1.20	0.90	43.3	1.50	1.20	0.90	43.3	1.50	1.20	0.90	43.3	1.50	1.20	0.90	43.3	1.50	1.20	0.90
1.7	43.5	1.51	1.21	0.91	43.5	1.51	1.21	0.91	43.5	1.51	1.21	0.91	43.5	1.51	1.21	0.91	43.5	1.51	1.21	0.91
1.8	43.9	1.52	1.22	0.91	43.9	1.52	1.22	0.91	43.9	1.52	1.22	0.91	43.9	1.52	1.22	0.91	43.9	1.52	1.22	0.91
1.9	44.4	1.54	1.23	0.93	44.4	1.54	1.23	0.93	44.4	1.54	1.23	0.93	44.4	1.54	1.23	0.93	44.4	1.54	1.23	0.93
2.0	45.0	1.56	1.25	0.94	45.0	1.56	1.25	0.94	45.0	1.56	1.25	0.94	45.0	1.56	1.25	0.94	45.0	1.56	1.25	0.94
2.1	45.2	1.57	1.26	0.94	45.6	1.58	1.27	0.95	45.6	1.58	1.27	0.95	45.6	1.58	1.27	0.95	45.6	1.58	1.27	0.95
2.2	45.5	1.58	1.26	0.95	46.2	1.61	1.28	0.96	46.2	1.61	1.28	0.96	46.2	1.61	1.28	0.96	46.2	1.61	1.28	0.96
2.3	45.7	1.59	1.27	0.95	46.9	1.63	1.30	0.98	46.9	1.63	1.30	0.98	46.9	1.63	1.30	0.98	46.9	1.63	1.30	0.98
2.4	46.0	1.60	1.28	0.96	47.6	1.65	1.32	0.99	47.6	1.65	1.32	0.99	47.6	1.65	1.32	0.99	47.6	1.65	1.32	0.99
2.5	46.3	1.81	1.29	0.96	48.4	1.68	1.34	1.01	48.4	1.68	1.34	1.01	48.4	1.68	1.34	1.01	48.4	1.68	1.34	1.01
2.6	46.5	1.62	1.29	0.97	49.2	1.71	1.37	1.02	49.2	1.71	1.37	1.02	49.2	1.71	1.37	1.02	49.2	1.71	1.37	1.02
2.7	46.8	1.63	1.30	0.98	50.0	1.73	1.39	1.04	50.0	1.73	1.39	1.04	50.0	1.73	1.39	1.04	50.0	1.73	1.39	1.04
2.8	47.1	1.63	1.31	0.98	50.8	1.76	1.41	1.06	50.8	1.76	1.41	1.06	50.8	1.76	1.41	1.06	50.8	1.76	1.41	1.06
2.9	47.4	1.64	1.32	0.99	51.6	1.79	1.43	1.08	51.6	1.79	1.43	1.08	51.6	1.79	1.43	1.08	51.6	1.79	1.43	1.08
3.0	47.8	1.65	1.32	0.99	52.5	1.84	1.46	1.09	52.5	1.84	1.46	1.09	52.5	1.84	1.46	1.09	52.5	1.84	1.46	1.09
3.1	47.9	1.66	1.33	1.00	53.4	1.85	1.48	1.11	53.4	1.85	1.48	1.11	53.4	1.85	1.48	1.11	53.4	1.85	1.48	1.11
3.2	48.2	1.67	1.34	1.00	53.9	1.87	1.50	1.12	54.3	1.89	1.51	1.13	54.3	1.89	1.51	1.13	54.3	1.89	1.51	1.13
3.3	48.5	1.88	1.35	1.01	54.4	1.89	1.51	1.13	55.3	1.92	1.54	1.15	55.3	1.92	1.54	1.15	55.3	1.92	1.54	1.15
3.4	48.7	1.69	1.35	1.02	54.8	1.90	1.52	1.14	56.2	1.95	1.56	1.17	56.2	1.95	1.56	1.17	56.2	1.95	1.56	1.17
3.5	49.0	1.70	1.36	1.02	55.2	1.92	1.53	1.15	57.2	1.99	1.59	1.19	57.2	1.99	1.59	1.19	57.2	1.99	1.59	1.19
3.6	49.3	1.71	1.37	1.03	55.8	1.93	1.55	1.16	58.2	2.02	1.62	1.21	58.2	2.02	1.62	1.21	58.2	2.02	1.62	1.21
3.7	49.8	1.72	1.38	1.03	56.0	1.95	1.58	1.17	59.2	2.06	1.64	1.23	59.2	2.06	1.64	1.23	59.2	2.06	1.64	1.23
3.8	49.8	1.73	1.38	1.04	56.5	1.96	1.57	1.18	60.2	2.09	1.67	1.25	60.2	2.09	1.67	1.25	60.2	2.09	1.67	1.25
3.9	50.1	1.74	1.39	1.04	56.9	1.97	1.58	1.18	61.3	2.13	1.70	1.28	61.3	2.13	1.70	1.28	61.3	2.13	1.70	1.28
4.0	50.3	1.75	1.40	1.05	57.3	1.99	1.59	1.19	62.3	2.16	1.73	1.30	62.3	2.16	1.73	1.30	62.3	2.16	1.73	1.30
4.1	50.8	1.78	1.41	1.05	57.7	2.00	1.60	1.20	63.4	2.20	1.76	1.32	63.4	2.20	1.76	1.32	63.4	2.20	1.76	1.32
4.2	50.9	1.77	1.41	1.06	58.0	2.02	1.61	1.21	64.5	2.24	1.79	1.34	64.5	2.24	1.79	1.34	64.5	2.24	1.79	1.34
4.3	51.1	1.78	1.42	1.07	58.4	2.03	1.62	1.22	65.6	2.28	1.82	1.37	65.6	2.28	1.82	1.37	65.6	2.28	1.82	1.37
4.4	51.4	1.78	1.43	1.07	58.8	2.04	1.63	1.23	66.4	2.31	1.85	1.38	66.7	2.31	1.85	1.38	66.7	2.31	1.85	1.38
4.5	51.8	1.79	1.43	1.06	59.2	2.08	1.64	1.23	66.9	2.32	1.86	1.39	67.8	2.35	1.88	1.41	67.8	2.35	1.88	1.41
4.6	51.9	1.80	1.44	1.06	59.8	2.07	1.65	1.24	67.4	2.34	1.87	1.41	68.9	2.39	1.91	1.44	68.9	2.39	1.91	1.44
4.7	52.1	1.81	1.45	1.09	59.9	2.08	1.66	1.25	67.9	2.36	1.89	1.42	70.0	2.43	1.95	1.46	70.0	2.43	1.95	1.46
4.8	52.3	1.82	1.45	1.09	60.3	2.09	1.67	1.26	68.4	2.38	1.90	1.43	71.2	2.47	1.98	1.48	71.2	2.47	1.98	1.48
4.9	52.6	1.83	1.46	1.10	60.6	2.11	1.68	1.26	68.9	2.39	1.91	1.44	72.3	2.51	2.01	1.51	72.3	2.51	2.01	1.51
5.0	52.8	1.83	1.47	1.10	61.0	2.12	1.69	1.27	69.4	2.41	1.93	1.45	73.5	2.55	2.04	1.53	73.5	2.55	2.04	1.53
5.1	53.0	1.64	1.47	1.10	81.3	2.13	1.70	1.28	69.9	2.43	1.94	1.46	74.7	2.59	2.07	1.56	74.7	2.59	2.07	1.56
5.2	53.2	1.85	1.48	1.11	82.0	2.14	1.71	1.28	70.3	2.44	1.95	1.47	75.8	2.63	2.11	1.58	75.8	2.63	2.11	1.58
5.3	53.5	1.86	1.49	1.11	82.0	2.15	1.72	1.29	70.8	2.46	1.97	1.47	77.0	2.67	2.14	1.60	77.0	2.67	2.14	1.60
5.4	53.7	1.86	1.49	1.12	82.3	2.18	1.73	1.30	71.2	2.47	1.98	1.48	78.2	2.72	2.17	1.63	78.2	2.72	2.17	1.63
5.5	53.9	1.87	1.50	1.12	82.8	2.17	1.74	1.30	71.7	2.49	1.99	1.49	79.4	2.76	2.21	1.65	79.4	2.76	2.21	1.65
5.6	54.1	1.88	1.50	1.13	83.0	2.19	1.75	1.31	72.1	2.50	2.00	1.50	80.6	2.80	2.24	1.68	80.6	2.80	2.24	1.68
5.7	54.3	1.89	1.51	1.13	83.3	2.20	1.76	1.32	72.5											

**TABLE 17. DESIGN LOADS**  
400 mm DIAMETER PIPE

8 WHEELS 112.5kN  
IMPACT FACTOR 1.3

Cover	Design Load	Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor							
		Crushing Strength kN/m			Design Load	Crushing Strength kN/m			Design Load	Crushing Strength kN/m			Design Load	Crushing Strength kN/m			Design Load	Crushing Strength kN/m						
m	kN/m	38	48	64		kN/m	38	48		kN/m	38	48	64	kN/m	38	48	64	kN/m	38	48	64			
0.6	64.7	2.13	1.69	1.26	64.7	2.13	1.69	1.26	64.7	2.13	1.69	1.26	64.7	2.13	1.69	1.26	64.7	2.13	1.69	1.26	64.7	2.13	1.69	1.26
0.7	58.9	1.94	1.53	1.15	58.9	1.94	1.53	1.15	58.9	1.94	1.53	1.15	58.9	1.94	1.53	1.15	58.9	1.94	1.53	1.15	58.9	1.94	1.53	1.15
0.8	54.9	1.81	1.43	1.07	54.9	1.81	1.43	1.07	54.9	1.81	1.43	1.07	54.9	1.81	1.43	1.07	54.9	1.81	1.43	1.07	54.9	1.81	1.43	1.07
0.9	52.3	1.72	1.36	1.02	52.3	1.72	1.36	1.02	52.3	1.72	1.36	1.02	52.3	1.72	1.36	1.02	52.3	1.72	1.36	1.02	52.3	1.72	1.36	1.02
1.0	50.4	1.66	1.31	0.98	50.4	1.66	1.31	0.98	50.4	1.66	1.31	0.98	50.4	1.66	1.31	0.98	50.4	1.66	1.31	0.98	50.4	1.66	1.31	0.98
1.1	48.9	1.61	1.27	0.96	48.9	1.61	1.27	0.96	48.9	1.61	1.27	0.96	48.9	1.61	1.27	0.96	48.9	1.61	1.27	0.96	48.9	1.61	1.27	0.96
1.2	47.9	1.58	1.25	0.94	47.9	1.58	1.25	0.94	47.9	1.58	1.25	0.94	47.9	1.58	1.25	0.94	47.9	1.58	1.25	0.94	47.9	1.58	1.25	0.94
1.3	47.3	1.56	1.23	0.92	47.3	1.56	1.23	0.92	47.3	1.56	1.23	0.92	47.3	1.56	1.23	0.92	47.3	1.56	1.23	0.92	47.3	1.56	1.23	0.92
1.4	47.0	1.55	1.22	0.92	47.0	1.55	1.22	0.92	47.0	1.55	1.22	0.92	47.0	1.55	1.22	0.92	47.0	1.55	1.22	0.92	47.0	1.55	1.22	0.92
1.5	46.9	1.54	1.22	0.92	46.9	1.54	1.22	0.92	46.9	1.54	1.22	0.92	46.9	1.54	1.22	0.92	46.9	1.54	1.22	0.92	46.9	1.54	1.22	0.92
1.6	47.0	1.55	1.22	0.92	47.0	1.55	1.22	0.92	47.0	1.55	1.22	0.92	47.0	1.55	1.22	0.92	47.0	1.55	1.22	0.92	47.0	1.55	1.22	0.92
1.7	47.3	1.55	1.23	0.92	47.3	1.55	1.23	0.92	47.3	1.55	1.23	0.92	47.3	1.55	1.23	0.92	47.3	1.55	1.23	0.92	47.3	1.55	1.23	0.92
1.8	47.7	1.57	1.24	0.93	47.7	1.57	1.24	0.93	47.7	1.57	1.24	0.93	47.7	1.57	1.24	0.93	47.7	1.57	1.24	0.93	47.7	1.57	1.24	0.93
1.9	48.3	1.59	1.26	0.94	48.3	1.59	1.26	0.94	48.3	1.59	1.26	0.94	48.3	1.59	1.26	0.94	48.3	1.59	1.26	0.94	48.3	1.59	1.26	0.94
2.0	48.9	1.61	1.27	0.95	48.9	1.61	1.27	0.95	48.9	1.61	1.27	0.95	48.9	1.61	1.27	0.95	48.9	1.61	1.27	0.95	48.9	1.61	1.27	0.95
2.1	49.5	1.63	1.29	0.97	49.5	1.63	1.29	0.97	49.5	1.63	1.29	0.97	49.5	1.63	1.29	0.97	49.5	1.63	1.29	0.97	49.5	1.63	1.29	0.97
2.2	50.2	1.65	1.31	0.98	50.2	1.65	1.31	0.98	50.2	1.65	1.31	0.98	50.2	1.65	1.31	0.98	50.2	1.65	1.31	0.98	50.2	1.65	1.31	0.98
2.3	51.0	1.68	1.33	1.00	51.0	1.68	1.33	1.00	51.0	1.68	1.33	1.00	51.0	1.68	1.33	1.00	51.0	1.68	1.33	1.00	51.0	1.68	1.33	1.00
2.4	51.7	1.70	1.35	1.01	51.7	1.70	1.35	1.01	51.7	1.70	1.35	1.01	51.7	1.70	1.35	1.01	51.7	1.70	1.35	1.01	51.7	1.70	1.35	1.01
2.5	52.2	1.72	1.36	1.02	52.6	1.73	1.37	1.03	52.6	1.73	1.37	1.03	52.6	1.73	1.37	1.03	52.6	1.73	1.37	1.03	52.6	1.73	1.37	1.03
2.6	52.6	1.73	1.37	1.03	53.4	1.76	1.39	1.04	53.4	1.76	1.39	1.04	53.4	1.76	1.39	1.04	53.4	1.76	1.39	1.04	53.4	1.76	1.39	1.04
2.7	53.0	1.74	1.38	1.03	54.3	1.79	1.41	1.06	54.3	1.79	1.41	1.06	54.3	1.79	1.41	1.06	54.3	1.79	1.41	1.06	54.3	1.79	1.41	1.06
2.8	53.3	1.75	1.39	1.04	55.2	1.82	1.44	1.08	55.2	1.82	1.44	1.08	55.2	1.82	1.44	1.08	55.2	1.82	1.44	1.08	55.2	1.82	1.44	1.08
2.9	53.7	1.77	1.40	1.05	56.1	1.85	1.46	1.10	56.1	1.85	1.46	1.10	56.1	1.85	1.46	1.10	56.1	1.85	1.46	1.10	56.1	1.85	1.46	1.10
3.0	54.1	1.78	1.41	1.06	57.1	1.88	1.49	1.11	57.1	1.88	1.49	1.11	57.1	1.88	1.49	1.11	57.1	1.88	1.49	1.11	57.1	1.88	1.49	1.11
3.1	54.5	1.79	1.42	1.06	58.0	1.91	1.51	1.13	58.0	1.91	1.51	1.13	58.0	1.91	1.51	1.13	58.0	1.91	1.51	1.13	58.0	1.91	1.51	1.13
3.2	54.9	1.81	1.43	1.07	59.0	1.94	1.54	1.15	59.0	1.94	1.54	1.15	59.0	1.94	1.54	1.15	59.0	1.94	1.54	1.15	59.0	1.94	1.54	1.15
3.3	55.3	1.82	1.44	1.08	60.1	1.98	1.56	1.17	60.1	1.98	1.56	1.17	60.1	1.98	1.56	1.17	60.1	1.98	1.56	1.17	60.1	1.98	1.56	1.17
3.4	55.7	1.83	1.45	1.09	61.1	2.01	1.59	1.19	61.1	2.01	1.59	1.19	61.1	2.01	1.59	1.19	61.1	2.01	1.59	1.19	61.1	2.01	1.59	1.19
3.5	56.1	1.84	1.46	1.10	62.2	2.04	1.62	1.21	62.2	2.04	1.62	1.21	62.2	2.04	1.62	1.21	62.2	2.04	1.62	1.21	62.2	2.04	1.62	1.21
3.6	56.5	1.86	1.47	1.10	62.9	2.07	1.64	1.23	63.2	2.08	1.65	1.24	63.2	2.08	1.65	1.24	63.2	2.08	1.65	1.24	63.2	2.08	1.65	1.24
3.7	56.9	1.87	1.48	1.11	63.5	2.09	1.66	1.24	64.3	2.12	1.68	1.26	64.3	2.12	1.68	1.26	64.3	2.12	1.68	1.26	64.3	2.12	1.68	1.26
3.8	57.2	1.88	1.49	1.12	64.0	2.10	1.67	1.25	65.4	2.15	1.70	1.28	65.4	2.15	1.70	1.28	65.4	2.15	1.70	1.28	65.4	2.15	1.70	1.28
3.9	57.6	1.90	1.50	1.13	64.5	2.12	1.68	1.26	66.6	2.19	1.73	1.30	66.6	2.19	1.73	1.30	66.6	2.19	1.73	1.30	66.6	2.19	1.73	1.30
4.0	58.0	1.91	1.51	1.13	65.0	2.14	1.69	1.27	67.7	2.23	1.76	1.32	67.7	2.23	1.76	1.32	67.7	2.23	1.76	1.32	67.7	2.23	1.76	1.32
4.1	58.4	1.92	1.52	1.14	65.6	2.16	1.71	1.28	68.9	2.27	1.79	1.35	68.9	2.27	1.79	1.35	68.9	2.27	1.79	1.35	68.9	2.27	1.79	1.35
4.2	58.7	1.93	1.53	1.15	66.1	2.17	1.72	1.29	70.0	2.30	1.82	1.37	70.0	2.30	1.82	1.37	70.0	2.30	1.82	1.37	70.0	2.30	1.82	1.37
4.3	59.1	1.94	1.54	1.15	66.6	2.19	1.73	1.30	71.2	2.34	1.86	1.39	71.2	2.34	1.86	1.39	71.2	2.34	1.86	1.39	71.2	2.34	1.86	1.39
4.4	59.5	1.96	1.55	1.16	67.1	2.21	1.75	1.31	72.4	2.38	1.89	1.41	72.4	2.38	1.89	1.41	72.4	2.38	1.89	1.41	72.4	2.38	1.89	1.41
4.5	59.8	1.97	1.56	1.17	67.6	2.22	1.76	1.32	73.6	2.42	1.92	1.44	73.6	2.42	1.92	1.44	73.6	2.42	1.92	1.44	73.6	2.42	1.92	1.44
4.6	60.2	1.98	1.57	1.18	68.0	2.24	1.77	1.33	74.9	2.46	1.95	1.46	74.9	2.46	1.95	1.46	74.9	2.46	1.95	1.46	74.9	2.46	1.95	1.46
4.7	60.5	1.99	1.58	1.18	68.5	2.25	1.78	1.34	76.1	2.50	1.98	1.49	76.1	2.50	1.98	1.49	76.1	2.50	1.98	1.49	76.1	2.50	1.98	1.49
4.8	60.9	2.00	1.59	1.19	69.0	2.27	1.80	1.35	77.3	2.54	2.01	1.51	77.3	2.54	2.01	1.51	77.3	2.54	2.01	1.51	77.3	2.54	2.01	1.51
4.9	61.2	2.01	1.59	1.20	69.5	2.28	1.81	1.36	77.9	2.56	2.03	1.52	78.6	2.59	2.05	1.53	78.6	2.59	2.05	1.53	78.6	2.59	2.0	

**TABLE 18. DESIGN LOADS**  
**450 mm DIAMETER PIPE**

Cover m	Design Load kN/m	Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor													
		Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m				
		43	54	72	kN/m	43	54	72	kN/m	43	54	72	kN/m	43	54	72	kN/m	43	54	72	kN/m	43	54	72
0.6	70.6	2.05	1.63	1.23	70.6	2.05	1.63	1.23	70.6	2.05	1.63	1.23	70.6	2.05	1.63	1.23	70.6	2.05	1.63	1.23	70.6	2.05	1.63	1.23
0.7	64.2	1.87	1.49	1.11	64.2	1.87	1.49	1.11	64.2	1.87	1.49	1.11	64.2	1.87	1.49	1.11	64.2	1.87	1.49	1.11	64.2	1.87	1.49	1.11
0.8	59.8	1.74	1.39	1.04	59.8	1.74	1.39	1.04	59.8	1.74	1.39	1.04	59.8	1.74	1.39	1.04	59.8	1.74	1.39	1.04	59.8	1.74	1.39	1.04
0.9	56.9	1.65	1.32	0.99	56.9	1.65	1.32	0.99	56.9	1.65	1.32	0.99	56.9	1.65	1.32	0.99	56.9	1.65	1.32	0.99	56.9	1.65	1.32	0.99
1.0	55.1	1.60	1.28	0.96	55.1	1.60	1.28	0.96	55.1	1.60	1.28	0.96	55.1	1.60	1.28	0.96	55.1	1.60	1.28	0.96	55.1	1.60	1.28	0.96
1.1	53.7	1.56	1.24	0.93	53.7	1.56	1.24	0.93	53.7	1.56	1.24	0.93	53.7	1.56	1.24	0.93	53.7	1.56	1.24	0.93	53.7	1.56	1.24	0.93
1.2	52.7	1.53	1.22	0.91	52.7	1.53	1.22	0.91	52.7	1.53	1.22	0.91	52.7	1.53	1.22	0.91	52.7	1.53	1.22	0.91	52.7	1.53	1.22	0.91
1.3	52.0	1.51	1.20	0.90	52.0	1.51	1.20	0.90	52.0	1.51	1.20	0.90	52.0	1.51	1.20	0.90	52.0	1.51	1.20	0.90	52.0	1.51	1.20	0.90
1.4	51.7	1.50	1.20	0.90	51.7	1.50	1.20	0.90	51.7	1.50	1.20	0.90	51.7	1.50	1.20	0.90	51.7	1.50	1.20	0.90	51.7	1.50	1.20	0.90
1.5	51.6	1.50	1.19	0.90	51.6	1.50	1.19	0.90	51.6	1.50	1.19	0.90	51.6	1.50	1.19	0.90	51.6	1.50	1.19	0.90	51.6	1.50	1.19	0.90
1.6	51.7	1.50	1.20	0.90	51.7	1.50	1.20	0.90	51.7	1.50	1.20	0.90	51.7	1.50	1.20	0.90	51.7	1.50	1.20	0.90	51.7	1.50	1.20	0.90
1.7	52.0	1.51	1.20	0.90	52.0	1.51	1.20	0.90	52.0	1.51	1.20	0.90	52.0	1.51	1.20	0.90	52.0	1.51	1.20	0.90	52.0	1.51	1.20	0.90
1.8	52.5	1.53	1.22	0.91	52.5	1.53	1.22	0.91	52.5	1.53	1.22	0.91	52.5	1.53	1.22	0.91	52.5	1.53	1.22	0.91	52.5	1.53	1.22	0.91
1.9	53.1	1.54	1.23	0.92	53.1	1.54	1.23	0.92	53.1	1.54	1.23	0.92	53.1	1.54	1.23	0.92	53.1	1.54	1.23	0.92	53.1	1.54	1.23	0.92
2.0	53.7	1.56	1.24	0.93	53.7	1.56	1.24	0.93	53.7	1.56	1.24	0.93	53.7	1.56	1.24	0.93	53.7	1.56	1.24	0.93	53.7	1.56	1.24	0.93
2.1	54.4	1.58	1.26	0.95	54.4	1.58	1.26	0.95	54.4	1.58	1.26	0.95	54.4	1.58	1.26	0.95	54.4	1.58	1.26	0.95	54.4	1.58	1.26	0.95
2.2	55.2	1.60	1.28	0.96	55.2	1.60	1.28	0.96	55.2	1.60	1.28	0.96	55.2	1.60	1.28	0.96	55.2	1.60	1.28	0.96	55.2	1.60	1.28	0.96
2.3	56.0	1.63	1.30	0.97	56.0	1.63	1.30	0.97	56.0	1.63	1.30	0.97	56.0	1.63	1.30	0.97	56.0	1.63	1.30	0.97	56.0	1.63	1.30	0.97
2.4	56.9	1.65	1.32	0.99	56.9	1.65	1.32	0.99	56.9	1.65	1.32	0.99	56.9	1.65	1.32	0.99	56.9	1.65	1.32	0.99	56.9	1.65	1.32	0.99
2.5	57.8	1.68	1.34	1.00	57.8	1.68	1.34	1.00	57.8	1.68	1.34	1.00	57.8	1.68	1.34	1.00	57.8	1.68	1.34	1.00	57.8	1.68	1.34	1.00
2.6	58.7	1.71	1.36	1.02	58.7	1.71	1.36	1.02	58.7	1.71	1.36	1.02	58.7	1.71	1.36	1.02	58.7	1.71	1.36	1.02	58.7	1.71	1.36	1.02
2.7	59.4	1.73	1.38	1.03	59.7	1.73	1.38	1.04	59.7	1.73	1.38	1.04	59.7	1.73	1.38	1.04	59.7	1.73	1.38	1.04	59.7	1.73	1.38	1.04
2.8	59.9	1.74	1.39	1.04	60.7	1.76	1.40	1.05	60.7	1.76	1.40	1.05	60.7	1.76	1.40	1.05	60.7	1.76	1.40	1.05	60.7	1.76	1.40	1.05
2.9	60.4	1.76	1.40	1.05	61.7	1.79	1.43	1.07	61.7	1.79	1.43	1.07	61.7	1.79	1.43	1.07	61.7	1.79	1.43	1.07	61.7	1.79	1.43	1.07
3.0	61.0	1.77	1.41	1.08	62.7	1.82	1.45	1.09	62.7	1.82	1.45	1.09	62.7	1.82	1.45	1.09	62.7	1.82	1.45	1.09	62.7	1.82	1.45	1.09
3.1	61.5	1.79	1.42	1.07	63.8	1.85	1.48	1.11	63.8	1.85	1.48	1.11	63.8	1.85	1.48	1.11	63.8	1.85	1.48	1.11	63.8	1.85	1.48	1.11
3.2	62.0	1.80	1.43	1.08	64.9	1.89	1.50	1.13	64.9	1.89	1.50	1.13	64.9	1.89	1.50	1.13	64.9	1.89	1.50	1.13	64.9	1.89	1.50	1.13
3.3	62.6	1.82	1.45	1.08	66.0	1.92	1.53	1.15	66.0	1.92	1.53	1.15	66.0	1.92	1.53	1.15	66.0	1.92	1.53	1.15	66.0	1.92	1.53	1.15
3.4	63.0	1.83	1.48	1.09	67.2	1.95	1.55	1.17	67.2	1.95	1.55	1.17	67.2	1.95	1.55	1.17	67.2	1.95	1.55	1.17	67.2	1.95	1.55	1.17
3.5	63.5	1.85	1.47	1.10	68.3	1.99	1.58	1.19	68.3	1.99	1.58	1.19	68.3	1.99	1.58	1.19	68.3	1.99	1.58	1.19	68.3	1.99	1.58	1.19
3.6	64.0	1.88	1.48	1.11	69.5	2.02	1.61	1.21	69.5	2.02	1.61	1.21	69.5	2.02	1.61	1.21	69.5	2.02	1.61	1.21	69.5	2.02	1.61	1.21
3.7	64.5	1.87	1.49	1.12	70.7	2.06	1.64	1.23	70.7	2.06	1.64	1.23	70.7	2.06	1.64	1.23	70.7	2.06	1.64	1.23	70.7	2.06	1.64	1.23
3.8	65.0	1.89	1.50	1.13	71.8	2.09	1.68	1.25	71.8	2.09	1.68	1.25	71.8	2.09	1.68	1.25	71.8	2.09	1.68	1.25	71.8	2.09	1.68	1.25
3.9	66.5	1.90	1.52	1.14	72.5	2.11	1.68	1.26	72.5	2.11	1.68	1.26	72.5	2.11	1.68	1.26	72.5	2.11	1.68	1.26	72.5	2.11	1.68	1.26
4.0	66.0	1.92	1.53	1.15	73.1	2.13	1.69	1.27	73.1	2.13	1.69	1.27	73.1	2.13	1.69	1.27	73.1	2.13	1.69	1.27	73.1	2.13	1.69	1.27
4.1	66.4	1.93	1.54	1.15	73.7	2.14	1.71	1.28	73.7	2.14	1.71	1.28	73.7	2.14	1.71	1.28	73.7	2.14	1.71	1.28	73.7	2.14	1.71	1.28
4.2	66.9	1.95	1.55	1.16	74.4	2.16	1.72	1.29	74.4	2.16	1.72	1.29	74.4	2.16	1.72	1.29	74.4	2.16	1.72	1.29	74.4	2.16	1.72	1.29
4.3	67.4	1.96	1.58	1.17	75.0	2.18	1.74	1.30	75.0	2.18	1.74	1.30	75.0	2.18	1.74	1.30	75.0	2.18	1.74	1.30	75.0	2.18	1.74	1.30
4.4	67.9	1.97	1.57	1.18	75.6	2.20	1.75	1.31	75.6	2.20	1.75	1.31	75.6	2.20	1.75	1.31	75.6	2.20	1.75	1.31	75.6	2.20	1.75	1.31
4.5	68.3	1.99	1.58	1.19	76.2	2.22	1.76	1.32	76.2	2.22	1.76	1.32	76.2	2.22	1.76	1.32	76.2	2.22	1.76	1.32	76.2	2.22	1.76	1.32
4.6	68.8	2.00	1.59	1.19	76.8	2.23	1.78	1.33	76.8	2.23	1.78	1.33	76.8	2.23	1.78	1.33	76.8	2.23	1.78	1.33	76.8	2.23	1.78	1.33
4.7	69.3	2.01	1.60	1.20	77.4	2.25	1.79	1.34	77.4	2.25	1.79	1.34	77.4	2.25	1.79	1.34	77.4	2.25	1.79	1.34	77.4	2.25	1.79	1.34
4.8	69.7	2.03	1.81	1.21	78.0	2.27	1.81	1.35	78.0	2.27	1.81	1.35	78.0	2.27	1.81	1.35	78.0	2.27	1.81	1.35	78.0	2.27	1.81	1.35
4.9	70.1	2.04	1.62	1.22	78.6	2.28	1.82	1.36	78.6	2.28	1.82	1.36	78.6</td											

**TABLE 19. DESIGN LOADS**  
500 mm DIAMETER PIPE

8 WHEELS 112.5kN  
IMPACT FACTOR 1.3

Cover	Design Load	Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			
		Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			Crushing Strength kN/m			
		m	kN/m	48	60	80	kN/m	48	60	80	kN/m	48	60	80	kN/m	48	60	80	kN/m	48
0.6	78.0	2.03	1.63	1.22	78.0	2.03	1.63	1.22	78.0	2.03	1.63	1.22	78.0	2.03	1.63	1.22	78.0	2.03	1.63	1.22
0.7	71.1	1.85	1.48	1.11	71.1	1.85	1.48	1.11	71.1	1.85	1.48	1.11	71.1	1.85	1.48	1.11	71.1	1.85	1.48	1.11
0.8	66.2	1.72	1.38	1.03	66.2	1.72	1.38	1.03	66.2	1.72	1.38	1.03	66.2	1.72	1.38	1.03	66.2	1.72	1.38	1.03
0.9	62.9	1.64	1.31	0.98	62.9	1.64	1.31	0.98	62.9	1.64	1.31	0.98	62.9	1.64	1.31	0.98	62.9	1.64	1.31	0.98
1.0	60.8	1.58	1.27	0.95	60.8	1.58	1.27	0.95	60.8	1.58	1.27	0.95	60.8	1.58	1.27	0.95	60.8	1.58	1.27	0.95
1.1	59.6	1.55	1.24	0.93	59.6	1.55	1.24	0.93	59.6	1.55	1.24	0.93	59.6	1.55	1.24	0.93	59.6	1.55	1.24	0.93
1.2	58.8	1.53	1.22	0.92	58.8	1.53	1.22	0.92	58.8	1.53	1.22	0.92	58.8	1.53	1.22	0.92	58.8	1.53	1.22	0.92
1.3	58.1	1.51	1.21	0.91	58.1	1.51	1.21	0.91	58.1	1.51	1.21	0.91	58.1	1.51	1.21	0.91	58.1	1.51	1.21	0.91
1.4	57.7	1.50	1.20	0.90	57.7	1.50	1.20	0.90	57.7	1.50	1.20	0.90	57.7	1.50	1.20	0.90	57.7	1.50	1.20	0.90
1.5	57.6	1.50	1.20	0.90	57.6	1.50	1.20	0.90	57.6	1.50	1.20	0.90	57.6	1.50	1.20	0.90	57.6	1.50	1.20	0.90
1.6	57.7	1.50	1.20	0.90	57.7	1.50	1.20	0.90	57.7	1.50	1.20	0.90	57.7	1.50	1.20	0.90	57.7	1.50	1.20	0.90
1.7	58.1	1.51	1.21	0.91	58.1	1.51	1.21	0.91	58.1	1.51	1.21	0.91	58.1	1.51	1.21	0.91	58.1	1.51	1.21	0.91
1.8	58.7	1.53	1.22	0.92	58.7	1.53	1.22	0.92	58.7	1.53	1.22	0.92	58.7	1.53	1.22	0.92	58.7	1.53	1.22	0.92
1.9	59.4	1.55	1.24	0.93	59.4	1.55	1.24	0.93	59.4	1.55	1.24	0.93	59.4	1.55	1.24	0.93	59.4	1.55	1.24	0.93
2.0	60.1	1.56	1.25	0.94	60.1	1.56	1.25	0.94	60.1	1.56	1.25	0.94	60.1	1.56	1.25	0.94	60.1	1.56	1.25	0.94
2.1	60.9	1.58	1.27	0.95	60.9	1.58	1.27	0.95	60.9	1.58	1.27	0.95	60.9	1.58	1.27	0.95	60.9	1.58	1.27	0.95
2.2	61.7	1.61	1.29	0.96	61.7	1.61	1.29	0.96	61.7	1.61	1.29	0.96	61.7	1.61	1.29	0.96	61.7	1.61	1.29	0.96
2.3	62.6	1.63	1.30	0.98	62.6	1.63	1.30	0.98	62.6	1.63	1.30	0.98	62.6	1.63	1.30	0.98	62.6	1.63	1.30	0.98
2.4	63.5	1.65	1.32	0.99	63.5	1.65	1.32	0.99	63.5	1.65	1.32	0.99	63.5	1.65	1.32	0.99	63.5	1.65	1.32	0.99
2.5	64.5	1.68	1.34	1.01	64.5	1.68	1.34	1.01	64.5	1.68	1.34	1.01	64.5	1.68	1.34	1.01	64.5	1.68	1.34	1.01
2.6	65.6	1.71	1.37	1.02	65.6	1.71	1.37	1.02	65.6	1.71	1.37	1.02	65.6	1.71	1.37	1.02	65.6	1.71	1.37	1.02
2.7	66.4	1.73	1.38	1.04	66.6	1.74	1.39	1.04	66.6	1.74	1.39	1.04	66.6	1.74	1.39	1.04	66.6	1.74	1.39	1.04
2.8	67.0	1.75	1.40	1.05	67.8	1.76	1.41	1.06	67.8	1.76	1.41	1.06	67.8	1.76	1.41	1.06	67.8	1.76	1.41	1.06
2.9	67.6	1.76	1.41	1.06	68.9	1.79	1.44	1.08	68.9	1.79	1.44	1.08	68.9	1.79	1.44	1.08	68.9	1.79	1.44	1.08
3.0	68.2	1.78	1.42	1.07	70.1	1.82	1.46	1.09	70.1	1.82	1.46	1.09	70.1	1.82	1.46	1.09	70.1	1.82	1.46	1.09
3.1	68.8	1.79	1.43	1.08	71.3	1.86	1.48	1.11	71.3	1.86	1.48	1.11	71.3	1.86	1.48	1.11	71.3	1.86	1.48	1.11
3.2	69.4	1.81	1.45	1.09	72.5	1.89	1.51	1.13	72.5	1.89	1.51	1.13	72.5	1.89	1.51	1.13	72.5	1.89	1.51	1.13
3.3	70.1	1.82	1.46	1.09	73.8	1.92	1.54	1.15	73.8	1.92	1.54	1.15	73.8	1.92	1.54	1.15	73.8	1.92	1.54	1.15
3.4	70.7	1.84	1.47	1.10	75.0	1.95	1.56	1.17	75.0	1.95	1.56	1.17	75.0	1.95	1.56	1.17	75.0	1.95	1.56	1.17
3.5	71.3	1.86	1.48	1.11	76.3	1.99	1.59	1.19	76.3	1.99	1.59	1.19	76.3	1.99	1.59	1.19	76.3	1.99	1.59	1.19
3.6	71.9	1.87	1.50	1.12	77.7	2.02	1.62	1.21	77.7	2.02	1.62	1.21	77.7	2.02	1.62	1.21	77.7	2.02	1.62	1.21
3.7	72.5	1.89	1.51	1.13	79.0	2.06	1.65	1.23	79.0	2.06	1.65	1.23	79.0	2.06	1.65	1.23	79.0	2.06	1.65	1.23
3.8	73.1	1.90	1.52	1.14	80.0	2.08	1.67	1.25	80.4	2.09	1.67	1.26	80.4	2.09	1.67	1.26	80.4	2.09	1.67	1.26
3.9	73.7	1.92	1.54	1.15	80.8	2.10	1.68	1.26	81.8	2.13	1.70	1.28	81.8	2.13	1.70	1.28	81.8	2.13	1.70	1.28
4.0	74.3	1.93	1.55	1.16	81.5	2.12	1.70	1.27	83.2	2.17	1.73	1.30	83.2	2.17	1.73	1.30	83.2	2.17	1.73	1.30
4.1	74.9	1.95	1.56	1.17	82.3	2.14	1.71	1.29	84.6	2.20	1.76	1.32	84.6	2.20	1.76	1.32	84.6	2.20	1.76	1.32
4.2	75.5	1.97	1.57	1.18	83.0	2.16	1.73	1.30	86.1	2.24	1.79	1.34	86.1	2.24	1.79	1.34	86.1	2.24	1.79	1.34
4.3	76.1	1.98	1.58	1.19	83.8	2.18	1.75	1.31	87.5	2.28	1.82	1.37	87.5	2.28	1.82	1.37	87.5	2.28	1.82	1.37
4.4	76.7	2.00	1.60	1.20	84.5	2.20	1.76	1.32	89.0	2.32	1.85	1.39	89.0	2.32	1.85	1.39	89.0	2.32	1.85	1.39
4.5	77.2	2.01	1.61	1.21	85.2	2.22	1.78	1.33	90.5	2.36	1.88	1.41	90.5	2.36	1.88	1.41	90.5	2.36	1.88	1.41
4.6	77.8	2.03	1.62	1.22	85.9	2.24	1.79	1.34	92.0	2.40	1.92	1.44	92.0	2.40	1.92	1.44	92.0	2.40	1.92	1.44
4.7	78.4	2.04	1.63	1.22	86.7	2.26	1.81	1.35	93.5	2.43	1.95	1.46	93.5	2.43	1.95	1.46	93.5	2.43	1.95	1.46
4.8	78.9	2.06	1.64	1.23	87.4	2.28	1.82	1.37	95.0	2.47	1.98	1.48	95.0	2.47	1.98	1.48	95.0	2.47	1.98	1.48
4.9	79.5	2.07	1.66	1.24	88.1	2.29	1.83	1.38	96.6	2.51	2.01	1.51	96.6	2.51	2.01	1.51	96.6	2.51	2.01	1.51
5.0	80.0	2.08	1.67	1.25	88.8	2.31	1.85	1.39	97.6	2.54	2.03	1.52	98.1	2.55	2.04	1.53	98.1	2.55	2.04	1.53
5.1	80.6	2.10	1.68	1.26	89.4	2.33	1.86	1.40	98.4	2.56	2.05	1.54	99.7	2.60	2.08	1.56	99.7	2.60	2.08	1.56
5.2	81.1	2.11	1.69	1.27	90.1	2.35	1.88	1.41	99.2	2.58	2.07	1.55	101.2	2.64	2.11	1.58	101.2	2.64	2.11	1.58
5.3	81.6	2.13	1.70	1.28	90.8	2.36	1.89	1.42	100.1	2.61	2.08	1.56	102.8	2.68	2.14	1.61	102.8	2.68	2.14	1.61
5.4	82.1	2.14	1.71	1.28	91.4	2.38	1.90	1.43	100.8	2.63	2.10	1.58	104.4	2.72	2.18	1.63	104.4	2.72	2.18	1.63
5.5	82.7	2.15	1.72	1.29	92.1	2.40	1.92	1.44	101.6	2.65	2.12	1.59	106.0	2.76	2.21	1.66	106.0	2.76	2.21	1.66
5.6	83.2	2.17	1.73	1.30	92.7	2.41	1.93	1.45	102.4	2.67	2.13	1.60	107.6	2.80	2.24	1.68	107.6	2.80	2.24	1.68
5.7	83.7	2.18	1.74	1.31	93.3	2.43	1.94	1.46	103.2	2.69	2.15	1.61	109.2	2.84	2.28	1.71	109.2	2.84	2.28	1.71
5.8	84.2	2.19	1.75	1.31	94.0	2.45	1.96													

TABLE 20. DESIGN LOADS  
600 mm DIAMETER PIPE

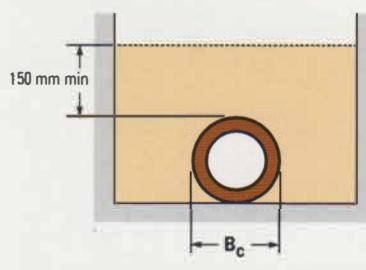
Cover m	Design Load kN/m	Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			Min Bedding Factor			
		Crushing Strength kN/m			Design Load kN/m	Crushing Strength kN/m			Design Load kN/m	Crushing Strength kN/m			Design Load kN/m	Crushing Strength kN/m			Design Load kN/m	Crushing Strength kN/m		
		48	57	72		48	57	72		48	57	72		48	57	72		48	57	72
0.6	90.7	2.36	1.99	1.57	90.7	2.36	1.99	1.57	90.7	2.36	1.99	1.57	90.7	2.36	1.99	1.57	90.7	2.36	1.99	1.57
0.7	82.9	2.16	1.82	1.44	82.9	2.16	1.82	1.44	82.9	2.16	1.82	1.44	82.9	2.16	1.82	1.44	82.9	2.16	1.82	1.44
0.8	77.3	2.01	1.70	1.34	77.3	2.01	1.70	1.34	77.3	2.01	1.70	1.34	77.3	2.01	1.70	1.34	77.3	2.01	1.70	1.34
0.9	73.4	1.91	1.61	1.28	73.4	1.91	1.61	1.28	73.4	1.91	1.61	1.28	73.4	1.91	1.61	1.28	73.4	1.91	1.61	1.28
1.0	70.8	1.84	1.55	1.23	70.8	1.84	1.55	1.23	70.8	1.84	1.55	1.23	70.8	1.84	1.55	1.23	70.8	1.84	1.55	1.23
1.1	69.2	1.80	1.52	1.20	69.2	1.80	1.52	1.20	69.2	1.80	1.52	1.20	69.2	1.80	1.52	1.20	69.2	1.80	1.52	1.20
1.2	68.4	1.78	1.50	1.19	68.4	1.78	1.50	1.19	68.4	1.78	1.50	1.19	68.4	1.78	1.50	1.19	68.4	1.78	1.50	1.19
1.3	68.2	1.78	1.50	1.18	68.2	1.78	1.50	1.18	68.2	1.78	1.50	1.18	68.2	1.78	1.50	1.18	68.2	1.78	1.50	1.18
1.4	68.4	1.78	1.50	1.19	68.4	1.78	1.50	1.19	68.4	1.78	1.50	1.19	68.4	1.78	1.50	1.19	68.4	1.78	1.50	1.19
1.5	68.3	1.78	1.50	1.19	68.3	1.78	1.50	1.19	68.3	1.78	1.50	1.19	68.3	1.78	1.50	1.19	68.3	1.78	1.50	1.19
1.6	68.6	1.79	1.50	1.19	68.6	1.79	1.50	1.19	68.6	1.79	1.50	1.19	68.6	1.79	1.50	1.19	68.6	1.79	1.50	1.19
1.7	69.1	1.80	1.51	1.20	69.1	1.80	1.51	1.20	69.1	1.80	1.51	1.20	69.1	1.80	1.51	1.20	69.1	1.80	1.51	1.20
1.8	69.7	1.82	1.53	1.21	69.7	1.82	1.53	1.21	69.7	1.82	1.53	1.21	69.7	1.82	1.53	1.21	69.7	1.82	1.53	1.21
1.9	70.5	1.83	1.55	1.22	70.5	1.83	1.55	1.22	70.5	1.83	1.55	1.22	70.5	1.83	1.55	1.22	70.5	1.83	1.55	1.22
2.0	71.3	1.86	1.56	1.24	71.3	1.86	1.56	1.24	71.3	1.86	1.56	1.24	71.3	1.86	1.56	1.24	71.3	1.86	1.56	1.24
2.1	72.2	1.88	1.58	1.25	72.2	1.88	1.58	1.25	72.2	1.88	1.58	1.25	72.2	1.88	1.58	1.25	72.2	1.88	1.58	1.25
2.2	73.2	1.91	1.61	1.27	73.2	1.91	1.61	1.27	73.2	1.91	1.61	1.27	73.2	1.91	1.61	1.27	73.2	1.91	1.61	1.27
2.3	74.2	1.93	1.63	1.29	74.2	1.93	1.63	1.29	74.2	1.93	1.63	1.29	74.2	1.93	1.63	1.29	74.2	1.93	1.63	1.29
2.4	75.4	1.96	1.65	1.31	75.4	1.96	1.65	1.31	75.4	1.96	1.65	1.31	75.4	1.96	1.65	1.31	75.4	1.96	1.65	1.31
2.5	76.5	1.99	1.68	1.33	76.5	1.99	1.68	1.33	76.5	1.99	1.68	1.33	76.5	1.99	1.68	1.33	76.5	1.99	1.68	1.33
2.6	77.7	2.02	1.70	1.35	77.7	2.02	1.70	1.35	77.7	2.02	1.70	1.35	77.7	2.02	1.70	1.35	77.7	2.02	1.70	1.35
2.7	79.0	2.06	1.73	1.37	79.0	2.06	1.73	1.37	79.0	2.06	1.73	1.37	79.0	2.06	1.73	1.37	79.0	2.06	1.73	1.37
2.8	80.3	2.09	1.76	1.39	80.3	2.09	1.76	1.39	80.3	2.09	1.76	1.39	80.3	2.09	1.76	1.39	80.3	2.09	1.76	1.39
2.9	81.6	2.13	1.79	1.42	81.6	2.13	1.79	1.42	81.6	2.13	1.79	1.42	81.6	2.13	1.79	1.42	81.6	2.13	1.79	1.42
3.0	82.5	2.15	1.81	1.43	83.0	2.16	1.82	1.44	83.0	2.16	1.82	1.44	83.0	2.16	1.82	1.44	83.0	2.16	1.82	1.44
3.1	83.3	2.17	1.83	1.45	84.5	2.20	1.85	1.47	84.5	2.20	1.85	1.47	84.5	2.20	1.85	1.47	84.5	2.20	1.85	1.47
3.2	84.2	2.19	1.85	1.46	85.9	2.24	1.88	1.49	85.9	2.24	1.88	1.49	85.9	2.24	1.88	1.49	85.9	2.24	1.88	1.49
3.3	85.0	2.21	1.86	1.48	87.4	2.28	1.92	1.52	87.4	2.28	1.92	1.52	87.4	2.28	1.92	1.52	87.4	2.28	1.92	1.52
3.4	85.9	2.24	1.88	1.49	88.9	2.32	1.95	1.54	88.9	2.32	1.95	1.54	88.9	2.32	1.95	1.54	88.9	2.32	1.95	1.54
3.5	86.7	2.26	1.90	1.51	90.5	2.36	1.98	1.57	90.5	2.36	1.98	1.57	90.5	2.36	1.98	1.57	90.5	2.36	1.98	1.57
3.6	87.8	2.28	1.92	1.52	92.1	2.40	2.02	1.60	92.1	2.40	2.02	1.60	92.1	2.40	2.02	1.60	92.1	2.40	2.02	1.60
3.7	88.4	2.30	1.94	1.53	93.7	2.44	2.05	1.63	93.7	2.44	2.05	1.63	93.7	2.44	2.05	1.63	93.7	2.44	2.05	1.63
3.8	89.3	2.32	1.96	1.55	95.3	2.48	2.09	1.65	95.3	2.48	2.09	1.65	95.3	2.48	2.09	1.65	95.3	2.48	2.09	1.65
3.9	90.1	2.35	1.98	1.56	96.9	2.52	2.13	1.68	96.9	2.52	2.13	1.68	96.9	2.52	2.13	1.68	96.9	2.52	2.13	1.68
4.0	90.9	2.37	1.99	1.58	98.3	2.56	2.16	1.71	98.6	2.57	2.16	1.71	98.6	2.57	2.16	1.71	98.6	2.57	2.16	1.71
4.1	91.8	2.39	2.01	1.59	99.3	2.59	2.18	1.72	100.3	2.61	2.20	1.74	100.3	2.61	2.20	1.74	100.3	2.61	2.20	1.74
4.2	92.6	2.41	2.03	1.61	100.3	2.81	2.20	1.74	102.0	2.66	2.24	1.77	102.0	2.66	2.24	1.77	102.0	2.66	2.24	1.77
4.3	93.5	2.43	2.05	1.62	101.3	2.64	2.22	1.78	103.7	2.70	2.28	1.80	103.7	2.70	2.28	1.80	103.7	2.70	2.28	1.80
4.4	94.3	2.46	2.07	1.64	102.3	2.66	2.24	1.78	105.5	2.75	2.31	1.83	105.5	2.75	2.31	1.83	105.5	2.75	2.31	1.83
4.5	95.1	2.48	2.09	1.65	103.3	2.89	2.26	1.79	107.3	2.79	2.35	1.86	107.3	2.79	2.35	1.86	107.3	2.79	2.35	1.86
4.6	95.9	2.50	2.10	1.67	104.3	2.71	2.29	1.81	109.1	2.84	2.39	1.89	109.1	2.84	2.39	1.89	109.1	2.84	2.39	1.89
4.7	96.7	2.52	2.12	1.68	105.2	2.74	2.31	1.83	110.9	2.89	2.43	1.92	110.9	2.89	2.43	1.92	110.9	2.89	2.43	1.92
4.8	97.5	2.54	2.14	1.69	106.2	2.76	2.33	1.84	112.7	2.93	2.47	1.96	112.7	2.93	2.47	1.96	112.7	2.93	2.47	1.96
4.9	96.3	2.56	2.16	1.71	107.1	2.79	2.35	1.88	114.5	2.98	2.51	1.99	114.5	2.98	2.51	1.99	114.5	2.98	2.51	1.99
5.0	99.1	2.58	2.17	1.72	108.1	2.81	2.37	1.88	116.3	3.03	2.55	2.02	116.3	3.03	2.55	2.02	116.3	3.03	2.55	2.02
5.1	99.9	2.60	2.19	1.73	109.0	2.84	2.39	1.89	118.2	3.08	2.59	2.05	118.2	3.08	2.59	2.05	118.2	3.08	2.59	2.05
5.2	100.7	2.62	2.21	1.75	109.9	2.86	2.41	1.91	119.3	3.11	2.62	2.07	120.1	3.13	2.63	2.08	120.1	3.13	2.63	2.08
5.3	101.4	2.64	2.22	1.76	110.8	2.89	2.43	1.92	120.3	3.13	2.64	2.09	121.9	3.18	2.67	2.12	121.9	3.18	2.67	2.12
5.4	102.2	2.66	2.24	1.77	111.7	2.91	2.45	1.94	121.4	3.16	2.66	2.11	123.8	3.22	2.72	2.15	123.8	3.22	2.72	2.15
5.5	102.9	2.68	2.26	1.79	112.6	2.93	2.47	1.96	122.4	3.19	2.69	2.13	125.7	3.27	2.76	2.18	125.7	3.27	2.76	2.18
5.6	103.7	2.70	2.27	1.80	113.5	2.96	2.49	1.97	123.5	3.22	2.71	2.14	127.6	3.32	2.80	2.22	127.6	3.32	2.80	2.22
5.7	104.4	2.72	2.29	1.81	1															

# Section Two

## Construction of Trench Beddings

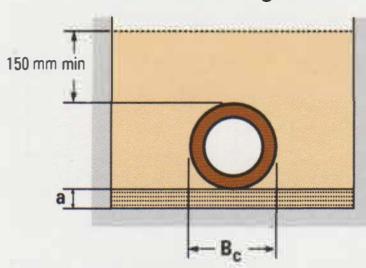
- |  |  |   |
|--|--|---|
|  Vitrified clay pipe  |  Fill selected from excavated material and lightly compacted by hand. |  Single-size granular material |
|  Graded or all-in aggregate or compacted sand or suitable as-dug material |  Concrete 28 day cube strength to be at least 20 MN/m <sup>2</sup>    |  Undisturbed natural soil      |

**Class D Bedding Factor 1.1**



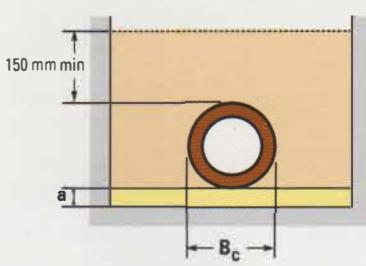
Trimmed trench bottom

**Class N Bedding Factor 1.1**



Granular material bed  
Generally suitable for all conditions.

**Class F Bedding Factor 1.9**



Single size granular material bed.  
Generally suitable for all conditions.

### Trench bottom - Class D

The bottom will be suitable for laying pipes direct, providing the formation can be hand-trimmed with a spade and is not puddled when walked upon. The pipes should be laid so that the barrels make reasonable contact with the formation, and socket holes should be dug so that there is at least 50 mm clearance under the sockets of pipes.

### Granular material for Class N

#### All-in aggregate

All-in aggregate should be 10 mm nominal size for 100 mm and 150 mm diameter pipes. 20 mm nominal size may be used for pipes of over 150 mm diameter and 40 mm nominal size for pipes of 600 mm diameter and larger.

#### Sand

Sand may be coarse, medium or fine and conform to Table 4 of BS 882 : 1992 the specification for aggregates from natural sources for concrete or conform to Table 2 of BS 3797 : 1990 the specification for lightweight aggregates for masonry and structural concrete.

#### As dug material

A material is suitable which has a compaction fraction of up to 0.3 (Ref. 1) and does not exceed 10 mm for 100 mm diameter pipes, 14 mm for 150 mm diameter pipes, 20 mm for 200 mm diameter to 500 mm diameter pipes and 40 mm for 600 mm diameter or larger pipes.

### Granular material for Classes F, B and S

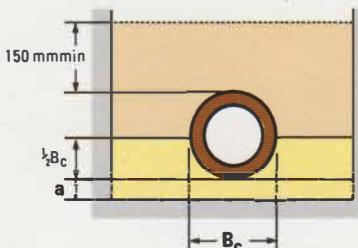
#### Single size granular material

Single size granular material should conform to either Table 3 of BS 882 : 1992, Table 3 of BS 1047 : 1983 the specification for air-cooled blastfurnace slag aggregate for use in construction or Table 1 of BS 3797 : 1990. The nominal single size to be used for 100 mm diameter pipes is 10 mm, for 150 mm is 10 mm or 14 mm, for 200 mm to 300 mm is 10 mm, 14mm or 20 mm, for 375 mm to 500 mm 14 mm or 20 mm, and for 600 mm and larger, 14 mm, 20 mm or 40 mm (Refs. 7, 8, 9 and 10).

#### Graded granular material

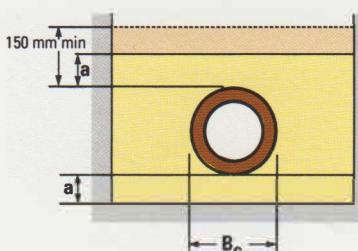
Graded granular material should conform to either Table 3 of BS 882 : 1992, Table 3 of BS 1047 : 1983 or Table 1 of BS 3797 : 1990. The sizes to be used for 150 mm diameter pipes are 14 to 5 mm, for 200 mm to 500 mm diameter 14 to 5 mm or 20 to 5 mm, and for 600 mm and larger, 14 to 5 mm, 20 to 5 mm or 40 to 5 mm (Refs. 7, 8, 9 and 10).

### Class B Bedding Factor 2.5



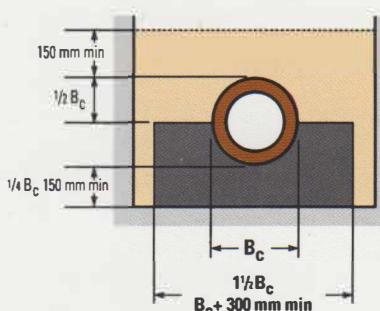
Machine-cut trench bottom.  
Generally suitable for all conditions.

### Class S Bedding Factor 2.5



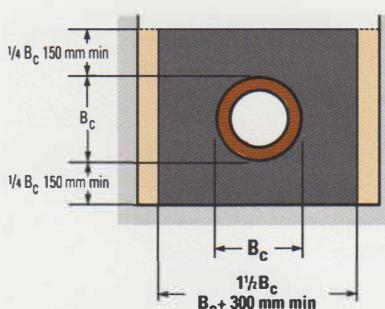
Granular Surround.  
Generally suitable for all conditions.

### Class A Bedding Factor 2.6



Plain concrete cradle. Generally suitable for all conditions, but for rock in mining areas, use granular base course.

### Class A Bedding Factor 4.5



Plain concrete surround. Generally suitable for all conditions, but for rock in mining areas, use granular base course.

## Selected fill

Selected fill, whether selected from locally excavated material or imported, shall consist of uniform, readily compactible material, free from vegetable matter, building rubbish and frozen material, or materials susceptible to spontaneous combustion, and excluding clay of liquid limit greater than 80 and/or plastic limit greater than 55 and materials of excessively high moisture content. Clay lumps and stones retained on 75 mm and 37.5 mm sieves respectively shall be excluded from the fill material.

The sidefill should be placed to the top of the pipe and hand tamped in 150 mm layers ensuring that the line of laid pipeline is not disturbed. The backfill should be placed to 150 mm above the crown of the pipe and hand tamped.

### Dimension a (Ref. 7)

In machine-dug uniform soils:

$a = \text{For sleeve jointed pipes, a minimum of } 50 \text{ mm or } 1/6 B_c, \text{ whichever is the greater, for socketed pipes a minimum of } 100 \text{ mm or } 1/6 B_c, \text{ whichever is the greater under barrels but not less than } 50 \text{ mm under sockets.}$

In rock or mixed soils containing rock bands, boulders, large flints or stones or other irregular hard spots:

$a = \text{For sleeve jointed pipes, a minimum of } 150 \text{ mm or } 1/4 B_c, \text{ whichever is the greater, for socketed pipes a minimum of } 200 \text{ mm or } 1/4 B_c, \text{ whichever is the greater under barrels and } 150 \text{ mm minimum under sockets.}$

## Pipes laid in water bearing soils

Precautions are necessary in water bearing soils to prevent the fine sand and silt from being carried by ground water into the granular material.

## Concrete bedding - Class A

For all Class A beddings: the concrete (reinforced or plain) cradle or surround, to be monolithic with a minimum cube strength within 28 days of  $20 \text{ MN/m}^2$ . The backfill, other than the first 150 mm of cover, should not be placed before the compressive strength of the site concrete has reached  $14 \text{ MN/m}^2$ . The concrete mix should be so designed that this strength is reached without unnecessary delay.

The vertical sides of the concrete should be properly shuttered or the concrete extended across the full width of the trench.

For concrete surround construction the width of the concrete should be used in the calculation of the load instead of the breadth of the pipe and the cover measured to the top of the concrete. Therefore, the values given in the table for the outside diameter of the pipe equal to the width of the concrete, or the same trench width, should be used in design.

For Class A reinforced concrete bed, the minimum transverse steel area must be 0.4% of the concrete area in longitudinal section to give a bedding factor of 3.4 (Refs. 6 and 11).

For a concrete surround the bedding factor is 4.5 (Ref. 10). For a reinforced concrete surround, an increased bedding factor of 4.8 can be used, provided that the area of transverse steel is at least 1.0% both above and below the pipe, and there is vertical steel joining the main steel. This bedding factor has been derived from the 4.8 for a 1.0% reinforced concrete arch (Refs. 6 and 11). A concrete arch is not a practicable construction.

Where a complete concrete surround is to be used, the width of concrete on either side of the pipe should be increased to a minimum of 150 mm (Ref. 11) to achieve the stated bedding factors.

## **Section Three**

**Fill Load and Traffic Load Tables 21 - 24**

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TABLE 21. FILL LOADS  
WIDE TRENCH

## PIPE DIAMETER

Cover	100	150	200	225	300	375	400	450	500	600	700	800	900	1000	Cover
m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	m
0.6	2.40	3.49	4.48	5.09	6.02	7.01	7.45	8.02	8.76	10.08	11.41	12.87	14.33	15.79	0.6
0.7	2.81	4.08	5.24	5.97	7.43	8.55	9.06	9.71	10.56	12.09	13.63	15.32	17.02	18.72	0.7
0.8	3.21	4.68	6.01	6.85	8.99	10.23	10.80	11.52	12.48	14.21	15.96	17.87	19.80	21.74	0.8
0.9	3.62	5.27	6.77	7.72	10.14	11.89	12.67	13.46	14.52	16.44	18.39	20.53	22.69	24.86	0.9
1.0	4.02	5.86	7.53	8.59	11.30	13.24	14.37	15.54	16.69	18.78	20.93	23.29	25.67	28.07	1.0
1.1	4.43	6.45	8.30	9.47	12.45	14.60	15.84	17.38	19.00	21.26	23.59	26.16	28.77	31.39	1.1
1.2	4.84	7.05	9.06	10.34	13.60	15.95	17.31	19.00	21.19	23.86	26.37	29.15	31.97	34.82	1.2
1.3	5.24	7.64	9.83	11.21	14.76	17.30	18.78	20.62	23.00	26.61	29.27	32.25	35.28	38.35	1.3
1.4	5.65	8.23	10.59	12.09	15.91	18.66	20.25	22.24	24.81	29.34	32.31	35.48	38.71	41.99	1.4
1.5	6.05	8.82	11.35	12.96	17.07	20.01	21.72	23.86	26.62	31.48	35.50	38.84	42.27	45.75	1.5
1.6	6.46	9.42	12.12	13.83	18.22	21.36	23.19	25.47	28.43	33.63	38.80	42.33	45.94	49.63	1.6
1.7	6.86	10.01	12.88	14.71	19.37	22.72	24.66	27.09	30.24	35.78	41.28	45.96	49.75	53.63	1.7
1.8	7.27	10.60	13.65	15.58	20.53	24.07	26.13	28.71	32.05	37.93	43.77	49.74	53.69	57.76	1.8
1.9	7.67	11.19	14.41	16.45	21.68	25.42	27.61	30.33	33.86	40.07	46.25	52.93	57.77	62.01	1.9
2.0	8.08	11.79	15.17	17.33	22.84	26.78	29.08	31.95	35.67	42.22	48.74	55.78	62.00	66.41	2.0
2.1	8.48	12.38	15.94	18.20	23.99	28.13	30.55	33.56	37.48	44.37	51.23	58.64	66.00	70.94	2.1
2.2	8.89	12.97	16.70	19.07	25.14	29.48	32.02	35.18	39.29	46.52	53.71	61.49	69.23	75.61	2.2
2.3	9.29	13.56	17.47	19.94	26.30	30.84	33.49	36.80	41.10	48.66	56.20	64.34	72.45	80.44	2.3
2.4	9.70	14.16	18.23	20.82	27.45	32.19	34.96	38.42	42.90	50.81	58.68	67.20	75.67	84.10	2.4
2.5	10.11	14.75	18.99	21.69	28.60	33.54	36.43	40.04	44.71	52.96	61.17	70.05	78.89	87.69	2.5
2.6	10.51	15.34	19.76	22.56	29.76	34.90	37.90	41.66	46.52	55.11	63.66	72.91	82.11	91.28	2.6
2.7	10.92	15.93	20.52	23.44	30.91	36.25	39.37	43.27	48.33	57.26	66.14	75.76	85.33	94.87	2.7
2.8	11.32	16.53	21.29	24.31	32.07	37.60	40.84	44.89	50.14	59.40	68.63	78.61	88.56	98.46	2.8
2.9	11.73	17.12	22.05	25.18	33.22	38.96	42.32	46.51	51.95	61.55	71.11	81.47	91.78	102.04	2.9
3.0	12.13	17.71	22.82	26.06	34.37	40.31	43.79	48.13	53.76	63.70	73.60	84.32	95.00	105.63	3.0
3.1	12.54	18.30	23.58	26.93	35.53	41.66	45.26	49.75	55.57	65.85	76.09	87.17	98.22	109.22	3.1
3.2	12.94	18.90	24.34	27.80	36.68	43.02	46.73	51.36	57.38	67.99	78.57	90.03	101.44	112.81	3.2
3.3	13.35	19.49	25.11	28.68	37.84	44.37	48.20	52.98	59.19	70.14	81.06	92.88	104.66	116.40	3.3
3.4	13.75	20.08	25.87	29.55	38.99	45.72	49.67	54.60	61.00	72.29	83.54	95.74	107.88	119.99	3.4
3.5	14.16	20.67	26.64	30.42	40.14	47.08	51.14	56.22	62.81	74.44	86.03	98.59	111.11	123.58	3.5
3.6	14.56	21.27	27.40	31.30	41.30	48.43	52.61	57.84	64.62	76.58	88.52	101.44	114.33	127.17	3.6
3.7	14.97	21.86	28.16	32.17	42.45	49.78	54.08	59.45	66.43	78.73	91.00	104.30	117.55	130.76	3.7
3.8	15.38	22.45	28.93	33.04	43.60	51.14	55.55	61.07	68.24	80.88	93.49	107.15	120.77	134.35	3.8
3.9	15.78	23.04	29.69	33.92	44.76	52.49	57.03	62.69	70.04	83.03	95.97	110.00	123.99	137.94	3.9
4.0	16.19	23.64	30.46	34.79	45.91	53.84	58.50	64.31	71.85	85.17	98.46	112.86	127.21	141.53	4.0
4.1	16.59	24.23	31.22	35.66	47.07	55.20	59.97	65.93	73.66	87.32	100.95	115.71	130.43	145.12	4.1
4.2	17.00	24.82	31.98	36.54	48.22	56.55	61.44	67.54	75.47	89.47	103.43	118.57	133.66	148.70	4.2
4.3	17.40	25.41	32.75	37.41	49.37	57.90	62.91	69.16	77.28	91.62	105.92	121.42	136.88	152.29	4.3
4.4	17.81	26.01	33.51	38.28	50.53	59.26	64.38	70.78	79.09	93.77	108.40	124.27	140.10	155.88	4.4
4.5	18.21	26.60	34.28	39.15	51.68	60.61	65.85	72.40	80.90	95.91	110.89	127.13	143.32	159.47	4.5
4.6	18.62	27.19	35.04	40.03	52.84	61.96	67.32	74.02	82.71	98.06	113.38	129.98	146.54	163.06	4.6
4.7	19.02	27.78	35.80	40.90	53.99	63.32	68.79	75.64	84.52	100.21	115.86	132.83	149.76	166.65	4.7
4.8	19.43	28.38	36.57	41.77	55.14	64.67	70.26	77.25	86.33	102.36	118.35	135.69	152.99	170.24	4.8
4.9	19.84	28.97	37.33	42.65	56.30	66.02	71.74	78.87	88.14	104.50	120.83	138.54	156.21	173.83	4.9
5.0	20.24	29.56	38.10	43.52	57.45	67.38	73.21	80.49	89.95	106.65	123.32	141.39	159.43	177.42	5.0
5.1	20.65	30.15	38.86	44.39	58.60	68.73	74.68	82.11	91.76	108.80	125.80	144.25	162.65	181.01	5.1
5.2	21.05	30.75	39.62	45.27	59.76	70.08	76.15	83.73	93.57	110.95	128.29	147.10	165.87	184.60	5.2
5.3	21.46	31.34	40.39	46.14	60.91	71.44	77.62	85.34	95.38	113.09	130.78	149.96	169.09	188.19	5.3
5.4	21.86	31.93	41.15	47.01	62.07	72.79	79.09	86.96	97.18	115.24	133.26	152.81	172.31	191.78	5.4
5.5	22.27	32.52	41.92	47.89	63.22	74.14	80.56	88.58	98.99	117.39	135.75	155.66	175.54	195.36	5.5
5.6	22.67	33.12	42.68	48.76	64.37	75.50	82.03	90.20	100.80	119.54	138.23	158.52	178.76	198.95	5.6
5.7	23.08	33.71	43.44	49.63	65.53	76.85	83.50	91.82	102.61	121.68	140.72	161.37	181.98	202.54	5.7
5.8	23.48	34.30	44.21	50.51	66.68	78.20	84.97	93.43	104.42	123.83	143.21	164.22	185.20	206.13	5.8
5.9	23.89	34.89	44.97	51.38	67.84	79.56	86.45	95.05	106.23	125.98	145.69	167.08	188.42	209.72	5.9
6.0	24.29	35.49	45.74	52.25	68.99	80.91	87.92	96.67	108.04	128.13	148.18	169.93	191.64	213.31	6.0
6.1	24.70	36.08	46.50	53.13	70.14	82.26	89.39	98.29	109.85	130.28	150.66	172.79	194.86	216.90	6.1
6.2	25.11	36.67	47.26	54.00	71.30	83.62	90.86	99.91	111.66	132.42	153.15	175.64	198.09	220.49	6.2
6.3	25.51	37.26	48.03	54.87	72.45	84.97	92.33	101.52	113.47	134.57	155.64	178.49	201.31	224.08	6.3
6.4	25.92	37.86	48.79	55.75	73.60	86.32	93.80	103.14	115.28	136.72	158.12	181.35	204.53	227.67	6.4
6.5	26.32	38.45	49.56	56.62	74.76	87.68	95.27	104.76	117.09	138.87	160.61	184.20	207.75	231.26	6.5
6.6	26.73	39.04	50.32	57.49	75.91	89.03	96.74	106.38	118.90	141.01	163.09	187.05	210.97	234.85	6.6
6.7	27.13	39.63	51.08	58.36	77.07	90.38	98.21	108.00	120.71	143.16	165.58	189.91	214.19	238.44	6.7
6.8	27.54	40.23	51.85	59.24	78.22	91.74	99.68	109.62	122.51	145.31	168.07	192.76	217.41	242.02	6.8
6.9	27.94	40.82	52.61	60.11	79.37	93.09	101.16	111.23	124.32	147.46	170.55	195.62	220.64	245.61	6.9
7.0	28.35	41.41	53.38	60.98	80.53	94.44	102.63	112.85	126.13	149.60	173.04	198.47	223.86	249.20	7.0
7.1	28.75	42.01	54.14	61.86	81.68	95.80</									

**TABLE 22. FILL LOADS  
NARROW TRENCH**

**TRENCH WIDTH**

Cover m	0.5 kN/m	0.6 kN/m	0.7 kN/m	0.8 kN/m	0.9 kN/m	1.0 kN/m	1.1 kN/m	1.2 kN/m	1.3 kN/m	1.4 kN/m	1.5 kN/m	Cover m
0.6	5.05	6.22	7.38	8.55	9.72	10.90	12.07	13.24	14.42	15.59	16.77	0.6
0.7	5.75	7.11	8.46	9.82	11.19	12.55	13.92	15.29	16.66	18.02	19.39	0.7
0.8	6.42	7.96	9.50	11.05	12.61	14.17	15.73	17.29	18.85	20.41	21.98	0.8
0.9	7.05	8.77	10.50	12.24	13.99	15.74	17.49	19.25	21.00	22.76	24.52	0.9
1.0	7.65	9.55	11.47	13.40	15.33	17.27	19.21	21.16	23.11	25.06	27.01	1.0
1.1	8.22	10.30	12.40	14.51	16.63	18.76	20.90	23.04	25.18	27.32	29.46	1.1
1.2	8.75	11.01	13.29	15.59	17.90	20.22	22.54	24.87	27.20	29.54	31.87	1.2
1.3	9.27	11.70	14.16	16.64	19.13	21.64	24.15	26.67	29.19	31.71	34.24	1.3
1.4	9.75	12.35	14.99	17.65	20.33	23.02	25.72	28.42	31.13	33.85	36.57	1.4
1.5	10.21	12.98	15.79	18.63	21.49	24.36	27.25	30.14	33.04	35.95	38.86	1.5
1.6	10.65	13.58	16.56	19.58	22.62	25.67	28.74	31.82	34.91	38.01	41.11	1.6
1.7	11.07	14.16	17.31	20.49	23.71	26.95	30.20	33.47	36.75	40.03	43.32	1.7
1.8	11.46	14.71	18.02	21.38	24.78	28.19	31.63	35.08	38.54	42.01	45.49	1.8
1.9	11.84	15.24	18.71	22.24	25.81	29.41	33.02	36.66	40.30	43.96	47.63	1.9
2.0	12.19	15.74	19.38	23.08	26.82	30.59	34.38	38.20	42.03	45.87	49.72	2.0
2.1	12.53	16.23	20.02	23.88	27.79	31.74	35.71	39.71	43.72	47.75	51.79	2.1
2.2	12.85	16.69	20.64	24.66	28.74	32.86	37.01	41.19	45.38	49.59	53.81	2.2
2.3	13.16	17.13	21.23	25.42	29.66	33.95	38.28	42.63	47.01	51.40	55.80	2.3
2.4	13.44	17.56	21.81	26.15	30.56	35.02	39.52	44.05	48.60	53.17	57.76	2.4
2.5	13.72	17.97	22.36	26.86	31.43	36.05	40.73	45.43	50.16	54.92	59.69	2.5
2.6	13.98	18.36	22.89	27.54	32.27	37.07	41.91	46.78	51.69	56.63	61.58	2.6
2.7	14.23	18.73	23.40	28.20	33.09	38.05	43.06	48.11	53.19	58.30	63.44	2.7
2.8	14.46	19.09	23.90	28.85	33.89	39.01	44.19	49.41	54.67	59.95	65.26	2.8
2.9	14.68	19.43	24.37	29.47	34.67	39.94	45.29	50.68	56.11	61.57	67.06	2.9
3.0	14.90	19.76	24.83	30.07	35.42	40.86	46.36	51.92	57.52	63.16	68.82	3.0
3.1	15.10	20.07	25.28	30.65	36.15	41.74	47.41	53.13	58.91	64.72	70.56	3.1
3.2	15.29	20.37	25.70	31.21	36.86	42.61	48.43	54.32	60.26	66.25	72.26	3.2
3.3	15.47	20.66	26.11	31.76	37.55	43.45	49.44	55.49	61.59	67.75	73.94	3.3
3.4	15.64	20.93	26.51	32.29	38.22	44.27	50.41	56.63	62.90	69.22	75.58	3.4
3.5	15.80	21.20	26.89	32.80	38.87	45.07	51.37	57.74	64.18	70.67	77.20	3.5
3.6	15.96	21.45	27.26	33.29	39.51	45.85	52.30	58.83	65.43	72.09	78.79	3.6
3.7	16.11	21.69	27.61	33.77	40.12	46.61	53.21	59.90	66.66	73.48	80.35	3.7
3.8	16.24	21.92	27.95	34.24	40.72	47.35	54.10	60.94	67.87	74.85	81.89	3.8
3.9	16.38	22.15	28.28	34.69	41.30	48.07	54.97	61.97	69.05	76.19	83.40	3.9
4.0	16.50	22.36	28.60	35.12	41.86	48.77	55.82	62.97	70.20	77.51	84.88	4.0
4.1	16.62	22.56	28.90	35.54	42.41	49.46	56.64	63.94	71.34	78.81	86.34	4.1
4.2	16.74	22.76	29.20	35.95	42.94	50.12	57.45	64.90	72.45	80.08	87.77	4.2
4.3	16.84	22.94	29.48	36.34	43.46	50.77	58.24	65.84	73.54	81.32	89.18	4.3
4.4	16.95	23.12	29.75	36.73	43.96	51.41	59.01	66.76	74.61	82.55	90.56	4.4
4.5	17.04	23.29	30.02	37.09	44.45	52.02	59.77	67.65	75.65	83.75	91.93	4.5
4.6	17.13	23.46	30.27	37.45	44.92	52.62	60.50	68.53	76.68	84.93	93.26	4.6
4.7	17.22	23.61	30.51	37.80	45.39	53.21	61.22	69.39	77.69	86.09	94.58	4.7
4.8	17.30	23.76	30.75	38.13	45.83	53.78	61.93	70.23	78.67	87.22	95.87	4.8
4.9	17.38	23.91	30.97	38.46	46.27	54.34	62.61	71.06	79.64	88.34	97.14	4.9
5.0	17.46	24.05	31.19	38.77	46.69	54.88	63.28	71.86	80.59	89.43	98.38	5.0
5.1	17.53	24.18	31.40	39.08	47.10	55.40	63.93	72.65	81.52	90.51	99.61	5.1
5.2	17.60	24.30	31.61	39.37	47.50	55.92	64.57	73.42	82.43	91.56	100.82	5.2
5.3	17.66	24.43	31.80	39.66	47.89	56.42	65.20	74.17	83.32	92.60	102.00	5.3
5.4	17.72	24.54	31.99	39.93	48.26	56.91	65.81	74.91	84.19	93.62	103.16	5.4
5.5	17.78	24.65	32.17	40.20	48.63	57.38	66.40	75.64	85.05	94.61	104.31	5.5
5.6	17.83	24.76	32.35	40.46	48.98	57.85	66.98	76.34	85.89	95.59	105.43	5.6
5.7	17.89	24.86	32.51	40.71	49.33	58.30	67.55	77.03	86.71	96.56	106.54	5.7
5.8	17.93	24.96	32.68	40.95	49.66	58.74	68.10	77.71	87.52	97.50	107.62	5.8
5.9	17.98	25.05	32.83	41.18	49.99	59.17	68.65	78.37	88.31	98.43	108.69	5.9
6.0	18.03	25.14	32.98	41.41	50.31	59.58	69.17	79.02	89.09	99.34	109.74	6.0
6.1	18.07	25.23	33.13	41.63	50.61	59.99	69.69	79.66	89.85	100.23	110.77	6.1
6.2	18.11	25.31	33.27	41.84	50.91	60.39	70.19	80.28	90.59	101.10	111.78	6.2
6.3	18.15	25.39	33.40	42.05	51.20	60.77	70.69	80.89	91.32	101.97	112.78	6.3
6.4	18.18	25.46	33.53	42.25	51.48	61.15	71.17	81.48	92.04	102.81	113.76	6.4
6.5	18.22	25.53	33.66	42.44	51.76	61.52	71.64	82.06	92.74	103.64	114.72	6.5
6.6	18.25	26.60	33.78	42.63	52.02	61.87	72.10	82.63	93.43	104.45	115.66	6.6
6.7	18.28	26.67	33.89	42.81	52.28	62.22	72.54	83.19	94.10	105.25	116.59	6.7
6.8	18.31	26.73	34.01	42.98	52.53	62.56	72.98	83.73	94.77	106.03	117.51	6.8
6.9	18.34	26.79	34.11	43.15	52.78	62.89	73.41	84.27	95.41	106.80	118.40	6.9
7.0	18.36	26.85	34.22	43.32	53.02	63.21	73.83	84.79	96.06	107.56	119.29	7.0
7.1	18.39	26.90	34.32	43.47	53.25	63.53	74.23	85.30	96.67	108.30	120.15	7.1
7.2	18.41	26.96	34.41	43.63	53.47	63.83	74.63	85.80	97.28	109.03	121.00	7.2
7.3	18.44	26.01	34.51	43.78	53.69	64.13	75.02	86.29	97.88	109.74	121.84	7.3
7.4	18.46	26.06	34.60	43.92	53.90	64.42	75.40	86.77	98.47	110.44	122.66	7.4
7.5	18.48	26.10	34.68	44.06	54.10	64.70	75.77	87.24	99.04	111.13	123.47	7.5
7.6	18.50	26.15	34.77	44.20	54.30	64.98	76.13	87.70	99.60	111.81	124.27	7.6
7.7	18.51	26.19	34.85	44.33	54.50	65.25	76.49	88.14	100.16	112.47	125.05	7.7
7.8	18.53	26.23	34.92	44.45	54.68	65.51	76.83	88.58	100.70	113.12	125.82	7.8
7.9	18.55	26.27	35.00	44.57	54.87	65.76	77.17	89.01	101.23	113.76	126.57	7.9
8.0	18.56	26.31	35.07	44.69	55.04	66.01	77.50	89.43	101.75	114.39	127.31	8.0
8.1	18.58	26.34	35.14	44.81	55.22	66.25	77.82	89.85	102.26	115.00	128.04	8.1
8.2	18.59	26.38	35.21	44.92	55.38	66.49	78.14	90.25	102.76	115.61	128.76	8.2
8.3	18.61	26.41	35.27	45.03	55.55	66.72	78.44	90.64	103.25	116.20	129.46	8.3
8.4	18.62	26.44	35.33	45.13	55.71	66.94	78.74	91.03	103.73	116.78	130.15	8.4
8.5	18.63	26.47	35.39	45.23	55.86	67.16	79.04	91.40	104.20	117.36	130.83	8.5
8.6	18.64	26.50	35.45	45.33	56.01	67.37	79.32	91.77	104.66	117.92	131.50	8.6
8.7	18.65	26.53	35.50	45.42	56.15	67.58	79.60	92.13	106.11	118.47	132.16	8.7
8.8	18.66	26.56										

TABLE 22. FILL LOADS (continued)  
NARROW TRENCH

TRENCH WIDTH

Cover m	1.6 kN/m	1.7 kN/m	1.8 kN/m	1.9 kN/m	2.0 kN/m	2.1 kN/m	2.2 kN/m	2.3 kN/m	2.4 kN/m	2.5 kN/m	2.6 kN/m	Cover m
0.6	17.94	19.12	20.29	21.47	22.64	23.82	24.99	26.17	27.34	28.52	29.70	0.6
0.7	20.76	22.13	23.50	24.88	26.25	27.62	28.99	30.36	31.73	33.10	34.48	0.7
0.8	23.54	25.11	26.67	28.24	29.80	31.37	32.94	34.50	36.07	37.64	39.21	0.8
0.9	26.27	28.03	29.79	31.56	33.32	35.08	36.84	38.60	40.36	42.13	43.89	0.9
1.0	28.96	30.92	32.87	34.83	36.78	38.74	40.70	42.65	44.61	46.57	48.53	1.0
1.1	31.61	33.76	35.91	38.06	40.21	42.36	44.51	46.66	48.81	50.97	53.12	1.1
1.2	34.21	36.55	38.90	41.24	43.58	45.93	48.28	50.62	52.97	55.32	57.66	1.2
1.3	36.77	39.31	41.84	44.38	46.92	49.46	52.00	54.54	57.08	59.62	62.16	1.3
1.4	39.29	42.02	44.75	47.48	50.21	52.94	56.68	58.41	61.15	63.88	66.62	1.4
1.5	41.77	44.69	47.61	50.53	53.46	56.38	59.31	62.24	65.17	68.10	71.03	1.5
1.6	44.21	47.32	50.43	53.55	56.67	59.78	62.90	66.03	69.15	72.27	75.40	1.6
1.7	46.61	49.91	53.22	56.52	59.83	63.14	66.45	69.77	73.09	76.40	79.72	1.7
1.8	48.98	52.46	55.96	59.45	62.96	66.46	69.96	73.47	76.98	80.49	84.00	1.8
1.9	51.30	54.98	58.66	62.35	66.04	69.73	73.43	77.13	80.83	84.54	88.24	1.9
2.0	53.58	57.45	61.32	65.20	69.08	72.97	76.86	80.75	84.64	88.54	92.44	2.0
2.1	55.83	59.89	63.95	68.02	72.09	76.16	80.24	84.33	88.41	92.50	96.59	2.1
2.2	58.05	62.29	66.54	70.79	75.05	79.32	83.59	87.87	92.14	96.42	100.70	2.2
2.3	60.22	64.65	69.09	73.53	77.98	82.44	86.90	91.36	95.83	100.30	104.78	2.3
2.4	62.37	66.98	71.60	76.23	80.87	85.52	90.17	94.82	99.48	104.14	108.81	2.4
2.5	64.47	69.27	74.08	78.90	83.73	88.56	93.40	98.24	103.09	107.94	112.80	2.5
2.6	66.55	71.53	76.52	81.53	86.54	91.56	96.59	101.62	106.66	111.70	116.75	2.6
2.7	68.59	73.75	78.93	84.12	89.32	94.53	99.74	104.97	110.19	115.43	120.66	2.7
2.8	70.59	75.94	81.30	86.68	92.06	97.46	102.86	108.27	113.69	119.11	124.54	2.8
2.9	72.57	78.10	83.64	89.20	94.77	100.35	106.94	111.54	117.15	122.76	128.37	2.9
3.0	74.51	80.22	85.95	91.69	97.45	103.21	108.99	114.77	120.56	126.36	132.17	3.0
3.1	76.42	82.31	88.22	94.15	100.08	106.04	112.00	117.97	123.95	129.93	135.93	3.1
3.2	78.30	84.37	90.46	96.57	102.69	108.82	114.97	121.13	127.29	133.47	139.65	3.2
3.3	80.15	86.40	92.67	98.96	105.26	111.58	117.91	124.25	130.60	136.96	143.33	3.3
3.4	81.98	88.40	94.84	101.31	107.80	114.30	120.81	127.34	133.88	140.43	146.98	3.4
3.5	83.77	90.37	96.99	103.64	110.30	116.99	123.68	130.39	137.12	143.85	150.59	3.5
3.6	85.53	92.30	99.10	105.93	112.78	119.64	126.52	133.41	140.32	147.24	154.17	3.6
3.7	87.26	94.21	101.19	108.19	115.22	122.26	129.32	136.40	143.49	150.59	157.71	3.7
3.8	88.97	96.09	103.24	110.42	117.63	124.85	132.09	139.35	146.63	153.91	161.21	3.8
3.9	90.65	97.94	105.27	112.62	120.00	127.41	134.83	142.27	149.73	157.20	164.68	3.9
4.0	92.30	99.76	107.26	114.79	122.35	129.93	137.54	145.16	152.80	160.45	168.12	4.0
4.1	93.93	101.56	109.23	116.93	124.67	132.43	140.21	148.01	155.83	163.67	171.52	4.1
4.2	95.52	103.32	111.17	119.05	126.95	134.89	142.85	150.83	158.84	166.85	174.89	4.2
4.3	97.10	105.07	113.08	121.13	129.21	137.33	145.46	153.62	161.81	170.01	178.22	4.3
4.4	98.64	106.78	114.96	123.18	131.44	139.73	148.04	156.38	164.74	173.12	181.52	4.4
4.5	100.17	108.47	116.82	125.21	133.64	142.10	150.59	159.11	167.65	176.21	184.79	4.5
4.6	101.67	110.13	118.65	127.21	135.81	144.45	153.11	161.81	170.53	179.27	188.03	4.6
4.7	103.14	111.77	120.45	129.18	137.95	146.76	155.61	164.48	173.37	182.29	191.23	4.7
4.8	104.59	113.38	122.23	131.13	140.07	149.05	158.07	167.11	176.18	185.28	194.40	4.8
4.9	106.02	114.97	123.98	133.05	142.16	151.31	160.50	169.72	178.97	188.24	197.54	4.9
5.0	107.42	116.53	125.71	134.94	144.22	153.54	162.90	172.30	181.72	191.17	200.65	5.0
5.1	108.80	118.07	127.41	136.81	146.25	155.75	165.28	174.85	184.45	194.07	203.73	5.1
5.2	110.16	119.59	129.09	138.65	148.26	157.92	167.63	177.37	187.14	196.94	206.77	5.2
5.3	111.50	121.08	130.74	140.47	150.24	160.07	169.95	179.86	189.81	199.78	209.79	5.3
5.4	112.81	122.55	132.37	142.26	152.20	162.20	172.24	182.32	192.44	202.59	212.78	5.4
5.5	114.11	124.00	133.98	144.02	154.13	164.30	174.51	184.76	195.05	206.38	215.73	5.5
5.6	115.38	125.43	135.56	145.77	156.04	166.37	176.74	187.17	197.63	208.13	218.66	5.6
5.7	116.63	126.84	137.12	147.49	157.92	168.41	178.96	189.55	200.18	210.85	221.56	5.7
5.8	117.87	128.22	138.66	149.19	159.78	170.43	181.14	191.90	202.71	213.55	224.43	5.8
5.9	119.08	129.58	140.18	150.86	161.61	172.43	183.31	194.23	205.21	216.22	227.27	5.9
6.0	120.27	130.92	141.67	152.51	163.42	174.40	185.44	196.54	207.68	218.86	230.08	6.0
6.1	121.45	132.25	143.15	154.14	165.21	176.35	187.55	198.81	210.12	221.47	232.87	6.1
6.2	122.60	133.55	144.60	155.74	166.97	178.27	189.64	201.06	212.54	224.06	235.62	6.2
6.3	123.74	134.83	146.03	157.33	168.71	180.17	191.70	203.29	214.93	226.62	238.35	6.3
6.4	124.86	136.09	147.44	158.89	170.43	182.05	193.74	205.49	217.30	229.15	241.06	6.4
6.5	125.96	137.34	148.83	160.43	172.13	183.90	195.75	207.66	219.64	231.66	243.73	6.5
6.6	127.04	138.56	150.20	161.95	173.80	185.73	197.74	209.82	221.95	234.14	246.38	6.6
6.7	128.11	139.77	151.55	163.45	175.45	187.54	199.71	211.94	224.24	236.80	249.00	6.7
6.8	129.15	140.95	152.89	164.93	177.08	189.33	201.65	214.05	226.51	239.03	251.60	6.8
6.9	130.18	142.12	154.20	166.39	178.69	191.09	203.57	216.13	228.75	241.43	254.17	6.9
7.0	131.20	143.27	155.49	167.83	180.28	192.83	205.47	218.18	230.97	243.81	256.71	7.0
7.1	132.20	144.41	156.77	169.25	181.85	194.55	207.34	220.22	233.16	246.17	259.23	7.1
7.2	133.18	145.53	158.02	170.66	183.40	196.25	209.20	222.23	235.33	248.50	261.73	7.2
7.3	134.14	146.63	159.26	172.04	184.93	197.93	211.03	224.21	237.47	250.80	264.20	7.3
7.4	135.10	147.71	160.48	173.40	186.44	199.59	212.84	226.18	239.60	253.09	266.64	7.4
7.5	136.03	148.78	161.69	174.74	187.93	201.23	214.63	228.12	241.70	255.35	269.06	7.5
7.6	136.95	149.83	162.87	176.07	189.40	202.84	216.40	230.04	243.77	257.58	271.46	7.6
7.7	137.86	150.86	164.04	177.38	190.85	204.44	218.14	231.94	245.83	259.80	273.83	7.7
7.8	138.75	151.88	165.20	178.67	192.28	206.02	219.87	233.82	247.86	261.99	276.18	7.8
7.9	139.62	152.88	166.33	179.94	193.70	207.58	221.58	235.68	249.87	264.15	278.51	7.9
8.0	140.49	153.87	167.45	181.20	195.09	209.12	223.26	237.52	251.86	266.30	280.81	8.0
8.1	141.33	154.85	168.56	182.43	196.47	210.64	224.93	239.33	253.83	268.42	283.09	8.1
8.2	142.17	156.81	169.64	183.66	197.83	212.14	226.58	241.13	255.78	270.52	285.35	8.2
8.3	142.99	156.75	170.71	184.86	199.17	213.62	228.20	242.90	257.70	27		

TABLE 23. TRAFFIC LOADS

2 WHEELS 30kN  
IMPACT FACTOR 2.0

## PIPE DIAMETER

Cover	100	150	200	225	300	375	400	450	500	600	700	800	900	1000	Cover
m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	m
0.6	8.95	12.96	16.53	18.92	24.59	30.02	32.30	35.57	39.04	46.15	52.16	58.22	63.76	68.85	0.6
0.7	7.43	10.78	13.79	15.77	20.63	25.29	27.35	30.05	33.19	44.47	50.04	55.42	59.20	62.0	0.7
0.8	6.28	9.13	11.70	13.36	17.56	21.60	23.36	25.61	28.09	33.20	38.05	43.16	47.93	52.23	0.8
0.9	5.39	7.85	10.06	11.46	15.11	18.61	20.14	22.01	23.94	28.26	32.66	37.14	41.43	45.45	0.9
1.0	4.68	6.81	8.74	9.96	13.12	16.16	17.45	19.05	20.78	24.66	28.49	32.51	36.35	40.05	1.0
1.1	4.09	5.96	7.66	8.73	11.44	14.07	15.21	16.60	18.37	21.34	24.12	26.90	29.43	31.72	1.1
1.2	3.61	5.26	6.76	7.71	10.11	12.46	13.48	14.73	16.32	19.02	21.56	24.14	26.51	28.68	1.2
1.3	3.20	4.67	6.01	6.85	8.99	11.09	12.01	13.14	14.79	17.02	19.35	21.73	23.94	25.99	1.3
1.4	2.86	4.17	5.36	6.12	8.04	9.93	10.75	11.77	13.07	15.30	17.43	19.62	21.68	23.59	1.4
1.5	2.57	3.74	4.82	5.50	7.23	8.93	9.68	10.60	11.96	13.81	15.76	17.77	19.68	21.48	1.5
1.6	2.31	3.38	4.34	4.96	6.52	8.07	8.74	9.58	10.65	12.51	14.29	16.15	17.92	19.60	1.6
1.7	2.09	3.06	3.94	4.49	5.91	7.32	7.93	8.69	9.67	11.37	13.01	14.73	16.37	17.93	1.7
1.8	1.90	2.78	3.58	4.09	5.38	6.66	7.22	7.92	8.82	10.37	11.88	13.47	14.99	16.45	1.8
1.9	1.74	2.54	3.27	3.73	4.91	6.09	6.60	7.24	8.06	9.49	10.89	12.36	13.77	15.13	1.9
2.0	1.59	2.32	2.99	3.42	4.50	5.58	6.05	6.64	7.40	8.72	10.01	11.37	12.68	13.95	2.0
2.1	1.46	2.14	2.75	3.14	4.14	5.13	5.57	6.11	6.81	8.03	9.22	10.48	11.71	12.89	2.1
2.2	1.35	1.97	2.54	2.90	3.82	4.73	5.14	5.64	6.28	7.41	8.52	9.69	10.83	11.94	2.2
2.3	1.25	1.82	2.34	2.68	3.53	4.38	4.75	5.21	5.82	6.86	7.89	8.99	10.05	11.09	2.3
2.4	1.15	1.69	2.17	2.48	3.27	4.06	4.41	4.84	5.39	6.37	7.33	8.35	9.35	10.32	2.4
2.5	1.07	1.57	2.02	2.31	3.04	3.77	4.10	4.50	5.02	5.93	6.82	7.78	8.71	9.62	2.5
2.6	1.00	1.46	1.88	2.15	2.83	3.52	3.82	4.19	4.68	5.53	6.36	7.26	8.13	8.99	2.6
2.7	0.93	1.36	1.76	2.01	2.65	3.28	3.56	3.91	4.37	5.16	5.95	6.79	7.61	8.41	2.7
2.8	0.87	1.27	1.64	1.88	2.48	3.07	3.34	3.66	4.09	4.83	5.57	6.36	7.13	7.89	2.8
2.9	0.82	1.19	1.54	1.76	2.32	2.88	3.13	3.44	3.84	4.54	5.23	5.97	6.70	7.41	2.9
3.0	0.77	1.12	1.45	1.65	2.18	2.71	2.94	3.23	3.60	4.26	4.91	5.61	6.30	6.98	3.0
3.1	0.72	1.06	1.36	1.55	2.05	2.55	2.76	3.04	3.39	4.01	4.63	5.29	5.94	6.58	3.1
3.2	0.68	0.99	1.28	1.46	1.93	2.40	2.61	2.86	3.20	3.78	4.36	4.99	5.60	6.21	3.2
3.3	0.64	0.94	1.21	1.38	1.82	2.27	2.46	2.70	3.02	3.57	4.12	4.71	5.30	5.87	3.3
3.4	0.61	0.89	1.14	1.31	1.72	2.14	2.33	2.56	2.86	3.38	3.90	4.46	5.01	5.56	3.4
3.5	0.57	0.84	1.08	1.24	1.63	2.03	2.20	2.42	2.70	3.20	3.69	4.23	4.75	5.27	3.5
3.6	0.55	0.80	1.03	1.17	1.55	1.92	2.09	2.30	2.56	3.04	3.50	4.01	4.51	5.00	3.6
3.7	0.52	0.76	0.97	1.11	1.47	1.83	1.98	2.18	2.43	2.88	3.33	3.81	4.28	4.75	3.7
3.8	0.49	0.72	0.93	1.06	1.40	1.74	1.89	2.07	2.31	2.74	3.17	3.62	4.07	4.52	3.8
3.9	0.47	0.68	0.88	1.01	1.33	1.65	1.79	1.97	2.20	2.61	3.01	3.45	3.88	4.31	3.9
4.0	0.45	0.65	0.84	0.96	1.27	1.57	1.71	1.88	2.10	2.49	2.87	3.29	3.70	4.11	4.0
4.1	0.43	0.62	0.80	0.92	1.21	1.50	1.63	1.79	2.00	2.37	2.74	3.14	3.53	3.92	4.1
4.2	0.41	0.59	0.76	0.87	1.15	1.43	1.56	1.71	1.91	2.27	2.62	3.00	3.37	3.75	4.2
4.3	0.39	0.57	0.73	0.84	1.10	1.37	1.49	1.64	1.83	2.17	2.50	2.87	3.23	3.58	4.3
4.4	0.37	0.54	0.70	0.80	1.05	1.31	1.42	1.57	1.75	2.07	2.39	2.74	3.09	3.43	4.4
4.5	0.36	0.52	0.67	0.76	1.01	1.25	1.36	1.50	1.68	1.99	2.29	2.63	2.96	3.29	4.5
4.6	0.34	0.50	0.64	0.73	0.97	1.20	1.31	1.44	1.61	1.90	2.20	2.52	2.84	3.15	4.6
4.7	0.33	0.48	0.62	0.70	0.93	1.15	1.25	1.38	1.54	1.83	2.11	2.42	2.72	3.02	4.7
4.8	0.31	0.46	0.59	0.68	0.89	1.11	1.20	1.32	1.48	1.75	2.03	2.32	2.61	2.91	4.8
4.9	0.30	0.44	0.57	0.65	0.86	1.06	1.16	1.27	1.42	1.68	1.95	2.23	2.51	2.79	4.9
5.0	0.29	0.42	0.55	0.62	0.82	1.02	1.11	1.22	1.37	1.62	1.87	2.15	2.42	2.69	5.0
5.1	0.28	0.41	0.53	0.60	0.79	0.98	1.07	1.18	1.31	1.56	1.80	2.06	2.33	2.59	5.1
5.2	0.27	0.39	0.51	0.58	0.76	0.95	1.03	1.13	1.27	1.50	1.74	1.99	2.24	2.49	5.2
5.3	0.26	0.38	0.49	0.56	0.74	0.91	0.99	1.09	1.22	1.45	1.67	1.92	2.16	2.40	5.3
5.4	0.25	0.36	0.47	0.54	0.71	0.88	0.96	1.05	1.18	1.40	1.61	1.85	2.08	2.32	5.4
5.5	0.24	0.35	0.45	0.52	0.68	0.85	0.92	1.02	1.14	1.35	1.56	1.78	2.01	2.24	5.5
5.6	0.23	0.34	0.44	0.50	0.66	0.82	0.89	0.98	1.10	1.30	1.50	1.72	1.94	2.16	5.6
5.7	0.22	0.33	0.42	0.48	0.64	0.79	0.86	0.95	1.06	1.26	1.45	1.66	1.88	2.09	5.7
5.8	0.22	0.32	0.41	0.47	0.62	0.77	0.83	0.92	1.02	1.21	1.40	1.61	1.81	2.02	5.8
5.9	0.21	0.31	0.40	0.45	0.60	0.74	0.81	0.89	0.99	1.17	1.36	1.56	1.75	1.95	5.9
6.0	0.20	0.30	0.38	0.44	0.58	0.72	0.78	0.86	0.96	1.14	1.31	1.51	1.70	1.89	6.0
6.1	0.20	0.29	0.37	0.42	0.56	0.69	0.75	0.83	0.93	1.10	1.27	1.46	1.64	1.83	6.1
6.2	0.19	0.28	0.36	0.41	0.54	0.67	0.73	0.80	0.90	1.07	1.23	1.41	1.59	1.77	6.2
6.3	0.18	0.27	0.35	0.40	0.52	0.65	0.71	0.78	0.87	1.03	1.19	1.37	1.54	1.72	6.3
6.4	0.18	0.26	0.34	0.38	0.51	0.63	0.69	0.76	0.84	1.00	1.16	1.33	1.50	1.66	6.4
6.5	0.17	0.25	0.33	0.37	0.49	0.61	0.67	0.73	0.82	0.97	1.12	1.29	1.45	1.62	6.5
6.6	0.17	0.25	0.32	0.36	0.48	0.59	0.65	0.71	0.79	0.94	1.09	1.25	1.41	1.57	6.6
6.7	0.16	0.24	0.31	0.35	0.46	0.58	0.63	0.69	0.77	0.91	1.06	1.21	1.37	1.52	6.7
6.8	0.16	0.23	0.30	0.34	0.45	0.56	0.61	0.67	0.75	0.89	1.03	1.18	1.33	1.48	6.8
6.9	0.15	0.23	0.29	0.33	0.44	0.54	0.59	0.65	0.73	0.86	1.00	1.15	1.29	1.44	6.9
7.0	0.15	0.22	0.28	0.32	0.43	0.53	0.58	0.63	0.71	0.84	0.97	1.11	1.26	1.40	7.0
7.1	0.15	0.21	0.27	0.31	0.41	0.52	0.56	0.62	0.69	0.82	0.94	1.08	1.22	1.36	7.1
7.2	0.14	0.21	0.27	0.31	0.40	0.50	0.54	0.60	0.67	0.79	0.92	1.05	1.19	1.32	7.2
7.3	0.14	0.20	0.26	0.30	0.39	0.49	0.53	0.58	0.65	0.77	0.89	1.03	1.16	1.29	7.3
7.4	0.13	0.20	0.25	0.29	0.38	0.47	0.52	0.57	0.63	0.75	0.87	1.00	1.13	1.25	7.4
7.5	0.13	0.19	0.25	0.28	0.37	0.46	0.50	0.55	0.62	0.73	0.85	0.97	1.10	1.22	7.5
7.6	0.13	0.19	0.24	0.27	0.36	0.45	0.49	0.54</td							

TABLE 24. TRAFFIC LOADS

8 WHEELS 112.5kN  
INCLUDING IMPACT FACTOR

## PIPE DIAMETER

Cover	100	150	200	225	300	375	400	450	500	600	700	800	900	1000	Cover
m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	kN/m	m
0.6	15.47	22.41	28.60	32.74	42.63	52.14	56.16	61.91	68.07	80.73	91.58	102.65	121.49	143.20	0.6
0.7	13.33	19.36	24.77	28.33	37.13	45.61	49.36	54.31	60.09	70.95	81.12	91.70	108.13	123.99	0.7
0.8	11.73	17.06	21.87	24.98	32.87	40.52	43.87	48.16	52.92	62.77	72.26	82.38	96.42	111.34	0.8
0.9	10.49	15.27	19.61	22.33	29.50	36.40	39.45	43.16	47.03	55.75	64.73	74.03	86.43	99.47	0.9
1.0	9.51	13.85	17.80	20.29	26.76	33.04	35.72	39.04	42.68	50.86	59.05	67.88	79.00	90.61	1.0
1.1	8.71	12.70	16.33	18.62	24.43	30.11	32.58	35.62	39.50	46.10	54.19	62.75	72.85	83.10	1.1
1.2	8.05	11.74	15.10	17.23	22.64	27.95	30.27	33.13	36.79	43.07	49.82	58.14	67.25	76.32	1.2
1.3	7.49	10.93	14.07	16.06	21.12	26.10	28.29	30.99	34.45	40.43	46.20	54.48	62.92	71.39	1.3
1.4	7.01	10.24	13.18	15.05	19.81	24.51	26.57	29.13	32.42	38.12	43.74	51.19	58.99	66.91	1.4
1.5	6.60	9.64	12.41	14.17	18.66	23.11	25.07	27.49	30.62	36.06	41.65	48.25	55.48	62.80	1.5
1.6	6.24	9.11	11.73	13.39	17.65	21.87	23.73	26.04	29.02	34.36	39.73	45.56	52.48	59.40	1.6
1.7	5.91	8.63	11.12	12.70	16.74	20.75	22.53	24.77	27.68	32.83	37.96	43.51	49.87	56.44	1.7
1.8	5.62	8.20	10.57	12.08	15.96	19.83	21.55	23.70	26.48	31.40	36.31	41.61	47.36	53.70	1.8
1.9	5.37	7.85	10.13	11.57	15.28	18.99	20.64	22.69	25.36	30.07	34.76	39.84	45.11	50.90	1.9
2.0	5.15	7.53	9.71	11.09	14.65	18.20	19.78	21.75	24.31	28.82	33.31	38.17	43.00	47.80	2.0
2.1	4.94	7.22	9.31	10.64	14.05	17.46	18.97	20.86	23.31	27.63	31.94	36.60	41.23	45.83	2.1
2.2	4.74	6.93	8.93	10.21	13.48	16.75	18.20	20.01	22.37	26.52	30.65	35.11	39.55	43.96	2.2
2.3	4.55	6.65	8.58	9.80	12.94	16.08	17.48	19.21	21.47	25.45	29.42	33.71	37.97	42.20	2.3
2.4	4.37	6.39	8.24	9.41	12.43	15.45	16.78	18.45	20.62	24.45	28.25	32.37	36.46	40.52	2.4
2.5	4.20	6.14	7.91	9.04	11.94	14.84	16.13	17.73	19.81	23.49	27.15	31.10	35.03	38.93	2.5
2.6	4.04	5.90	7.61	8.69	11.48	14.26	15.50	17.04	19.04	22.57	26.09	29.89	33.67	37.42	2.6
2.7	3.88	5.67	7.31	8.36	11.04	13.71	14.90	16.39	18.31	21.70	25.09	28.74	32.37	35.98	2.7
2.8	3.73	5.46	7.03	8.04	10.62	13.19	14.33	15.76	17.61	20.88	24.13	27.64	31.14	34.61	2.8
2.9	3.59	5.25	6.77	7.73	10.21	12.69	13.79	15.16	16.94	20.09	23.21	26.60	29.96	33.30	2.9
3.0	3.46	5.05	6.51	7.44	9.83	12.21	13.27	14.59	16.31	19.33	22.34	25.60	28.84	32.05	3.0
3.1	3.33	4.86	6.27	7.17	9.46	11.76	12.78	14.05	15.70	18.61	21.51	24.65	27.76	30.86	3.1
3.2	3.21	4.68	6.04	6.90	9.11	11.32	12.31	13.53	15.12	17.92	20.72	23.74	26.74	29.72	3.2
3.3	3.09	4.51	5.82	6.65	8.78	10.91	11.86	13.04	14.57	17.27	19.96	22.87	25.77	28.64	3.3
3.4	2.98	4.35	5.61	6.41	8.46	10.51	11.43	12.56	14.04	16.64	19.24	22.04	24.83	27.61	3.4
3.5	2.87	4.19	5.40	6.18	8.16	10.14	11.01	12.11	13.53	16.05	18.55	21.25	23.95	26.62	3.5
3.6	2.77	4.04	5.21	5.96	7.87	9.78	10.62	11.68	13.05	15.48	17.89	20.50	23.10	25.68	3.6
3.7	2.67	3.90	5.03	5.75	7.59	9.43	10.25	11.27	12.59	14.93	17.26	19.78	22.29	24.78	3.7
3.8	2.58	3.76	4.85	5.55	7.32	9.10	9.89	10.87	12.15	14.41	16.66	19.09	21.51	23.92	3.8
3.9	2.49	3.63	4.68	5.35	7.07	8.79	9.55	10.50	11.73	13.91	16.08	18.43	20.77	23.09	3.9
4.0	2.40	3.51	4.52	5.17	6.83	8.49	9.22	10.14	11.33	13.44	15.53	17.80	20.06	22.31	4.0
4.1	2.32	3.39	4.37	4.99	6.60	8.20	8.91	9.80	10.95	12.98	15.01	17.20	19.39	21.56	4.1
4.2	2.24	3.28	4.22	4.83	6.38	7.92	8.61	9.47	10.58	12.55	14.51	16.63	18.74	20.84	4.2
4.3	2.17	3.17	4.08	4.67	6.17	7.66	8.32	9.15	10.23	12.13	14.03	16.08	18.12	20.15	4.3
4.4	2.10	3.06	3.95	4.51	5.96	7.41	8.05	8.85	9.90	11.73	13.57	15.55	17.53	19.49	4.4
4.5	2.03	2.96	3.82	4.37	5.77	7.17	7.79	8.57	9.57	11.35	13.13	15.05	16.96	18.86	4.5
4.6	1.96	2.87	3.70	4.23	5.58	6.94	7.54	8.29	9.27	10.99	12.71	14.57	16.42	18.26	4.6
4.7	1.90	2.78	3.58	4.09	5.41	6.72	7.30	8.03	8.97	10.64	12.31	14.11	15.90	17.69	4.7
4.8	1.84	2.69	3.47	3.96	5.24	6.51	7.07	7.78	8.69	10.31	11.92	13.67	15.40	17.13	4.8
4.9	1.78	2.61	3.36	3.84	5.07	6.31	6.85	7.54	8.42	9.99	11.55	13.24	14.93	16.60	4.9
5.0	1.73	2.53	3.26	3.72	4.92	6.11	6.64	7.30	8.16	9.68	11.20	12.84	14.47	16.10	5.0
5.1	1.68	2.45	3.16	3.61	4.77	5.93	6.44	7.08	7.92	9.39	10.86	12.45	14.03	15.61	5.1
5.2	1.63	2.38	3.06	3.50	4.63	5.75	6.25	6.87	7.68	9.11	10.53	12.07	13.61	15.14	5.2
5.3	1.58	2.31	2.97	3.40	4.49	5.58	6.06	6.67	7.45	8.84	10.22	11.72	13.21	14.70	5.3
5.4	1.53	2.24	2.89	3.30	4.36	5.41	5.88	6.47	7.23	8.58	9.92	11.37	12.82	14.27	5.4
5.5	1.49	2.17	2.80	3.20	4.23	5.26	5.71	6.28	7.02	8.33	9.63	11.04	12.45	13.85	5.5
5.6	1.44	2.11	2.72	3.11	4.11	5.11	5.55	6.10	6.82	8.09	9.36	10.73	12.10	13.46	5.6
5.7	1.40	2.05	2.64	3.02	3.99	4.96	5.39	5.93	6.63	7.86	9.09	10.42	11.75	13.08	5.7
5.8	1.36	1.99	2.57	2.94	3.88	4.82	5.24	5.76	6.44	7.64	8.64	10.13	11.42	12.71	5.8
5.9	1.33	1.94	2.50	2.85	3.77	4.69	5.09	5.60	6.26	7.43	8.59	9.85	11.11	12.36	5.9
6.0	1.29	1.88	2.43	2.78	3.67	4.56	4.95	5.45	6.09	7.22	8.35	9.58	10.80	12.02	6.0
6.1	1.25	1.83	2.36	2.70	3.57	4.43	4.82	5.30	5.92	7.03	8.13	9.32	10.51	11.70	6.1
6.2	1.22	1.78	2.30	2.63	3.47	4.31	4.69	5.16	5.76	6.84	7.91	9.07	10.23	11.38	6.2
6.3	1.19	1.74	2.24	2.56	3.38	4.20	4.56	5.02	5.61	6.66	7.70	8.83	9.96	11.08	6.3
6.4	1.16	1.69	2.18	2.49	3.29	4.09	4.44	4.89	5.46	6.48	7.50	8.60	9.70	10.79	6.4
6.5	1.13	1.65	2.12	2.43	3.20	3.98	4.33	4.76	5.32	6.31	7.30	8.38	9.45	10.51	6.5
6.6	1.10	1.60	2.07	2.36	3.12	3.88	4.22	4.64	5.18	6.15	7.12	8.16	9.20	10.24	6.6
6.7	1.07	1.56	2.02	2.30	3.04	3.78	4.11	4.52	5.05	5.99	6.93	7.95	8.87	9.98	6.7
6.8	1.04	1.52	1.96	2.24	2.97	3.69	4.01	4.41	4.93	5.84	6.76	7.75	8.74	9.73	6.8
6.9	1.02	1.49	1.92	2.19	2.89	3.59	3.91	4.30	4.80	5.70	6.59	7.56	8.53	9.49	6.9
7.0	0.99	1.45	1.87	2.13	2.82	3.51	3.81	4.19	4.68	5.56	6.43	7.37	8.32	9.26	7.0
7.1	0.97	1.41	1.82	2.08	2.75	3.42	3.72	4.09	4.57	5.42	6.27	7.19	8.11	9.03	7.1
7.2	0.94	1.38	1.78	2.03	2.69	3.34	3.63	3.99	4.46	5.29	6.12	7.02	7.92	8.82	7.2
7.3	0.92	1.35	1.74	1.98	2.62	3.26	3.54	3.89	4.35	5.16	5.97	6.85	7.73	8.61	7.3
7.4	0.90	1.31	1.69	1.94	2.56	3.18	3.46	3.80	4.25	5.04	5.83	6.69	7.55	8.40	7.4
7.5	0.88	1.28</td													



# Determining the flow capacity of vitrified clay pipelines

## Introduction

This section of the book has been written to assist the designer of foul and surface water drainage and sewerage schemes to size pipelines hydraulically by the use of the Uniform Flow equation derived by Colebrook and White. The information is in tabular form and the range of nominal bores covered is 100 to 1000 mm.

## Hydraulic Formulae

Around 1770, Chezy developed a hydraulic discharge equation which was used by engineers for over a century. During the past hundred years many empirical equations have been used. In the 1930's von Karman and Prandtl proposed a theory for turbulent flow in pipelines. In 1939, Colebrook with White studied the hydraulic properties of commercial pipelines, over a large range of flow conditions. From their experimental results and the von Karman and Prandtl theory they derived an equation which has been used in calculating the design tables for this section of the book.

## Hydraulic Roughness

In the equation of Colebrook and White, the velocity of flow is dependent on the pipe bore, the kinematic viscosity, the gradient and the surface roughness of the interior of the pipe line. This roughness ( $k_s$ ) is dependent upon the following factors:

**Length of pipes.**

**Surface texture of pipes.**

**Types of joints.**

**Deposited grit on the invert.**

**Adherent slime and grease on the walls.**

**Deviation from nominal circular cross-section.**

**Deviation from longitudinal straightness.**

Each factor has its own effect on the apparent roughness and hence the flow in the pipeline.

When a drain or sewer is conveying sewage or a combination of sewage and surface water, slime, mostly microbiological, adheres to and grows on the interior surface. After a short period of time a film of slime coats the surface of the pipeline covered by the flow. This slime blankets most effects of the other factors affecting the hydraulic roughness of rigid pipes. The same case applies where grit is deposited on the invert of a surface water sewer. In pipelines of flexible materials, the cross-sectional area of the pipeline can be reduced by the fill and surcharge loads. This will have an effect on the apparent hydraulic roughness and will be additional to the effect of the slime.

## Hydraulic Experiments

The Clay Pipe Development Association has conducted many experiments to determine the hydraulic roughness of various pipelines; firstly with clean water at Messrs. Wimpey's Central Hydraulic Research Laboratory at Hayes, Middlesex, and then with sewage at the Water Research Centre (Stevenage Laboratory). Further tests with clean water were carried out by the Hydraulics Research Station, Wallingford and were followed by tests using sewage.

## Clean Water Tests

The  $k_s$  values determined at Wimpey's and the Hydraulics Research Station for clean vitrified clay pipes of three interior surface finishes, flowing full, over the range of discharges for which tests were carried out, are as follows:

Nominal Bore (mm)	Interior Finish	Joint	$k_s$ (mm)
100	Salt Glazed	Sleeve	0.030
	Unglazed	Sleeve	0.023
	Ceramic glazed	Sleeve	0.006
150	Ceramic glazed	'O' ring	0.022
	Unglazed	Sleeve	0.024
	Unglazed	'O' ring	0.024
300	Unglazed	'O' ring	0.060

## Foul Water Tests

When drains and sewers are in service they carry foul not clean water. Therefore, the hydraulic roughness derived from experiments with clean pipes are not appropriate for the hydraulic design of foul and surface water drains and sewers.

The Clay Pipe Development Association sponsored research at the Water Research Centre (Ref. 12) (Stevenage Laboratory) to determine the amount of slime which adheres to the interior surface of pipes made of various materials. The materials tested were: vitrified clay with salt glazed, unglazed and ceramic glazed interior finishes; asbestos cement; pitch fibre; and pvc pipes. A continuous flow of domestic sewage was passed through them for six weeks. The pipes were flowing half full.

The results showed that the growth and weight of slime were statistically independent of the pipe material, but dependent upon the velocity of the sewage flow.

In order to determine the hydraulic roughness of unglazed vitrified clay and pvc pipes, a second series of tests was conducted with the pipes flowing full.

It was found that the pvc pipeline, at the commencement of the test, was hydraulically smoother than the vitrified clay pipeline, but, as the test progressed the difference between the two diminished until the time came when the pvc pipeline was hydraulically rougher than the vitrified clay pipeline. Then as some of the microbiological slime was sloughed off, the vitrified clay pipeline became rougher until sloughing again took place. This alternation happened quite often. The velocities of sewage flow in these tests varied from 0.75 m/sec to 2.25 m/sec but there was no significant difference in the hydraulic roughness of the vitrified clay and pvc pipelines as shown in Figure 1. Therefore, as the first series of tests showed negligible differences in the weight of microbiological slime on any of the materials tested and the second series of tests showed negligible

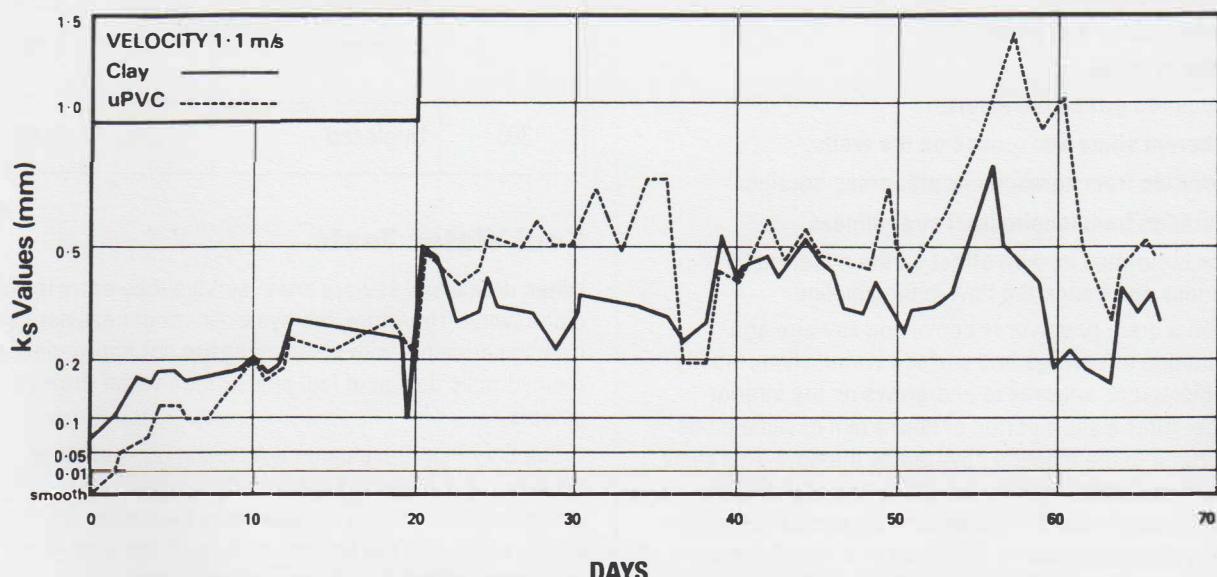
difference in hydraulic roughness between the matured vitrified clay and pvc pipelines, it would be anticipated that there would be negligible significant difference in hydraulic roughness between pvc and clay pipes and hence for design purposes the same hydraulic roughness would apply.

The Hydraulic Research Station continued the research at the Littlemore Sewage Pumping Station, Oxford. In these experiments, 225 mm nominal bore vertically-cast and spun concrete, asbestos cement, pvc and clay pipes had sewage passing through them. In each year of the work a different hydrograph of flow was used. Maximum proportional depth was 0.60 (0.78 m/s) and the minimum 0.16 (0.38 m/s). The maximum velocity was 1.18 m/s.

Typical variations of roughness with time graphs are shown in figures 2 and 3.

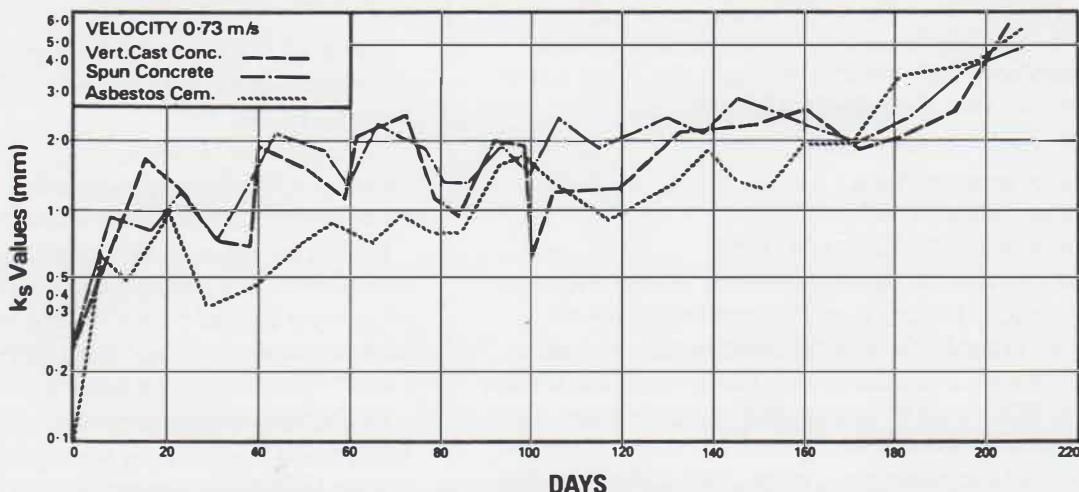
Subsequently, the Water Research Engineering Centre carried out a programme of analysis of sewerage systems. It was found that the  $k_s$  values were larger at low velocities than at higher velocities. A range of 3 values of  $k_s$  was published in the "Sewer Rehabilitation Manual" (Ref. 16), dependent on velocity of flow.

**Figure 1**



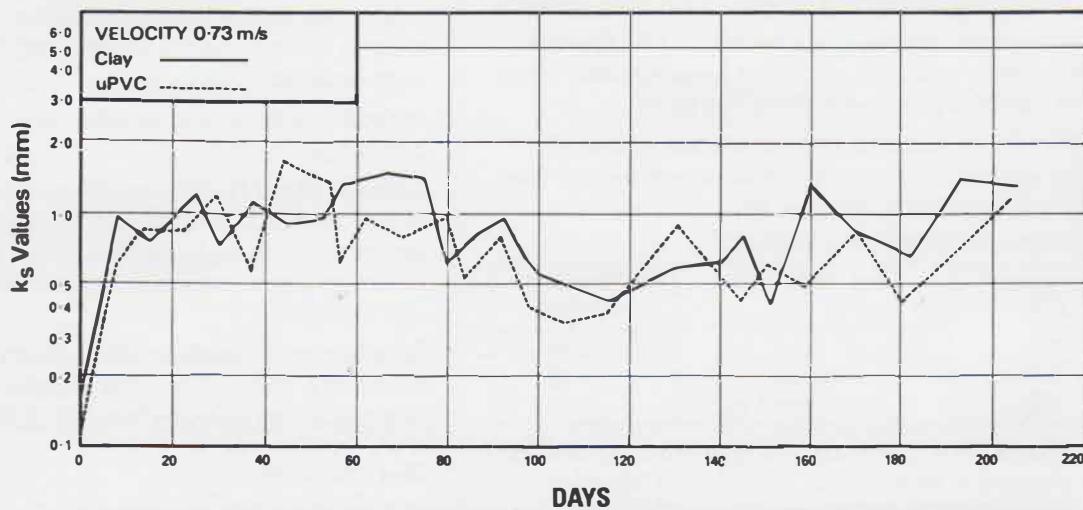
A typical  $k_s$  time graph for 100 mm bore pipes flowing full, plotted from the results of the experimental work at W.R.C.

**Figure 2**



$k_s$  time graph from the 1977 experimental work by HRS showing the results for Concrete and Asbestos-Cement pipes

**Figure 3**



$k_s$  time graph from the 1977 experimental work by HRS showing the results for Clay and uPVC pipes

## Design $k_s$ Values

### Surface Water Pipelines

The  $k_s$  Values obtained from the clean water tests at Wimpey's and the Hydraulics Research Station were confirmed in the subsequent publication by the Water Research Centre of values of  $k_s$  for a range of pipe materials in the "Sewer Rehabilitation Manual" (Ref. 16). The same values have now been published in BS 8005 : 1987, the British Standard for Sewerage (Ref. 13).

Table 3 of BS 8005 : Part 1 : 1987 gives design  $k_s$  values of 0.03 mm for sleeve jointed clay pipes and 0.06 mm for spigot and socket jointed clay pipes.

The Water Authorities Association design and construction guide for developers "Sewers for Adoption" (Ref. 17) specifies a design  $k_s$  value of 0.6 mm.

The Code of Practice for Building Drainage , BS 8301 : 1985 (Ref. 14) defines two methods of calculating surface

water run-off for building drainage depending on the size of area to be drained.

For small areas, the flat rate of rainfall method is recommended and a specific  $k_s$  value is not given. It has been traditional to use the conservative  $k_s$  value of 0.6 mm for all pipe materials for this method. It should be noted that this value has also been used to calculate the design flow chart in Approved Document H to the Building Regulations 1991.

BS 8301 recommends for larger areas the use of the "Wallingford Rational" method (Ref. 18) of calculating run-off and the Hydraulics Research Station "Tables for the Hydraulic design of pipes" (Ref. 19) for flow calculations. The  $k_s$  values given in these tables are similar to those quoted in BS 8005 : 1987, for pipelines which are assumed to be clean and new.

Tables are provided within this section of the book to enable the designer to use any of the  $k_s$  values quoted for clay pipes.

## Foul Water Pipelines

The range of three values of  $k_s$  for pipe sewers put forward in the "Sewer Rehabilitation Manual" (Ref. 16) are now advocated in Table 4 of BS 8005 : Part 1 (Ref. 13) for typical peak DWF velocities, as set out below.

Pipe sewers of any material	$k_s$ (mm)
Velocity exceeds 1.5 m/s	0.3
Velocity exceeds 1.0 m/s	0.6
Velocity between 0.76 m/s and 1.0 m/s	1.5

BS 8301 (Ref. 14) also recognised the change of  $k_s$  value with velocity. Design values of 1.5 mm and 0.6 mm are shown, dependant on whether pipes flow continuously or intermittently. It is recommended that the approach adopted by BS 8005 should be used in design using the tables in this section of the book.

BS 8301 also recommends that foul drains should not flow at a proportional depth greater than 0.75, in order to prevent trap syphonage. This will also limit the likelihood of solids being deposited on manhole and inspection chamber benching. The flow chart in Approved Document H (Ref. 15) to the Building Regulations 1991 is based on the same principle.

The minimum size of pipe for a foul drain is DN100, where there is a minimum of 1 wc connected. Sewerage Undertakers do not normally adopt sewers of less than DN150.

The minimum gradients of foul drains and sewers which will be self cleansing are given below, where the peak flow rates are calculated by using the flow rates from the discharge unit method given in BS 8301.

Pipe size (DN)	Peak flow (l/s)	Minimum Gradient
100	<1	1:40
100	>1	1:80
150	>1 (min: 5 wc's)	1:150

Gradients flatter than those given above can be used if a high standard of workmanship is maintained. Minimum gradients of 1:130 for DN100 and 1:200 for DN150 have worked successfully.

For pipes larger than DN150 a minimum velocity of 0.75 m/s can be used for design. The hydraulic capacity is based on the water consumption of the population served and twice the average domestic flow rate is used for the peak flow which should achieve the minimum velocity.

## Design Tables

The tables are calculated from the following equation derived by Ackers from Colebrook and White.

$$V = 2 \sqrt{(2gDi)} \log \left( \frac{k_s}{3.7D} + \frac{2.51\mu}{D\sqrt{(2gDi)}} \right)$$

and  $Q = VA$

A = Cross sectional area of flow

D = Bore of pipeline

g = Gravitational acceleration

i = Hydraulic gradient

$k_s$  = Linear measure of roughness

Q = Discharge

V = Mean velocity of flow

$\mu$  = Kinematic viscosity

The values of D used were the Nominal Bores. The value of the kinematic viscosity used was  $1.141 \times 10^{-6}$  m<sup>2</sup>/sec for water at 15°C (Ref. 19).

In drainage and sewerage design it is usual to know the discharge and optimum gradient, and to require a suitable combination of nominal bore and velocity.

The first two columns of the tables show the gradients in both decimal and vulgar fraction form. The remaining columns are grouped in pairs for each nominal bore of pipe, the first column of each pair giving the velocity in metres per second and the second the discharge in litres per second.

The individual tables are constituted as follows:

**Tables 25 and 26** are for pipes flowing full at  $k_s$  values of 0.03 mm and 0.06 mm respectively. They may be applied to the design of pipelines carrying clean water or chemical waste which will not deposit material on the walls or invert of the pipeline.

**Table 27** is for pipes flowing at a proportional depth of 0.75. It incorporates the use of different  $k_s$  values over the velocity range as recommended by BS 8005 : 1987 (Ref. 13) for foul water pipelines.

**Table 28** uses the same  $k_s$  values as Table 27, but is for pipes flowing full.

**Tables 29, 30 and 31** are for pipes flowing full at  $k_s$  values of 0.3 mm, 0.6 mm and 1.5 mm, where these values are required separately for design, for example for surface water design or in carrying out proportional flow calculations in conjunction with Table 32.

**Table 32** gives the depth, simplified velocity and discharge as a proportion of the full-bore values for pipes flowing part-full. This table can be used with Tables 25, 26, 29, 30 and 31.

## References

- 12.C.E.G. Bland, R.W. Bayley and B.V. Thomas, "Some Observations on the Accumulation of Slime in Drainage Pipes and the Effect of these Accumulations on the Resistance to Flow". The Public Health Engineer, Jan. 1975, No. 13.
- 13.BS 8005 : 1987, British Standard for Sewerage. Part 1. Guide to new sewerage construction, British Standards Institution 1987.
- 14.BS 8301 : 1985, British Standard Code of Practice for Building Drainage, British Standards Institution 1985.
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- 16.Sewerage Rehabilitation Manual, Water Authorities Association, 1986.
- 17.Sewers for Adoption. A design and construction guide for developers, Water Services Association, 1995.
- 18.Design and analysis of urban storm drainage, The Wallingford Procedure, Volume 4, The Modified Rational Method, National Water Council, 1981.
- 19.Tables for the hydraulic design of pipes, Hydraulics Research Station, H.M.S.O. 1990.

# **Hydraulic Design Tables**

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TABLE 25 PIPE FLOWING FULL  $k_s = 0.03\text{mm}$ 

100mm to 400mm Nominal Bore

Nominal Bore mm		100		150		200		225		300		375		400		
Hydraulic Gradient 1 in	velocity m/s	discharge l/s														
.0010	1000.0	0.28	2.18	0.37	6.50	0.45	14.05	0.48	19.24	0.59	41.42	0.68	74.94	0.71	88.94	
.0011	909.1	0.29	2.30	0.39	6.85	0.47	14.81	0.51	20.28	0.62	43.64	0.71	78.93	0.75	93.66	
.0012	833.3	0.31	2.42	0.41	7.19	0.49	15.53	0.53	21.27	0.65	45.76	0.75	82.75	0.78	98.19	
.0013	769.2	0.32	2.53	0.43	7.52	0.52	16.23	0.56	22.23	0.68	47.80	0.78	86.42	0.82	102.55	
.0014	714.3	0.34	2.64	0.44	7.83	0.54	16.91	0.58	23.15	0.70	49.77	0.81	89.97	0.85	106.74	
.0015	666.7	0.35	2.74	0.46	8.14	0.56	17.56	0.60	24.04	0.73	51.67	0.85	93.39	0.88	110.80	
.0016	625.0	0.36	2.84	0.48	8.43	0.58	18.19	0.63	24.90	0.76	53.52	0.88	96.72	0.91	114.74	
.0017	588.2	0.37	2.94	0.49	8.72	0.60	18.81	0.65	25.74	0.78	55.31	0.90	99.94	0.94	118.56	
.0018	555.6	0.39	3.03	0.51	9.00	0.62	19.41	0.67	26.56	0.81	57.06	0.93	103.08	0.97	122.28	
.0019	526.3	0.40	3.13	0.52	9.27	0.64	19.99	0.69	27.36	0.83	58.75	0.96	106.13	1.00	125.89	
.0020	500.0	0.41	3.22	0.54	9.54	0.65	20.56	0.71	28.13	0.85	60.41	0.99	109.11	1.03	129.42	
.0022	454.5	0.43	3.39	0.57	10.05	0.69	21.66	0.75	29.63	0.90	63.61	1.04	114.87	1.08	136.24	
.0024	416.7	0.45	3.56	0.60	10.55	0.72	22.71	0.78	31.07	0.94	66.68	1.09	120.38	1.14	142.77	
.0026	384.6	0.47	3.72	0.62	11.02	0.76	23.73	0.82	32.45	0.99	69.63	1.14	125.68	1.19	149.05	
.0028	357.1	0.49	3.88	0.65	11.48	0.79	24.70	0.85	33.79	1.03	72.47	1.18	130.79	1.23	155.10	
.0030	333.3	0.51	4.03	0.67	11.92	0.82	25.65	0.88	35.08	1.06	75.22	1.23	135.73	1.28	160.95	
.0032	312.5	0.53	4.17	0.70	12.35	0.85	26.57	0.91	36.33	1.10	77.89	1.27	140.51	1.33	166.62	
.0034	294.1	0.55	4.32	0.72	12.76	0.87	27.46	0.94	37.54	1.14	80.47	1.31	145.15	1.37	172.11	
.0036	277.8	0.57	4.45	0.75	13.17	0.90	28.32	0.97	38.72	1.17	82.99	1.36	149.67	1.41	177.46	
.0038	263.2	0.58	4.59	0.77	13.56	0.93	29.16	1.00	39.87	1.21	85.44	1.39	154.07	1.45	182.67	
.0040	250.0	0.60	4.72	0.79	13.95	0.95	29.99	1.03	40.99	1.24	87.82	1.43	158.35	1.49	187.75	
.0042	238.1	0.62	4.85	0.81	14.32	0.98	30.79	1.06	42.09	1.28	90.16	1.47	162.54	1.53	192.70	
.0044	227.3	0.63	4.98	0.83	14.69	1.01	31.58	1.09	43.16	1.31	92.44	1.51	166.63	1.57	197.55	
.0046	217.4	0.65	5.10	0.85	15.05	1.03	32.34	1.11	44.21	1.34	94.67	1.54	170.64	1.61	202.29	
.0048	208.3	0.66	5.22	0.87	15.41	1.05	33.10	1.14	45.23	1.37	96.85	1.58	174.56	1.65	206.93	
.0050	200.0	0.68	5.34	0.89	15.75	1.08	33.84	1.16	46.24	1.40	99.00	1.62	178.40	1.68	211.48	
.0055	181.8	0.72	5.62	0.94	16.59	1.13	35.62	1.22	48.68	1.47	104.18	1.70	187.70	1.77	222.49	
.0060	166.7	0.75	5.90	0.98	17.39	1.19	37.34	1.28	51.01	1.54	109.14	1.78	196.60	1.85	233.03	
.0065	153.8	0.78	6.16	1.03	18.16	1.24	38.98	1.34	53.25	1.61	113.91	1.86	205.15	1.93	243.15	
.0070	142.9	0.82	6.42	1.07	18.91	1.29	40.57	1.39	55.41	1.68	118.51	1.93	213.39	2.01	252.90	
.0075	133.3	0.85	6.67	1.11	19.63	1.34	42.10	1.45	57.50	1.74	122.95	2.00	221.35	2.09	262.32	
.0080	125.0	0.88	6.90	1.15	20.32	1.39	43.59	1.50	59.53	1.80	127.25	2.07	229.06	2.16	271.45	
.0085	117.6	0.91	7.14	1.19	21.00	1.43	45.03	1.55	61.49	1.86	131.42	2.14	236.53	2.23	280.30	
.0090	111.1	0.94	7.36	1.23	21.66	1.48	46.43	1.59	63.40	1.92	135.47	2.21	243.80	2.30	288.90	
.0095	105.3	0.97	7.58	1.26	22.30	1.52	47.79	1.64	65.26	1.97	139.42	2.27	250.88	2.37	297.27	
.0100	100.0	0.99	7.80	1.30	22.92	1.56	49.12	1.69	67.07	2.03	143.27	2.33	257.77	2.43	305.43	
.0110	90.9	1.05	8.21	1.37	24.13	1.65	51.69	1.77	70.57	2.13	150.70	2.45	271.08	2.56	321.19	
.0120	83.3	1.10	8.61	1.43	25.29	1.72	54.15	1.86	73.92	2.23	157.81	2.57	283.82	2.68	336.25	
.0130	76.9	1.14	8.99	1.49	26.40	1.80	56.52	1.94	77.13	2.33	164.64	2.68	296.04	2.79	350.72	
.0140	71.4	1.19	9.36	1.55	27.47	1.87	58.79	2.02	80.23	2.42	171.22	2.79	307.82	2.90	364.66	
.0150	66.7	1.24	9.71	1.61	28.50	1.94	60.99	2.09	83.23	2.51	177.57	2.89	319.20	3.01	378.12	
.0160	62.5	1.28	10.06	1.67	29.50	2.01	63.12	2.17	86.13	2.60	183.72	2.99	330.21	3.11	391.15	
.0170	58.8	1.32	10.39	1.72	30.48	2.08	65.19	2.24	88.94	2.68	189.69	3.09	340.89	3.21	403.79	
.0180	55.6	1.36	10.72	1.78	31.42	2.14	67.20	2.31	91.68	2.77	195.49	3.18	351.27	3.31	416.07	
.0190	52.6	1.41	11.04	1.83	32.34	2.20	69.15	2.37	94.34	2.85	201.13	3.27	361.37	3.41	428.02	
.0200	50.0	1.44	11.34	1.88	33.24	2.26	71.06	2.44	96.93	2.92	206.63	3.36	371.21	3.50	439.66	
.0220	45.5	1.52	11.94	1.98	34.97	2.38	74.74	2.56	101.94	3.07	217.25	3.53	390.20	3.68	462.13	
.0240	41.7	1.59	12.51	2.07	36.63	2.49	78.26	2.68	106.73	3.22	227.40	3.70	408.36	3.85	483.61	
.0260	38.5	1.66	13.06	2.16	38.22	2.60	81.64	2.80	111.33	3.35	237.15	3.86	425.79	4.01	504.23	
.0280	35.7	1.73	13.59	2.25	39.75	2.70	84.90	2.91	115.76	3.49	246.53	4.01	442.58	4.17	524.09	
.0300	33.3	1.80	14.10	2.33	41.23	2.80	88.04	3.02	120.04	3.62	255.60	4.15	458.79	4.32	543.26	
.0320	31.2	1.86	14.60	2.41	42.67	2.90	91.09	3.12	124.18	3.74	264.37	4.30	474.47	4.47	561.82	
.0340	29.4	1.92	15.08	2.49	44.06	2.99	94.04	3.22	128.20	3.86	272.87	4.43	489.68	4.61	579.81	
.0360	27.8	1.98	15.54	2.57	45.41	3.08	96.91	3.32	132.10	3.98	281.14	4.57	504.46	4.75	597.28	
.0380	26.3	2.04	16.00	2.64	46.73	3.17	99.70	3.42	135.90	4.09	289.18	4.70	518.84	4.89	614.29	
.0400	25.0	2.09	16.44	2.72	48.01	3.26	102.42	3.51	139.60	4.20	297.02	4.82	532.84	5.02	630.86	
.0420	23.8	2.15	16.87	2.79	49.26	3.34	105.08	3.60	143.21	4.31	304.66	4.95	546.51	5.15	647.02	
.0440	22.7	2.20	17.30	2.86	50.48	3.43	107.67	3.69	146.74	4.42	312.13	5.07	559.86	5.27	662.81	
.0460	21.7	2.25	17.71	2.92	51.68	3.51	110.21	3.78	150.19	4.52	319.44	5.19	572.92	5.40	678.25	
.0480	20.8	2.31	18.11	2.99	52.85	3.59	112.70	3.86	153.57	4.62	326.59	5.30	585.70	5.52	693.37	
.0500	20.0	2.36	18.51	3.06	54.00	3.66	115.13	3.95	156.88	4.72	333.59	5.42	598.21	5.64	708.17	
.0550	18.2	2.48	19.47	3.21	56.77	3.85	121.01	4.15	164.88	4.96	350.52	5.69	628.46	5.92	743.95	
.0600	16.7	2.60	20.39	3.36	59.43	4.03	126.64	4.34	172.53	5.19	366.70	5.95	657.39	6.19	778.15	
.0650	15.4	2.71	21.27	3.51	61.98	4.20	132.04	4.52	179.87	5.41	382.24	6.20	685.14	6.45	810.97	
.0700	14.3	2.82	22.12	3.65	64.43	4.37	137.24	4.70	186.94	5.62	397.19	6.45	711.85	6.70	842.57	
.0750	13.3	2.92	22.94	3.78	66.80	4.53	142.26	4.87	193.76	5.82	411.63	6.68	737.64	6.95	873.06	
.0800	12.5	3.02	23.73	3.91	69.09	4.68	147.12</									

TABLE 25  
(continued)PIPE FLOWING FULL k<sub>s</sub> = 0.03mm

450mm to 1000mm Nominal Bore

Nominal Bore mm		450		500		600		700		800		900		1000		
Hydraulic Gradient 1 in	velocity m/s	discharge l/s														
.0010	1000.0	0.76	121.53	0.82	160.63	0.92	260.11	1.02	390.74	1.11	555.61	1.19	757.66	1.27	999.68	
.0011	909.1	0.80	127.97	0.86	169.12	0.97	273.82	1.07	411.27	1.16	584.73	1.25	797.29	1.34	1051.87	
.0012	833.3	0.84	134.14	0.90	177.26	1.01	286.95	1.12	430.93	1.22	612.62	1.31	835.24	1.40	1101.83	
.0013	769.2	0.88	140.07	0.94	185.09	1.06	299.58	1.17	449.83	1.27	639.42	1.37	871.70	1.46	1149.85	
.0014	714.3	0.92	145.80	0.98	192.63	1.10	311.74	1.22	468.05	1.32	665.26	1.43	906.85	1.52	1196.12	
.0015	666.7	0.95	151.33	1.02	199.93	1.14	323.51	1.26	485.66	1.37	690.23	1.48	940.81	1.58	1240.83	
.0016	625.0	0.99	156.69	1.05	206.99	1.18	334.90	1.31	502.72	1.42	714.41	1.53	973.70	1.64	1284.14	
.0017	588.2	1.02	161.89	1.09	213.85	1.22	345.97	1.35	519.28	1.47	737.88	1.58	1005.63	1.69	1326.16	
.0018	555.6	1.05	166.95	1.12	220.53	1.26	356.72	1.39	535.38	1.51	760.70	1.63	1036.66	1.74	1367.01	
.0019	526.3	1.08	171.88	1.16	227.03	1.30	367.20	1.43	551.06	1.56	782.92	1.68	1066.88	1.79	1406.78	
.0020	500.0	1.11	176.69	1.19	233.36	1.33	377.41	1.47	566.34	1.60	804.59	1.72	1096.34	1.84	1445.56	
.0022	454.5	1.17	185.98	1.25	245.60	1.40	397.14	1.55	595.85	1.68	846.42	1.81	1153.21	1.94	1520.41	
.0024	416.7	1.23	194.87	1.31	257.32	1.47	416.02	1.62	624.11	1.76	886.45	1.90	1207.64	2.03	1592.04	
.0026	384.6	1.28	203.42	1.37	268.59	1.54	434.17	1.69	651.25	1.84	924.91	1.98	1259.92	2.11	1660.83	
.0028	357.1	1.33	211.66	1.42	279.44	1.60	451.66	1.76	677.40	1.91	961.96	2.06	1310.30	2.20	1727.12	
.0030	333.3	1.38	219.62	1.48	289.93	1.66	468.55	1.83	702.68	1.98	997.77	2.14	1358.96	2.28	1791.14	
.0032	312.5	1.43	227.33	1.53	300.09	1.72	484.92	1.89	727.15	2.05	1032.43	2.21	1406.08	2.36	1853.13	
.0034	294.1	1.48	234.82	1.58	309.95	1.77	500.80	1.95	750.89	2.12	1066.07	2.28	1451.79	2.44	1913.27	
.0036	277.8	1.52	242.10	1.63	319.54	1.83	516.23	2.01	773.97	2.19	1098.75	2.35	1496.22	2.51	1971.71	
.0038	263.2	1.57	249.18	1.67	328.88	1.88	531.26	2.07	796.44	2.25	1130.58	2.42	1539.46	2.58	2028.60	
.0040	250.0	1.61	256.09	1.72	337.98	1.93	545.91	2.13	818.35	2.31	1161.60	2.49	1581.62	2.65	2084.05	
.0042	238.1	1.65	262.84	1.77	346.86	1.98	560.22	2.18	839.73	2.37	1191.87	2.55	1622.76	2.72	2138.16	
.0044	227.3	1.69	269.43	1.81	355.55	2.03	574.19	2.24	860.62	2.43	1221.46	2.61	1662.96	2.79	2191.04	
.0046	217.4	1.73	275.88	1.85	364.04	2.08	587.87	2.29	881.06	2.49	1250.40	2.68	1702.28	2.86	2242.75	
.0048	208.3	1.77	282.20	1.90	372.36	2.13	601.26	2.34	901.07	2.54	1278.73	2.74	1740.78	2.92	2293.39	
.0050	200.0	1.81	288.39	1.94	380.52	2.17	614.38	2.39	920.68	2.60	1306.50	2.80	1778.50	2.98	2343.00	
.0055	181.8	1.91	303.37	2.04	400.24	2.29	646.12	2.52	968.11	2.73	1373.64	2.94	1869.72	3.14	2462.95	
.0060	166.7	2.00	317.71	2.13	419.11	2.39	676.48	2.63	1013.48	2.86	1437.87	3.08	1956.97	3.28	2577.69	
.0065	153.8	2.08	331.47	2.23	437.24	2.50	705.64	2.75	1057.05	2.98	1499.55	3.21	2040.74	3.42	2687.84	
.0070	142.9	2.17	344.74	2.32	454.70	2.60	733.73	2.86	1099.01	3.10	1558.94	3.33	2121.42	3.56	2793.92	
.0075	133.3	2.25	357.55	2.40	471.57	2.69	760.86	2.96	1139.54	3.22	1616.30	3.46	2199.32	3.69	2896.35	
.0080	125.0	2.33	369.96	2.48	487.90	2.78	787.13	3.06	1178.77	3.33	1671.82	3.58	2274.72	3.81	2995.48	
.0085	117.6	2.40	382.00	2.57	503.74	2.87	812.60	3.16	1216.82	3.43	1725.67	3.69	2347.85	3.94	3091.62	
.0090	111.1	2.48	393.69	2.64	519.14	2.96	837.36	3.26	1253.80	3.54	1777.99	3.80	2418.90	4.06	3185.02	
.0095	105.3	2.55	405.08	2.72	534.12	3.05	861.45	3.35	1289.78	3.64	1828.90	3.91	2488.03	4.17	3275.91	
.0100	100.0	2.62	416.18	2.79	548.73	3.13	884.93	3.44	1324.84	3.74	1878.52	4.02	2555.41	4.28	3364.47	
.0110	90.9	2.75	437.59	2.94	576.91	3.29	930.24	3.62	1392.49	3.93	1974.23	4.22	2685.37	4.50	3535.30	
.0120	83.3	2.88	458.08	3.08	603.87	3.44	973.57	3.79	1457.19	4.11	2065.76	4.42	2809.64	4.71	3698.64	
.0130	76.9	3.00	477.75	3.21	629.75	3.59	1015.17	3.95	1519.29	4.28	2153.61	4.60	2928.91	4.91	3855.41	
.0140	71.4	3.12	496.70	3.33	654.68	3.73	1055.22	4.10	1579.09	4.45	2238.20	4.78	3043.75	5.10	4006.34	
.0150	66.7	3.24	514.99	3.46	678.75	3.87	1093.90	4.25	1636.83	4.62	2319.87	4.96	3154.61	5.29	4152.05	
.0160	62.5	3.35	532.70	3.58	702.04	4.00	1131.33	4.40	1692.70	4.77	2398.90	5.13	3261.89	5.47	4293.03	
.0170	58.8	3.46	549.87	3.69	724.64	4.13	1167.63	4.54	1746.88	4.92	2475.53	5.29	3365.91	5.64	4429.73	
.0180	55.6	3.56	566.56	3.80	746.59	4.25	1202.90	4.68	1799.52	5.07	2549.97	5.45	3466.95	5.81	4562.51	
.0190	52.6	3.66	582.80	3.91	767.95	4.38	1237.21	4.81	1850.73	5.22	2622.39	5.60	3565.26	5.97	4691.70	
.0200	50.0	3.76	598.62	4.02	788.76	4.49	1270.65	4.94	1900.63	5.36	2692.96	5.75	3661.04	6.13	4817.56	
.0220	45.5	3.96	629.15	4.22	828.92	4.72	1335.14	5.19	1996.87	5.63	2829.06	6.05	3845.76	6.44	5060.29	
.0240	41.7	4.14	658.34	4.42	867.31	4.94	1396.81	5.43	2088.89	5.89	2959.18	6.32	4022.35	6.74	5292.32	
.0260	38.5	4.32	686.36	4.60	904.16	5.15	1455.99	5.66	2177.19	6.14	3084.03	6.59	4191.79	7.02	5514.96	
.0280	35.7	4.49	713.34	4.79	939.64	5.35	1512.96	5.88	2262.20	6.37	3204.23	6.85	4354.90	7.29	5729.26	
.0300	33.3	4.65	739.38	4.96	973.89	5.55	1567.96	6.09	2344.26	6.61	3320.24	7.09	4512.34	7.56	5936.11	
.0320	31.2	4.81	764.58	5.13	1007.04	5.73	1621.18	6.30	2423.65	6.83	3432.49	7.33	4664.66	7.81	6136.23	
.0340	29.4	4.96	789.02	5.29	1039.17	5.92	1672.78	6.50	2500.62	7.05	3541.31	7.56	4812.32	8.06	6330.23	
.0360	27.8	5.11	812.76	5.45	1070.39	6.09	1722.90	6.69	2575.39	7.26	3647.01	7.79	4955.74	8.30	6518.65	
.0380	26.3	5.26	835.86	5.61	1100.76	6.27	1771.66	6.88	2648.12	7.46	3749.83	8.01	5095.26	8.53	6701.94	
.0400	25.0	5.40	858.37	5.76	1130.35	6.43	1819.16	7.07	2718.99	7.66	3850.00	8.22	5231.19	8.76	6880.51	
.0420	23.8	5.54	880.32	5.90	1159.22	6.60	1865.51	7.24	2788.11	7.85	3947.72	8.43	5363.78	8.98	7054.69	
.0440	22.7	5.67	901.77	6.05	1187.42	6.76	1910.77	7.42	2855.63	8.04	4043.16	8.63	5493.27	9.20	7224.80	
.0460	21.7	5.80	922.74	6.19	1214.99	6.91	1955.03	7.59	2921.64	8.23	4136.47	8.83	5619.87	9.41	7391.11	
.0480	20.8	5.93	943.26	6.33	1241.97	7.07	1998.34	7.76	2986.24	8.41	4227.79	9.03	5743.77	9.62	7553.87	
.0500	20.0	6.06	963.37	6.46	1268.41	7.22	2040.77	7.92	3049.52	8.59	4317.23	9.22	5865.12	9.82	7713.29	
.0550	18.2	6.36	1011.96	6.79	1332.29	7.58	2143.30	8.32	3202.43	9.02	4533.37	9.68	6158.36	10.31	8098.49	
.0600	16.7	6.65	1058.40	7.10	1393.35	7.93	2241.30	8.70	3348.59	9.43	4739.95	10.12</td				

TABLE 26 PIPE FLOWING FULL k<sub>s</sub> = 0.06mm

100mm to 400mm Nominal Bore

Nominal Bore mm	100		150		200		225		300		375		400		
Hydraulic Gradient 1 in	velocity m/s	discharge l/s													
.0010	1000.0	0.27	2.15	0.36	6.40	0.44	13.81	0.48	18.91	0.58	40.65	0.67	73.47	0.69	87.17
.0011	909.1	0.29	2.27	0.38	6.74	0.46	14.55	0.50	19.91	0.61	42.79	0.70	77.33	0.73	91.75
.0012	833.3	0.30	2.38	0.40	7.07	0.49	15.25	0.53	20.88	0.63	44.85	0.73	81.03	0.76	96.12
.0013	769.2	0.32	2.49	0.42	7.39	0.51	15.93	0.55	21.80	0.66	46.83	0.77	84.58	0.80	100.33
.0014	714.3	0.33	2.59	0.44	7.69	0.53	16.58	0.57	22.69	0.69	48.73	0.80	88.01	0.83	104.39
.0015	666.7	0.34	2.69	0.45	7.99	0.55	17.22	0.59	23.56	0.72	50.57	0.83	91.32	0.86	108.31
.0016	625.0	0.36	2.79	0.47	8.28	0.57	17.83	0.61	24.39	0.74	52.36	0.86	94.52	0.89	112.10
.0017	588.2	0.37	2.89	0.48	8.55	0.59	18.43	0.63	25.21	0.77	54.09	0.88	97.63	0.92	115.78
.0018	555.6	0.38	2.98	0.50	8.82	0.60	19.00	0.65	26.00	0.79	55.77	0.91	100.65	0.95	119.36
.0019	526.3	0.39	3.07	0.51	9.09	0.62	19.57	0.67	26.76	0.81	57.41	0.94	103.59	0.98	122.85
.0020	500.0	0.40	3.16	0.53	9.35	0.64	20.12	0.69	27.51	0.83	59.01	0.96	106.46	1.00	126.25
.0022	454.5	0.42	3.33	0.56	9.84	0.67	21.18	0.73	28.96	0.88	62.09	1.01	112.00	1.06	132.80
.0024	416.7	0.44	3.49	0.58	10.32	0.71	22.20	0.76	30.35	0.92	65.04	1.06	117.30	1.11	139.08
.0026	384.6	0.46	3.64	0.61	10.78	0.74	23.17	0.80	31.68	0.96	67.88	1.11	122.39	1.15	145.11
.0028	357.1	0.48	3.80	0.63	11.22	0.77	24.11	0.83	32.96	1.00	70.61	1.15	127.29	1.20	150.91
.0030	333.3	0.50	3.94	0.66	11.64	0.80	25.02	0.86	34.20	1.04	73.25	1.20	132.03	1.25	156.52
.0032	312.5	0.52	4.08	0.68	12.06	0.82	25.91	0.89	35.41	1.07	75.81	1.24	136.62	1.29	161.95
.0034	294.1	0.54	4.22	0.70	12.46	0.85	26.76	0.92	36.57	1.11	78.29	1.28	141.07	1.33	167.22
.0036	277.8	0.55	4.35	0.73	12.85	0.88	27.59	0.95	37.71	1.14	80.70	1.32	145.39	1.37	172.34
.0038	263.2	0.57	4.48	0.75	13.23	0.90	28.40	0.98	38.81	1.17	83.05	1.35	149.60	1.41	177.32
.0040	250.0	0.59	4.61	0.77	13.60	0.93	29.19	1.00	39.88	1.21	85.33	1.39	153.70	1.45	182.17
.0042	238.1	0.60	4.73	0.79	13.96	0.95	29.96	1.03	40.93	1.24	87.57	1.43	157.70	1.49	186.91
.0044	227.3	0.62	4.86	0.81	14.31	0.98	30.72	1.06	41.96	1.27	89.75	1.46	161.61	1.52	191.54
.0046	217.4	0.63	4.97	0.83	14.66	1.00	31.45	1.08	42.96	1.30	91.88	1.50	165.44	1.56	196.07
.0048	208.3	0.65	5.09	0.85	15.00	1.02	32.17	1.11	43.95	1.33	93.97	1.53	169.18	1.60	200.50
.0050	200.0	0.66	5.20	0.87	15.33	1.05	32.88	1.13	44.91	1.36	96.02	1.57	172.85	1.63	204.85
.0055	181.8	0.70	5.48	0.91	16.13	1.10	34.59	1.19	47.24	1.43	100.97	1.65	181.73	1.71	215.35
.0060	166.7	0.73	5.74	0.96	16.90	1.15	36.23	1.24	49.47	1.50	105.70	1.72	190.21	1.79	225.39
.0065	153.8	0.76	6.00	1.00	17.64	1.20	37.80	1.30	51.61	1.56	110.25	1.80	198.36	1.87	235.03
.0070	142.9	0.79	6.24	1.04	18.35	1.25	39.31	1.35	53.67	1.62	114.63	1.87	206.20	1.94	244.32
.0075	133.3	0.82	6.48	1.08	19.04	1.30	40.78	1.40	55.66	1.68	118.86	1.94	213.78	2.02	253.28
.0080	125.0	0.85	6.71	1.11	19.70	1.34	42.19	1.45	57.59	1.74	122.95	2.00	221.11	2.08	261.95
.0085	117.6	0.88	6.93	1.15	20.35	1.39	43.57	1.50	59.46	1.80	126.92	2.07	228.22	2.15	270.37
.0090	111.1	0.91	7.14	1.19	20.97	1.43	44.90	1.54	61.28	1.85	130.78	2.13	235.12	2.22	278.54
.0095	105.3	0.94	7.35	1.22	21.58	1.47	46.20	1.59	63.05	1.90	134.53	2.19	241.84	2.28	286.49
.0100	100.0	0.96	7.56	1.26	22.18	1.51	47.47	1.63	64.77	1.95	138.19	2.25	248.39	2.34	294.24
.0110	90.9	1.01	7.95	1.32	23.33	1.59	49.91	1.71	68.10	2.05	145.24	2.36	261.02	2.46	309.18
.0120	83.3	1.06	8.33	1.38	24.43	1.66	52.24	1.79	71.27	2.15	151.98	2.47	273.09	2.57	323.47
.0130	76.9	1.11	8.69	1.44	25.48	1.73	54.49	1.87	74.33	2.24	158.46	2.58	284.68	2.68	337.18
.0140	71.4	1.15	9.05	1.50	26.50	1.80	56.65	1.94	77.27	2.33	164.69	2.68	295.84	2.79	350.38
.0150	66.7	1.19	9.38	1.56	27.48	1.87	58.73	2.01	80.10	2.42	170.71	2.78	306.61	2.89	363.12
.0160	62.5	1.24	9.71	1.61	28.43	1.93	60.75	2.08	82.85	2.50	176.53	2.87	317.03	2.99	375.45
.0170	58.8	1.28	10.03	1.66	29.35	2.00	62.71	2.15	85.51	2.58	182.18	2.96	327.13	3.08	387.40
.0180	55.6	1.32	10.34	1.71	30.25	2.06	64.61	2.22	88.10	2.65	187.66	3.05	336.94	3.18	399.01
.0190	52.6	1.35	10.64	1.76	31.12	2.12	66.46	2.28	90.62	2.73	193.00	3.14	346.49	3.27	410.31
.0200	50.0	1.39	10.93	1.81	31.97	2.17	68.26	2.34	93.07	2.80	198.20	3.22	355.79	3.35	421.31
.0220	45.5	1.46	11.49	1.90	33.60	2.28	71.74	2.46	97.80	2.95	208.22	3.38	373.73	3.52	442.53
.0240	41.7	1.53	12.04	1.99	35.17	2.39	75.06	2.57	102.33	3.08	217.81	3.54	390.87	3.68	462.81
.0260	38.5	1.60	12.55	2.08	36.67	2.49	78.25	2.68	106.67	3.21	227.00	3.69	407.32	3.84	482.28
.0280	35.7	1.66	13.05	2.16	38.12	2.59	81.33	2.79	110.85	3.34	235.86	3.83	423.16	3.99	501.01
.0300	33.3	1.72	13.54	2.24	39.52	2.68	84.29	2.89	114.88	3.46	244.40	3.97	438.44	4.13	519.09
.0320	31.2	1.78	14.00	2.31	40.87	2.77	87.16	2.99	118.78	3.57	252.67	4.10	453.22	4.27	536.57
.0340	29.4	1.84	14.46	2.39	42.18	2.86	89.94	3.08	122.57	3.69	260.68	4.23	467.56	4.40	553.53
.0360	27.8	1.90	14.90	2.46	43.45	2.95	92.65	3.18	126.24	3.80	268.47	4.36	481.48	4.54	569.99
.0380	26.3	1.95	15.32	2.53	44.69	3.03	95.27	3.26	129.82	3.91	276.04	4.48	495.02	4.66	586.01
.0400	25.0	2.00	15.74	2.60	45.90	3.11	97.84	3.35	133.30	4.01	283.42	4.60	508.21	4.79	601.61
.0420	23.8	2.06	16.15	2.66	47.08	3.19	100.33	3.44	136.70	4.11	290.61	4.72	521.07	4.91	616.83
.0440	22.7	2.11	16.55	2.73	48.23	3.27	102.78	3.52	140.02	4.21	297.64	4.83	533.64	5.03	631.70
.0460	21.7	2.16	16.93	2.79	49.35	3.35	105.16	3.60	143.26	4.31	304.51	4.94	545.92	5.14	646.23
.0480	20.8	2.20	17.32	2.86	50.45	3.42	107.50	3.68	146.44	4.40	311.23	5.05	557.95	5.26	660.45
.0500	20.0	2.25	17.69	2.92	51.53	3.49	109.78	3.76	149.55	4.50	317.82	5.16	569.72	5.37	674.38
.0550	18.2	2.37	18.59	3.06	54.14	3.67	115.31	3.95	157.07	4.72	333.74	5.42	598.17	5.63	708.03
.0600	16.7	2.48	19.45	3.20	56.63	3.84	120.60	4.13	164.25	4.94	348.94	5.66	625.36	5.89	740.19
.0650	15.4	2.58	20.28	3.34	59.02	4.00	125.66	4.30	171.15	5.14	363.54	5.90	651.45	6.14	771.05
.0700	14.3	2.68	21.07	3.47	61.32	4.16	130.54	4.47	177.78	5.34	377.58	6.13	676.55	6.37	800.74
.0750	13.3	2.78	21.84	3.60	63.54	4.31	135.25	4.63	184.18	5.53	391.13	6.34	700.77	6.60	829.39
.0800	12.5	2.88	22.59	3.72	65.69	4.45	139.81	4.79	190.38	5.72	404.24				

TABLE 26  
(continued)PIPE FLOWING FULL k<sub>s</sub> = 0.06mm

450mm to 1000mm Nominal Bore

Nominal Bore mm		450		500		600		700		800		900		1000		
Hydraulic Gradient 1 in	velocity m/s	discharge l/s														
.0010	1000.0	0.75	119.05	0.80	157.28	0.90	254.49	0.99	382.02	1.08	542.89	1.16	739.92	1.24	975.80	
.0011	909.1	0.79	125.28	0.84	165.49	0.95	267.73	1.04	401.84	1.14	570.97	1.22	778.11	1.31	1026.06	
.0012	833.3	0.83	131.25	0.88	173.36	0.99	280.40	1.09	420.80	1.19	597.84	1.28	814.64	1.37	1074.15	
.0013	769.2	0.86	136.98	0.92	180.91	1.03	292.57	1.14	439.00	1.24	623.65	1.34	849.73	1.43	1120.32	
.0014	714.3	0.90	142.50	0.96	188.19	1.08	304.30	1.19	456.55	1.29	648.50	1.39	883.52	1.48	1164.79	
.0015	666.7	0.93	147.84	0.99	195.22	1.12	315.62	1.23	473.49	1.34	672.51	1.44	916.16	1.54	1207.74	
.0016	625.0	0.96	153.00	1.03	202.03	1.16	326.59	1.27	489.89	1.38	695.75	1.49	947.75	1.59	1249.31	
.0017	588.2	0.99	158.02	1.06	208.63	1.19	337.23	1.31	505.81	1.43	718.29	1.54	978.40	1.64	1289.63	
.0018	555.6	1.02	162.89	1.10	215.05	1.23	347.57	1.35	521.27	1.47	740.20	1.58	1008.17	1.69	1328.81	
.0019	526.3	1.05	167.63	1.13	221.30	1.26	357.64	1.39	536.32	1.51	761.52	1.63	1037.15	1.74	1366.93	
.0020	500.0	1.08	172.26	1.16	227.39	1.30	367.45	1.43	550.99	1.56	782.30	1.67	1065.40	1.79	1404.09	
.0022	454.5	1.14	181.18	1.22	239.15	1.37	386.38	1.51	579.30	1.64	822.39	1.76	1119.88	1.88	1475.76	
.0024	416.7	1.19	189.72	1.28	250.40	1.43	404.49	1.58	606.37	1.71	860.74	1.84	1171.99	1.97	1544.31	
.0026	384.6	1.24	197.93	1.33	261.20	1.49	421.88	1.64	632.37	1.79	897.55	1.92	1222.01	2.05	1610.10	
.0028	357.1	1.29	205.83	1.38	271.61	1.55	438.63	1.71	657.40	1.86	932.99	2.00	1270.17	2.13	1673.46	
.0030	333.3	1.34	213.46	1.43	281.66	1.61	454.80	1.77	681.57	1.92	967.22	2.07	1316.68	2.21	1734.62	
.0032	312.5	1.39	220.85	1.48	291.39	1.66	470.45	1.83	704.97	1.99	1000.35	2.14	1361.68	2.28	1793.81	
.0034	294.1	1.43	228.01	1.53	300.82	1.72	485.64	1.89	727.66	2.05	1032.47	2.21	1405.32	2.36	1851.21	
.0036	277.8	1.48	234.98	1.58	309.99	1.77	500.39	1.95	749.70	2.12	1063.68	2.28	1447.72	2.43	1906.96	
.0038	263.2	1.52	241.75	1.62	318.91	1.82	514.74	2.00	771.15	2.18	1094.04	2.34	1488.97	2.50	1961.21	
.0040	250.0	1.56	248.36	1.67	327.61	1.87	528.73	2.06	792.05	2.24	1123.63	2.40	1529.17	2.56	2014.07	
.0042	238.1	1.60	254.80	1.71	336.09	1.92	542.38	2.11	812.45	2.29	1152.50	2.47	1568.39	2.63	2065.64	
.0044	227.3	1.64	261.10	1.75	344.39	1.97	555.72	2.16	832.37	2.35	1180.70	2.53	1606.69	2.69	2116.01	
.0046	217.4	1.68	267.26	1.80	352.49	2.01	568.76	2.21	851.86	2.40	1208.28	2.58	1644.15	2.76	2165.27	
.0048	208.3	1.72	273.29	1.84	360.43	2.06	581.53	2.26	870.93	2.46	1235.27	2.64	1680.82	2.82	2213.48	
.0050	200.0	1.76	279.20	1.88	368.21	2.10	594.03	2.31	889.61	2.51	1261.72	2.70	1716.73	2.88	2260.70	
.0055	181.8	1.85	293.48	1.97	387.00	2.21	624.26	2.43	934.77	2.64	1325.63	2.83	1803.54	3.02	2374.84	
.0060	166.7	1.93	307.13	2.06	404.98	2.31	653.17	2.54	977.94	2.76	1386.73	2.97	1886.53	3.16	2483.95	
.0065	153.8	2.01	320.24	2.15	422.23	2.41	680.91	2.65	1019.38	2.88	1445.37	3.09	1966.16	3.30	2588.64	
.0070	142.9	2.09	332.87	2.24	438.85	2.50	707.62	2.75	1059.27	2.99	1501.82	3.21	2042.82	3.42	2689.42	
.0075	133.3	2.17	345.05	2.32	454.89	2.59	733.41	2.85	1097.78	3.10	1556.31	3.33	2116.81	3.55	2786.70	
.0080	125.0	2.24	356.85	2.40	470.41	2.68	758.36	2.95	1135.04	3.20	1609.02	3.44	2188.40	3.67	2880.81	
.0085	117.6	2.32	368.28	2.47	485.46	2.77	782.55	3.04	1171.16	3.30	1660.14	3.55	2257.80	3.78	2972.05	
.0090	111.1	2.39	379.39	2.55	500.07	2.85	806.05	3.13	1206.25	3.40	1709.78	3.65	2325.21	3.90	3060.66	
.0095	105.3	2.45	390.20	2.62	514.30	2.93	828.91	3.22	1240.38	3.50	1758.07	3.76	2390.79	4.01	3146.86	
.0100	100.0	2.52	400.74	2.69	528.16	3.01	851.19	3.31	1273.64	3.59	1805.13	3.86	2454.67	4.11	3230.84	
.0110	90.9	2.65	421.05	2.83	554.88	3.16	894.14	3.48	1337.77	3.77	1895.85	4.05	2577.86	4.32	3392.77	
.0120	83.3	2.77	440.47	2.96	580.43	3.31	935.20	3.64	1399.07	3.94	1982.58	4.24	2695.60	4.52	3547.53	
.0130	76.9	2.89	459.11	3.08	604.95	3.45	974.60	3.79	1457.89	4.11	2065.78	4.41	2808.57	4.71	3696.02	
.0140	71.4	3.00	477.05	3.20	628.55	3.58	1012.52	3.94	1514.51	4.27	2145.87	4.59	2917.29	4.89	3838.92	
.0150	66.7	3.11	494.36	3.32	651.34	3.71	1049.13	4.08	1569.15	4.42	2223.16	4.75	3022.22	5.06	3976.84	
.0160	62.5	3.21	511.12	3.43	673.38	3.84	1084.54	4.21	1622.01	4.57	2297.93	4.91	3123.73	5.23	4110.25	
.0170	58.8	3.32	527.36	3.54	694.74	3.96	1118.87	4.35	1673.25	4.72	2370.41	5.06	3222.13	5.40	4239.58	
.0180	55.6	3.42	543.14	3.64	715.50	4.08	1152.22	4.48	1723.02	4.86	2440.81	5.22	3317.69	5.56	4365.18	
.0190	52.6	3.51	558.49	3.75	735.69	4.19	1184.65	4.60	1771.43	4.99	2509.28	5.36	3410.65	5.71	4487.35	
.0200	50.0	3.61	573.44	3.85	755.36	4.30	1216.25	4.73	1818.60	5.12	2575.99	5.50	3501.20	5.86	4606.35	
.0220	45.5	3.79	602.27	4.04	793.28	4.52	1277.18	4.96	1909.53	5.38	2704.59	5.78	3675.78	6.16	4835.80	
.0240	41.7	3.96	629.83	4.22	829.53	4.72	1335.41	5.19	1996.43	5.63	2827.51	6.04	3842.63	6.44	5055.06	
.0260	38.5	4.13	656.27	4.40	864.31	4.92	1391.27	5.40	2079.81	5.86	2945.42	6.29	4002.68	6.70	5265.41	
.0280	35.7	4.29	681.72	4.57	897.78	5.11	1445.04	5.61	2160.04	6.09	3058.89	6.53	4156.71	6.96	5467.83	
.0300	33.3	4.44	706.28	4.74	930.09	5.29	1496.92	5.81	2237.48	6.30	3168.40	6.77	4305.35	7.21	5663.17	
.0320	31.2	4.59	730.05	4.90	961.34	5.47	1547.12	6.01	2312.38	6.51	3274.33	6.99	4449.13	7.45	5852.12	
.0340	29.4	4.74	753.08	5.05	991.63	5.64	1595.77	6.20	2384.98	6.72	3377.00	7.21	4588.50	7.68	6035.26	
.0360	27.8	4.88	775.45	5.20	1021.05	5.81	1643.02	6.38	2455.49	6.92	3476.71	7.43	4723.83	7.91	6213.11	
.0380	26.3	5.01	797.21	5.35	1049.67	5.97	1688.98	6.56	2524.08	7.11	3573.70	7.63	4855.47	8.13	6386.10	
.0400	25.0	5.15	818.41	5.49	1077.55	6.13	1733.75	6.73	2590.88	7.30	3668.17	7.83	4983.70	8.35	6554.61	
.0420	23.8	5.28	839.08	5.63	1104.74	6.29	1777.42	6.90	2656.04	7.48	3760.32	8.03	5108.77	8.55	6718.96	
.0440	22.7	5.40	859.27	5.76	1131.30	6.44	1820.07	7.07	2719.68	7.66	3850.30	8.22	5230.90	8.76	6879.45	
.0460	21.7	5.53	879.01	5.89	1157.26	6.58	1861.76	7.23	2781.89	7.83	3938.27	8.41	5350.30	8.96	7036.34	
.0480	20.8	5.65	898.33	6.02	1182.66	6.73	1902.55	7.39	2842.76	8.01	4024.35	8.59	5467.13	9.15	7189.87	
.0500	20.0	5.77	917.25	6.15	1207.54	6.87	1942.51	7.54	2902.38	8.17	4108.66	8.77	5581.55	9.35	7340.24	
.0550	18.2	6.05	962.97	6.46	1267.66	7.21	2039.05	7.92	3046.43	8.58	4312.34	9.21	5858.01	9.81	7703.51	
.0600	16.7	6.33	1006.66	6.75	1325.11	7.54	2131.31	8.27	3184.08	8.97	4506.99	9.62	6122.18			

**TABLE 27 PIPE FLOWING AT A PROPORTIONAL DEPTH OF 0.75**

$k_s = 1.5\text{mm}$  for velocities less than or equal to  $1.0\text{m/s}$   
 $k_s = 0.6\text{mm}$  for velocities greater than  $1.0\text{m/s}$  less than or equal to  $1.5\text{m/s}$   
 $k_s = 0.3\text{mm}$  for velocities greater than  $1.5\text{m/s}$

**100mm to 400mm Nominal Bore**

Nominal Bore mm		100		150		200		225		300		375		400		
Hydraulic Gradient 1 in	velocity m/s	discharge l/s														
.0010	1000.0	0.23	1.47	0.31	4.38	0.37	9.47	0.41	12.97	0.49	27.91	0.57	50.49	0.59	59.91	
.0011	909.1	0.24	1.55	0.32	4.60	0.39	9.94	0.43	13.61	0.52	29.29	0.60	52.98	0.62	62.87	
.0012	833.3	0.26	1.62	0.34	4.81	0.41	10.39	0.44	14.22	0.54	30.60	0.62	55.36	0.65	65.69	
.0013	769.2	0.27	1.68	0.35	5.01	0.43	10.82	0.46	14.81	0.56	31.87	0.65	57.64	0.68	68.40	
.0014	714.3	0.28	1.75	0.37	5.20	0.44	11.23	0.48	15.38	0.58	33.09	0.67	59.84	0.70	71.01	
.0015	666.7	0.29	1.81	0.38	5.39	0.46	11.63	0.50	15.93	0.60	34.26	0.70	61.96	0.73	73.53	
.0016	625.0	0.30	1.87	0.39	5.57	0.48	12.02	0.51	16.46	0.62	35.40	0.72	64.01	0.75	75.96	
.0017	588.2	0.31	1.93	0.40	5.74	0.49	12.39	0.53	16.97	0.64	36.50	0.74	66.00	0.77	78.32	
.0018	555.6	0.31	1.99	0.42	5.91	0.50	12.76	0.55	17.47	0.66	37.56	0.76	67.93	0.80	80.61	
.0019	526.3	0.32	2.04	0.43	6.07	0.52	13.11	0.56	17.95	0.68	38.60	0.79	69.81	0.82	82.83	
.0020	500.0	0.33	2.10	0.44	6.23	0.53	13.46	0.58	18.42	0.70	39.62	0.81	71.64	0.84	85.00	
.0022	454.5	0.35	2.20	0.46	6.54	0.56	14.12	0.60	19.33	0.73	41.57	0.85	75.16	0.88	89.18	
.0024	416.7	0.36	2.30	0.48	6.84	0.58	14.76	0.63	20.20	0.76	43.43	0.88	78.53	0.92	93.18	
.0026	384.6	0.38	2.40	0.50	7.12	0.61	15.36	0.66	21.03	0.80	45.22	0.92	81.76	0.96	97.01	
.0028	357.1	0.39	2.49	0.52	7.39	0.63	15.95	0.68	21.84	0.83	46.94	0.96	84.87	1.00	100.70	
.0030	333.3	0.41	2.58	0.54	7.66	0.65	16.52	0.71	22.61	0.85	48.60	0.99	87.87	1.16	117.23	
.0032	312.5	0.42	2.66	0.56	7.91	0.68	17.06	0.73	23.36	0.88	50.21	1.15	102.17	1.20	121.13	
.0034	294.1	0.43	2.75	0.57	8.16	0.70	17.59	0.75	24.08	0.91	51.77	1.19	105.36	1.24	124.90	
.0036	277.8	0.45	2.83	0.59	8.40	0.72	18.11	0.77	24.79	0.94	53.28	1.22	108.45	1.27	128.57	
.0038	263.2	0.46	2.91	0.61	8.63	0.74	18.61	0.80	25.47	0.96	54.75	1.25	111.46	1.31	132.14	
.0040	250.0	0.47	2.98	0.62	8.85	0.76	19.10	0.82	26.14	0.99	56.18	1.29	114.39	1.34	135.61	
.0042	238.1	0.48	3.06	0.64	9.08	0.77	19.57	0.84	26.79	1.14	65.07	1.32	117.25	1.38	139.00	
.0044	227.3	0.50	3.13	0.65	9.29	0.79	20.04	0.86	27.43	1.17	66.62	1.35	120.05	1.41	142.31	
.0046	217.4	0.51	3.20	0.67	9.50	0.81	20.49	0.88	28.05	1.20	68.14	1.38	122.78	1.44	145.54	
.0048	208.3	0.52	3.27	0.68	9.71	0.83	20.94	0.90	28.65	1.22	69.62	1.41	125.45	1.47	148.71	
.0050	200.0	0.53	3.34	0.70	9.91	0.85	21.37	0.91	29.25	1.25	71.08	1.44	128.06	1.62	163.88	
.0055	181.8	0.55	3.51	0.73	10.40	0.89	22.42	0.96	30.69	1.31	74.59	1.63	145.18	1.70	172.02	
.0060	166.7	0.58	3.66	0.76	10.87	0.93	23.43	1.14	36.43	1.37	77.95	1.71	151.75	1.78	179.81	
.0065	153.8	0.60	3.81	0.80	11.31	0.97	24.39	1.19	37.94	1.43	81.17	1.78	158.05	1.85	187.27	
.0070	142.9	0.63	3.96	0.83	11.74	1.14	28.84	1.23	39.39	1.48	84.26	1.85	164.12	1.92	194.46	
.0075	133.3	0.65	4.10	0.86	12.16	1.18	29.86	1.28	40.79	1.66	94.50	1.91	169.97	1.99	201.39	
.0080	125.0	0.67	4.24	0.88	12.56	1.22	30.86	1.32	42.15	1.72	97.66	1.98	175.64	2.06	208.09	
.0085	117.6	0.69	4.37	0.91	12.95	1.26	31.82	1.36	43.46	1.77	100.72	2.04	181.13	2.12	214.59	
.0090	111.1	0.71	4.50	0.94	13.33	1.30	32.75	1.40	44.74	1.82	103.69	2.10	186.46	2.19	220.90	
.0095	105.3	0.73	4.62	0.96	13.70	1.33	33.66	1.44	45.97	1.87	106.57	2.16	191.64	2.25	227.04	
.0100	100.0	0.75	4.74	0.99	14.06	1.37	34.55	1.48	47.18	1.92	109.39	2.21	196.69	2.31	233.02	
.0110	90.9	0.79	4.97	1.19	16.91	1.43	36.25	1.68	53.81	2.02	114.81	2.32	206.42	2.42	244.55	
.0120	83.3	0.82	5.20	1.24	17.67	1.50	37.88	1.76	56.24	2.11	119.99	2.43	215.72	2.53	255.56	
.0130	76.9	0.86	5.41	1.29	18.40	1.70	42.94	1.83	58.58	2.20	124.96	2.53	224.64	2.63	266.13	
.0140	71.4	0.89	5.62	1.34	19.10	1.76	44.59	1.90	60.83	2.28	129.75	2.63	233.23	2.73	276.29	
.0150	66.7	0.92	5.82	1.39	19.78	1.83	46.18	1.97	63.00	2.36	134.36	2.72	241.51	2.83	286.10	
.0160	62.5	0.95	6.01	1.44	20.44	1.89	47.72	2.04	65.10	2.44	138.83	2.81	249.52	2.92	295.59	
.0170	58.8	0.98	6.19	2.07	21.07	1.95	49.21	2.10	67.13	2.52	143.15	2.90	257.29	3.02	304.78	
.0180	55.6	1.17	7.38	1.67	23.70	2.00	50.66	2.16	69.10	2.59	147.36	2.98	264.83	3.10	313.71	
.0190	52.6	1.20	7.59	1.71	24.36	2.06	52.07	2.22	71.03	2.66	151.44	3.06	272.16	3.19	322.39	
.0200	50.0	1.23	7.79	1.76	25.00	2.11	53.44	2.28	72.90	2.73	155.42	3.14	279.31	3.27	330.85	
.0220	45.5	1.29	8.17	1.85	26.24	2.22	56.09	2.39	76.50	2.87	163.10	3.30	293.08	3.43	347.16	
.0240	41.7	1.35	8.54	1.93	27.43	2.32	58.61	2.50	79.95	3.00	170.43	3.45	306.24	3.59	362.74	
.0260	38.5	1.41	8.89	2.01	28.57	2.42	61.04	2.60	83.25	3.12	177.46	3.59	318.86	3.74	377.68	
.0280	35.7	1.46	9.23	2.09	29.66	2.51	63.37	2.70	86.43	3.24	184.23	3.73	331.00	3.88	392.06	
.0300	33.3	1.66	10.50	2.16	30.72	2.60	65.63	2.80	89.50	3.35	190.76	3.86	342.72	4.02	405.94	
.0320	31.2	1.72	10.85	2.23	31.74	2.68	67.81	2.89	92.47	3.47	197.07	3.99	354.05	4.15	419.36	
.0340	29.4	1.77	11.19	2.30	32.73	2.77	69.92	2.98	95.35	3.57	203.20	4.11	365.04	4.28	432.37	
.0360	27.8	1.82	11.52	2.37	33.69	2.85	71.97	3.07	98.14	3.68	209.14	4.23	375.70	4.40	445.00	
.0380	26.3	1.87	11.84	2.44	34.63	2.93	73.96	3.15	100.86	3.78	214.92	4.35	386.08	4.52	457.28	
.0400	25.0	1.92	12.16	2.50	35.54	3.00	75.90	3.24	103.51	3.88	220.55	4.46	396.18	4.64	469.25	
.0420	23.8	1.97	12.46	2.56	36.43	3.08	77.80	3.32	106.09	3.98	226.04	4.57	406.04	4.76	480.92	
.0440	22.7	2.02	12.76	2.62	37.29	3.15	79.65	3.40	108.61	4.07	231.41	4.68	415.66	4.87	492.31	
.0460	21.7	2.07	13.05	2.68	38.14	3.22	81.46	3.47	111.07	4.16	236.65	4.78	425.07	4.98	503.45	
.0480	20.8	2.11	13.33	2.74	38.97	3.29	83.22	3.55	113.48	4.25	241.78	4.89	434.27	5.09	514.35	
.0500	20.0	2.15	13.61	2.80	39.79	3.36	84.96	3.62	115.85	4.34	246.80	4.99	443.29	5.19	525.02	
.0550	18.2	2.26	14.29	2.94	41.75	3.53	89.14	3.80	121.55	4.55	258.94	5.23	465.07	5.45	550.81	
.0600	16.7	2.36	14.93	3.07	43.63	3.69	93.14	3.97	127.00	4.76	270.54	5.47	485.88	5.69	575.45	
.0650	15.4	2.46	15.55	3.20	45.43	3.84	96.98	4.13	132.23	4.95	281.66	5.69	505.84	5.93	599.09	
.0700	14.3	2.56	16.14	3.32	47.16	3.98	100.67	4.29	137.26	5.14	292.36	5.91	525.04	6.15	621.83	
.0750	13.3	2.65	16.72	3.43	48.83	4.12	104.23	4.44	142.11	5.32	302.69	6.12	543.57	6.37	643.77	
.0800	12.5	2.7														

TABLE 27  
(continued)PIPE FLOWING AT A  
PROPORTIONAL DEPTH OF 0.75 $k_s = 1.5\text{mm}$  for velocities less than or equal to  $1.0\text{m/s}$  $k_s = 0.6\text{mm}$  for velocities greater than  $1.0\text{m/s}$  less than or equal to  $1.5\text{m/s}$ 

450mm to 1000mm Nominal Bore

Nominal Bore mm		450		500		600		700		800		900		1000		
Hydraulic Gradient 1 in	velocity m/s	discharge l/s														
.0010	1000.0	0.64	81.87	0.69	108.21	0.77	175.25	0.85	263.30	0.93	374.47	1.00	510.75	1.18	747.57	
.0011	909.1	0.67	85.90	0.72	113.54	0.81	183.88	0.89	276.25	0.97	392.87	1.16	595.08	1.24	784.54	
.0012	833.3	0.70	89.76	0.75	118.64	0.84	192.12	0.93	288.62	1.13	456.50	1.22	621.90	1.30	819.86	
.0013	769.2	0.73	93.46	0.78	123.52	0.88	200.03	0.97	300.49	1.18	475.40	1.27	647.61	1.35	853.74	
.0014	714.3	0.76	97.02	0.81	128.22	0.91	207.63	1.12	347.56	1.22	493.58	1.31	672.36	1.40	886.34	
.0015	666.7	0.79	100.45	0.84	132.76	0.95	214.97	1.16	359.92	1.26	511.12	1.36	696.24	1.45	917.79	
.0016	625.0	0.81	103.77	0.87	137.15	0.98	222.07	1.20	371.88	1.31	528.09	1.41	719.34	1.61	1014.83	
.0017	588.2	0.84	106.99	0.90	141.40	1.12	255.71	1.24	383.48	1.35	544.54	1.45	741.72	1.66	1046.63	
.0018	555.6	0.86	110.12	0.92	145.53	1.16	263.22	1.28	394.73	1.39	560.51	1.49	763.46	1.71	1077.50	
.0019	526.3	0.88	113.16	0.95	149.55	1.19	270.53	1.31	405.68	1.42	576.04	1.64	840.61	1.75	1107.53	
.0020	500.0	0.91	116.12	0.97	153.46	1.22	277.65	1.34	416.35	1.46	591.17	1.69	862.83	b.80	1136.79	
.0022	454.5	0.95	121.83	1.14	180.35	1.28	291.38	1.41	436.90	1.65	665.31	1.77	905.68	1.89	1193.18	
.0024	416.7	0.99	127.29	1.19	188.48	1.34	304.49	1.47	456.55	1.72	695.42	1.85	946.62	1.97	1247.08	
.0026	384.6	1.16	148.72	1.24	196.28	1.39	317.07	1.65	510.47	1.79	724.30	1.93	985.89	2.06	1298.77	
.0028	357.1	1.21	154.41	1.29	203.78	1.45	329.18	1.71	530.09	1.86	752.09	2.00	1023.69	2.13	1348.51	
.0030	333.3	1.25	159.90	1.34	211.02	1.50	340.86	1.77	549.01	1.93	778.91	2.07	1060.16	2.21	1396.51	
.0032	312.5	1.29	165.21	1.38	218.02	1.67	378.71	1.83	567.32	1.99	804.86	2.14	1095.43	2.28	1442.94	
.0034	294.1	1.33	170.35	1.42	224.81	1.72	390.57	1.89	585.06	2.05	830.00	2.21	1129.62	2.36	1487.94	
.0036	277.8	1.37	175.35	1.47	231.40	1.77	402.09	1.95	602.29	2.11	854.42	2.27	1162.82	2.42	1531.64	
.0038	263.2	1.41	180.21	1.62	256.14	1.82	413.29	2.00	619.05	2.17	878.16	2.34	1195.11	2.49	1574.14	
.0040	250.0	1.45	184.94	1.66	262.91	1.87	424.21	2.05	635.37	2.23	901.30	2.40	1226.56	2.56	1615.54	
.0042	238.1	1.48	189.56	1.71	269.52	1.91	434.85	2.10	651.29	2.28	923.86	2.46	1257.24	2.62	1655.91	
.0044	227.3	1.64	209.27	1.75	275.97	1.96	445.24	2.15	666.84	2.34	945.89	2.52	1287.20	2.68	1695.34	
.0046	217.4	1.67	214.06	1.79	282.28	2.00	455.40	2.20	682.04	2.39	967.42	2.57	1316.48	2.74	1733.88	
.0048	208.3	1.71	218.74	1.83	288.45	2.05	465.35	2.25	696.91	2.44	988.50	2.63	1345.14	2.80	1771.60	
.0050	200.0	1.75	223.33	1.86	294.50	2.09	475.08	2.30	711.48	2.50	1009.14	2.68	1373.20	2.86	1808.53	
.0055	181.8	1.83	234.42	1.96	309.11	2.19	498.61	2.41	746.67	2.62	1059.00	2.82	1441.00	3.00	1897.77	
.0060	166.7	1.92	245.01	2.05	323.06	2.29	521.09	2.52	780.29	2.74	1106.65	2.94	1505.79	3.14	1983.04	
.0065	153.8	1.99	255.17	2.13	336.45	2.39	542.65	2.62	812.54	2.85	1152.35	3.06	1567.93	3.27	2064.82	
.0070	142.9	2.07	264.95	2.21	349.33	2.48	563.40	2.72	843.58	2.96	1196.33	3.18	1627.72	3.39	2143.52	
.0075	133.3	2.14	274.39	2.29	361.76	2.57	583.42	2.82	873.53	3.06	1238.76	3.29	1685.42	3.51	2219.46	
.0080	125.0	2.22	283.51	2.37	373.79	2.65	602.79	2.92	902.49	3.17	1279.81	3.40	1741.22	3.63	2292.91	
.0085	117.6	2.29	292.36	2.44	385.44	2.73	621.56	3.01	930.57	3.26	1319.59	3.51	1795.31	3.74	2364.09	
.0090	111.1	2.35	300.95	2.51	396.76	2.81	639.78	3.09	957.83	3.36	1358.22	3.61	1847.83	3.85	2433.22	
.0095	105.3	2.42	309.30	2.58	407.76	2.89	657.51	3.18	984.34	3.45	1395.79	3.71	1898.91	3.96	2500.45	
.0100	100.0	2.48	317.44	2.65	418.48	2.97	674.77	3.26	1010.17	3.54	1432.38	3.81	1948.67	4.06	2565.93	
.0110	90.9	2.60	333.13	2.78	439.15	3.11	708.06	3.42	1059.95	3.72	1502.92	4.00	2044.58	4.26	2692.16	
.0120	83.3	2.72	348.12	2.91	458.90	3.25	739.86	3.58	1107.52	3.88	1570.33	4.17	2136.23	4.45	2812.78	
.0130	76.9	2.83	362.50	3.03	477.84	3.39	770.37	3.72	1153.15	4.04	1634.98	4.35	2224.13	4.64	2928.47	
.0140	71.4	2.94	376.33	3.14	496.06	3.52	799.72	3.87	1197.05	4.20	1697.19	4.51	2308.71	4.81	3039.79	
.0150	66.7	3.05	389.68	3.25	513.65	3.64	828.05	4.00	1239.42	4.35	1757.21	4.67	2390.33	4.98	3147.20	
.0160	62.5	3.15	402.60	3.36	530.66	3.76	855.44	4.14	1280.39	4.49	1815.27	4.83	2469.27	5.15	3251.09	
.0170	58.8	3.24	415.11	3.46	547.15	3.88	881.99	4.26	1320.11	4.63	1871.54	4.97	2545.77	5.31	3351.78	
.0180	55.6	3.34	427.27	3.57	563.16	3.99	907.78	4.39	1358.67	4.76	1926.18	5.12	2620.06	5.46	3449.55	
.0190	52.6	3.43	439.09	3.66	578.73	4.10	932.85	4.51	1396.17	4.90	1979.33	5.26	2692.32	5.61	3544.65	
.0200	50.0	3.52	450.60	3.76	593.89	4.21	957.28	4.63	1432.71	5.02	2031.09	5.40	2762.69	5.76	3637.27	
.0220	45.5	3.70	472.79	3.95	623.13	4.42	1004.36	4.86	1503.13	5.27	2130.87	5.66	2898.36	6.04	3815.81	
.0240	41.7	3.86	494.00	4.12	651.06	4.61	1049.35	5.07	1570.41	5.51	2226.21	5.92	3027.98	6.31	3986.41	
.0260	38.5	4.02	514.34	4.29	677.86	4.80	1092.50	5.28	1634.95	5.73	2317.65	6.16	3152.31	6.57	4150.04	
.0280	35.7	4.17	533.91	4.45	703.64	4.99	1134.02	5.48	1697.05	5.95	2405.64	6.39	3271.94	6.82	4307.49	
.0300	33.3	4.32	552.79	4.61	728.52	5.16	1174.08	5.68	1756.97	6.16	2490.54	6.62	3387.38	7.06	4459.41	
.0320	31.2	4.46	571.06	4.76	752.58	5.33	1212.83	5.86	1814.93	6.36	2572.66	6.84	3499.02	7.29	4606.34	
.0340	29.4	4.60	588.76	4.91	775.90	5.50	1250.39	6.04	1871.10	6.56	2652.25	7.05	3607.23	7.52	4748.76	
.0360	27.8	4.74	605.95	5.06	798.54	5.66	1286.85	6.22	1925.64	6.75	2729.53	7.25	3712.31	7.74	4887.04	
.0380	26.3	4.87	622.67	5.20	820.56	5.81	1322.32	6.39	1978.69	6.94	2804.69	7.45	3814.50	7.95	5021.53	
.0400	25.0	4.99	638.96	5.33	842.02	5.97	1356.87	6.56	2030.36	7.12	2877.90	7.65	3914.03	8.16	5152.53	
.0420	23.8	5.12	654.84	5.46	862.94	6.11	1390.56	6.72	2080.75	7.29	2949.30	7.84	4011.11	8.36	5280.29	
.0440	22.7	5.24	670.35	5.59	883.37	6.26	1423.46	6.88	2129.96	7.47	3019.02	8.02	4105.90	8.56	5405.05	
.0460	21.7	5.36	685.51	5.72	903.34	6.40	1455.62	7.04	2178.06	7.63	3087.18	8.20	4198.57	8.75	5527.00	
.0480	20.8	5.47	700.34	5.84	922.88	6.54	1487.09	7.19	2225.12	7.80	3153.87	8.38	4289.24	8.94	5646.33	
.0500	20.0	5.59	714.87	5.96	942.02	6.67	1517.91	7.34	2271.22	7.96	3219.18	8.55	4378.04	9.12	5763.20	
.0550	18.2	5.86	749.97	6.26	988.25	7.00	1592.37	7.70	2382.58	8.35	3376.96	8.97	4592.56	9.57	6045.52	
.0600	16.7	6.12	783.50	6.54	1											

TABLE 28 PIPE FLOWING FULL

$k_s = 1.5\text{mm}$  for velocities less than or equal to  $1.0\text{m/s}$   
 $k_s = 0.6\text{mm}$  for velocities greater than  $1.0\text{m/s}$  less than or equal to  $1.5\text{m/s}$   
 $k_s = 0.3\text{mm}$  for velocities greater than  $1.5\text{m/s}$

100mm to 400mm Nominal Bore

Nominal Bore mm		100		150		200		225		300		375		400		
Hydraulic Gradient 1 in	velocity m/s	discharge l/s														
.0010	1000.0	0.21	1.62	0.27	4.82	0.33	10.42	0.36	14.27	0.43	30.70	0.50	55.54	0.52	65.91	
.0011	909.1	0.22	1.70	0.29	5.06	0.35	10.93	0.38	14.97	0.46	32.22	0.53	58.28	0.55	69.16	
.0012	833.3	0.23	1.78	0.30	5.29	0.36	11.43	0.39	15.65	0.48	33.67	0.55	60.90	0.58	72.27	
.0013	769.2	0.24	1.85	0.31	5.51	0.38	11.90	0.41	16.30	0.50	35.06	0.57	63.41	0.60	75.25	
.0014	714.3	0.24	1.92	0.32	5.72	0.39	12.36	0.43	16.92	0.51	36.40	0.60	65.83	0.62	78.12	
.0015	666.7	0.25	1.99	0.34	5.93	0.41	12.80	0.44	17.52	0.53	37.69	0.62	68.16	0.64	80.89	
.0016	625.0	0.26	2.06	0.35	6.12	0.42	13.22	0.46	18.10	0.55	38.94	0.64	70.42	0.66	83.56	
.0017	588.2	0.27	2.12	0.36	6.32	0.43	13.63	0.47	18.67	0.57	40.15	0.66	72.61	0.69	86.16	
.0018	555.6	0.28	2.19	0.37	6.50	0.45	14.03	0.48	19.22	0.58	41.33	0.68	74.73	0.71	88.68	
.0019	526.3	0.29	2.25	0.38	6.68	0.46	14.42	0.50	19.75	0.60	42.47	0.70	76.80	0.73	91.13	
.0020	500.0	0.29	2.31	0.39	6.86	0.47	14.80	0.51	20.27	0.62	43.58	0.71	78.81	0.74	93.51	
.0022	454.5	0.31	2.42	0.41	7.20	0.49	15.53	0.53	21.27	0.65	45.73	0.75	82.68	0.78	98.11	
.0024	416.7	0.32	2.53	0.43	7.52	0.52	16.23	0.56	22.22	0.68	47.78	0.78	86.39	0.82	102.51	
.0026	384.6	0.34	2.64	0.44	7.83	0.54	16.90	0.58	23.14	0.70	49.75	0.81	89.94	0.85	106.72	
.0028	357.1	0.35	2.74	0.46	8.13	0.56	17.55	0.60	24.02	0.73	51.64	0.85	93.36	0.88	110.78	
.0030	333.3	0.36	2.84	0.48	8.42	0.58	18.17	0.63	24.87	0.76	53.47	0.88	96.66	0.91	114.69	
.0032	312.5	0.37	2.93	0.49	8.70	0.60	18.77	0.65	25.70	0.78	55.24	0.90	99.85	0.94	118.48	
.0034	294.1	0.38	3.02	0.51	8.97	0.62	19.35	0.67	26.49	0.81	56.95	0.93	102.95	0.97	122.15	
.0036	277.8	0.40	3.11	0.52	9.24	0.63	19.92	0.69	27.27	0.83	58.61	0.96	105.95	1.13	141.44	
.0038	263.2	0.41	3.20	0.54	9.49	0.65	20.47	0.70	28.02	0.85	60.23	0.99	108.87	1.16	145.36	
.0040	250.0	0.42	3.28	0.55	9.74	0.67	21.01	0.72	28.76	0.87	61.81	1.14	125.85	1.19	149.19	
.0042	238.1	0.43	3.36	0.57	9.98	0.69	21.53	0.74	29.47	0.90	63.34	1.17	128.99	1.22	152.91	
.0044	227.3	0.44	3.44	0.58	10.22	0.70	22.04	0.76	30.17	0.92	64.84	1.20	132.06	1.25	156.55	
.0046	217.4	0.45	3.52	0.59	10.45	0.72	22.54	0.78	30.85	0.94	66.31	1.22	135.07	1.27	160.11	
.0048	208.3	0.46	3.60	0.60	10.68	0.73	23.03	0.79	31.52	0.96	67.74	1.25	138.00	1.30	163.59	
.0050	200.0	0.47	3.67	0.62	10.90	0.75	23.51	0.81	32.18	0.98	69.15	1.28	140.88	1.33	167.00	
.0055	181.8	0.49	3.86	0.65	11.44	0.79	24.67	0.85	33.76	1.16	82.06	1.34	147.83	1.39	175.24	
.0060	166.7	0.51	4.03	0.68	11.95	0.82	25.77	0.89	35.27	1.21	85.75	1.40	154.48	1.46	183.11	
.0065	153.8	0.53	4.20	0.70	12.45	0.85	26.83	0.92	36.72	1.26	89.29	1.46	160.85	1.64	206.02	
.0070	142.9	0.55	4.36	0.73	12.92	0.89	27.85	0.96	38.12	1.31	92.70	1.63	180.55	1.70	213.92	
.0075	133.3	0.57	4.51	0.76	13.38	0.92	28.84	0.99	39.46	1.36	95.99	1.69	186.99	1.76	221.55	
.0080	125.0	0.59	4.66	0.78	13.82	0.95	29.79	1.17	46.37	1.40	99.17	1.75	193.22	1.82	228.93	
.0085	117.6	0.61	4.80	0.81	14.25	0.98	30.71	1.20	47.81	1.45	102.25	1.80	199.26	1.88	236.08	
.0090	111.1	0.63	4.95	0.83	14.66	1.15	36.03	1.24	49.21	1.49	105.25	1.86	205.12	1.93	243.02	
.0095	105.3	0.65	5.08	0.85	15.07	1.18	37.03	1.27	50.58	1.66	117.24	1.91	210.82	1.99	249.77	
.0100	100.0	0.66	5.22	0.87	15.46	1.21	38.00	1.31	51.91	1.70	120.34	1.96	216.38	2.04	256.35	
.0110	90.9	0.70	5.47	0.92	16.22	1.27	39.88	1.37	54.47	1.79	126.30	2.06	227.09	2.14	269.03	
.0120	83.3	0.73	5.72	0.96	16.95	1.33	41.67	1.43	56.91	1.87	132.01	2.15	237.32	2.24	281.15	
.0130	76.9	0.76	5.95	1.00	17.64	1.38	43.39	1.49	59.26	1.94	137.47	2.24	247.13	2.33	292.77	
.0140	71.4	0.79	6.18	1.19	21.02	1.43	45.05	1.68	66.92	2.02	142.74	2.32	256.58	2.42	303.95	
.0150	66.7	0.81	6.40	1.23	21.76	1.48	46.65	1.74	69.30	2.09	147.81	2.41	265.69	2.50	314.74	
.0160	62.5	0.84	6.61	1.27	22.48	1.67	52.49	1.80	71.61	2.16	152.72	2.49	274.50	2.59	325.18	
.0170	58.8	0.87	6.81	1.31	23.18	1.72	54.13	1.86	73.85	2.23	157.49	2.56	283.05	2.67	335.29	
.0180	55.6	0.89	7.01	1.35	23.86	1.77	55.73	1.91	76.02	2.29	162.11	2.64	291.34	2.75	345.12	
.0190	52.6	0.92	7.21	1.39	24.52	1.82	57.28	1.97	78.14	2.36	166.60	2.71	299.41	2.82	354.67	
.0200	50.0	0.94	7.39	1.42	25.17	1.87	58.79	2.02	80.19	2.42	170.98	2.78	307.27	2.90	363.98	
.0220	45.5	0.99	7.76	1.49	26.41	1.96	61.70	2.12	84.16	2.54	179.42	2.92	322.42	3.04	381.91	
.0240	41.7	1.20	9.39	1.71	30.17	2.05	64.48	2.21	87.95	2.65	187.49	3.05	336.89	3.18	399.05	
.0260	38.5	1.25	9.78	1.78	31.43	2.14	67.15	2.30	91.59	2.76	195.23	3.18	350.78	3.31	415.49	
.0280	35.7	1.29	10.15	1.85	32.63	2.22	69.72	2.39	95.09	2.87	202.67	3.30	364.14	3.43	431.31	
.0300	33.3	1.34	10.51	1.91	33.79	2.30	72.20	2.48	98.46	2.97	209.86	3.41	377.03	3.55	446.58	
.0320	31.2	1.38	10.86	1.98	34.92	2.37	74.59	2.56	101.73	3.07	216.80	3.53	389.50	3.67	461.34	
.0340	29.4	1.43	11.20	2.04	36.01	2.45	76.92	2.64	104.89	3.16	223.54	3.64	401.58	3.79	475.65	
.0360	27.8	1.47	11.53	2.10	37.06	2.52	79.17	2.72	107.97	3.25	230.08	3.74	413.32	3.90	489.55	
.0380	26.3	1.66	13.03	2.16	38.09	2.59	81.36	2.79	110.96	3.34	236.44	3.85	424.73	4.00	503.06	
.0400	25.0	1.70	13.37	2.21	39.10	2.66	83.50	2.86	113.87	3.43	242.63	3.95	435.84	4.11	516.22	
.0420	23.8	1.75	13.71	2.27	40.07	2.72	85.59	2.94	116.71	3.52	248.67	4.04	446.69	4.21	529.06	
.0440	22.7	1.79	14.04	2.32	41.03	2.79	87.62	3.01	119.48	3.60	254.57	4.14	457.27	4.31	541.60	
.0460	21.7	1.83	14.36	2.37	41.96	2.85	89.61	3.07	122.19	3.68	260.34	4.23	467.62	4.41	553.85	
.0480	20.8	1.87	14.67	2.43	42.87	2.91	91.56	3.14	124.85	3.76	265.98	4.33	477.75	4.50	565.84	
.0500	20.0	1.91	14.98	2.48	43.77	2.98	93.46	3.21	127.44	3.84	271.51	4.42	487.67	4.60	577.58	
.0550	18.2	2.00	15.72	2.60	45.93	3.12	98.07	3.36	133.72	4.03	284.86	4.63	511.62	4.82	605.95	
.0600	16.7	2.09	16.43	2.72	47.99	3.26	102.47	3.51	139.72	4.21	297.62	4.84	534.52	5.04	633.06	
.0650	15.4	2.18	17.11	2.83	49.97	3.40	106.69	3.66	145.47	4.38	309.86	5.04	556.48	5.24	659.06	
.0700	14.3	2.26	17.76	2.94	51.88	3.53	110.75	3.80	151.00	4.55	321.63	5.23	577.60	5.44	684.08	
.0750	13.3	2.34	18.39	3.04	53.72	3.65	114.67	3.93								

TABLE 28  
(continued)

## PIPE FLOWING FULL

 $k_s = 1.5\text{mm}$  for velocities less than or equal to  $1.0\text{m/s}$  $k_s = 0.6\text{mm}$  for velocities greater than  $1.0\text{m/s}$  less than or equal to  $1.5\text{m/s}$ 

450mm to 1000mm Nominal Bore

Nominal Bore mm	450		500		600		700		800		900		1000		
Hydraulic Gradient 1 in	velocity m/s	discharge l/s													
.0010	1000.0	0.57	90.06	0.61	119.04	0.68	192.80	0.75	289.66	0.82	411.96	0.88	561.88	0.94	741.52
.0011	909.1	0.59	94.50	0.64	124.91	0.72	202.29	0.79	303.91	0.86	432.21	0.93	589.49	0.99	777.93
.0012	833.3	0.62	98.75	0.66	130.51	0.75	211.35	0.83	317.52	0.90	451.55	0.97	615.86	1.15	901.93
.0013	769.2	0.65	102.82	0.69	135.89	0.78	220.05	0.86	330.57	0.94	470.11	1.12	712.45	1.20	939.20
.0014	714.3	0.67	106.73	0.72	141.06	0.81	228.42	0.89	343.14	0.97	487.97	1.16	739.67	1.24	975.07
.0015	666.7	0.69	110.51	0.74	146.05	0.84	236.49	0.92	355.26	1.12	562.29	1.20	765.94	1.29	1009.67
.0016	625.0	0.72	114.16	0.77	150.88	0.86	244.30	0.95	366.99	1.16	580.96	1.24	791.35	1.33	1043.15
.0017	588.2	0.74	117.71	0.79	155.56	0.89	251.87	0.98	378.35	1.19	599.05	1.28	815.98	1.37	1075.59
.0018	555.6	0.76	121.14	0.82	160.10	0.92	259.22	1.13	434.25	1.23	616.62	1.32	839.89	1.41	1107.09
.0019	526.3	0.78	124.49	0.84	164.52	0.94	266.37	1.16	446.29	1.26	633.71	1.36	863.15	1.45	1137.73
.0020	500.0	0.80	127.75	0.86	168.82	0.97	273.34	1.19	458.03	1.29	650.35	1.39	885.80	1.49	1167.57
.0022	454.5	0.84	134.03	0.90	177.12	1.13	320.55	1.25	480.64	1.36	682.44	1.46	929.47	1.67	1312.63
.0024	416.7	0.88	140.03	0.94	185.05	1.18	334.98	1.31	502.25	1.42	713.10	1.64	1041.39	1.75	1371.92
.0026	384.6	0.92	145.79	0.98	192.65	1.23	348.81	1.36	522.98	1.48	742.51	1.70	1084.59	1.82	1428.79
.0028	357.1	0.95	151.32	1.14	224.18	1.28	362.13	1.41	542.93	1.65	827.39	1.77	1126.17	1.89	1483.51
.0030	333.3	0.99	156.67	1.18	232.14	1.33	374.98	1.46	562.18	1.70	856.89	1.83	1166.29	1.96	1536.32
.0032	312.5	1.14	181.75	1.22	239.85	1.37	387.41	1.62	624.11	1.76	885.43	1.89	1205.09	2.02	1587.39
.0034	294.1	1.18	187.41	1.26	247.31	1.41	399.45	1.67	643.63	1.82	913.09	1.95	1242.71	2.08	1636.90
.0036	277.8	1.21	192.90	1.30	254.56	1.45	411.15	1.72	662.59	1.87	939.95	2.01	1279.23	2.15	1684.97
.0038	263.2	1.25	198.25	1.33	261.61	1.49	422.53	1.77	681.02	1.92	966.08	2.07	1314.75	2.20	1731.73
.0040	250.0	1.28	203.46	1.37	268.48	1.65	466.67	1.82	698.98	1.97	991.52	2.12	1349.36	2.26	1777.27
.0042	238.1	1.31	208.54	1.40	275.18	1.69	478.38	1.86	716.50	2.02	1016.34	2.17	1383.10	2.32	1821.69
.0044	227.3	1.34	213.50	1.43	281.72	1.73	489.82	1.91	733.60	2.07	1040.58	2.23	1416.06	2.37	1865.06
.0046	217.4	1.37	218.35	1.47	288.11	1.77	500.99	1.95	750.32	2.12	1064.27	2.28	1448.27	2.43	1907.46
.0048	208.3	1.40	223.09	1.50	294.37	1.81	511.93	1.99	766.68	2.16	1087.46	2.33	1479.80	2.48	1948.95
.0050	200.0	1.43	227.74	1.65	323.98	1.85	522.64	2.03	782.70	2.21	1110.16	2.37	1510.67	2.53	1989.59
.0055	181.8	1.62	257.88	1.73	340.05	1.94	548.52	2.13	821.42	2.32	1165.02	2.49	1585.26	2.66	2087.76
.0060	166.7	1.69	269.54	1.81	355.40	2.03	573.25	2.23	858.41	2.42	1217.44	2.60	1656.53	2.78	2181.56
.0065	153.8	1.77	280.72	1.89	370.13	2.11	596.97	2.32	893.89	2.52	1267.71	2.71	1724.89	2.89	2271.53
.0070	142.9	1.83	291.47	1.96	384.30	2.19	619.80	2.41	928.03	2.62	1316.09	2.81	1790.67	3.00	2358.11
.0075	133.3	1.90	301.85	2.03	397.98	2.27	641.83	2.50	960.98	2.71	1362.78	2.91	1854.15	3.11	2441.65
.0080	125.0	1.96	311.90	2.09	411.21	2.35	663.13	2.58	992.84	2.80	1407.93	3.01	1915.54	3.21	2522.45
.0085	117.6	2.02	321.63	2.16	424.03	2.42	683.78	2.66	1023.73	2.89	1451.69	3.10	1975.04	3.31	2600.76
.0090	111.1	2.08	331.08	2.22	436.48	2.49	703.83	2.74	1053.72	2.97	1494.19	3.20	2032.82	3.41	2676.81
.0095	105.3	2.14	340.27	2.28	448.58	2.56	723.33	2.81	1082.89	3.05	1535.52	3.28	2089.02	3.50	2750.77
.0100	100.0	2.20	349.22	2.34	460.38	2.63	742.33	2.89	1111.30	3.13	1575.78	3.37	2143.75	3.59	2822.81
.0110	90.9	2.30	366.48	2.46	483.11	2.75	778.94	3.03	1166.06	3.29	1653.38	3.54	2249.27	3.77	2961.67
.0120	83.3	2.41	382.97	2.57	504.84	2.88	813.93	3.17	1218.40	3.44	1727.53	3.69	2350.09	3.94	3094.37
.0130	76.9	2.51	398.79	2.68	525.67	3.00	847.49	3.30	1268.59	3.58	1798.66	3.85	2446.79	4.10	3221.64
.0140	71.4	2.60	414.01	2.78	545.73	3.11	879.78	3.42	1316.89	3.71	1867.09	3.99	2539.84	4.26	3344.10
.0150	66.7	2.70	428.70	2.88	565.07	3.22	910.94	3.54	1363.50	3.85	1933.13	4.13	2629.63	4.41	3462.27
.0160	62.5	2.78	442.90	2.97	583.79	3.33	941.08	3.66	1408.57	3.97	1997.00	4.27	2716.46	4.55	3576.56
.0170	58.8	2.87	456.67	3.07	601.92	3.43	970.29	3.77	1452.26	4.10	2058.90	4.40	2800.63	4.69	3687.33
.0180	55.6	2.96	470.04	3.16	619.53	3.53	998.65	3.88	1494.69	4.22	2119.01	4.53	2882.36	4.83	3794.89
.0190	52.6	3.04	483.04	3.24	636.66	3.63	1026.24	3.99	1535.95	4.33	2177.48	4.66	2961.85	4.96	3899.50
.0200	50.0	3.12	495.71	3.33	653.35	3.72	1053.11	4.10	1576.13	4.45	2234.42	4.78	3039.27	5.09	4001.40
.0220	45.5	3.27	520.12	3.49	685.51	3.91	1104.91	4.30	1653.60	4.66	2344.19	5.01	3188.51	5.34	4197.81
.0240	41.7	3.42	543.45	3.65	716.24	4.08	1154.40	4.49	1727.63	4.87	2449.07	5.24	3331.11	5.58	4385.49
.0260	38.5	3.56	565.83	3.80	745.72	4.25	1201.87	4.67	1798.63	5.07	2549.67	5.45	3467.89	5.81	4565.50
.0280	35.7	3.69	587.36	3.94	774.08	4.41	1247.55	4.85	1866.94	5.26	2646.47	5.66	3599.50	6.03	4738.71
.0300	33.3	3.82	608.13	4.08	801.45	4.57	1291.62	5.02	1932.86	5.45	2739.87	5.86	3726.49	6.25	4905.84
.0320	31.2	3.95	628.23	4.22	827.92	4.72	1334.25	5.19	1996.62	5.63	2830.21	6.05	3849.31	6.45	5067.49
.0340	29.4	4.07	647.70	4.35	853.57	4.87	1375.56	5.35	2058.41	5.80	2917.77	6.24	3968.35	6.65	5224.16
.0360	27.8	4.19	666.62	4.47	878.48	5.01	1415.68	5.50	2118.41	5.97	3002.78	6.42	4083.94	6.85	5376.28
.0380	26.3	4.31	685.01	4.60	902.71	5.14	1454.70	5.66	2176.77	6.14	3085.47	6.60	4196.37	7.03	5524.24
.0400	25.0	4.42	702.92	4.72	926.31	5.28	1492.71	5.80	2233.61	6.30	3166.01	6.77	4305.87	7.22	5668.35
.0420	23.8	4.53	720.40	4.83	949.33	5.41	1529.77	5.95	2289.05	6.45	3244.56	6.94	4412.66	7.40	5808.90
.0440	22.7	4.64	737.46	4.95	971.80	5.54	1565.97	6.09	2343.19	6.61	3321.26	7.10	4516.95	7.57	5946.15
.0460	21.7	4.74	754.13	5.06	993.77	5.66	1601.35	6.23	2396.10	6.76	3396.24	7.26	4618.89	7.74	6080.31
.0480	20.8	4.84	770.45	5.17	1015.27	5.79	1635.97	6.36	2447.88	6.90	3469.60	7.42	4718.63	7.91	6211.58
.0500	20.0	4.94	786.44	5.28	1036.32	5.91	1669.87	6.49	2498.59	7.05	3541.45	7.57	4816.32	8.07	6340.15
.0550	18.2	5.19	825.05	5.54	1087.18	6.20	1751.78	6.81	2621.10	7.39	3715.03	7.94	5052.32	8.47	6650.74
.06															

TABLE 29 PIPE FLOWING FULL

 $k_s = 0.3\text{mm}$ 

100mm to 400mm Nominal Bore

Nominal Bore mm		100		150		200		225		300		375		400		
Hydraulic Gradient 1 in	velocity m/s	discharge l/s														
.0010	1000.0	0.25	1.97	0.33	5.85	0.40	12.58	0.43	17.21	0.52	36.91	0.60	66.59	0.63	78.97	
.0011	909.1	0.26	2.08	0.35	6.15	0.42	13.23	0.45	18.09	0.55	38.79	0.63	69.96	0.66	82.96	
.0012	833.3	0.28	2.17	0.36	6.44	0.44	13.85	0.48	18.93	0.57	40.58	0.66	73.18	0.69	86.77	
.0013	769.2	0.29	2.27	0.38	6.71	0.46	14.44	0.50	19.74	0.60	42.30	0.69	76.27	0.72	90.43	
.0014	714.3	0.30	2.36	0.39	6.98	0.48	15.01	0.52	20.51	0.62	43.95	0.72	79.25	0.75	93.95	
.0015	666.7	0.31	2.45	0.41	7.24	0.50	15.56	0.53	21.26	0.64	45.55	0.74	82.12	0.77	97.35	
.0016	625.0	0.32	2.53	0.42	7.49	0.51	16.09	0.55	21.99	0.67	47.10	0.77	84.89	0.80	100.64	
.0017	588.2	0.33	2.62	0.44	7.73	0.53	16.60	0.57	22.69	0.69	48.59	0.79	87.58	0.83	103.83	
.0018	555.6	0.34	2.70	0.45	7.96	0.54	17.10	0.59	23.38	0.71	50.05	0.82	90.20	0.85	106.93	
.0019	526.3	0.35	2.77	0.46	8.19	0.56	17.59	0.60	24.04	0.73	51.47	0.84	92.74	0.87	109.94	
.0020	500.0	0.36	2.85	0.48	8.41	0.58	18.07	0.62	24.69	0.75	52.84	0.86	95.22	0.90	112.87	
.0022	454.5	0.38	3.00	0.50	8.84	0.60	18.98	0.65	25.94	0.79	55.50	0.91	99.99	0.94	118.53	
.0024	416.7	0.40	3.14	0.52	9.25	0.63	19.86	0.68	27.13	0.82	58.05	0.95	104.56	0.99	123.93	
.0026	384.6	0.42	3.27	0.55	9.64	0.66	20.70	0.71	28.28	0.86	60.49	0.99	108.94	1.03	129.12	
.0028	357.1	0.43	3.40	0.57	10.02	0.68	21.51	0.74	29.38	0.89	62.83	1.02	113.15	1.07	134.11	
.0030	333.3	0.45	3.53	0.59	10.39	0.71	22.29	0.77	30.44	0.92	65.10	1.06	117.22	1.11	138.93	
.0032	312.5	0.46	3.65	0.61	10.74	0.73	23.04	0.79	31.47	0.95	67.29	1.10	121.15	1.14	143.59	
.0034	294.1	0.48	3.76	0.63	11.08	0.76	23.77	0.82	32.47	0.98	69.41	1.13	124.97	1.18	148.10	
.0036	277.8	0.49	3.88	0.65	11.42	0.78	24.48	0.84	33.44	1.01	71.48	1.17	128.67	1.21	152.49	
.0038	263.2	0.51	3.99	0.66	11.74	0.80	25.17	0.86	34.38	1.04	73.48	1.20	132.27	1.25	156.76	
.0040	250.0	0.52	4.10	0.68	12.06	0.82	25.85	0.89	35.30	1.07	75.44	1.23	135.78	1.28	160.91	
.0042	238.1	0.54	4.20	0.70	12.36	0.84	26.51	0.91	36.19	1.09	77.34	1.26	139.21	1.31	164.96	
.0044	227.3	0.55	4.31	0.72	12.67	0.86	27.15	0.93	37.07	1.12	79.21	1.29	142.55	1.34	168.92	
.0046	217.4	0.56	4.41	0.73	12.96	0.88	27.77	0.95	37.92	1.15	81.03	1.32	145.82	1.38	172.79	
.0048	208.3	0.57	4.51	0.75	13.25	0.90	28.39	0.97	38.76	1.17	82.81	1.35	149.01	1.41	176.58	
.0050	200.0	0.59	4.60	0.77	13.53	0.92	28.99	1.00	39.58	1.20	84.55	1.38	152.14	1.43	180.29	
.0055	181.8	0.62	4.84	0.80	14.21	0.97	30.44	1.05	41.56	1.26	88.77	1.45	159.71	1.51	189.25	
.0060	166.7	0.64	5.06	0.84	14.86	1.01	31.83	1.09	43.45	1.31	92.79	1.51	166.94	1.57	197.81	
.0065	153.8	0.67	5.27	0.88	15.49	1.06	33.16	1.14	45.27	1.37	96.66	1.57	173.88	1.64	206.02	
.0070	142.9	0.70	5.48	0.91	16.09	1.10	34.44	1.18	47.01	1.42	100.38	1.63	180.55	1.70	213.92	
.0075	133.3	0.72	5.68	0.94	16.67	1.14	35.68	1.22	48.70	1.47	103.96	1.69	186.99	1.76	221.55	
.0080	125.0	0.75	5.87	0.97	17.23	1.17	36.88	1.27	50.33	1.52	107.44	1.75	193.22	1.82	228.93	
.0085	117.6	0.77	6.06	1.01	17.77	1.21	38.04	1.31	51.91	1.57	110.80	1.80	199.26	1.88	236.08	
.0090	111.1	0.79	6.24	1.04	18.30	1.25	39.16	1.34	53.45	1.61	114.07	1.86	205.12	1.93	243.02	
.0095	105.3	0.82	6.41	1.06	18.81	1.28	40.26	1.38	54.94	1.66	117.24	1.91	210.82	1.99	249.77	
.0100	100.0	0.84	6.59	1.09	19.31	1.32	41.33	1.42	56.39	1.70	120.34	1.96	216.38	2.04	256.35	
.0110	90.9	0.88	6.92	1.15	20.28	1.38	43.38	1.49	59.20	1.79	126.30	2.06	227.09	2.14	269.03	
.0120	83.3	0.92	7.23	1.20	21.20	1.44	45.35	1.56	61.88	1.87	132.01	2.15	237.32	2.24	281.15	
.0130	76.9	0.96	7.54	1.25	22.08	1.50	47.23	1.62	64.45	1.94	137.47	2.24	247.13	2.33	292.77	
.0140	71.4	1.00	7.83	1.30	22.93	1.56	49.05	1.68	66.92	2.02	142.74	2.32	256.58	2.42	303.95	
.0150	66.7	1.03	8.11	1.34	23.76	1.62	50.80	1.74	69.30	2.09	147.81	2.41	265.69	2.50	314.74	
.0160	62.5	1.07	8.38	1.39	24.55	1.67	52.49	1.80	71.61	2.16	152.72	2.49	274.50	2.59	325.18	
.0170	58.8	1.10	8.65	1.43	25.32	1.72	54.13	1.86	73.85	2.23	157.49	2.56	283.05	2.67	335.29	
.0180	55.6	1.13	8.90	1.48	26.07	1.77	55.73	1.91	76.02	2.29	162.11	2.64	291.34	2.75	345.12	
.0190	52.6	1.17	9.15	1.52	26.80	1.82	57.28	1.97	78.14	2.36	166.60	2.71	299.41	2.82	354.67	
.0200	50.0	1.20	9.39	1.56	27.50	1.87	58.79	2.02	80.19	2.42	170.98	2.78	307.27	2.90	363.98	
.0220	45.5	1.26	9.86	1.63	28.87	1.96	61.70	2.12	84.16	2.54	179.42	2.92	322.42	3.04	381.91	
.0240	41.7	1.31	10.31	1.71	30.17	2.05	64.48	2.21	87.95	2.65	187.49	3.05	336.89	3.18	399.05	
.0260	38.5	1.37	10.74	1.78	31.43	2.14	67.15	2.30	91.59	2.76	195.23	3.18	350.78	3.31	415.49	
.0280	35.7	1.42	11.15	1.85	32.63	2.22	69.72	2.39	95.09	2.87	202.67	3.30	364.14	3.43	431.31	
.0300	33.3	1.47	11.55	1.91	33.79	2.30	72.20	2.48	98.46	2.97	209.86	3.41	377.03	3.55	446.58	
.0320	31.2	1.52	11.94	1.98	34.92	2.37	74.59	2.56	101.73	3.07	216.80	3.53	389.50	3.67	461.34	
.0340	29.4	1.57	12.31	2.04	36.01	2.45	76.92	2.64	104.89	3.16	223.54	3.64	401.58	3.79	475.65	
.0360	27.8	1.61	12.68	2.10	37.06	2.52	79.17	2.72	107.97	3.25	230.08	3.74	413.32	3.90	489.55	
.0380	26.3	1.66	13.03	2.16	38.09	2.59	81.36	2.79	110.96	3.34	236.44	3.85	424.73	4.00	503.06	
.0400	25.0	1.70	13.37	2.21	39.10	2.66	83.50	2.86	113.87	3.43	242.63	3.95	435.84	4.11	516.22	
.0420	23.8	1.75	13.71	2.27	40.07	2.72	85.59	2.94	116.71	3.52	248.67	4.04	446.69	4.21	529.06	
.0440	22.7	1.79	14.04	2.32	41.03	2.79	87.62	3.01	119.48	3.60	254.57	4.14	457.27	4.31	541.60	
.0460	21.7	1.83	14.36	2.37	41.96	2.85	89.61	3.07	122.19	3.68	260.34	4.23	467.62	4.41	553.85	
.0480	20.8	1.87	14.67	2.43	42.87	2.91	91.56	3.14	124.85	3.76	265.98	4.33	477.75	4.50	565.84	
.0500	20.0	1.91	14.98	2.48	43.77	2.98	93.46	3.21	127.44	3.84	271.51	4.42	487.67	4.60	577.58	
.0550	18.2	2.00	15.72	2.60	45.93	3.12	98.07	3.36	133.72	4.03	284.86	4.63	511.62	4.82	605.95	
.0600	16.7	2.09	16.43	2.72	47.99	3.26	102.47	3.51	139.72	4.21	297.62	4.84	534.52	5.04	633.06	
.0650	15.4	2.18	17.11	2.83	49.97	3.40	106.69	3.66	145.47	4.38	309.86	5.04	556.48	5.24	659.06	
.0700	14.3	2.26	17.76	2.94	51.88	3.53	110.75	3.80	151.00	4.55	321.63	5.23	577.60	5.44	684.08	
.0750	13.3	2.34	18.39	3.04	53.72	3.65	114.67	3.93	156.34	4.71	332.99	5.41	597.99	5.64	708.22	
.0800	12.5	2.42	19.00	3.14	55.50	3.77	118.46	4.06</								

TABLE 29  
(continued)

## PIPE FLOWING FULL

 $k_s = 0.3\text{mm}$ 

450mm to 1000mm Nominal Bore

Nominal Bore mm		450		500		600		700		800		900		1000		
Hydraulic Gradient 1 in	velocity m/s	discharge l/s														
.0010	1000.0	0.68	107.75	0.72	142.24	0.81	229.85	0.90	344.67	0.97	489.39	1.05	666.53	1.12	878.49	
.0011	909.1	0.71	113.18	0.76	149.40	0.85	241.39	0.94	361.94	1.02	513.87	1.10	699.82	1.17	922.31	
.0012	833.3	0.74	118.38	0.80	156.24	0.89	252.41	0.98	378.44	1.07	537.26	1.15	731.64	1.23	964.19	
.0013	769.2	0.78	123.36	0.83	162.81	0.93	263.00	1.02	394.27	1.11	559.70	1.20	762.15	1.28	1004.37	
.0014	714.3	0.81	128.15	0.86	169.13	0.97	273.18	1.06	409.51	1.16	581.30	1.24	791.52	1.33	1043.03	
.0015	666.7	0.83	132.78	0.89	175.23	1.00	283.01	1.10	424.22	1.20	602.14	1.29	819.87	1.38	1080.34	
.0016	625.0	0.86	137.26	0.92	181.13	1.03	292.51	1.14	438.44	1.24	622.30	1.33	847.28	1.42	1116.42	
.0017	588.2	0.89	141.60	0.95	186.85	1.07	301.73	1.18	452.23	1.28	641.84	1.37	873.86	1.47	1151.40	
.0018	555.6	0.92	145.82	0.98	192.40	1.10	310.68	1.21	465.62	1.31	660.82	1.41	899.66	1.51	1185.37	
.0019	526.3	0.94	149.92	1.01	197.80	1.13	319.38	1.24	478.64	1.35	679.27	1.45	924.76	1.55	1218.41	
.0020	500.0	0.97	153.91	1.03	203.07	1.16	327.86	1.28	491.33	1.39	697.25	1.49	949.21	1.59	1250.59	
.0022	454.5	1.02	161.61	1.09	213.22	1.22	344.21	1.34	515.79	1.46	731.91	1.57	996.35	1.67	1312.63	
.0024	416.7	1.06	168.97	1.14	222.91	1.27	359.84	1.40	539.16	1.52	765.04	1.64	1041.39	1.75	1371.92	
.0026	384.6	1.11	176.03	1.18	232.22	1.33	374.82	1.46	561.58	1.59	796.81	1.70	1084.59	1.82	1428.79	
.0028	357.1	1.15	182.83	1.23	241.17	1.38	389.24	1.52	583.15	1.65	827.39	1.77	1126.17	1.89	1483.51	
.0030	333.3	1.19	189.39	1.27	249.81	1.43	403.16	1.57	603.97	1.70	856.89	1.83	1166.29	1.96	1536.32	
.0032	312.5	1.23	195.73	1.31	258.16	1.47	416.62	1.62	624.11	1.76	885.43	1.89	1205.09	2.02	1587.39	
.0034	294.1	1.27	201.88	1.36	266.26	1.52	429.67	1.67	643.63	1.82	913.09	1.95	1242.71	2.08	1636.90	
.0036	277.8	1.31	207.85	1.40	274.13	1.56	442.34	1.72	662.59	1.87	939.95	2.01	1279.23	2.15	1684.97	
.0038	263.2	1.34	213.65	1.44	281.78	1.61	454.67	1.77	681.02	1.92	966.08	2.07	1314.75	2.20	1731.73	
.0040	250.0	1.38	219.31	1.47	289.23	1.65	466.67	1.82	698.98	1.97	991.52	2.12	1349.36	2.26	1777.27	
.0042	238.1	1.41	224.83	1.51	296.50	1.69	478.38	1.86	716.50	2.02	1016.34	2.17	1383.10	2.32	1821.69	
.0044	227.3	1.45	230.22	1.55	303.60	1.73	489.82	1.91	733.60	2.07	1040.58	2.23	1416.06	2.37	1865.06	
.0046	217.4	1.48	235.48	1.58	310.54	1.77	500.99	1.95	750.32	2.12	1064.27	2.28	1448.27	2.43	1907.46	
.0048	208.3	1.51	240.64	1.62	317.33	1.81	511.93	1.99	766.68	2.16	1087.46	2.33	1479.80	2.48	1948.95	
.0050	200.0	1.54	245.69	1.65	323.98	1.85	522.64	2.03	782.70	2.21	1110.16	2.37	1510.67	2.53	1989.59	
.0055	181.8	1.62	257.88	1.73	340.05	1.94	548.52	2.13	821.42	2.32	1165.02	2.49	1585.26	2.66	2087.76	
.0060	166.7	1.69	269.54	1.81	355.40	2.03	573.25	2.23	858.41	2.42	1217.44	2.60	1656.53	2.78	2181.56	
.0065	153.8	1.77	280.72	1.89	370.13	2.11	596.97	2.32	893.89	2.52	1267.71	2.71	1724.89	2.89	2271.53	
.0070	142.9	1.83	291.47	1.96	384.30	2.19	619.80	2.41	928.03	2.62	1316.09	2.81	1790.67	3.00	2358.11	
.0075	133.3	1.90	301.85	2.03	397.98	2.27	641.83	2.50	960.98	2.71	1362.78	2.91	1854.15	3.11	2441.65	
.0080	125.0	1.96	311.90	2.09	411.21	2.35	663.13	2.58	992.84	2.80	1407.93	3.01	1915.54	3.21	2522.45	
.0085	117.6	2.02	321.63	2.16	424.03	2.42	683.78	2.66	1023.73	2.89	1451.69	3.10	1975.04	3.31	2600.76	
.0090	111.1	2.08	331.08	2.22	436.48	2.49	703.83	2.74	1053.72	2.97	1494.19	3.20	2032.82	3.41	2676.81	
.0095	105.3	2.14	340.27	2.28	448.58	2.56	723.33	2.81	1082.89	3.05	1535.52	3.28	2089.02	3.50	2750.77	
.0100	100.0	2.20	349.22	2.34	460.38	2.63	742.33	2.89	1111.30	3.13	1575.78	3.37	2143.75	3.59	2822.81	
.0110	90.9	2.30	366.48	2.46	483.11	2.75	778.94	3.03	1166.06	3.29	1653.38	3.54	2249.27	3.77	2961.67	
.0120	83.3	2.41	382.97	2.57	504.84	2.88	813.93	3.17	1218.40	3.44	1727.53	3.69	2350.09	3.94	3094.37	
.0130	76.9	2.51	398.79	2.68	525.67	3.00	847.49	3.30	1268.59	3.58	1798.66	3.85	2446.79	4.10	3221.64	
.0140	71.4	2.60	414.01	2.78	545.73	3.11	879.78	3.42	1316.89	3.71	1867.09	3.99	2539.84	4.26	3344.10	
.0150	66.7	2.70	428.70	2.88	565.07	3.22	910.94	3.54	1363.50	3.85	1933.13	4.13	2629.63	4.41	3462.27	
.0160	62.5	2.78	442.90	2.97	583.79	3.33	941.08	3.66	1408.57	3.97	1997.00	4.27	2716.46	4.55	3576.56	
.0170	58.8	2.87	456.67	3.07	601.92	3.43	970.29	3.77	1452.26	4.10	2058.90	4.40	2800.63	4.69	3687.33	
.0180	55.6	2.96	470.04	3.16	619.53	3.53	998.65	3.88	1494.69	4.22	2119.01	4.53	2882.36	4.83	3794.89	
.0190	52.6	3.04	483.04	3.24	636.66	3.63	1026.24	3.99	1535.95	4.33	2177.48	4.66	2961.85	4.96	3899.50	
.0200	50.0	3.12	495.71	3.33	653.35	3.72	1053.11	4.10	1576.13	4.45	2234.42	4.78	3039.27	5.09	4001.40	
.0220	45.5	3.27	520.12	3.49	685.51	3.91	1104.91	4.30	1653.60	4.66	2344.19	5.01	3188.51	5.34	4197.81	
.0240	41.7	3.42	543.45	3.65	716.24	4.08	1154.40	4.49	1727.63	4.87	2449.07	5.24	3331.11	5.58	4385.49	
.0260	38.5	3.56	565.83	3.80	745.72	4.25	1201.87	4.67	1798.63	5.07	2549.67	5.45	3467.89	5.81	4565.50	
.0280	35.7	3.69	587.36	3.94	774.08	4.41	1247.55	4.85	1866.94	5.26	2646.47	5.66	3599.50	6.03	4738.71	
.0300	33.3	3.82	608.13	4.08	801.45	4.57	1291.62	5.02	1932.86	5.45	2739.87	5.86	3726.49	6.25	4905.84	
.0320	31.2	3.95	628.23	4.22	827.92	4.72	1334.25	5.19	1996.62	5.63	2830.21	6.05	3849.31	6.45	5067.49	
.0340	29.4	4.07	647.70	4.35	853.57	4.87	1375.56	5.35	2058.41	5.80	2917.77	6.24	3968.35	6.65	5224.16	
.0360	27.8	4.19	666.62	4.47	878.48	5.01	1415.68	5.50	2118.41	5.97	3002.78	6.42	4083.94	6.85	5376.28	
.0380	26.3	4.31	685.01	4.60	902.71	5.14	1454.70	5.66	2176.77	6.14	3085.47	6.60	4196.37	7.03	5524.24	
.0400	25.0	4.42	702.92	4.72	926.31	5.28	1492.71	5.80	2233.61	6.30	3166.01	6.77	4305.87	7.22	5668.35	
.0420	23.8	4.53	720.40	4.83	949.33	5.41	1529.77	5.95	2289.05	6.45	3244.56	6.94	4412.66	7.40	5808.90	
.0440	22.7	4.64	737.46	4.95	971.80	5.54	1565.97	6.09	2343.19	6.61	3321.26	7.10	4516.95	7.57	5946.15	
.0460	21.7	4.74	754.13	5.06	993.77	5.66	1601.35	6.23	2396.10	6.76	3396.24	7.26	4618.89	7.74	6080.31	
.0480	20.8	4.84	770.45	5.17	1015.27	5.79	1635.97	6.36	2447.88	6.90	3469.60	7.42	4718.63	7.91	6211.58	
.0500	20.0	4.94	786.44	5.28	1036.32	5.91	1669.87	6.49	2498.59	7.05	3541.45	7.57	4816.32	8.07	6340.15	
.0550	18.2	5.19	825.05	5.54	1087.18	6.20	1751.78	6.81	2621.10	7.39	3715.03	7.94	5052.32	8.47	6650.74	
.0600	16.7	5.42	861.94	5.78	1135.78											

TABLE 30 PIPE FLOWING FULL  $k_s = 0.6\text{mm}$ 

100mm to 400mm Nominal Bore

Nominal Bore mm		100		150		200		225		300		375		400		
Hydraulic Gradient 1 in	velocity m/s	discharge l/s														
.0010	1000.0	0.23	1.84	0.31	5.45	0.37	11.74	0.40	16.06	0.49	34.45	0.56	62.19	0.59	73.75	
.0011	909.1	0.25	1.93	0.32	5.73	0.39	12.33	0.42	16.87	0.51	36.18	0.59	65.29	0.62	77.43	
.0012	833.3	0.26	2.02	0.34	5.99	0.41	12.90	0.44	17.64	0.54	37.83	0.62	68.26	0.64	80.95	
.0013	769.2	0.27	2.11	0.35	6.24	0.43	13.44	0.46	18.38	0.56	39.41	0.64	71.11	0.67	84.32	
.0014	714.3	0.28	2.19	0.37	6.49	0.44	13.96	0.48	19.09	0.58	40.93	0.67	73.84	0.70	87.57	
.0015	666.7	0.29	2.27	0.38	6.72	0.46	14.46	0.50	19.78	0.60	42.40	0.69	76.49	0.72	90.70	
.0016	625.0	0.30	2.35	0.39	6.95	0.48	14.95	0.51	20.44	0.62	43.82	0.72	79.04	0.75	93.73	
.0017	588.2	0.31	2.43	0.41	7.17	0.49	15.42	0.53	21.09	0.64	45.20	0.74	81.52	0.77	96.66	
.0018	555.6	0.32	2.50	0.42	7.39	0.51	15.88	0.55	21.71	0.66	46.53	0.76	83.93	0.79	99.51	
.0019	526.3	0.33	2.57	0.43	7.59	0.52	16.33	0.56	22.32	0.68	47.83	0.78	86.27	0.81	102.29	
.0020	500.0	0.34	2.64	0.44	7.80	0.53	16.76	0.58	22.92	0.69	49.10	0.80	88.55	0.84	104.99	
.0022	454.5	0.35	2.77	0.46	8.19	0.56	17.60	0.61	24.06	0.73	51.54	0.84	92.94	0.88	110.19	
.0024	416.7	0.37	2.90	0.48	8.56	0.59	18.40	0.63	25.15	0.76	53.88	0.88	97.14	0.92	115.17	
.0026	384.6	0.38	3.02	0.50	8.92	0.61	19.17	0.66	26.20	0.79	56.12	0.92	101.17	0.95	119.94	
.0028	357.1	0.40	3.14	0.52	9.27	0.63	19.91	0.68	27.21	0.82	58.27	0.95	105.04	0.99	124.53	
.0030	333.3	0.41	3.25	0.54	9.60	0.66	20.62	0.71	28.18	0.85	60.35	0.98	108.78	1.03	128.97	
.0032	312.5	0.43	3.36	0.56	9.92	0.68	21.31	0.73	29.13	0.88	62.36	1.02	112.40	1.06	133.25	
.0034	294.1	0.44	3.47	0.58	10.24	0.70	21.98	0.76	30.04	0.91	64.31	1.05	115.91	1.09	137.41	
.0036	277.8	0.45	3.57	0.60	10.54	0.72	22.63	0.78	30.92	0.94	66.20	1.08	119.31	1.13	141.44	
.0038	263.2	0.47	3.67	0.61	10.83	0.74	23.26	0.80	31.79	0.96	68.04	1.11	122.62	1.16	145.36	
.0040	250.0	0.48	3.77	0.63	11.12	0.76	23.88	0.82	32.63	0.99	69.83	1.14	125.85	1.19	149.19	
.0042	238.1	0.49	3.87	0.65	11.40	0.78	24.48	0.84	33.44	1.01	71.58	1.17	128.99	1.22	152.91	
.0044	227.3	0.50	3.96	0.66	11.68	0.80	25.06	0.86	34.24	1.04	73.29	1.20	132.06	1.25	156.55	
.0046	217.4	0.52	4.05	0.68	11.94	0.82	25.64	0.88	35.03	1.06	74.96	1.22	135.07	1.27	160.11	
.0048	208.3	0.53	4.14	0.69	12.20	0.83	26.20	0.90	35.79	1.08	76.59	1.25	138.00	1.30	163.59	
.0050	200.0	0.54	4.23	0.71	12.46	0.85	26.75	0.92	36.54	1.11	78.19	1.28	140.88	1.33	167.00	
.0055	181.8	0.57	4.44	0.74	13.08	0.89	28.07	0.96	38.35	1.16	82.06	1.34	147.83	1.39	175.24	
.0060	166.7	0.59	4.64	0.77	13.67	0.93	29.34	1.01	40.08	1.21	85.75	1.40	154.48	1.46	183.11	
.0065	153.8	0.62	4.84	0.81	14.24	0.97	30.56	1.05	41.74	1.26	89.29	1.46	160.85	1.52	190.66	
.0070	142.9	0.64	5.02	0.84	14.79	1.01	31.73	1.09	43.34	1.31	92.70	1.51	166.98	1.58	197.93	
.0075	133.3	0.66	5.20	0.87	15.32	1.05	32.85	1.13	44.88	1.36	95.99	1.57	172.90	1.63	204.94	
.0080	125.0	0.68	5.38	0.90	15.83	1.08	33.95	1.17	46.37	1.40	99.17	1.62	178.62	1.68	211.72	
.0085	117.6	0.71	5.55	0.92	16.32	1.11	35.00	1.20	47.81	1.45	102.25	1.67	184.16	1.74	218.29	
.0090	111.1	0.73	5.71	0.95	16.80	1.15	36.03	1.24	49.21	1.49	105.25	1.72	189.55	1.79	224.67	
.0095	105.3	0.75	5.87	0.98	17.27	1.18	37.03	1.27	50.58	1.53	108.16	1.76	194.79	1.84	230.88	
.0100	100.0	0.77	6.02	1.00	17.72	1.21	38.00	1.31	51.91	1.57	110.99	1.81	199.89	1.89	236.92	
.0110	90.9	0.81	6.32	1.05	18.60	1.27	39.88	1.37	54.47	1.65	116.46	1.90	209.72	1.98	248.57	
.0120	83.3	0.84	6.61	1.10	19.44	1.33	41.67	1.43	56.91	1.72	121.68	1.98	219.12	2.07	259.71	
.0130	76.9	0.88	6.88	1.15	20.24	1.38	43.39	1.49	59.26	1.79	126.69	2.07	228.13	2.15	270.39	
.0140	71.4	0.91	7.15	1.19	21.02	1.43	45.05	1.55	61.52	1.86	131.51	2.14	236.80	2.23	280.66	
.0150	66.7	0.94	7.40	1.23	21.76	1.48	46.65	1.60	63.70	1.93	136.17	2.22	245.17	2.31	290.58	
.0160	62.5	0.97	7.65	1.27	22.48	1.53	48.19	1.66	65.81	1.99	140.67	2.29	253.27	2.39	300.17	
.0170	58.8	1.00	7.89	1.31	23.18	1.58	49.69	1.71	67.85	2.05	145.03	2.36	261.11	2.46	309.46	
.0180	55.6	1.03	8.12	1.35	23.86	1.63	51.14	1.76	69.83	2.11	149.26	2.43	268.73	2.53	318.49	
.0190	52.6	1.06	8.34	1.39	24.52	1.67	52.56	1.80	71.76	2.17	153.38	2.50	276.13	2.60	327.26	
.0200	50.0	1.09	8.56	1.42	25.17	1.72	53.93	1.85	73.64	2.23	157.39	2.57	283.35	2.67	335.81	
.0220	45.5	1.14	8.99	1.49	26.41	1.80	56.59	1.94	77.26	2.34	165.12	2.69	297.26	2.80	352.29	
.0240	41.7	1.20	9.39	1.56	27.59	1.88	59.12	2.03	80.73	2.44	172.51	2.81	310.55	2.93	368.04	
.0260	38.5	1.25	9.78	1.63	28.73	1.96	61.56	2.11	84.05	2.54	179.60	2.93	323.30	3.05	383.15	
.0280	35.7	1.29	10.15	1.69	29.83	2.03	63.90	2.19	87.24	2.64	186.42	3.04	335.56	3.16	397.68	
.0300	33.3	1.34	10.51	1.75	30.88	2.11	66.16	2.27	90.32	2.73	193.00	3.15	347.40	3.28	411.70	
.0320	31.2	1.38	10.86	1.81	31.90	2.18	68.34	2.35	93.30	2.82	199.36	3.25	358.84	3.38	425.27	
.0340	29.4	1.43	11.20	1.86	32.89	2.24	70.46	2.42	96.19	2.91	205.53	3.35	369.94	3.49	438.41	
.0360	27.8	1.47	11.53	1.92	33.85	2.31	72.51	2.49	99.00	2.99	211.52	3.45	380.71	3.59	451.17	
.0380	26.3	1.51	11.85	1.97	34.79	2.37	74.51	2.56	101.73	3.07	217.34	3.54	391.19	3.69	463.59	
.0400	25.0	1.55	12.16	2.02	35.70	2.43	76.46	2.63	104.39	3.15	223.01	3.63	401.39	3.79	475.68	
.0420	23.8	1.59	12.46	2.07	36.59	2.49	78.36	2.69	106.98	3.23	228.55	3.72	411.35	3.88	487.47	
.0440	22.7	1.62	12.76	2.12	37.45	2.55	80.22	2.75	109.51	3.31	233.95	3.81	421.06	3.97	498.99	
.0460	21.7	1.66	13.05	2.17	38.30	2.61	82.03	2.82	111.98	3.38	239.23	3.90	430.56	4.06	510.25	
.0480	20.8	1.70	13.33	2.21	39.13	2.67	83.80	2.88	114.40	3.46	244.40	3.98	439.86	4.15	521.26	
.0500	20.0	1.73	13.61	2.26	39.94	2.72	85.54	2.94	116.78	3.53	249.46	4.06	448.96	4.23	532.05	
.0550	18.2	1.82	14.28	2.37	41.90	2.86	89.74	3.08	122.50	3.70	261.69	4.26	470.96	4.44	558.11	
.0600	16.7	1.90	14.92	2.48	43.78	2.98	93.75	3.22	127.98	3.87	273.37	4.45	491.97	4.64	583.01	
.0650	15.4	1.98	15.53	2.58	45.58	3.11	97.60	3.35	133.23	4.03	284.58	4.64	512.13	4.83	606.89	
.0700	14.3	2.05	16.12	2.68	47.31	3.22	101.30	3.48	138.28	4.18	295.36	4.81	531.52	5.01	629.87	
.0750	13.3	2.13	16.69	2.77	48.98	3.34	104.87	3.60	143.15	4.33	305.76	4.98	550.24	5.19	652.05	
.0800	12.5	2.20	17.24	2.86</												

TABLE 30  
(continued)

PIPE FLOWING FULL       $k_s = 0.6\text{mm}$

450mm to 1000mm Nominal Bore

Nominal Bore mm		450		500		600		700		800		900		1000		
Hydraulic Gradient 1 in	velocity m/s	discharge l/s														
.0010	1000.0	0.63	100.66	0.68	132.91	0.76	214.87	0.84	322.34	0.91	457.85	0.98	623.79	1.05	822.41	
.0011	909.1	0.66	105.67	0.71	139.52	0.80	225.54	0.88	338.33	0.96	480.53	1.03	654.66	1.10	863.08	
.0012	833.3	0.69	110.46	0.74	145.84	0.83	235.74	0.92	353.60	1.00	502.20	1.08	684.15	1.15	901.93	
.0013	769.2	0.72	115.06	0.77	151.90	0.87	245.52	0.96	368.25	1.04	522.99	1.12	712.45	1.20	939.20	
.0014	714.3	0.75	119.48	0.80	157.74	0.90	254.93	0.99	382.35	1.08	542.99	1.16	739.67	1.24	975.07	
.0015	666.7	0.78	123.75	0.83	163.36	0.93	264.01	1.03	395.95	1.12	562.29	1.20	765.94	1.29	1009.67	
.0016	625.0	0.80	127.88	0.86	168.81	0.96	272.79	1.06	409.11	1.16	580.96	1.24	791.35	1.33	1043.15	
.0017	588.2	0.83	131.88	0.89	174.09	0.99	281.31	1.10	421.86	1.19	599.05	1.28	815.98	1.37	1075.59	
.0018	555.6	0.85	135.77	0.91	179.21	1.02	289.58	1.13	434.25	1.23	616.62	1.32	839.89	1.41	1107.09	
.0019	526.3	0.88	139.54	0.94	184.19	1.05	297.62	1.16	446.29	1.26	633.71	1.36	863.15	1.45	1137.73	
.0020	500.0	0.90	143.23	0.96	189.05	1.08	305.45	1.19	458.03	1.29	650.35	1.39	885.80	1.49	1167.57	
.0022	454.5	0.95	150.32	1.01	198.41	1.13	320.55	1.25	480.64	1.36	682.44	1.46	929.47	1.56	1225.10	
.0024	416.7	0.99	157.10	1.06	207.35	1.18	334.98	1.31	502.25	1.42	713.10	1.53	971.20	1.63	1280.07	
.0026	384.6	1.03	163.61	1.10	215.92	1.23	348.81	1.36	522.98	1.48	742.51	1.59	1011.23	1.70	1332.79	
.0028	357.1	1.07	169.87	1.14	224.18	1.28	362.13	1.41	542.93	1.53	770.80	1.65	1049.74	1.76	1383.53	
.0030	333.3	1.11	175.90	1.18	232.14	1.33	374.98	1.46	562.18	1.59	798.11	1.71	1086.90	1.82	1432.48	
.0032	312.5	1.14	181.75	1.22	239.85	1.37	387.41	1.51	580.79	1.64	824.52	1.77	1122.85	1.88	1479.83	
.0034	294.1	1.18	187.41	1.26	247.31	1.41	399.45	1.56	598.83	1.69	850.11	1.82	1157.68	1.94	1525.72	
.0036	277.8	1.21	192.90	1.30	254.56	1.45	411.15	1.60	616.35	1.74	874.97	1.87	1191.51	2.00	1570.28	
.0038	263.2	1.25	198.25	1.33	261.61	1.49	422.53	1.65	633.39	1.79	899.14	1.92	1224.41	2.05	1613.62	
.0040	250.0	1.28	203.46	1.37	268.48	1.53	433.61	1.69	649.99	1.84	922.68	1.98	1256.46	2.11	1655.83	
.0042	238.1	1.31	208.54	1.40	275.18	1.57	444.41	1.73	666.18	1.88	945.65	2.02	1287.71	2.16	1697.00	
.0044	227.3	1.34	213.50	1.43	281.72	1.61	454.97	1.77	681.98	1.93	968.07	2.07	1318.23	2.21	1737.21	
.0046	217.4	1.37	218.35	1.47	288.11	1.65	465.28	1.81	697.43	1.97	989.99	2.12	1348.06	2.26	1776.51	
.0048	208.3	1.40	223.09	1.50	294.37	1.68	475.38	1.85	712.55	2.01	1011.44	2.16	1377.26	2.31	1814.96	
.0050	200.0	1.43	227.74	1.53	300.50	1.72	485.26	1.89	727.36	2.05	1032.45	2.21	1405.85	2.36	1852.62	
.0055	181.8	1.50	238.96	1.61	315.30	1.80	509.15	1.98	763.13	2.15	1083.19	2.32	1474.91	2.47	1943.60	
.0060	166.7	1.57	249.69	1.68	329.45	1.88	531.97	2.07	797.31	2.25	1131.68	2.42	1540.91	2.59	2030.53	
.0065	153.8	1.63	259.98	1.75	343.01	1.96	553.85	2.16	830.10	2.34	1178.19	2.52	1604.21	2.69	2113.92	
.0070	142.9	1.70	269.88	1.81	356.07	2.03	574.92	2.24	861.64	2.43	1222.94	2.62	1665.11	2.79	2194.15	
.0075	133.3	1.76	279.43	1.88	368.66	2.11	595.24	2.32	892.08	2.52	1266.12	2.71	1723.88	2.89	2271.56	
.0080	125.0	1.82	288.67	1.94	380.85	2.17	614.89	2.39	921.52	2.60	1307.89	2.80	1780.72	2.99	2346.44	
.0085	117.6	1.87	297.63	2.00	392.66	2.24	633.94	2.47	950.05	2.68	1348.36	2.89	1835.82	3.08	2419.01	
.0090	111.1	1.93	306.32	2.06	404.12	2.31	652.44	2.54	977.76	2.76	1387.67	2.97	1889.31	3.17	2489.47	
.0095	105.3	1.98	314.78	2.11	415.27	2.37	670.43	2.61	1004.71	2.84	1425.90	3.05	1941.34	3.26	2558.01	
.0100	100.0	2.03	323.01	2.17	426.14	2.43	687.96	2.68	1030.96	2.91	1463.13	3.13	1992.01	3.34	2624.76	
.0110	90.9	2.13	338.89	2.28	447.07	2.55	721.74	2.81	1081.55	3.05	1534.90	3.28	2089.70	3.51	2753.44	
.0120	83.3	2.23	354.06	2.38	467.08	2.67	754.01	2.94	1129.89	3.19	1603.48	3.43	2183.04	3.66	2876.39	
.0130	76.9	2.32	368.62	2.48	486.27	2.78	784.97	3.06	1176.26	3.32	1669.26	3.57	2272.56	3.81	2994.32	
.0140	71.4	2.41	382.62	2.57	504.73	2.88	814.76	3.17	1220.88	3.45	1732.55	3.71	2358.70	3.96	3107.79	
.0150	66.7	2.49	396.13	2.66	522.55	2.98	843.50	3.28	1263.93	3.57	1793.63	3.84	2441.82	4.10	3217.28	
.0160	62.5	2.57	409.20	2.75	539.78	3.08	871.30	3.39	1305.57	3.69	1852.69	3.96	2522.21	4.23	3323.17	
.0170	58.8	2.65	421.86	2.83	556.48	3.18	898.25	3.50	1345.92	3.80	1909.94	4.09	2600.13	4.36	3425.81	
.0180	55.6	2.73	434.16	2.92	572.70	3.27	924.41	3.60	1385.11	3.91	1965.53	4.21	2675.78	4.49	3525.46	
.0190	52.6	2.81	446.12	3.00	588.47	3.36	949.85	3.70	1423.22	4.02	2019.59	4.32	2749.36	4.61	3622.39	
.0200	50.0	2.88	457.77	3.08	603.84	3.45	974.64	3.79	1460.34	4.12	2072.25	4.43	2821.03	4.73	3716.80	
.0220	45.5	3.02	480.23	3.23	633.45	3.62	1022.41	3.98	1531.90	4.32	2173.76	4.65	2959.19	4.96	3898.78	
.0240	41.7	3.15	501.69	3.37	661.75	3.78	1068.06	4.16	1600.27	4.52	2270.75	4.86	3091.19	5.19	4072.67	
.0260	38.5	3.28	522.27	3.51	688.89	3.93	1111.85	4.33	1665.85	4.70	2363.78	5.06	3217.80	5.40	4239.45	
.0280	35.7	3.41	542.07	3.64	715.00	4.08	1153.98	4.49	1728.95	4.88	2453.30	5.25	3339.63	5.60	4399.93	
.0300	33.3	3.53	561.18	3.77	740.20	4.23	1194.63	4.65	1789.83	5.05	2539.67	5.43	3457.18	5.80	4554.77	
.0320	31.2	3.64	579.67	3.89	764.57	4.36	1233.94	4.80	1848.72	5.22	2623.20	5.61	3570.88	5.99	4704.53	
.0340	29.4	3.76	597.58	4.01	788.19	4.50	1272.05	4.95	1905.79	5.38	2704.17	5.79	3681.07	6.17	4849.68	
.0360	27.8	3.87	614.97	4.13	811.13	4.63	1309.05	5.10	1961.21	5.54	2782.78	5.95	3788.06	6.35	4990.63	
.0380	26.3	3.97	631.89	4.24	833.43	4.76	1345.04	5.24	2015.11	5.69	2859.24	6.12	3892.13	6.53	5127.71	
.0400	25.0	4.08	648.36	4.36	855.16	4.88	1380.09	5.37	2067.61	5.84	2933.72	6.28	3993.49	6.70	5261.22	
.0420	23.8	4.18	664.43	4.46	876.35	5.00	1414.28	5.51	2118.81	5.98	3006.35	6.43	4092.34	6.86	5391.44	
.0440	22.7	4.28	680.13	4.57	897.04	5.12	1447.66	5.64	2168.81	6.12	3077.28	6.58	4188.87	7.03	5518.59	
.0460	21.7	4.37	695.47	4.67	917.27	5.24	1480.29	5.76	2217.68	6.26	3146.61	6.73	4283.23	7.18	5642.89	
.0480	20.8	4.47	710.47	4.77	937.06	5.35	1512.22	5.89	2265.50	6.39	3214.45	6.88	4375.56	7.34	5764.51	
.0500	20.0	4.56	725.17	4.87	956.45	5.46	1543.49	6.01	2312.34	6.53	3280.89	7.02	4465.98	7.49	5883.62	
.0550	18.2	4.78	760.68	5.11	1003.27	5.73	1619.03	6.30	2425.48	6.85	3441.39	7.36	4684.43	7.86	6171.37	
.0600	16.7	5.00</td														

TABLE 31 PIPE FLOWING FULL k<sub>s</sub> = 1.5mm

100mm to 400mm Nominal Bore

Nominal Bore mm	100		150		200		225		300		375		400		
	Hydraulic Gradient 1 in	velocity m/s	discharge l/s												
.0010	1000.0	0.21	1.62	0.27	4.82	0.33	10.42	0.36	14.27	0.43	30.70	0.50	55.54	0.52	65.91
.0011	909.1	0.22	1.70	0.29	5.06	0.35	10.93	0.38	14.97	0.46	32.22	0.53	58.28	0.55	69.16
.0012	833.3	0.23	1.78	0.30	5.29	0.36	11.43	0.39	15.65	0.48	33.67	0.55	60.90	0.58	72.27
.0013	769.2	0.24	1.85	0.31	5.51	0.38	11.90	0.41	16.30	0.50	35.06	0.57	63.41	0.60	75.25
.0014	714.3	0.24	1.92	0.32	5.72	0.39	12.36	0.43	16.92	0.51	36.40	0.60	65.83	0.62	78.12
.0015	666.7	0.25	1.99	0.34	5.93	0.41	12.80	0.44	17.52	0.53	37.69	0.62	68.16	0.64	80.89
.0016	625.0	0.26	2.06	0.35	6.12	0.42	13.22	0.46	18.10	0.55	38.94	0.64	70.42	0.66	83.56
.0017	588.2	0.27	2.12	0.36	6.32	0.43	13.63	0.47	18.67	0.57	40.15	0.66	72.61	0.69	86.16
.0018	555.6	0.28	2.19	0.37	6.50	0.45	14.03	0.48	19.22	0.58	41.33	0.68	74.73	0.71	88.68
.0019	526.3	0.29	2.25	0.38	6.68	0.46	14.42	0.50	19.75	0.60	42.47	0.70	76.80	0.73	91.13
.0020	500.0	0.29	2.31	0.39	6.86	0.47	14.80	0.51	20.27	0.62	43.58	0.71	78.81	0.74	93.51
.0022	454.5	0.31	2.42	0.41	7.20	0.49	15.53	0.53	21.27	0.65	45.73	0.75	82.68	0.78	98.11
.0024	416.7	0.32	2.53	0.43	7.52	0.52	16.23	0.56	22.22	0.68	47.78	0.78	86.39	0.82	102.51
.0026	384.6	0.34	2.64	0.44	7.83	0.54	16.90	0.58	23.14	0.70	49.75	0.81	89.94	0.85	106.72
.0028	357.1	0.35	2.74	0.46	8.13	0.56	17.55	0.60	24.02	0.73	51.64	0.85	93.36	0.88	110.78
.0030	333.3	0.36	2.84	0.48	8.42	0.58	18.17	0.63	24.87	0.76	53.47	0.88	96.66	0.91	114.69
.0032	312.5	0.37	2.93	0.49	8.70	0.60	18.77	0.65	25.70	0.78	55.24	0.90	99.85	0.94	118.48
.0034	294.1	0.38	3.02	0.51	8.97	0.62	19.35	0.67	26.49	0.81	56.95	0.93	102.95	0.97	122.15
.0036	277.8	0.40	3.11	0.52	9.24	0.63	19.92	0.69	27.27	0.83	58.61	0.96	105.95	1.00	125.71
.0038	263.2	0.41	3.20	0.54	9.49	0.65	20.47	0.70	28.02	0.85	60.23	0.99	108.87	1.03	129.18
.0040	250.0	0.42	3.28	0.55	9.74	0.67	21.01	0.72	28.76	0.87	61.81	1.01	111.72	1.05	132.55
.0042	238.1	0.43	3.36	0.57	9.98	0.69	21.53	0.74	29.47	0.90	63.34	1.04	114.49	1.08	135.84
.0044	227.3	0.44	3.44	0.58	10.22	0.70	22.04	0.76	30.17	0.92	64.84	1.06	117.20	1.11	139.06
.0046	217.4	0.45	3.52	0.59	10.45	0.72	22.54	0.78	30.85	0.94	66.31	1.09	119.85	1.13	142.20
.0048	208.3	0.46	3.60	0.60	10.68	0.73	23.03	0.79	31.52	0.96	67.74	1.11	122.44	1.16	145.27
.0050	200.0	0.47	3.67	0.62	10.90	0.75	23.51	0.81	32.18	0.98	69.15	1.13	124.98	1.18	148.28
.0055	181.8	0.49	3.86	0.65	11.44	0.79	24.67	0.85	33.76	1.03	72.54	1.19	131.11	1.24	155.56
.0060	166.7	0.51	4.03	0.68	11.95	0.82	25.77	0.89	35.27	1.07	75.79	1.24	136.97	1.29	162.51
.0065	153.8	0.53	4.20	0.70	12.45	0.85	26.83	0.92	36.72	1.12	78.90	1.29	142.59	1.35	169.17
.0070	142.9	0.55	4.36	0.73	12.92	0.89	27.85	0.96	38.12	1.16	81.90	1.34	148.00	1.40	175.59
.0075	133.3	0.57	4.51	0.76	13.38	0.92	28.84	0.99	39.46	1.20	84.78	1.39	153.22	1.45	181.78
.0080	125.0	0.59	4.66	0.78	13.82	0.95	29.79	1.03	40.76	1.24	87.58	1.43	158.26	1.49	187.76
.0085	117.6	0.61	4.80	0.81	14.25	0.98	30.71	1.06	42.03	1.28	90.29	1.48	163.15	1.54	193.57
.0090	111.1	0.63	4.95	0.83	14.66	1.01	31.61	1.09	43.25	1.31	92.92	1.52	167.90	1.59	199.20
.0095	105.3	0.65	5.08	0.85	15.07	1.03	32.48	1.12	44.44	1.35	95.47	1.56	172.52	1.63	204.68
.0100	100.0	0.66	5.22	0.87	15.46	1.06	33.32	1.15	45.60	1.39	97.97	1.60	177.02	1.67	210.01
.0110	90.9	0.70	5.47	0.92	16.22	1.11	34.96	1.20	47.84	1.45	102.77	1.68	185.69	1.75	220.30
.0120	83.3	0.73	5.72	0.96	16.95	1.16	36.52	1.26	49.98	1.52	107.36	1.76	193.98	1.83	230.13
.0130	76.9	0.76	5.95	1.00	17.64	1.21	38.02	1.31	52.03	1.58	111.76	1.83	201.93	1.91	239.56
.0140	71.4	0.79	6.18	1.04	18.31	1.26	39.46	1.36	54.00	1.64	115.99	1.90	209.58	1.98	248.63
.0150	66.7	0.81	6.40	1.07	18.96	1.30	40.86	1.41	55.91	1.70	120.08	1.96	216.96	2.05	257.38
.0160	62.5	0.84	6.61	1.11	19.59	1.34	42.20	1.45	57.75	1.75	124.03	2.03	224.09	2.12	265.85
.0170	58.8	0.87	6.81	1.14	20.19	1.38	43.51	1.50	59.53	1.81	127.86	2.09	231.01	2.18	274.05
.0180	55.6	0.89	7.01	1.18	20.78	1.43	44.77	1.54	61.27	1.86	131.58	2.15	237.73	2.24	282.02
.0190	52.6	0.92	7.21	1.21	21.35	1.46	46.01	1.58	62.95	1.91	135.20	2.21	244.26	2.31	289.77
.0200	50.0	0.94	7.39	1.24	21.91	1.50	47.21	1.62	64.59	1.96	138.72	2.27	250.62	2.37	297.32
.0220	45.5	0.99	7.76	1.30	22.99	1.58	49.52	1.70	67.76	2.06	145.51	2.38	262.89	2.48	311.87
.0240	41.7	1.03	8.10	1.36	24.01	1.65	51.73	1.78	70.78	2.15	152.00	2.49	274.61	2.59	325.77
.0260	38.5	1.07	8.44	1.41	25.00	1.71	53.85	1.85	73.68	2.24	158.22	2.59	285.85	2.70	339.10
.0280	35.7	1.12	8.76	1.47	25.94	1.78	55.89	1.92	76.47	2.32	164.21	2.69	296.66	2.80	351.93
.0300	33.3	1.15	9.07	1.52	26.86	1.84	57.86	1.99	79.16	2.40	169.99	2.78	307.10	2.90	364.31
.0320	31.2	1.19	9.37	1.57	27.74	1.90	59.76	2.06	81.77	2.48	175.58	2.87	317.19	2.99	376.28
.0340	29.4	1.23	9.66	1.62	28.60	1.96	61.61	2.12	84.29	2.56	181.00	2.96	326.97	3.09	387.89
.0360	27.8	1.27	9.94	1.67	29.43	2.02	63.40	2.18	86.74	2.63	186.26	3.05	336.47	3.18	399.15
.0380	26.3	1.30	10.21	1.71	30.24	2.07	65.14	2.24	89.12	2.71	191.37	3.13	345.71	3.26	410.11
.0400	25.0	1.33	10.48	1.76	31.03	2.13	66.84	2.30	91.45	2.78	196.36	3.21	354.71	3.35	420.79
.0420	23.8	1.37	10.74	1.80	31.80	2.18	68.49	2.36	93.71	2.85	201.21	3.29	363.48	3.43	431.20
.0440	22.7	1.40	10.99	1.84	32.55	2.23	70.11	2.41	95.92	2.91	205.96	3.37	372.05	3.51	441.36
.0460	21.7	1.43	11.24	1.88	33.28	2.28	71.69	2.47	98.08	2.98	210.60	3.44	380.43	3.59	451.30
.0480	20.8	1.46	11.48	1.92	34.00	2.33	73.23	2.52	100.20	3.04	215.14	3.52	388.63	3.67	461.02
.0500	20.0	1.49	11.72	1.96	34.71	2.38	74.75	2.57	102.27	3.11	219.58	3.59	396.66	3.74	470.54
.0550	18.2	1.57	12.29	2.06	36.40	2.50	78.41	2.70	107.27	3.26	230.32	3.77	416.05	3.93	493.55
.0600	16.7	1.64	12.84	2.15	38.03	2.61	81.90	2.82	112.05	3.40	240.58	3.93	434.58	4.10	515.53
.0650	15.4	1.70	13.37	2.24	39.59	2.71	85.25	2.93	116.64	3.54	250.42	4.10	452.35	4.27	536.61
.0700	14.3	1.77	13.88	2.32	41.08	2.82	88.48	3.04	121.05	3.68	259.89	4.25	469.45	4.43	556.89
.0750	13.3	1.83	14.36	2.41	42.53	2.92	91.59	3.15	125.31	3.81	269.03	4.40	485.95	4.59	576.47
.0800	12.5	1.89	14.84	2.49	43.93	3.01	94.60	3.26	129.42	3.93	27				

TABLE 31  
(continued)PIPE FLOWING FULL k<sub>s</sub> = 1.5mm

450mm to 1000mm Nominal Bore

Nominal Bore mm	450		500		600		700		800		900		1000		
Hydraulic Gradient 1 in	velocity m/s	discharge l/s													
.0010	1000.0	0.57	90.06	0.61	119.04	0.68	192.80	0.75	289.66	0.82	411.96	0.88	561.88	0.94	741.52
.0011	909.1	0.59	94.50	0.64	124.91	0.72	202.29	0.79	303.91	0.86	432.21	0.93	589.49	0.99	777.93
.0012	833.3	0.62	98.75	0.66	130.51	0.75	211.35	0.83	317.52	0.90	451.55	0.97	615.86	1.03	812.73
.0013	769.2	0.65	102.82	0.69	135.89	0.78	220.05	0.86	330.57	0.94	470.11	1.01	641.16	1.08	846.10
.0014	714.3	0.67	106.73	0.72	141.06	0.81	228.42	0.89	343.14	0.97	487.97	1.05	665.51	1.12	878.22
.0015	666.7	0.69	110.51	0.74	146.05	0.84	236.49	0.92	355.26	1.01	505.20	1.08	689.00	1.16	909.20
.0016	625.0	0.72	114.16	0.77	150.88	0.86	244.30	0.95	366.99	1.04	521.86	1.12	711.71	1.20	939.17
.0017	588.2	0.74	117.71	0.79	155.56	0.89	251.87	0.98	378.35	1.07	538.02	1.15	733.73	1.23	968.22
.0018	555.6	0.76	121.14	0.82	160.10	0.92	259.22	1.01	389.38	1.10	553.70	1.19	755.12	1.27	996.42
.0019	526.3	0.78	124.49	0.84	164.52	0.94	266.37	1.04	400.12	1.13	568.95	1.22	775.91	1.30	1023.86
.0020	500.0	0.80	127.75	0.86	168.82	0.97	273.34	1.07	410.57	1.16	583.81	1.25	796.16	1.34	1050.58
.0022	454.5	0.84	134.03	0.90	177.12	1.01	286.76	1.12	430.72	1.22	612.45	1.31	835.21	1.40	1102.08
.0024	416.7	0.88	140.03	0.94	185.05	1.06	299.58	1.17	449.97	1.27	639.82	1.37	872.51	1.47	1151.29
.0026	384.6	0.92	145.79	0.98	192.65	1.10	311.88	1.22	468.44	1.33	666.06	1.43	908.30	1.53	1198.49
.0028	357.1	0.95	151.32	1.02	199.97	1.14	323.72	1.26	486.21	1.38	691.32	1.48	942.73	1.58	1243.91
.0030	333.3	0.99	156.67	1.05	207.02	1.19	335.14	1.31	503.35	1.42	715.69	1.53	975.95	1.64	1287.74
.0032	312.5	1.02	161.84	1.09	213.85	1.22	346.19	1.35	519.94	1.47	739.26	1.58	1008.08	1.69	1330.12
.0034	294.1	1.05	166.85	1.12	220.47	1.26	356.89	1.39	536.01	1.52	762.10	1.63	1039.22	1.75	1371.20
.0036	277.8	1.08	171.71	1.16	226.89	1.30	367.29	1.43	551.61	1.56	784.28	1.68	1069.46	1.80	1411.09
.0038	263.2	1.11	176.44	1.19	233.14	1.33	377.40	1.47	566.79	1.60	805.86	1.73	1098.87	1.85	1449.89
.0040	250.0	1.14	181.05	1.22	239.23	1.37	387.25	1.51	581.58	1.65	826.87	1.77	1127.51	1.89	1487.67
.0042	238.1	1.17	185.54	1.25	245.17	1.40	396.85	1.55	596.00	1.69	847.36	1.82	1155.45	1.94	1524.53
.0044	227.3	1.19	189.93	1.28	250.96	1.44	406.23	1.59	610.07	1.73	867.38	1.86	1182.73	1.99	1560.52
.0046	217.4	1.22	194.22	1.31	256.63	1.47	415.40	1.62	623.84	1.76	886.94	1.90	1209.40	2.03	1595.69
.0048	208.3	1.25	198.42	1.34	262.18	1.50	424.37	1.66	637.30	1.80	906.08	1.94	1235.49	2.08	1630.12
.0050	200.0	1.27	202.53	1.36	267.61	1.53	433.15	1.69	650.49	1.84	924.82	1.98	1261.05	2.12	1663.83
.0055	181.8	1.34	212.46	1.43	280.72	1.61	454.38	1.77	682.36	1.93	970.11	2.08	1322.78	2.22	1745.27
.0060	166.7	1.40	221.95	1.49	293.26	1.68	474.66	1.85	712.80	2.02	1013.38	2.17	1381.77	2.32	1823.08
.0065	153.8	1.45	231.05	1.55	305.28	1.75	494.11	1.93	742.00	2.10	1054.88	2.26	1438.35	2.42	1897.72
.0070	142.9	1.51	239.81	1.61	316.85	1.81	512.82	2.00	770.10	2.18	1094.82	2.35	1492.79	2.51	1969.53
.0075	133.3	1.56	248.26	1.67	328.01	1.88	530.88	2.07	797.21	2.25	1133.35	2.43	1545.32	2.60	2038.82
.0080	125.0	1.61	256.43	1.73	338.81	1.94	548.35	2.14	823.43	2.33	1170.62	2.51	1596.13	2.68	2105.84
.0085	117.6	1.66	264.36	1.78	349.27	2.00	565.28	2.21	848.84	2.40	1206.74	2.59	1645.37	2.76	2170.80
.0090	111.1	1.71	272.05	1.83	359.43	2.06	581.72	2.27	873.52	2.47	1241.81	2.66	1693.18	2.84	2233.87
.0095	105.3	1.76	279.53	1.88	369.31	2.11	597.70	2.33	897.52	2.54	1275.92	2.73	1739.68	2.92	2295.22
.0100	100.0	1.80	286.82	1.93	378.94	2.17	613.27	2.39	920.89	2.60	1309.15	2.81	1784.98	3.00	2354.96
.0110	90.9	1.89	300.86	2.02	397.49	2.28	643.29	2.51	965.95	2.73	1373.20	2.94	1872.29	3.15	2470.14
.0120	83.3	1.98	314.28	2.11	415.22	2.38	671.97	2.62	1009.01	2.85	1434.39	3.07	1955.71	3.29	2580.19
.0130	76.9	2.06	327.15	2.20	432.22	2.47	699.48	2.73	1050.30	2.97	1493.08	3.20	2035.72	3.42	2685.74
.0140	71.4	2.13	339.54	2.28	448.58	2.57	725.95	2.83	1090.04	3.08	1549.56	3.32	2112.72	3.55	2787.30
.0150	66.7	2.21	351.49	2.37	464.37	2.66	751.49	2.93	1128.38	3.19	1604.06	3.44	2187.00	3.67	2885.30
.0160	62.5	2.28	363.05	2.44	479.63	2.75	776.19	3.03	1165.46	3.30	1656.76	3.55	2258.85	3.79	2980.08
.0170	58.8	2.35	374.25	2.52	494.43	2.83	800.13	3.12	1201.40	3.40	1707.84	3.66	2328.49	3.91	3071.94
.0180	55.6	2.42	385.13	2.59	508.80	2.91	823.37	3.21	1236.30	3.50	1757.45	3.77	2396.11	4.02	3161.14
.0190	52.6	2.49	395.71	2.66	522.78	2.99	845.98	3.30	1270.24	3.59	1805.69	3.87	2461.88	4.14	3247.89
.0200	50.0	2.55	406.01	2.73	536.39	3.07	868.01	3.39	1303.30	3.69	1852.67	3.97	2525.93	4.24	3332.39
.0220	45.5	2.68	425.88	2.87	562.63	3.22	910.46	3.55	1367.03	3.87	1943.25	4.16	2649.41	4.45	3495.27
.0240	41.7	2.80	444.86	2.99	587.70	3.36	951.02	3.71	1427.92	4.04	2029.79	4.35	2767.39	4.65	3650.91
.0260	38.5	2.91	463.06	3.12	611.74	3.50	989.92	3.86	1486.32	4.20	2112.80	4.53	2880.55	4.84	3800.18
.0280	35.7	3.02	480.58	3.23	634.88	3.63	1027.35	4.01	1542.52	4.36	2192.67	4.70	2989.43	5.02	3943.81
.0300	33.3	3.13	497.48	3.35	657.21	3.76	1063.47	4.15	1596.74	4.52	2269.74	4.86	3094.49	5.20	4082.40
.0320	31.2	3.23	513.83	3.46	678.80	3.88	1098.40	4.29	1649.18	4.66	2344.28	5.02	3196.10	5.37	4216.44
.0340	29.4	3.33	529.67	3.56	699.72	4.00	1132.26	4.42	1700.01	4.81	2416.52	5.18	3294.58	5.53	4346.36
.0360	27.8	3.43	545.05	3.67	720.05	4.12	1165.14	4.55	1749.36	4.95	2486.67	5.33	3390.21	5.69	4472.50
.0380	26.3	3.52	560.02	3.77	739.81	4.23	1197.11	4.67	1797.36	5.08	2554.89	5.48	3483.22	5.85	4595.19
.0400	25.0	3.61	574.59	3.87	759.06	4.34	1228.26	4.79	1844.11	5.21	2621.34	5.62	3573.81	6.00	4714.69
.0420	23.8	3.70	588.80	3.96	777.83	4.45	1258.63	4.91	1889.71	5.34	2686.15	5.76	3662.16	6.15	4831.24
.0440	22.7	3.79	602.68	4.05	796.17	4.56	1288.29	5.03	1934.24	5.47	2749.44	5.89	3748.43	6.30	4945.04
.0460	21.7	3.87	616.25	4.15	814.09	4.66	1317.28	5.14	1977.76	5.59	2811.30	6.02	3832.76	6.44	5056.29
.0480	20.8	3.96	629.52	4.24	831.62	4.76	1345.65	5.25	2020.35	5.71	2871.83	6.15	3915.28	6.58	5165.14
.0500	20.0	4.04	642.52	4.32	848.79	4.86	1373.43	5.36	2062.06	5.83	2931.11	6.28	3996.09	6.71	5271.75
.0550	18.2	4.24	673.93	4.53	890.28	5.09	1440.55	5.62	2162.82	6.12	3074.32	6.59	4191.33	7.04	5529.29
.0600	16.7	4.43	703.94	4.74	929.92	5.32	1504.69	5.87	2259.10	6.39	3211.16	6.88	4377.87	7.35	5775

**Table 32. Proportional Velocities and Discharges in pipes running part full**

Proportional Depth	Proportion of full-bore values	
	Velocity	Discharge
0.02	0.128	0.001
0.04	0.213	0.003
0.06	0.283	0.007
0.08	0.345	0.013
0.10	0.400	0.021
0.12	0.450	0.031
0.14	0.496	0.042
0.16	0.539	0.056
0.18	0.580	0.071
0.20	0.618	0.088
0.22	0.654	0.107
0.24	0.688	0.127
0.26	0.720	0.149
0.28	0.750	0.172
0.30	0.779	0.197
0.35	0.846	0.264
0.40	0.904	0.338
0.45	0.955	0.417
0.50	1.000	0.500
0.55	1.038	0.585
0.60	1.071	0.671
0.65	1.097	0.755
0.70	1.117	0.835
0.75	1.130	0.909
0.80	1.136	0.974
0.85	1.134	1.027
0.90	1.121	1.063
0.95	1.092	1.072

The values in this table have been extracted from Tables 35 and 36 of Hydraulics Research.

Tables for the Hydraulic Design of Pipes and Sewers, Fifth Edition, H.M.S.O. 1990.

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## **Technical Publications by the Association**

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**Bedding construction and flow capacity of vitrified clay pipelines**

by C. E. G. Bland

**The Problem of Hydrogen Sulphide in Sewers**

by Dr. R. D. Pomeroy

**WAA IGN No. 4-11-02 on Revised Bedding Factors for Vitrified Clay Pipes**

**A Commentary on BS 8301 : 1985 - British Standard Code of Practice for Building Drainage**

**Technical Notes for Vitrified Clay Pipes Numbers 1-8**

**It pays to lay Clay**

**Notes on BS EN 295 : Part 1 The Specification for Vitrified Clay Pipes and Fittings**

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Printed in England